MITSUBISHI

三菱工業用ミシン部品カタログ

Industrial Sewing Machine Parts Catalog

Model　PLK-G2516R

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P－247　200903

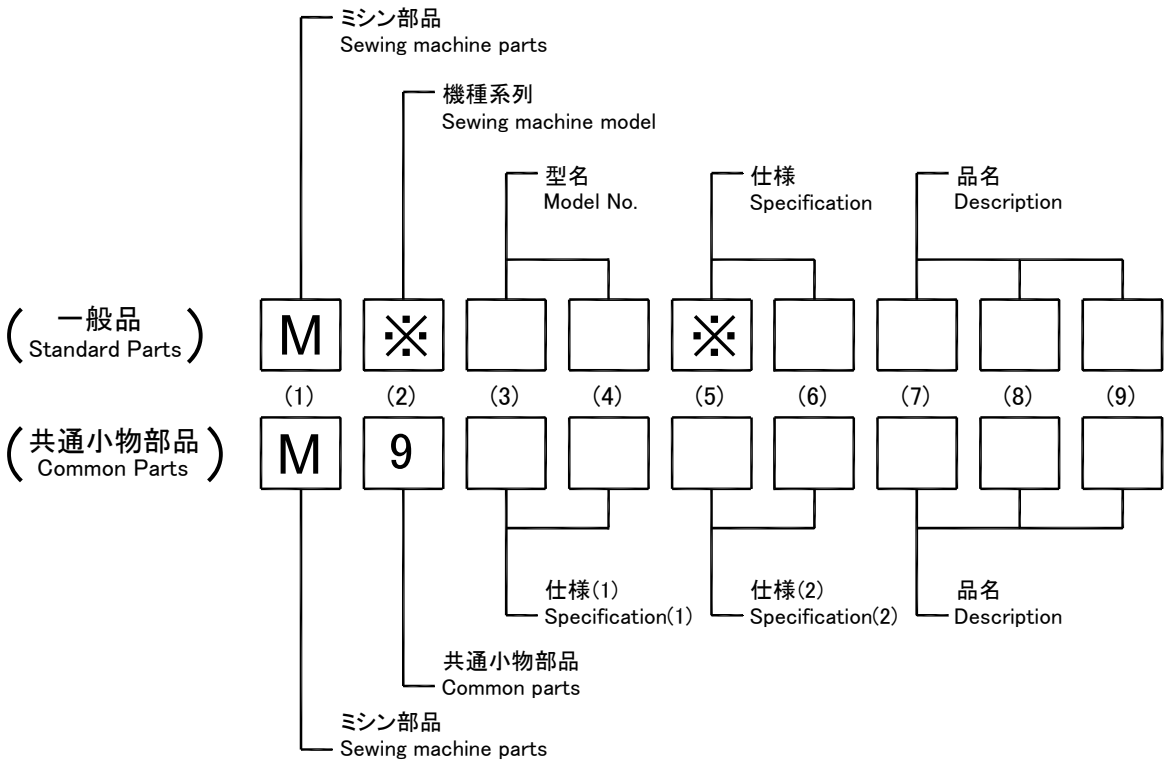
部品コードの採番形式

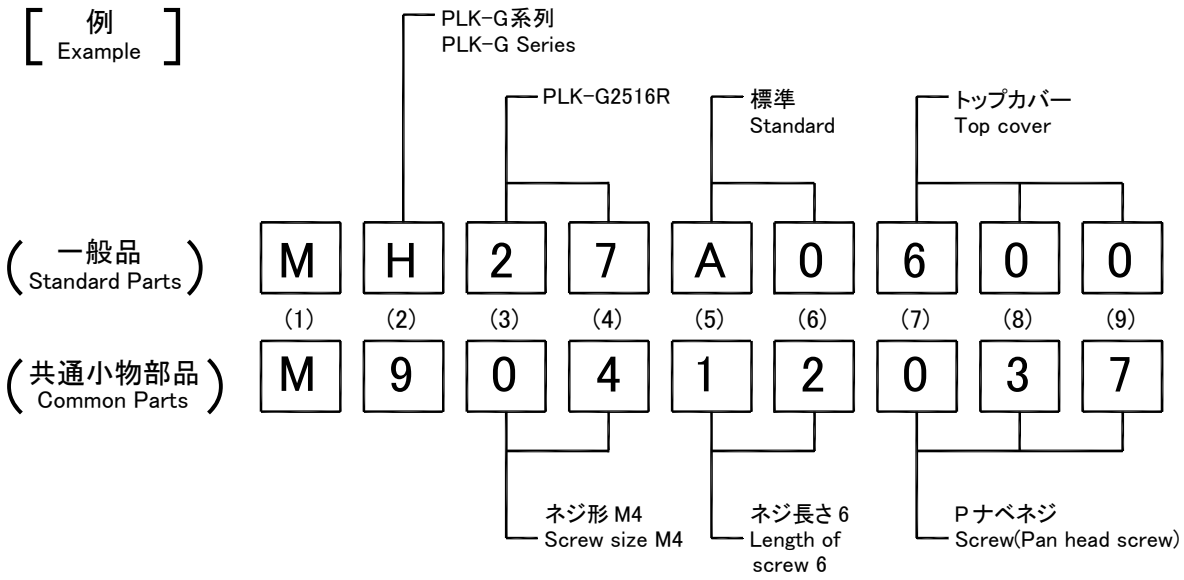
MITSUBISHI SPARE PARTS No. Designation system

1. 部品コードについて CONCERNING PARTS CODE.

部品をご注文される場合は、部品コードをお知らせください。

Please inform the part number, when these parts are ordered.





2. 変更マークについて CONCERNING MODIFICATION MARK.

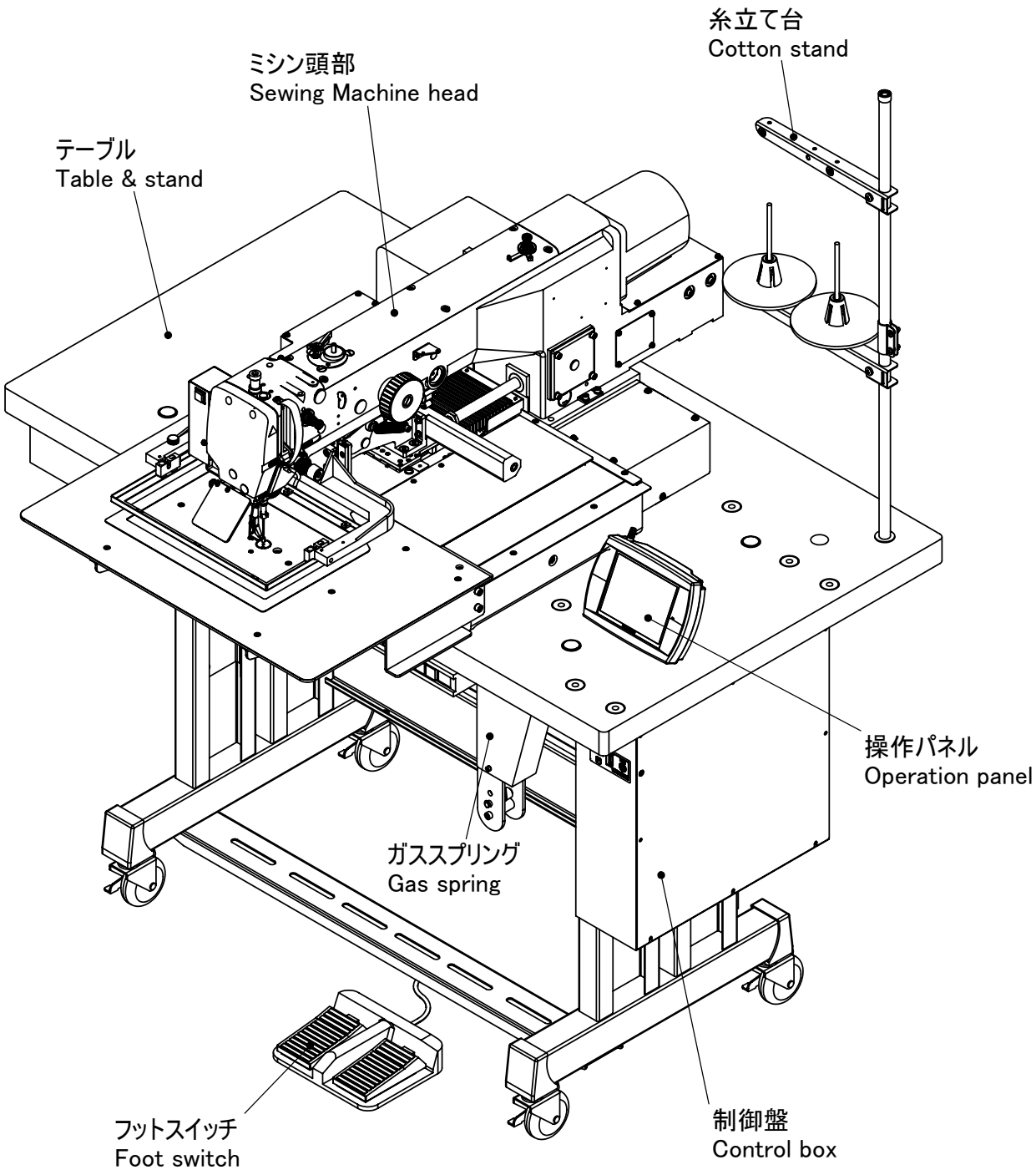
変更マーク欄に＊記号のある部品は、形状、寸法などの変更履歴がありますので、ご注文の際にはご使用の製品の製造番号と合わせてご覧ください。

The parts marked with * in the modification column has been changed the shape or size etc. So when these modified parts are ordered please inform the serial number of the sewing machine.

注:一般品についての機種型名は、その部品が最初に使用された機種型名を示します。
従って長期にわたる場合は、機種の改廃が行われるため、当初の機種以外の機種で使用されている場合があります。

Sewing machine Models, of Standard Parts are Indicated model of these parts are registered firstly. Parts are used for not only the indicated model, but also another models, in reason of New development, improvement after.

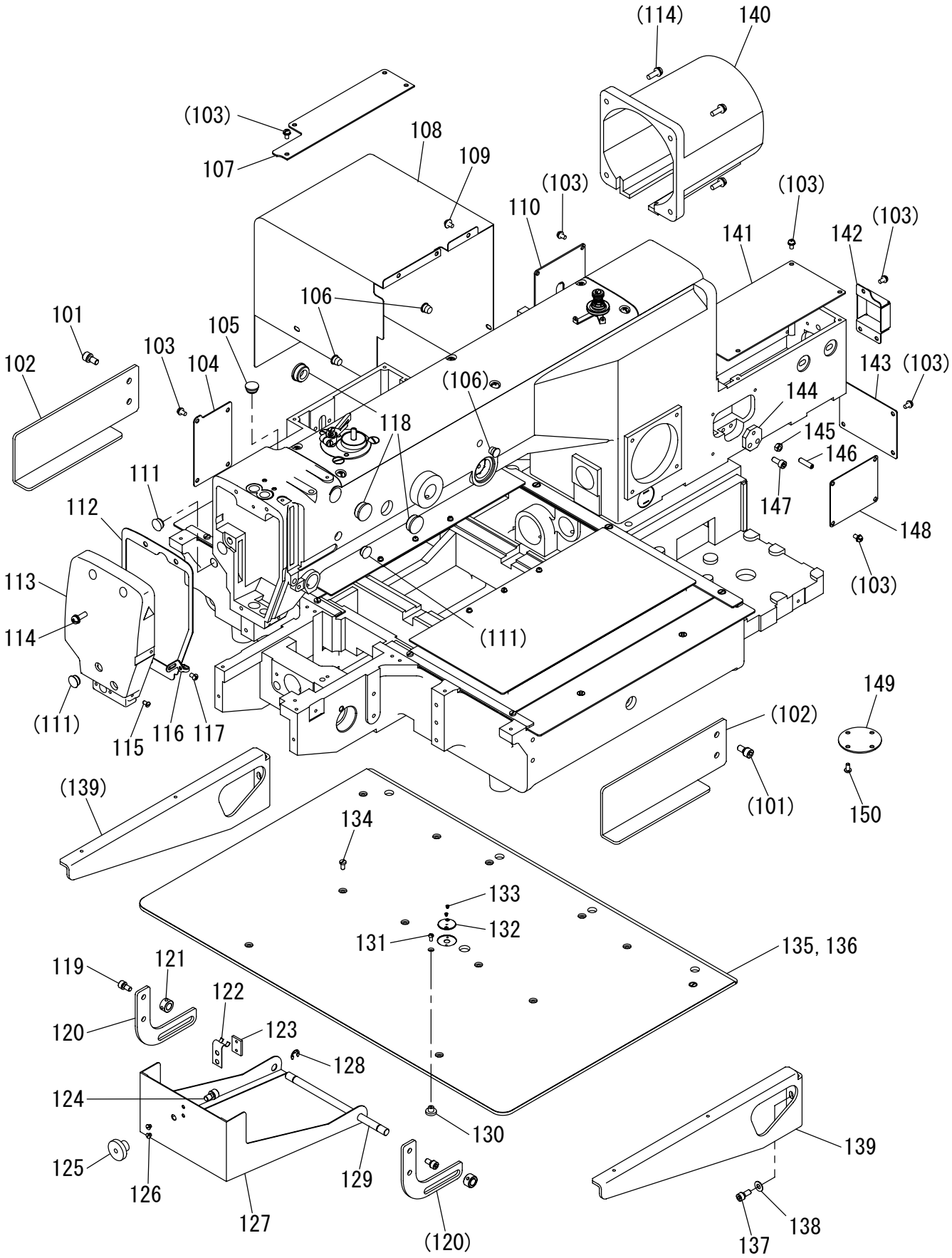
A 全体構成
CONSTRUCTION



注1 : Fig.No.の採番していない部品は単体で支給することはできません。セットにて支給いたします。

Remarks 1) The parts which Fig.No. are not marked are not available individually.
It can be supplied with the whole component.

B 本体関係(1)
ARM BED & IT'S ACCESSORIES

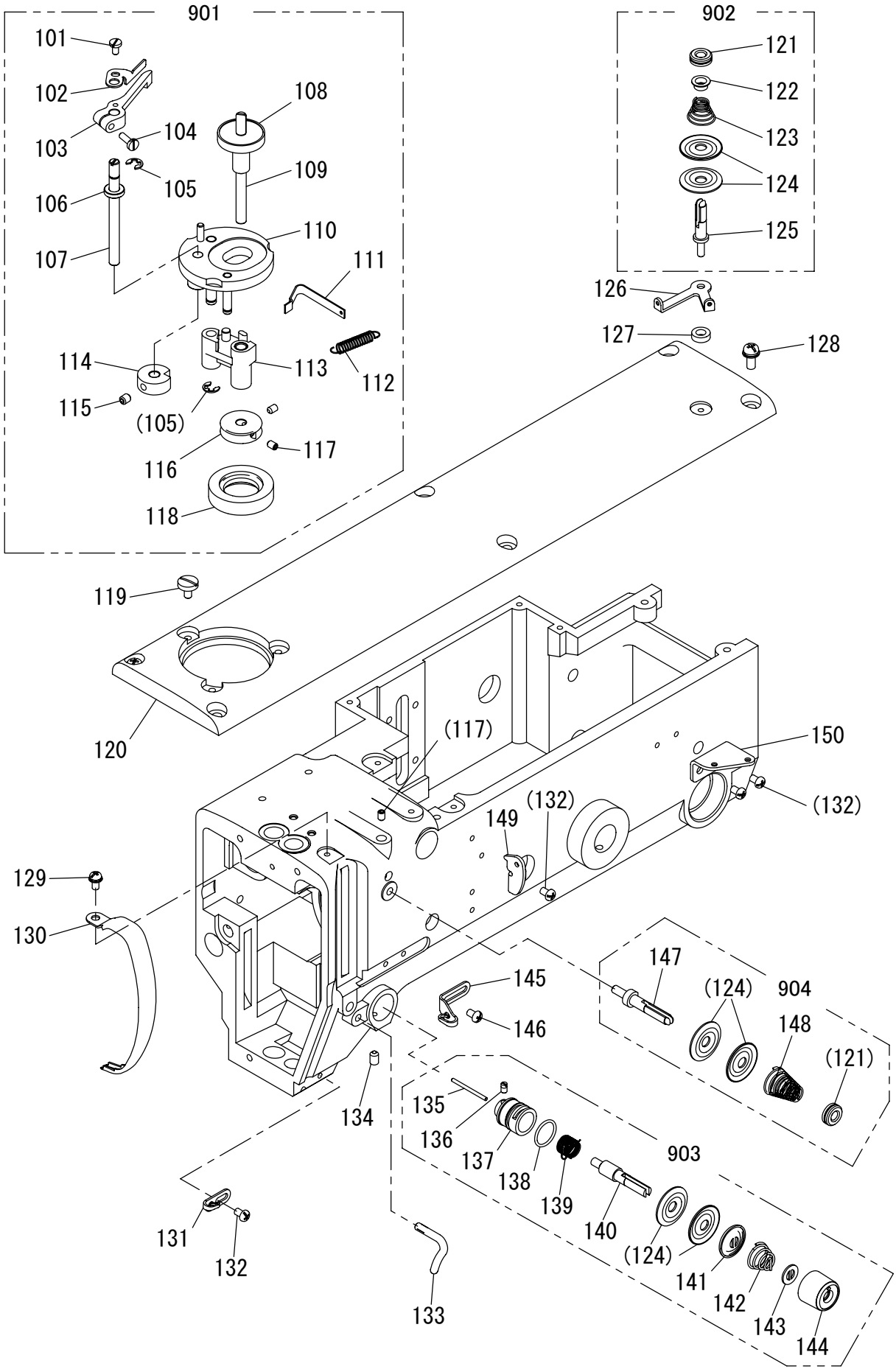


[B]本体関係(1)
ARM BED & IT'S ACCESSORIES(1)

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
	B 101		M96002017	ｾﾌﾃｨｿｹｯﾄ M6X12	Safety socket bolt M6X12	4
☆	B 102		MB61A0601	ﾄﾘﾂｹｲﾀ	Mounting plate	2
	B 103		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	26
	B 104		MH10A0742	ﾌﾀ	Cover	1
	B 105		M91304080	ｺﾞﾑｾﾝ φ13	Rubber plug φ13	1
	B 106		M90883080	ｺﾞﾑｾﾝ φ8.8	Rubber plug φ8.8	3
	B 107		MH27A0339	ｱｰﾑｼﾞｮｳﾌﾞｶﾊﾞｰ	Cover	1
	B 108		MH27A0849	X-Yﾓｰﾀｶﾊﾞｰ	X-Y Motor cover	1
	B 109		M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	6
	B 110		MH27A4339	ｱｰﾑｿｸﾒﾝｶﾊﾞｰ	Cover	1
	B 111		M91182080	ｺﾞﾑｾﾝ φ11.8	Rubber plug φ11.8	4
	B 112		MH10A0691	ｶﾞｽｹｯﾄ	Gasket	1
	B 113		MH10A0830	ﾒﾝｲﾀ	Face cover	1
	B 114		M91333004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M5X16	Screw M5X16	7
	B 115		M90908003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X6	Screw 9/64(40)X6	1
☆	B 116		MG43A1181	ｲﾄｱﾝﾅｲ	Thread guide	1
	B 117		M91011004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X6	Screw M4X6	1
	B 118		M91910080	ｺﾞﾑｾﾝ φ19	Rubber plug φ19	3
	B 119		M95005017	ｾﾌﾃｨｿｹｯﾄ M5X10	Safety socket bolt M5X10	4
	B 120		MH27A0359	ｶﾊﾞｰｶﾞｲﾄﾞ	Cover guide	2
	B 121		ME20A0352	ｾｯﾄｶﾗｰ	Set collar	2
	B 122		MH27A0361	ｶｹｶﾞﾈ	Latch	1
	B 123		MH27A0420	ｺﾃｲｲﾀ	Plate	1
	B 124		M96008017	ｾﾌﾃｨｿｹｯﾄ M6X10	Safety socket bolt M6X10	1
	B 125		MH27A0650	ﾛｰﾚｯﾄﾉﾌﾞ	Knurled knobs	1
	B 126		M90906003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X3.2	Screw 9/64(40)X3.2	2
	B 127		MH27A2339	ｶﾏｶﾊﾞｰ	Hook cover	1
	B 128		M90511065	Eｶﾞﾀﾄﾒﾜ 6	E-type retaining ring 6	2
	B 129		MH27A0454	ｼﾞｸ	Shaft	1
	B 130		MH27A1650	ﾛｰﾚｯﾄﾉﾌﾞ	Knurled knobs	1
	B 131		M90856004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X6	Screw M3X6	1
☆	B 132		MS02A1101	ﾊﾘｱﾅｲﾀ	Needle plate	1
☆	B 133		M90605010	ｻﾗﾈｼﾞ 3/32(56)X2.8	Screw 3/32(56)X2.8	2
☆	B 134		M90990002	ﾋﾗﾈｼﾞ M4X8	Screw M4X8	10
	B 135		MH27A0470	ｽﾍﾞﾘｲﾀ	Slide plate	1
☆	B 136		MB62A0797	ﾎｺﾞﾌｨﾙﾑ	Film sheet	1
	B 137		M95002017	ｾﾌﾃｨｿｹｯﾄ M5X12	Safety socket bolt M5X12	6
	B 138		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	6
☆	B 139		MB25A0426	ｻｻｴｶﾅｸﾞ	Bracket	2
	B 140		MH27A1849	ｼｭｼﾞｸﾓｰﾀｶﾊﾞｰ	Main shaft motor cover	1
	B 141		MH27A0776	Yｼﾞｸﾍﾞﾙﾄｶﾊﾞｰ	Cover	1
	B 142		MH27A3339	Yｸﾄﾞｳｼﾞｸｶﾊﾞｰ	Cover	1
	B 143		MH27A1339	ｶﾊﾞｰ	Cover	1
	B 144		MH27A0551	ﾖｱﾂﾁｮｳｾﾂｲﾀ	Adjustment plate	1
	B 145		M91382045	ﾅｯﾄ M5	Nut M5	1
	B 146		M95012020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X20	Screw M5X20	1
	B 147		M95003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X12	Socket bolt M5X12	2
	B 148		MH27A5339	Yｼﾞｸｳｹﾌﾞｶﾊﾞｰ	Cover	1
	B 149		MH27A0742	ﾌﾀ	Cover	1
	B 150		M94005022	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M4X8	Bolt M4X8	4

☆印はPLK-E2516R共通部品を示します。
☆ indicates PLK-E2516R common parts.

C 本体関係(2)
ARM BED & IT'S ACCESSORIES(2)



[C]本体関係(2)
ARM BED & IT'S ACCESSORIES(2)

Fig no.	変更 Mod.	部品コード Parts no.	部品名	Description	数量 Amt. Req.
C 101		M90920002	ﾋﾗﾈｼﾞ 9/64(40)X6.5	Screw 9/64(40)X6.5	1
C 102		MF13A0551	ﾁｮｳｾﾂｲﾀ	Adjustment plate	1
C 103		MF13A0950	ﾚﾊﾞｰ	Lever	1
C 104		M90939002	ﾋﾗﾈｼﾞ 9/64(40)X11	Screw 9/64(40)X11	1
C 105		M70535065	Eｶﾞﾀﾄﾒﾜ 5	E-type stop ring 5	2
C 106		MF13A0750	ﾌﾞｯｼｭ	Spacer	1
C 107		MH10A0348	ｶﾑｼﾞｸ	Cam shaft	1
C 108		MF13A0793	ﾎﾞﾋﾞﾝｻﾞ	Bobbin cushion	1
C 109		MH27A0191	ｲﾄﾏｷｼﾞｸ	Bobbin winder shaft	1
C 110		MF13A2191	ｲﾄﾏｷﾀﾞｲｸﾐﾀﾃ	Bobbin winder base assy	1
C 111		MF13A0192	ｲﾀﾊﾞﾈ	Leaf spring	1
C 112		MF13A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
C 113		MF13A0191	ｲﾄﾏｷｳﾃﾞｸﾐﾀﾃ	Bobbin winder shaft holder assy	1
C 114		MF13A0350	ｲﾄﾏｷｶﾑ	Bobbin winder cam	1
C 115		M95002020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X6	Screw M5X6	1
C 116		MH10A0194	ｲﾄﾏｷｸﾞﾙﾏ	Bobbin winder wheel	1
C 117		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X6	Screw M4X6	3
C 118		MH10A0417	ｺﾞﾑﾜ	Rubber ring	1
C 119		M91150003	ﾏﾙﾋﾗﾈｼﾞ 11/64(40)X8	Screw 11/64(40)X8	3
C 120		MH27A0600	ﾄｯﾌﾟｶﾊﾞｰ	Top cover	1
☆ C 121		M91602046	ﾂﾏﾐﾅｯﾄ	Thumb nut	2
☆ C 122		MM11A0702	ﾊﾞﾈｱﾝﾅｲ	Spring guide	1
☆ C 123		MM11A0245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1
☆ C 124		MF10A0555	ﾁｮｳｼｻﾞﾗ	Thread tension discs	6
☆ C 125		MS14A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1
☆ C 126		MS14A1180	ｲﾄｱﾝﾅｲ	Thread guide	1
☆ C 127		MG75A1476	ｽﾍﾟｰｻ	Spacer	1
C 128		M91331004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M5X12	Screw M5X12	6
C 129		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	1
C 130		MH10A0584	ﾃﾝﾋﾞﾝｶﾊﾞｰ	Thread take-up lever guard	1
☆ C 131		MF10A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
C 132		M91011004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X6	Screw M4X6	4
☆ C 133		MF70A1180	ｲﾄｱﾝﾅｲ	Thread guide	1
C 134		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X8	Screw M5X8	1
☆ C 135		M90204060	ﾋﾟﾝ	Pin	1
C 136		M90901002	ﾋﾗﾈｼﾞ 9/64(40)X4	Screw 9/64(40)X4	1
☆ C 137		MF10A0709	ﾌﾞｯｼｭ	Regulator casing	1
C 138		M91501085	Oﾘﾝｸﾞ	O-ring	1
☆ C 139		MF10A0187	ｲﾄﾄﾘﾊﾞﾈ	Thread take-up spring	1
☆ C 140		MF10A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1
☆ C 141		MM11A0556	ﾁｮｳｼｻﾞﾗｵｻｴ	Disc retaining plate	1
☆ C 142		MN52A1245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1
☆ C 143		MT60A0802	ﾏﾜﾘﾄﾞﾒ	Thumb nut revolution stopper	1
☆ C 144		M91610046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1
☆ C 145		MG43A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
C 146		M91084004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X6	Screw M4X6	1
C 147		MH10A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1
C 148		MH10A0245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1
C 149		MH10A2181	ｲﾄｱﾝﾅｲ	Thread guide	1
C 150		MH10A3181	ｲﾄｱﾝﾅｲ	Thread guide	1
C 901		MH27E0190	ｲﾄﾏｷｿｳﾁｸﾐﾀﾃ	Bobbin winder complete	1
☆ C 902		MS14E0180	ﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension Regulator assy	1
C 903		MH10E0210	ﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension Regulator assy	1
C 904		MH27E0550	ｲﾄﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension Regulator assy	1

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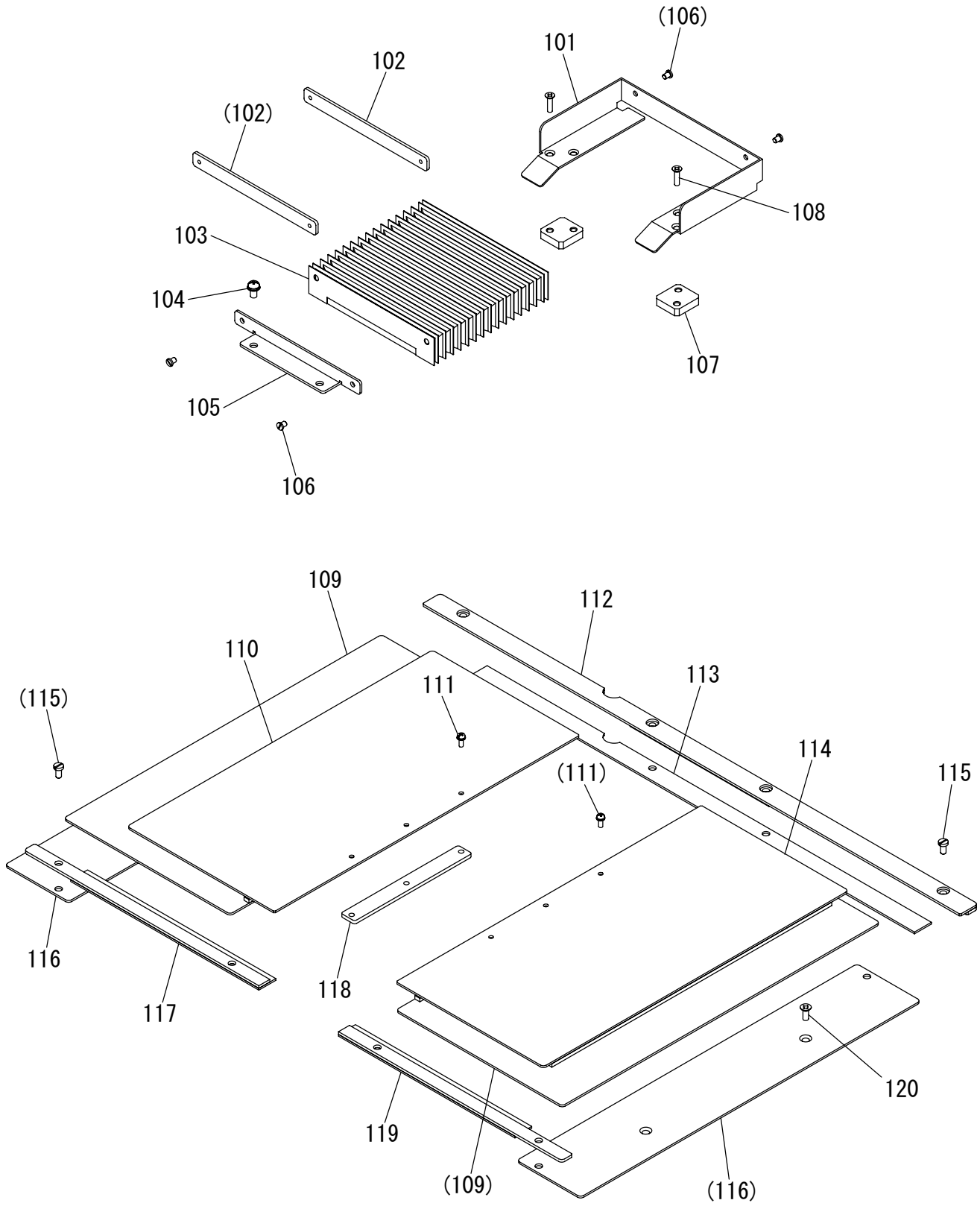
D 本体関係(3)
ARM BED & IT'S ACCESSORIES(3)



[D]本体関係(3)
ARM BED & IT'S ACCESSORIES(3)

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
	D 101		MH27A0226	ｼｬﾊﾞﾗｶﾞｲﾄﾞ	Shutter guide	1
	D 102		MH27A0606	ﾈｼﾞｲﾀ	Plate	2
☆	D 103		MA20A0458	ｼｬﾊﾞﾗ	Shutter	1
	D 104		M91058004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X6	Screw M4X6	2
	D 105		MH27A0601	ｼｬﾊﾞﾗﾄﾘﾂｹｲﾀ	Shutter adapter	1
	D 106		M90853002	ﾋﾗﾈｼﾞ 1/8(40)X4	Screw 1/8(40)X4	4
	D 107		MH27A0476	ｽﾍﾟｰｻ	Spacer	2
	D 108		M90862004	Pｻﾗﾈｼﾞ M3X12	Screw M3X12	4
	D 109		MH27A6339	Xｲﾄﾞｳｶﾊﾞｰｸﾐﾀﾃ	X-movable plate assy	2
	D 110		MH27A7339	Xｶﾊﾞｰｲﾀｸﾐﾀﾃ (ﾋﾀﾞﾘ)	X-cover plate assy (L)	1
	D 111		M90971004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X10	Screw M3X10	6
	D 112		MH27A1359	ｶﾊﾞｰｶﾞｲﾄﾞｸﾐﾀﾃ (ｳｼﾛ)	Cover guide assy (rear)	1
	D 113		MH27A1476	ｽﾍﾟｰｻ	Spacer	1
	D 114		MH27A8339	Xｶﾊﾞｰｲﾀｸﾐﾀﾃ (ﾐｷﾞ)	X-cover plate assy (R)	1
☆	D 115		M90990002	ﾋﾗﾈｼﾞ M4X8	Screw M4X8	8
	D 116		MH27A9339	X-Yｶﾊﾞｰ	X-Y cover	2
	D 117		MH27A2476	ｽﾍﾟｰｻｸﾐﾀﾃ (ﾋﾀﾞﾘ)	Spacer assy (L)	1
	D 118		MH27A3476	ｽﾍﾟｰｻ	Spacer	2
	D 119		MH27A4476	ｽﾍﾟｰｻｸﾐﾀﾃ (ﾐｷﾞ)	Spacer assy (R)	1
	D 120		M91400010	Pｻﾗﾈｼﾞ M4X8	Screw M4X8	4

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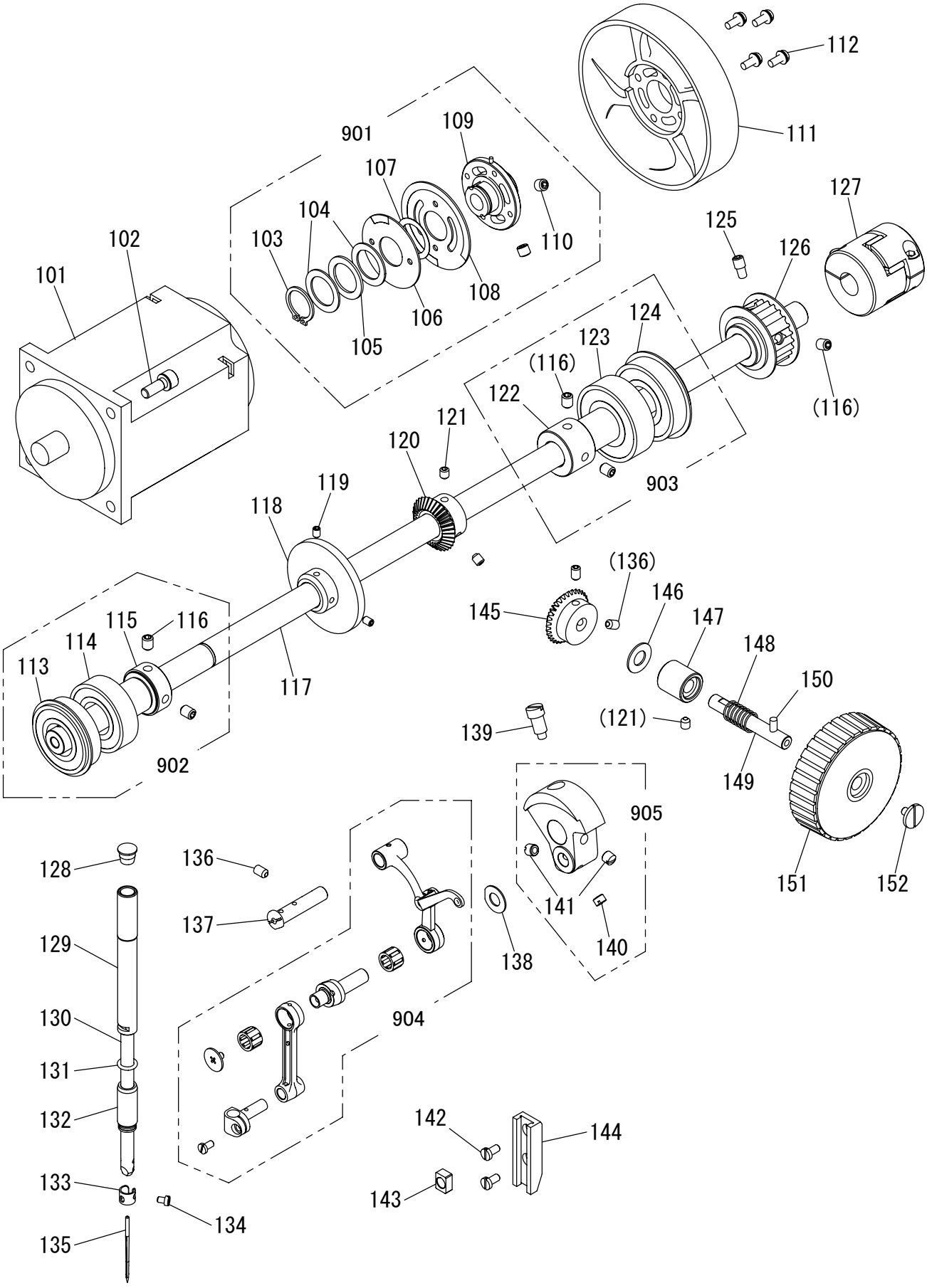
E 縫い機構(1)
SEWING MECHANISM(1)



[E]縫い機構(1)
SEWING MECHANISM(1)

Fig no.	変更 Mod.	部品コード Parts no.	品名	Description	数量 Amt. Req.
E 101		MH10E2848	ｼｭｼﾞｸﾓｰﾀ	Main shaft motor	1
E 102		M96001017	ｾﾌﾃｨｿｹｯﾄ M6X16	Safety socket bolt M6X16	8
E 103		M90337065	Cｶﾞﾀﾄﾒﾜ 18	C-type retaining ring 18	1
E 104		MF17A1476	ｽﾍﾟｰｻ B	Spacer B	2
E 105		M93016050	ﾅﾐﾜｯｼｬ	Wave washer	1
E 106		MH10A1694	ﾊﾝｼｬﾊﾞﾝ (ｳｴ)	Command disk (up)	1
E 107		MF17A2476	ｽﾍﾟｰｻ A	Spacer A	1
E 108		MH10A0694	ﾊﾝｼｬﾊﾞﾝ (ｼﾀ)	Command disk (down)	1
E 109		MH10A0750	ﾌﾞｯｼｭｸﾐ	Bushing assy	1
E 110		M91609020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ 1/4(40)X5.5	Screw 1/4(40)X5.5	2
E 111		MH10A0682	ﾌﾟｰﾘ	Pulley	1
E 112		M90409037	SW-PW Pﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	4
E 113		MH10A1456	ｼﾞｸｳｹ	Ball bearing	1
E 114		MH10A0456	ｼﾞｸｳｹ	Ball bearing	1
E 115		MH10A1750	ﾌﾞｯｼｭ	Bushing	1
E 116		M91650020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M6X8	Screw M6X8	5
E 117		MH27A0230	ｳﾜｼﾞｸ	Upper shaft	1
☆ E 118		MS14A0682	ﾌﾟｰﾘ	Pulley	1
E 119		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X6	Screw M4X6	2
E 120		MH10A1722	ｳﾜｼﾞｸﾏｲﾀｷﾞﾔ	Gear	1
E 121		M95002020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X6	Screw M5X6	3
E 122		MH27A2750	ﾌﾞｯｼｭ	Bushing	1
E 123		MH27A0456	ｼﾞｸｳｹ	Ball bearing	1
E 124		MN10A1456	ｼﾞｸｳｹ	Ball bearing	1
E 125		M96001005	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞﾎﾞｳｻｷ M6X6	Screw M6X6	1
E 126		MF13A0767	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄﾌﾟﾙﾏｳｴ	Belt pulley (upper)	1
E 127		MH10A0364	ｶｯﾌﾟﾘﾝｸﾞ	Coupling	1
E 128		M90883080	ｺﾞﾑｾﾝ φ8.8	Rubber plug φ8.8	1
E 129		MH10A0663	ﾊﾘﾎﾞｳﾒﾀﾙ (ｳｴ)	Needle bar bushing (upper)	1
E 130		MH27A0660	ﾊﾘﾎﾞｳ	Needle bar	1
E 131		M90500085	Oﾘﾝｸﾞ	O-ring	1
E 132		MH27A0664	ﾊﾘﾎﾞｳﾒﾀﾙ (ｼﾀ)	Needle bar bushing (lower)	1
☆ E 133		MG42A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
☆ E 134		M90815002	ﾋﾗﾈｼﾞ 1/8(44)X4.5	Screw 1/8(44)X4.5	1
☆ E 135		MS02A0128	ﾐｼﾝﾊﾘ DPX17#18	Needle DPX17#18	1
E 136		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X8	Screw M5X8	3
E 137		MH10A0530	ﾀﾞﾝﾂｷｼﾞｸｸﾐﾀﾃ	Stepped shaft assy	1
E 138		M90836050	ﾜｯｼｬ	Washer	1
E 139		M91802006	ﾋﾗﾈｼﾞﾎﾞｳｻｷ 9/32(28)	Set screw 9/32(28)	1
E 140		M91602001	ﾄﾒﾈｼﾞ 1/4(40)X4	Screw 1/4(40)X4	1
E 141		M91606001	ﾄﾒﾈｼﾞ 1/4(40)X6	Screw 1/4(40)X6	2
☆ E 142		M90990002	ﾋﾗﾈｼﾞ M4X8	Screw M4X8	2
E 143		MF10A0325	ｶｸｺﾏ	Square block	1
E 144		MS01A0155	ｱﾝﾅｲﾀﾞｲ	Guide bracket	1
E 145		MH10A0722	ﾏｲﾀｷﾞﾔ	Gear	1
E 146		MH10A0416	ｶﾝｼｮｳｺﾞﾑ	Rubber cushion	1
E 147		MH27A0833	ﾒﾀﾙ	Bushing	1
E 148		MH10A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
E 149		MH27A1454	ｼﾞｸ	Shaft	1
☆ E 150		M90406064	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ φ4X14	Spring pin φ4X14	1
☆ E 151		ME25A0682	ﾌﾟｰﾘ	Pulley	1
☆ E 152		M91119002	ﾋﾗﾈｼﾞ 11/64(40)X6.8	Screw 11/64(40)X6.8	1
E 901		MH10A4750	ﾌﾞｯｼｭｸﾐﾀﾃ	Bushing assy	1
E 902		MH10E0456	ｼﾞｸｳｹｸﾐﾀﾃ (ﾏｴ)	Ball bearing assy (front)	1
E 903		MH27A2456	ｼﾞｸｳｹｸﾐﾀﾃ (ｳｼﾛ)	Ball bearing assy (rear)	1
E 904		MH27E0580	ﾃﾝﾋﾞﾝﾊﾘｸｸﾐﾀﾃ	Thread take-up lever assy	1
E 905		MH27E0383	ｸﾗﾝｸｸﾐﾀﾃ	Crank assy	1

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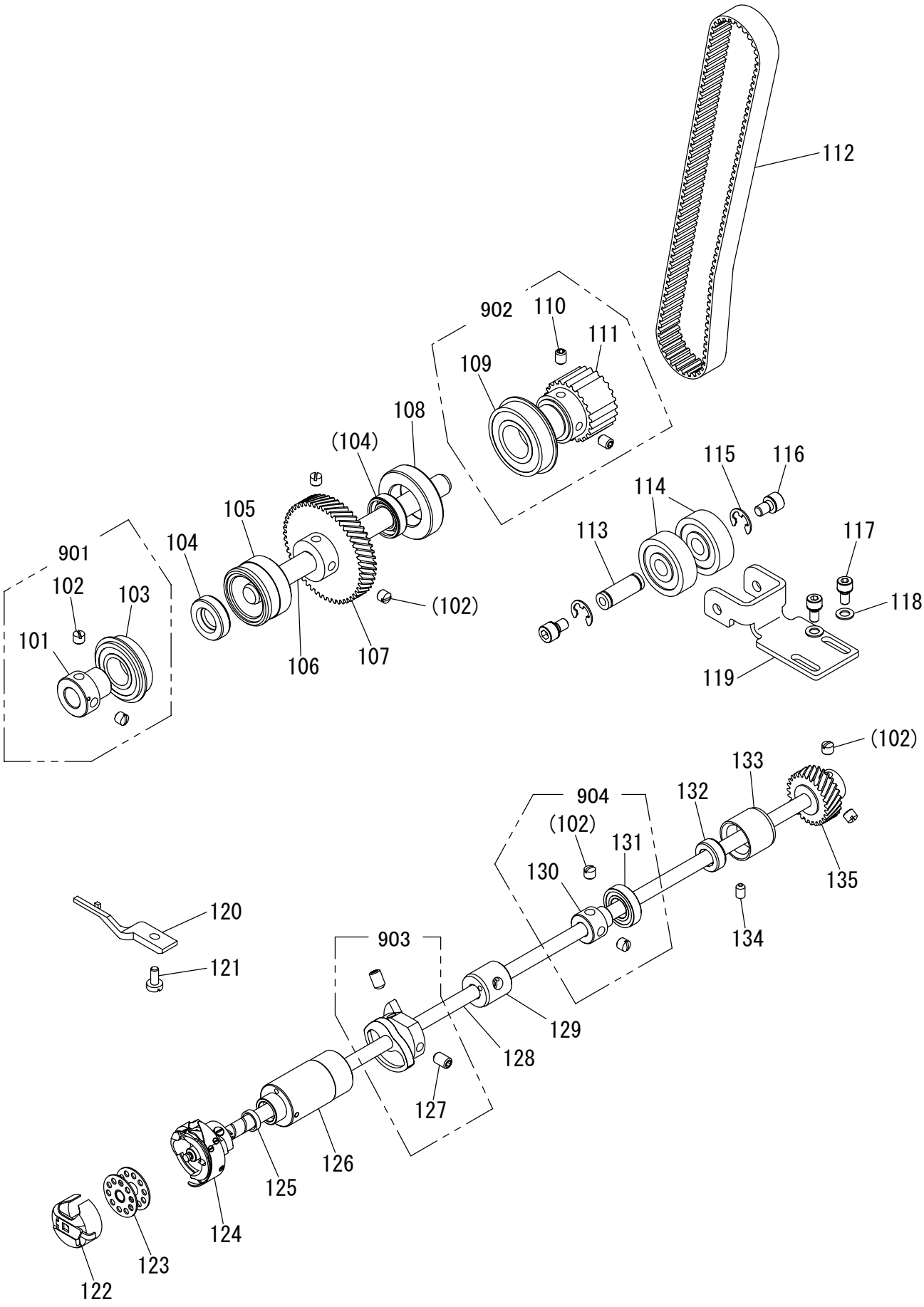
F 縫い機構(2)
SEWING MECHANISM(2)



[F]縫い機構(2)
SEWING MECHANISM(2)

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
	F 101		MF13A9750	ﾌﾞｯｼｭ	Bushinng	1
	F 102		M91606001	ﾄﾒﾈｼﾞ 1/4(40)X5	Screw 1/4(40)X5	8
	F 103		MF13A0456	ｼﾞｸｳｹ	Ball bearing	1
	F 104		M91200086	ｵｲﾙｼｰﾙ	Oil seal	2
	F 105		MH27A4750	ﾌﾞｯｼｭ	Bushinng	1
	F 106		MH27A1450	ｼﾀｼﾞｸ (ﾋﾀﾞﾘ)	Lower shaft (L)	1
	F 107		MF13A1683	ﾊｽﾊﾞﾊｸﾞﾙﾏﾀﾞｲ	Gear (large)	1
	F 108		MF13A4750	ﾌﾞｯｼｭ	Bushinng	1
	F 109		MN70A2456	ｼﾞｸｳｹ	Ball bearing	1
	F 110		M91650020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M6X8	Screw M6X8	2
	F 111		MF13A2767	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄｸﾞﾙﾏｼﾀ	Belt pulley (lower)	1
	F 112		MH27A0523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	Timing belt	1
	F 113		MH27A2454	ﾃﾝｼｮﾅｰｼｬﾌﾄ	Shaft	1
	F 114		MH27A3456	ｼﾞｸｳｹ	Ball bearing	2
	F 115		M90604065	Eｶﾞﾀﾄﾒﾜ 8	E-type retaining ring 8	2
	F 116		M96008017	ｾﾌﾃｨｿｹｯﾄ M6X10	Safety socket bolt M6X10	2
	F 117		M95002017	ｾﾌﾃｨｿｹｯﾄ M5X12	Safety socket bolt M5X12	2
	F 118		M90512050	ｺｻﾞｶﾞﾈ 5	Washer 5	2
	F 119		MH27A0770	ﾃﾝｼｮﾅｰﾍﾞｰｽ	Base	1
☆	F 120		MF20A0229	ｳﾁｶﾞﾏﾄﾞﾒ	Hook positioner	1
☆	F 121		M91118002	ﾋﾗﾈｼﾞ 11/64(40)X10	Screw 11/64(40)X10	1
☆	F 122		MG44E0125	ﾎﾞﾋﾞﾝｹｰｽ	Bobbin case	1
☆	F 123		MF25B0123	ﾎﾞﾋﾞﾝ	Bobbin	1
☆	F 124		ME20A0120	ｶﾏｸﾐﾀﾃ	Hook complete	1
☆	F 125		M90800086	ｵｲﾙｼｰﾙ	Oil seal	1
☆	F 126		MS10A0451	ｼﾀｼﾞｸﾒﾀﾙ (ﾋﾀﾞﾘ)	Hook shaft bushing (L)	1
☆	F 127		M91602020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ 1/4(40)X10	Screw 1/4(40)X10	2
	F 128		MH27A0450	ｼﾀｼﾞｸ	Lower shaft	1
	F 129		MH27A0453	ｼﾀｼﾞｸﾒﾀﾙ (ﾅｶ) ｸﾐﾀﾃ	Hook shaft bushing (M) assy	1
	F 130		MH27A5750	ﾌﾞｯｼｭ	Bushinng	1
	F 131		MF13A1456	ｼﾞｸｳｹ	Ball bearing	1
	F 132		M90804086	ｵｲﾙｼｰﾙ	Oil seal	1
	F 133		MF13A0452	ｼﾀｼﾞｸﾒﾀﾙ (ﾐｷﾞ)	Hook shaft bushing (R)	1
	F 134		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X8	Screw M5X8	1
	F 135		MF13A0683	ﾊｽﾊﾞﾊｸﾞﾙﾏｼｮｳ	Gear (small)	1
	F 901		MF13E6456	ｼﾞｸｳｹｸﾐﾀﾃ	Ball bearing assy	1
	F 902		MF13E1767	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄｸﾞﾙﾏｼﾀｸﾐﾀﾃ	Belt pulley (lower) assy	1
☆	F 903		MF01E0350	ｲﾄｷﾘｶﾑ	Thread trimmer cam	1
	F 904		MH27A4456	ｼﾞｸｳｹｸﾐﾀﾃ	Hook shaft bushing (R) assy	1

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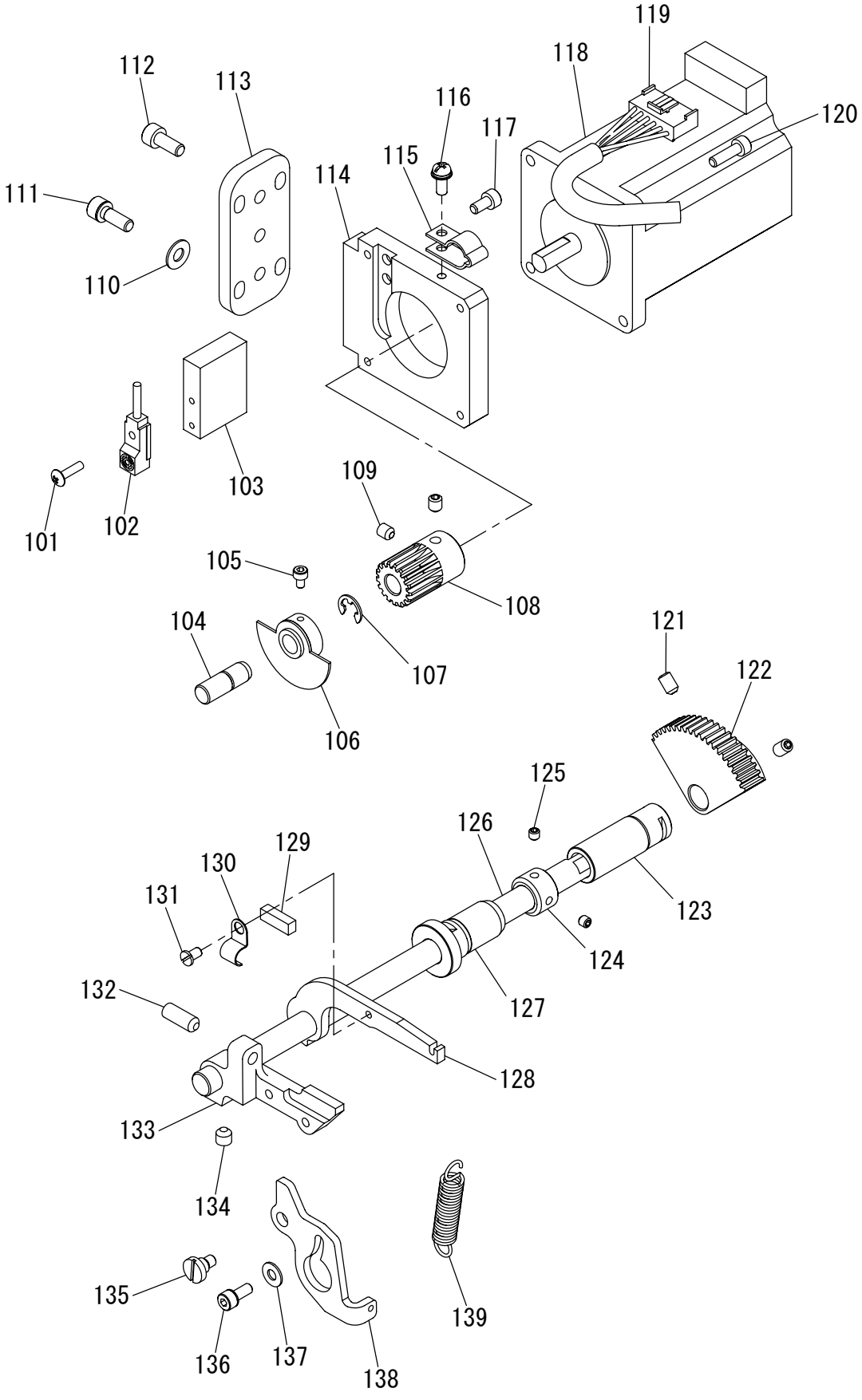
G 中押え機構(1)
PRESSER BAR LIFTING MECHANISM



[G]中押え機構(1)
PRESSER BAR LIFTING MECHANISM

	Fig no.	変更 Mod.	部品コード Parts no.	品 名	Description	数量 Amt. Req.
	G 101		M90301036	Pﾄﾗｽﾈｼﾞ M3X12	Screw M3X12	1
	G 102		MH27E0484	ｷﾝｾﾂｽｲｯﾁ	Detector	1
	G 103		MH27A0603	ｾﾝｻﾄﾘﾂｹﾀﾞｲ	Detector bracket	1
	G 104		MH27A3454	ｼﾞｸ	Shaft	1
	G 105		M93003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X6	Screw M3X6	1
	G 106		MH27A0407	ｹﾝｼｭﾂﾊﾞﾝ	Detector plate	1
	G 107		M90511065	Eｶﾞﾀﾄﾒﾜ 6	E-type retaining ring 6	1
	G 108		MH10A2722	ﾋﾗﾊｸﾞﾙﾏ	Gear	1
	G 109		M94001001	ﾅｲﾛｯｸﾄﾒﾈｼﾞ M5X6	Screw M5X6	2
	G 110		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	4
	G 111		M95014017	ｾﾌﾃｨｿｹｯﾄ M5X14	Safety socket bolt M5X14	4
	G 112		M95003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X12	Socket bolt M5X12	3
	G 113		MH27A0850	ﾓｰﾀﾀﾞｲﾄﾘﾂｹｲﾀ	Presser foot motor adapter	1
	G 114		MH27A1603	ﾅｶｵｻｴﾓｰﾀﾄﾘﾂｹﾀﾞｲ	Presser foot motor bracket	1
	G 115		MB60A0601	ﾅｲﾛﾝｸﾘｯﾌﾟ FGC-8	Nylon clip FGC-8	1
	G 116		M90409037	SW-PW Pﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	1
	G 117		M95018021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4X8	Socket bolt M4X8	2
	G 118		MH10A1848	ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀ	Stepping motor	1
	G 119		MH27A0508	ｹｰﾌﾞﾙ (PFﾓｰﾀ)	Cable (PF motor)	1
	G 120		M94040021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4X14	Socket bolt M4X14	4
	G 121		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X8	Screw M5X8	2
	G 122		MH10A1683	ｵｳｷﾞﾊｸﾞﾙﾏ	Sector gear	1
	G 123		MH27A1833	ﾅｶｵｻｴﾒﾀﾙ (ｳｼﾛ)	Presser foot bushing (rear)	1
	G 124		MH10A1352	ｾｯﾄｶﾗｰ	Set collar	1
	G 125		M91055020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X4	Screw M4X4	2
	G 126		MH27A0390	ﾅｶｵｻｴｸﾄﾞｳｼﾞｸ	Presser foot driving shaft	1
	G 127		MH27A2833	ﾅｶｵｻｴﾒﾀﾙ (ﾏｴ) ｸﾐﾀﾃ	Presser foot bushing (front) assy	1
	G 128		MH10A1252	ﾅｶｵｻｴｱｹﾞﾚﾊﾞｰ B	Presser foot lifting lever B	1
	G 129		MH10A1740	ﾌｪﾙﾄ	Felt	1
☆	G 130		MN70A1780	ﾎﾙﾀﾞ	Holder	1
☆	G 131		M90908003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X6	Screw 9/64(40)X6	1
	G 132		M91651020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M6X16	Screw M6X16	1
	G 133		MH10A0252	ﾅｶｵｻｴｱｹﾞﾚﾊﾞｰ A	Presser foot lifting lever A	1
	G 134		M96001020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M6X6	Screw M6X6	1
	G 135		M91127015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 11/64(40)X5	Screw 11/64(40)X5	1
	G 136		M94001017	ｾﾌﾃｨｿｹｯﾄ M4X10	Safety socket bolt M4X10	1
	G 137		M90421050	ﾐｶﾞｷｻﾞｶﾞﾈ 4	Washer 4	2
	G 138		MH10A2708	ﾊﾞﾈｶｹ	Hook plate	1
	G 139		MH10A4572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1

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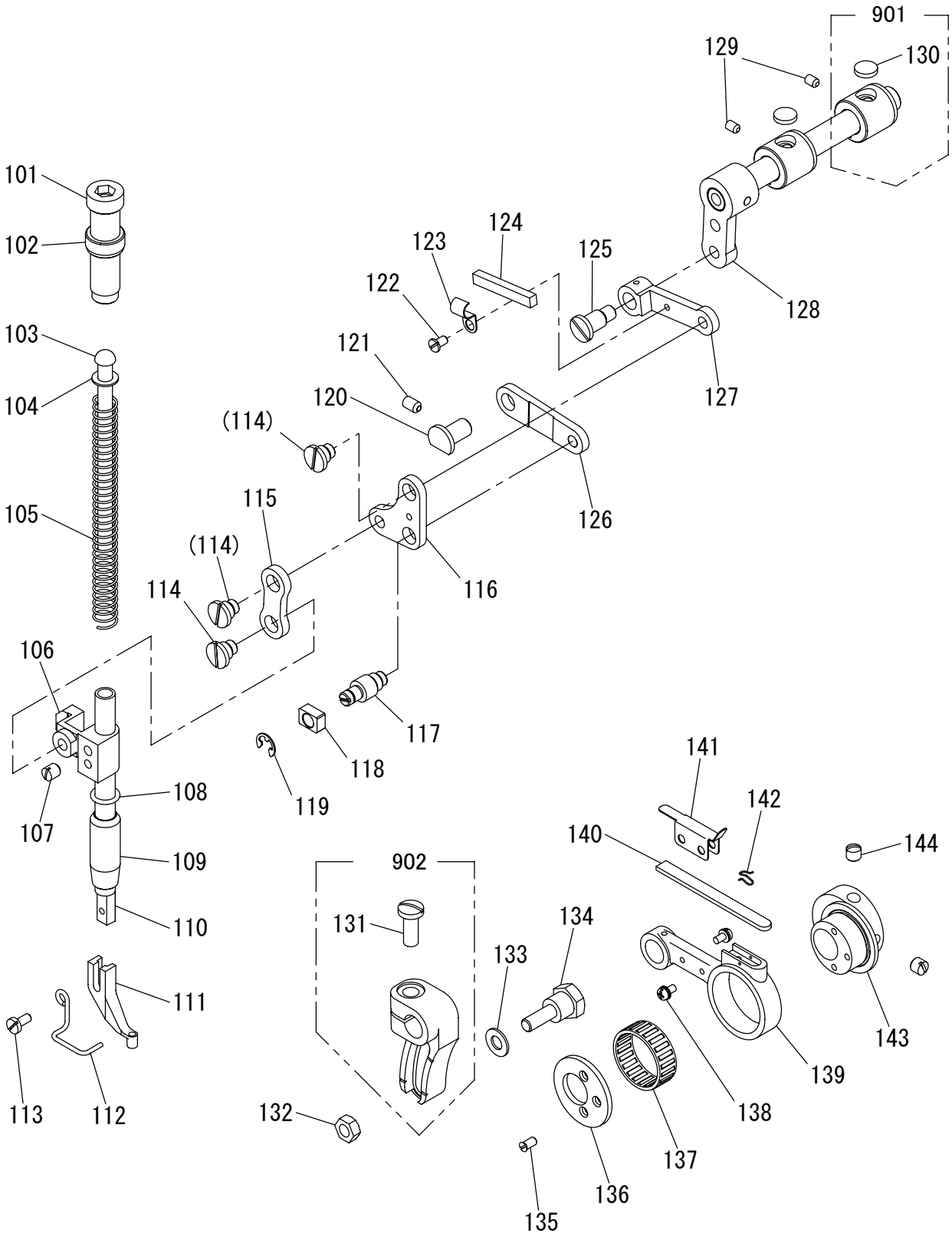
H 中押え機構(2)
PRESSER BAR LIFTING MECHANISM(2)

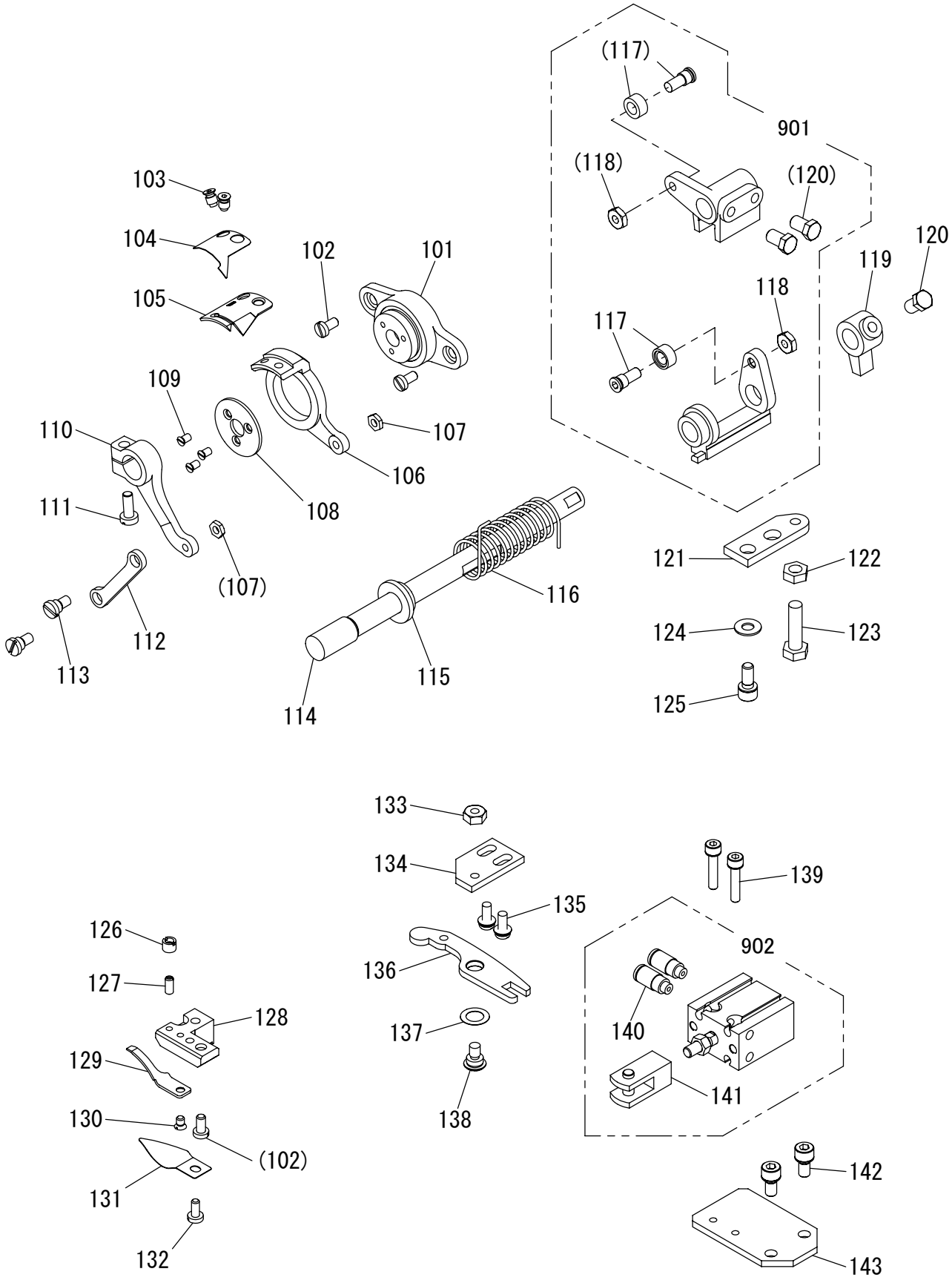


[H]中押え機構(2)
PRESSER BAR LIFTING MECHANISM

	Fig no.	変更 Mod.	部品コード Parts no.	品名	Description	数量 Amt. Req.
☆	H 101		M93220035	ﾂﾏﾐﾈｼﾞ 1/2(28)X43	Thumb screw 1/2(28)X43	1
☆	H 102		M93202047	ﾅｯﾄ 1/2(28)	Nut 1/2(28)	1
☆	H 103		MS03A0703	ｱﾝﾅｲﾎﾞｳ	Presser bar guide	1
	H 104		M90632050	ｺｻﾞｶﾞﾈ 6	Washer 6	1
☆	H 105		MS03A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
☆	H 106		MG75A0265	ｵｻｴﾎﾞｳﾀﾞｷ	Presser bar holder	1
☆	H 107		M91506001	ﾄﾒﾈｼﾞ 15/64(28)X7	Screw 15/64(28)X7	1
	H 108		M90600085	Oﾘﾝｸﾞ	O-ring	1
	H 109		MH10A0267	ｵｻｴﾎﾞｳﾒﾀﾙ	Presser bar bushing	1
☆	H 110		MS03A0262	ｵｻｴﾎﾞｳ	Presser bar	1
☆	H 111		MV30A0256	ｵｻｴ φ3	Presser foot φ3	1
	H 112		MH10A0626	ﾆｰﾄﾞﾙｶﾞｰﾄﾞ	Needle guard	1
☆	H 113		M90922002	ﾋﾗﾈｼﾞ 9/64(40)X8	Screw 9/64(40)X8	1
	H 114		M91690015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 1/4(40)X4	Screw 1/4(40)X4	3
	H 115		MH10A5910	ﾘﾝｸ	Link	1
	H 116		MH10A0763	ﾍﾞﾙｸﾗﾝｸ	Bell crank	1
	H 117		M91553015	ﾀﾞﾝﾂｷﾈｼﾞ 1/4(40)X4	Screw 1/4(40)X4	1
	H 118		MF10A0325	ｶｸｺﾏ	Square block	1
	H 119		M90505065	Eｶﾞﾀﾄﾒﾜ 5	E-type retaining ring 5	1
	H 120		MH10A0283	ﾂﾊﾞﾂｷｼﾞｸ	Stepped pin	1
	H 121		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X8	Screw M5X8	1
☆	H 122		M90908003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X6	Screw 9/64(40)X6	1
☆	H 123		MN70A1780	ﾎﾙﾀﾞ	Holder	1
☆	H 124		MG30A0740	ﾌｪﾙﾄ	Felt	1
	H 125		M91691015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 1/4(40)X7	Screw 1/4(40)X7	1
	H 126		ME10A7910	ﾘﾝｸ	Link	1
	H 127		MH10A1956	ﾚﾝｾﾂｶﾝ	Link	1
	H 128		MH27A0228	ｳﾃﾞｸﾐﾀﾃ	Arm shaft assy	1
	H 129		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X6	Screw M4X6	2
	H 130		MS10A1740	ﾌｪﾙﾄ	Felt	2
☆	H 131		M91603003	ﾏﾙﾋﾗﾈｼﾞ 1/4(24)X16	Screw 1/4(24)X16	1
	H 132		M91572045	Uﾅｯﾄ M6X0.75	U-nut M6X0.75	1
	H 133		M90631050	ﾐｶﾞｷｻﾞｶﾞﾈ 6	Washer 6	1
	H 134		M96011017	ﾀﾞﾝﾂｷﾎﾞﾙﾄ M6	Bolt M6	1
	H 135		M90902011	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X7	Screw 9/64(40)X7	3
	H 136		M98016050	ｻﾞｶﾞﾈ	Washer	1
	H 137		MN35A0628	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	Needle bearing	1
	H 138		M90859004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X6	Screw M3X6	2
	H 139		MH10A2956	ﾚﾝｾﾂｶﾝ	Link	1
	H 140		MH10A2740	ﾌｪﾙﾄ	Felt	1
	H 141		MH10A1741	ﾌｪﾙﾄｵｻｴ	Felt holder	1
☆	H 142		MF60A0700	ｾﾝｻｲｸﾊﾞﾈ	Spring	1
	H 143		MH10A0760	ﾍﾝｼﾝﾘﾝ	Eccentric cam	1
☆	H 144		M91606001	ﾄﾒﾈｼﾞ 1/4(40)X6	Screw 1/4(40)X6	2
	H 901		MH10E0285	ｼﾞｮｳﾌﾞｼﾞｮｳｹﾞﾒﾀﾙｸﾐﾀﾃ	Bushing assy	2
☆	H 902		MS02A0463	ｳﾃﾞ (ﾐｷﾞ)	Arm (right)	1

☆印はPLK-E2516R共通部品を示します。
☆ indicates PLK-E2516R common parts.

J 糸切り機構
THREAD TRIMMING MECHANISM

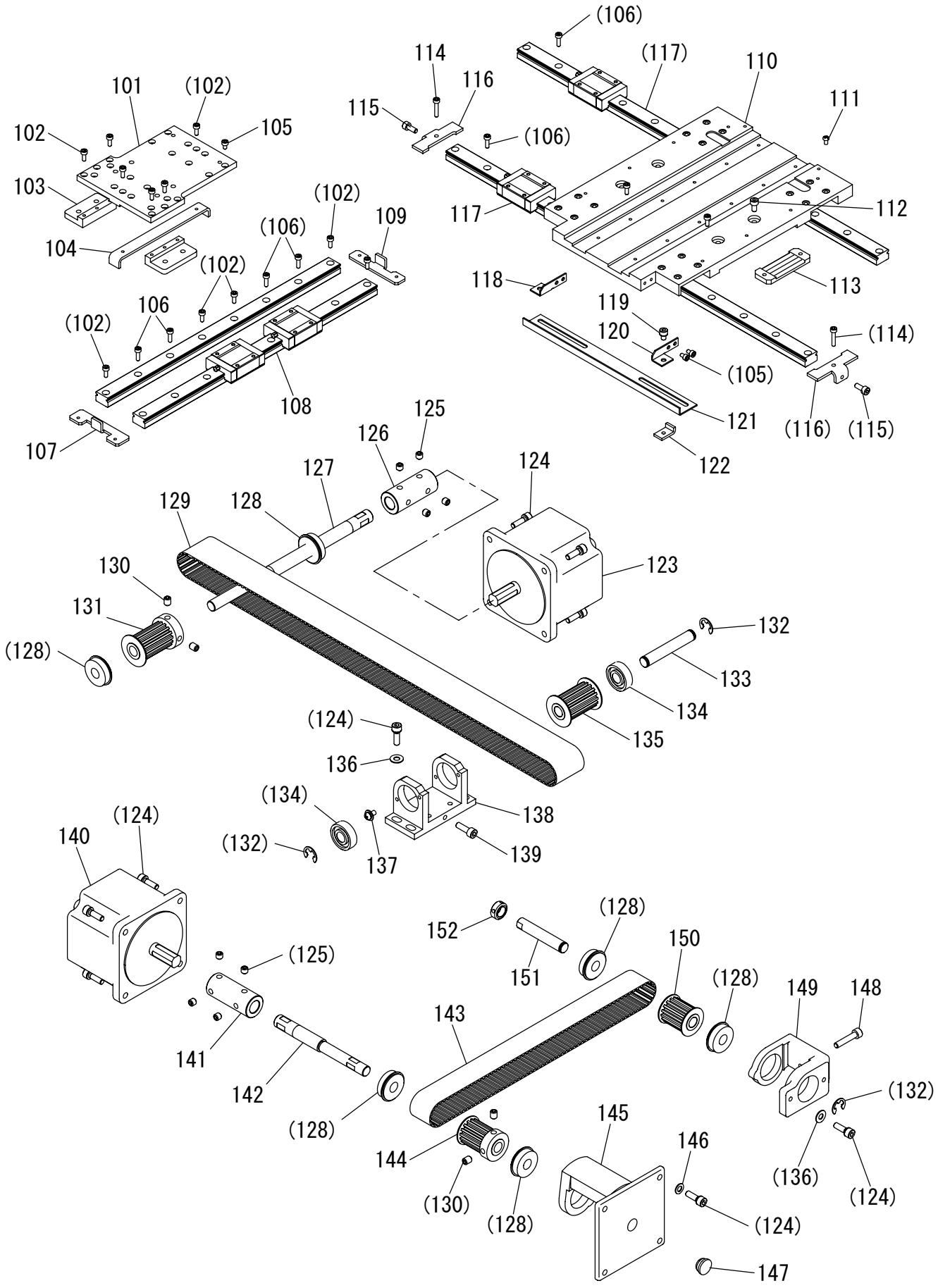


[J]糸切り機構
THREAD TRIMMING MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品名	Description	数量 Amt. Req.
☆ J 101		MF00A1527	ﾀﾞｲｻﾞ	Knife holding bracket saddle	1
☆ J 102		M90990002	ﾋﾗﾈｼﾞ M4X8	Screw M4X8	3
☆ J 103		M91151010	ｻﾗﾈｼﾞ 11/64(40)X7	Screw 11/64(40)X7	2
☆ J 104		MF02A0834	ﾒｽ (ﾋﾀﾞﾘ)	Movable knife (left)	1
☆ J 105		MS07A0782	ﾎｺﾞｲﾀ	Guard plate	1
☆ J 106		MS07A0836	ﾒｽﾀﾞｲ (ﾋﾀﾞﾘ)	Knife base (left)	1
☆ J 107		M91107045	ﾅｯﾄ 11/64(40)	Nut 11/64(40)	2
☆ J 108		M94006052	ｻﾞｶﾞﾈ	Washer	1
☆ J 109		M90803010	ｻﾗﾈｼﾞ 1/8(44)X6	Screw 1/8(44)X6	3
☆ J 110		MF00A1392	ｸﾄﾞｳｲﾀ	Knife driving crank	1
☆ J 111		M91117002	ﾏﾙﾋﾗﾈｼﾞ 11/64(40)X11.4	Screw 11/64(40)X11.4	1
☆ J 112		MF00A8910	ﾘﾝｸ	Link	1
☆ J 113		M91111015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 11/64(40)X6.2	Screw 11/64(40)X6.2	2
☆ J 114		MA25A0891	ﾒｽﾖｳﾄﾞｳｼﾞｸ	Knife driving shaft	1
☆ J 115		MF00A0750	ﾌﾞｯｼｭ	Bushing	1
☆ J 116		MA25A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
☆ J 117		MF01E0411	ｺﾛ･ｺﾛｼﾞｸｸﾐﾀﾃ	Cam follower, Shoulder screw assy	2
☆ J 118		M91201045	ﾅｯﾄ 3/16(28)	Nut 3/16(28)	2
☆ J 119		ME20E0477	ｽﾄｯﾊﾟ	Stopper	1
☆ J 120		M91501022	ﾎﾞﾙﾄ 15/64(28)X10	Bolt 15/64(28)X10	3
☆ J 121		MF00A1477	ｽﾄｯﾊﾟｲﾀ	Stopper plate	1
☆ J 122		M91502045	ﾅｯﾄ 15/64(28)	Nut 15/64(28)	1
☆ J 123		M91512022	ﾎﾞﾙﾄ 15/64(28)X20	Bolt 15/64(28)X20	1
J 124		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	2
J 125		M95002017	ｾﾌﾃｨｿｹｯﾄ M5X12	Safety socket bolt M5X12	2
☆ J 126		M91110045	ﾅｯﾄ 9/64(40)	Nut 9/64(40)	1
☆ J 127		M90913001	ﾄﾒﾈｼﾞ 9/64(40)X8.5	Screw 9/64(40)X8.5	1
☆ J 128		MF00A1603	ﾄﾘﾂｹﾀﾞｲ	Bracket for fixed blade	1
☆ J 129		MS10A0838	ｺﾃｲﾒｽ	Fixed blade	1
☆ J 130		M90907010	ｻﾗﾈｼﾞ 9/64(40)X5	Screw 9/64(40)X5	1
☆ J 131		MS07A0180	ｲﾄｱﾝﾅｲ	Thread guide	1
☆ J 132		M90921002	ﾋﾗﾈｼﾞ 9/64(40)X8	Screw 9/64(40)X8	1
☆ J 133		M91202045	ﾅｯﾄ 3/16(28)	Nut 3/16(28)	1
☆ J 134		MS07A1603	ﾄﾘﾂｹｲﾀ	Adapter	1
J 135		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	2
☆ J 136		MF00A0391	ｸﾄﾞｳｲﾀ	Thread trimmer driving lever	1
☆ J 137		ME20A0915	ｼﾑﾘﾝｸﾞ	Washer	1
☆ J 138		M91212015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 3/16(28)X6.5	Screw 3/16(28)X6.5	1
J 139		M94024017	ｾﾌﾃｨｿｹｯﾄ M4X20	Safety socket bolt M4X20	2
☆ J 140		MA20A5571	ﾜﾝﾀｯﾁﾂｷﾞﾃ	Connector	2
☆ J 141		MA16A0621	ﾅｯｸﾙ	Knuckle	1
J 142		M95005017	ｾﾌﾃｨｿｹｯﾄ M5X10	Safety socket bolt M5X10	2
J 143		MH27A1601	ｼﾘﾝﾀﾞﾄﾘﾂｹｲﾀ	Cylinder bracket	1
☆ J 901		MB25E0351	ｶﾑﾂｲｼﾞｭｳｳﾃﾞｸﾐﾀﾃ	Cam follower crank assy	1
☆ J 902		MB61E0434	ｴｱｼﾘﾝﾀﾞｸﾐﾀﾃ	Air sylinder assy	1

☆印はPLK-E2516R共通部品を示します。
☆ indicates PLK-E2516R common parts.

K X-Yテーブル機構
X-Y TABLE MECHANISM



[K]X-Yテーブル機構
X-Y TABLE MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品名	Description	数量 Amt. Req.
K 101		MH27A0957	Yｼﾞｸｲﾄﾞｳﾚｰｽ	Movable race Y	1
K 102		M93002021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X8	Socket bolt M3X8	16
K 103		MH27A1770	ｵｸﾘｲﾀﾍﾞｰｽ	Feed plate base	2
K 104		MH27A0477	ｽﾄｯﾊﾟ	Stopper	1
K 105		M93003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X6	Socket bolt M3X6	20
K 106		M95013021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X10	Socket bolt M3X10	28
K 107		MH27A1477	Yｼﾞｸｽﾄｯﾊﾟ (ﾏｴ)	Stopper Y (front)	1
K 108		MH27A0920	ﾘﾆｱｳｪｲ Y	Liner way Y	2
K 109		MH27A2477	Yｼﾞｸｽﾄｯﾊﾟ (ｳｼﾛ)	Stopper Y (rear)	1
K 110		MH27A1957	Xｼﾞｸｲﾄﾞｳﾚｰｽ	Movable race X	1
K 111		M90814004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X5.2	Screw M3X5.2	16
K 112		M95018021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4X8	Socket bolt M4X8	4
☆ K 113		MA35A1781	ﾍﾞﾙﾄｵｻｴ	Belt clamper	2
K 114		M93007021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X16	Socket bolt M3X16	2
K 115		M91002022	SUS304 ﾎﾞﾙﾄ M4X10	Bolt M4X10	2
K 116		MH27A3477	ｽﾄｯﾊﾟ X	Stopper X	2
K 117		MH27A1920	ﾘﾆｱｳｪｲ X	Liner way X	2
K 118		MH27A0429	ｹﾝｼｭﾂﾊﾞﾝｻｻｴ (L)	Bracket (left)	1
K 119		M94008017	ｾﾌﾃｨｿｹｯﾄ M4X6	Safety socket bolt M4X6	2
K 120		MH27A1429	ｹﾝｼｭﾂﾊﾞﾝｻｻｴ (R)	Bracket (right)	1
☆ K 121		MB62A2407	ｹﾝｼｭﾂﾊﾞﾝ X	Detector plate X	1
☆ K 122		MB60A2601	ｹﾝｼｭﾂﾊﾞﾝﾄﾘﾂｹｲﾀ	Bracket	2
K 123		MH27E0848	ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀｸﾐﾀﾃ (X)	Motor complete (X)	1
K 124		M95004017	ｾﾌﾃｨｿｹｯﾄ M5X16	Safety socket bolt M5X16	18
K 125		M96002001	ﾅｲﾛｯｸﾄﾒﾈｼﾞ M6X6	Screw M6X6	8
☆ K 126		MB61A0571	ｼﾞｸﾂｷﾞﾃ	Coupring	1
K 127		MH27A1390	Xｸﾄﾞｳｼﾞｸ	Drive shaft X	1
K 128		M92012070	ｼｰﾙﾄﾞﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ	Ball bearing	6
☆ K 129		MB62A0523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ X	Cog belt X	1
K 130		M96001001	ﾅｲﾛｯｸﾄﾒﾈｼﾞ M6X8	Screw M6X8	4
☆ K 131		MB45A0767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Driving pulley	1
K 132		M90604065	Eｶﾞﾀﾄﾒﾜ 8	E-type retaining ring 8	3
☆ K 133		MA21P0454	ｼﾞｸ	Shaft	1
☆ K 134		MS02A2456	ｼｰﾙﾄﾞﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ	Ball bearing	2
☆ K 135		MB62A0767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Cog pulley	1
K 136		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	6
K 137		M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	4
☆ K 138		MA35A6758	ﾌﾞﾗｹｯﾄ	Bracket	1
K 139		M95001021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X20	Socket bolt M5X20	1
K 140		MH27E1848	ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀｸﾐﾀﾃ (Y)	Motor complete (Y)	1
K 141		MH27A0571	ｼﾞｸﾂｷﾞﾃ	Coupring	1
K 142		MH27A2390	Yｸﾄﾞｳｼﾞｸ	Drive shaft Y	1
K 143		MH27A1523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ Y	Cog belt Y	1
K 144		MH27A0767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Cog pulley	1
K 145		MH27A0758	ﾌﾞﾗｹｯﾄ	Bracket	1
K 146		M90512050	ｺｻﾞｶﾞﾈ 5	Washer 5	4
K 147		M91304080	ｺﾞﾑｾﾝ φ13	Rubber plug φ13	1
K 148		M95011021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X25	Socket bolt M5X25	1
K 149		MH27A1758	ﾌﾞﾗｹｯﾄ	Bracket	1
K 150		MH27A1767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Cog pulley	1
K 151		MH27A5454	ｼﾞｸ	Shaft	1
K 152		MH27A0352	ｾｯﾄｶﾗｰ	Set collar	1

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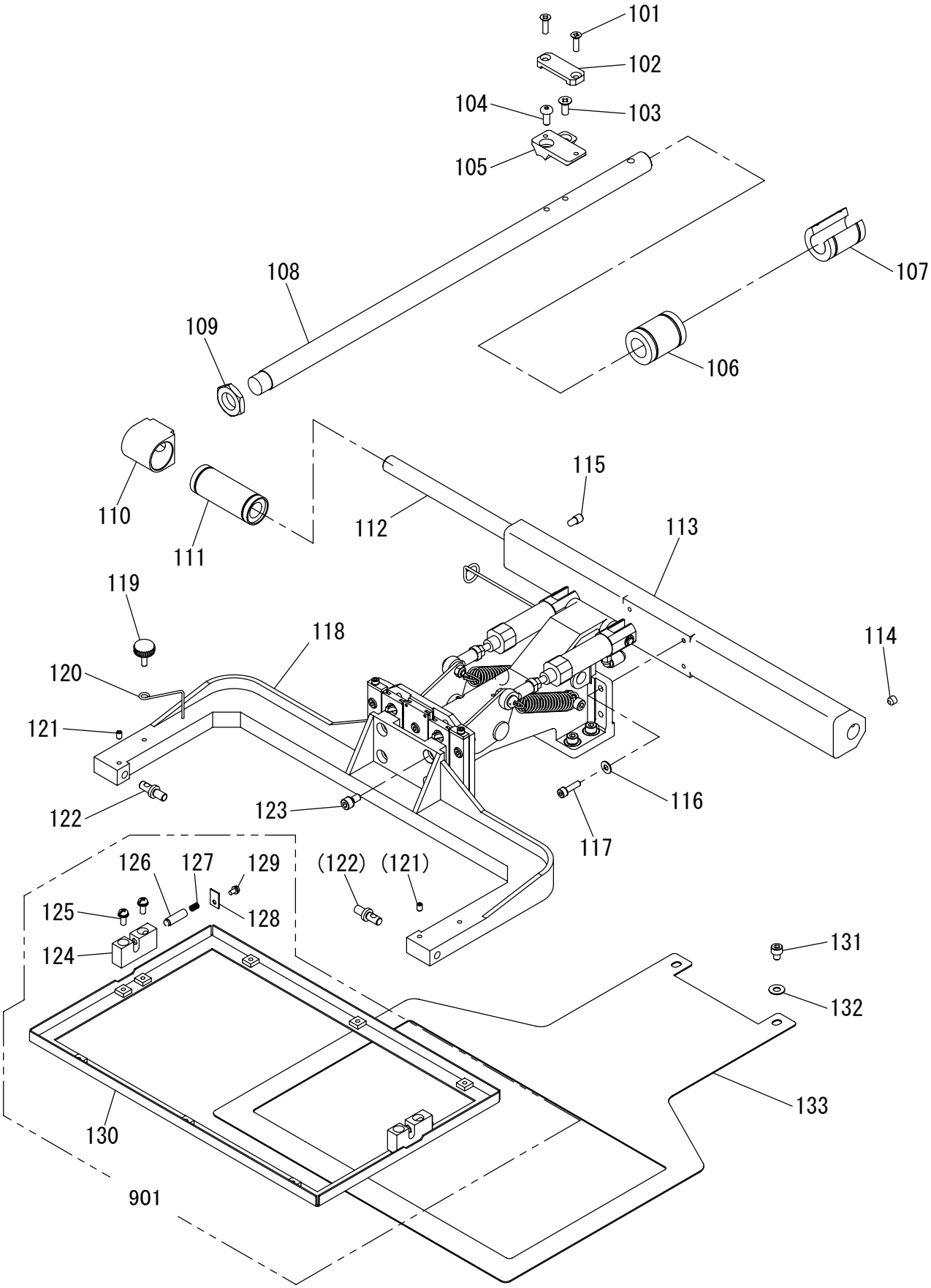
L 外押え機構(1)
WORK HOLDER MECHANISM(1)



[L]外押え機構(1)
WORK HOLDER MECHANISM(1)

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
	L 101		M94001037	Pｻﾗﾈｼﾞ M4X12	Screw M4X12	2
	L 102		MH27A0778	ﾍﾞﾙﾄｵｻｴ	Belt clamper	1
	L 103		M90505037	Pｻﾗﾈｼﾞ M5X12	Screw M5X12	1
	L 104		M95031021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M5X12	Bolt M5X12	1
	L 105		MH27A0781	Yﾍﾞﾙﾄﾀﾞｲ	Y-belt holder	1
☆	L 106		MB62A1921	ﾘﾆｱﾌﾞｯｼｭ	Bearing	1
☆	L 107		ME25A0921	ﾘﾆｱﾌﾞｯｼｭ	Bearing	1
	L 108		MH27A3390	Yｸﾄﾞｳｼﾞｸ	Y-drive shaft	1
	L 109		M94008045	ﾛｯｶｸﾅｯﾄ M16X1.0	Nut M16X1.0	1
	L 110		MH27A0692	ｼﾞｸｳｹﾊｳｼﾞﾝｸﾞ	Bearing housing	1
☆	L 111		MB62A0921	ﾘﾆｱﾌﾞｯｼｭ	Bearing	1
	L 112		MH27A6454	ｼﾞｸ	Shaft	1
	L 113		MH27A0455	ｼﾞｸｻｻｴ	Shaft holder	1
	L 114		M96002001	ﾅｲﾛｯｸﾄﾒﾈｼﾞ M6X6	Screw M6X6	1
	L 115		M96001005	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞﾎﾞｳｻｷ M6	Screw M6	1
	L 116		M90421050	ﾐｶﾞｷｻﾞｶﾞﾈ 4	Washer 4	4
	L 117		M94006017	ｾﾌﾃｨｿｹｯﾄ M4X16	Safety socket bolt M4X16	4
☆	L 118		MB62A0228	ｵｻｴｳﾃﾞ	Clamp adapter	1
☆	L 119		MA20A0650	ﾅｰﾙﾄﾞﾉﾌﾞ	Knurled knob	1
	L 120		MB61A2477	ｽﾄｯﾊﾟ	Stopper	1
	L 121		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X6	Screw M4X6	2
☆	L 122		MB62A5454	ｵｻｴｼﾞｸ	Clamp stud	2
	L 123		M95005017	ｾﾌﾃｨｿｹｯﾄ M5X10	Safty socket bolt M5X10	4
	L 124		ME40A0426	ｻｻｴ	Support	2
	L 125		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	4
☆	L 126		M90611060	ﾋﾟﾝ	Pin	2
☆	L 127		MS13A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2
☆	L 128		MS02B0257	ｵｻｴｲﾀ	Holder plate	2
	L 129		M90859004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X6	Screw M3X6	2
☆	L 130		MB25A0105	ｵｻｴ	Clamp frame	1
	L 131		M95052021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X6	Socket bolt M5X6	2
	L 132		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	2
	L 133		MH27A0272	ｵｸﾘｲﾀ	Feed plate	1
☆	L 901		MB62E4105	ｿﾄｵｻｴｸﾐﾀﾃ	Clamp frame assy	1

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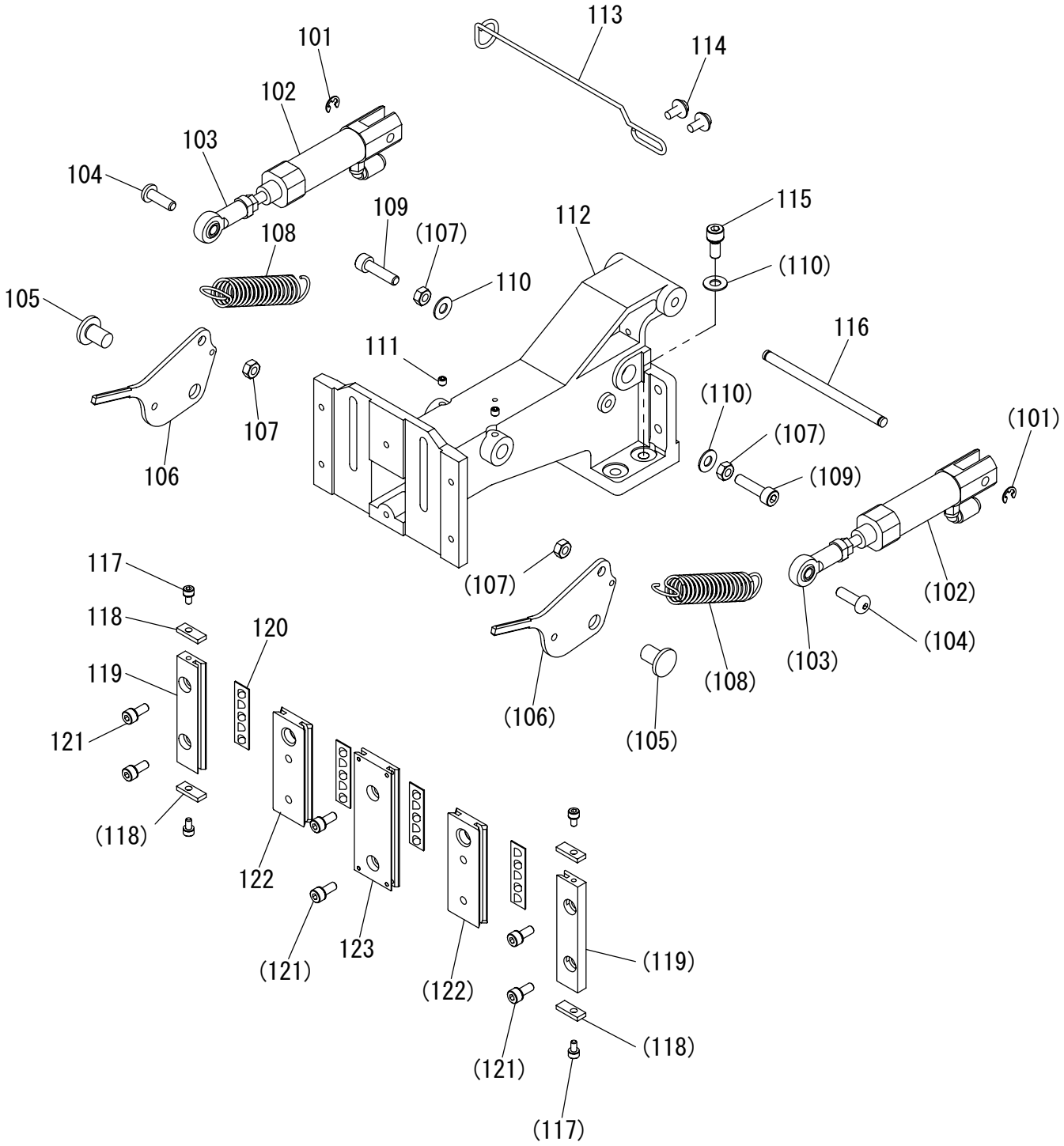
Ⓜ 外押え機構(2)
WORK HOLDER MECHANISM(2)



[M]外押え機構(2)
WORK HOLDER MECHANISM(2)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
M 101		M90504065	Eｶﾞﾀﾄﾒﾜ 4	E-type retaining ring 5	2
☆ M 102		MB62A1434	ｴｱｼﾘﾝﾀﾞ (ﾜﾝﾀｯﾁﾂｷﾞﾃﾂｷ)	Air cylinder (with quick joint)	2
☆ M 103		MB62A0975	ﾛｯﾄﾞｴﾝﾄﾞ	Connecting link	2
M 104		M95037021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M5X16	Bolt M5X16	2
☆ M 105		MB61A3454	ﾂﾊﾞﾂｷｼﾞｸ	Shaft	2
M 106		MH27A0266	ｵｻｴﾚﾊﾞｰ	Pushing lever	2
M 107		M91382045	ﾅｯﾄ M5	Nut M5	4
☆ M 108		MB62A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2
M 109		M95015021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X20	Socket bolt M5X20	2
M 110		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	6
M 111		M91055020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X4	Screw M4X4	2
M 112		MH27A0308	ｵｻｴﾀﾞｲ	Clamp bracket	1
☆ M 113		MB62A0707	ﾊﾝｶﾞｰ	Hanger	1
M 114		M91013004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	2
M 115		M95002017	ｾﾌﾃｨｿｹｯﾄ M5X12	Safety socket bolt M5X12	4
☆ M 116		M90532060	ﾋﾟﾝ	Pin	1
M 117		M94003017	ｾﾌﾃｨｿｹｯﾄ M3X6	Safety socket bolt M3X6	4
☆ M 118		MB62A6477	ｽﾄｯﾊﾟ	Stopper	4
☆ M 119		MB62A0957	ｵｻｴｺﾃｲﾚｰｽ	Fixed race	2
☆ M 120		M94008070	ﾛｰﾗｰﾘﾃｰﾅ	Slide bearing	4
M 121		M94001017	ｾﾌﾃｨｿｹｯﾄ M4X10	Safety socket bolt M4X10	6
☆ M 122		MB62A1957	ｵｻｴｲﾄﾞｳﾚｰｽ	Movable race	2
M 123		MH27A2957	ｵｻｴｺﾃｲﾚｰｽ	Fixed race	1

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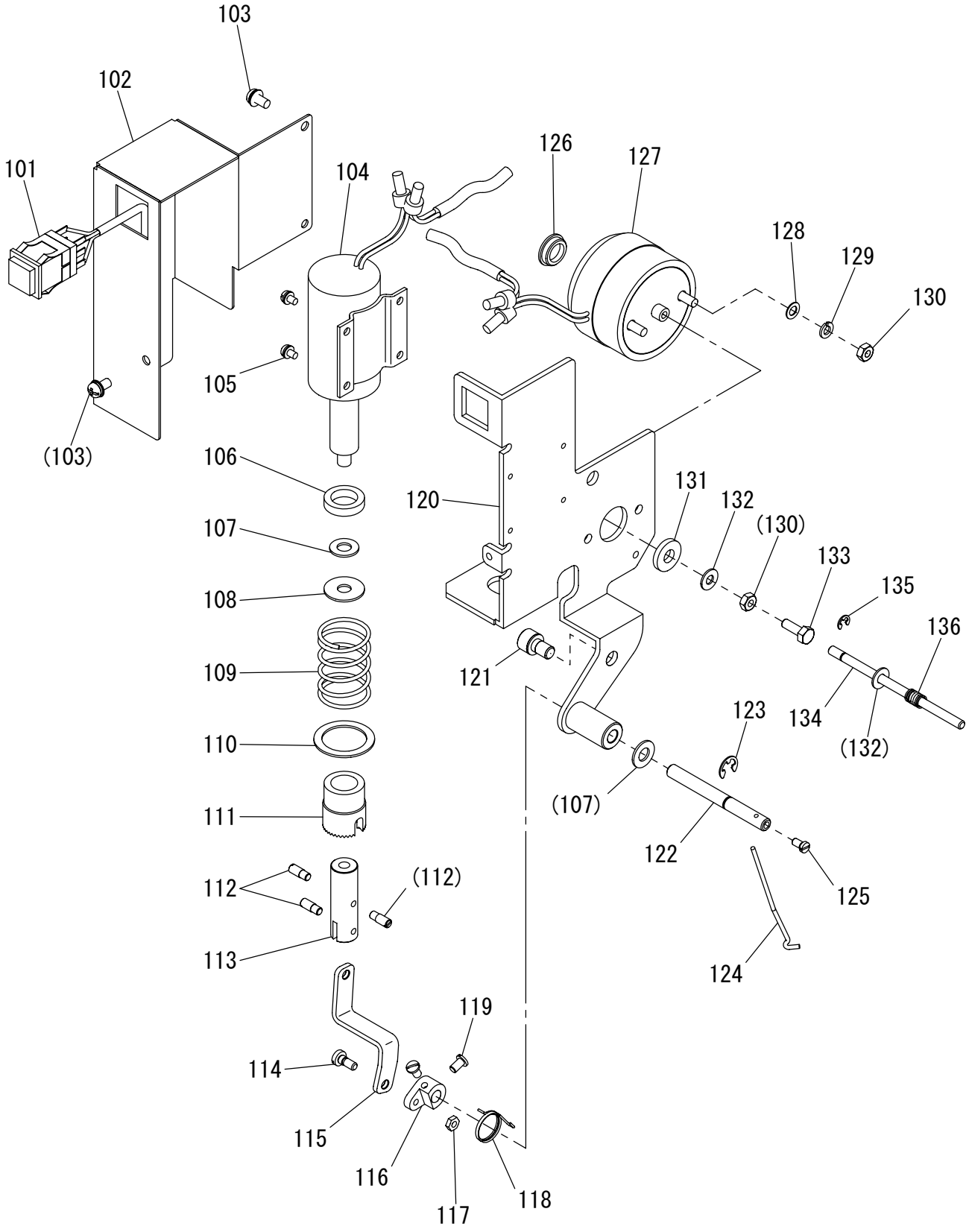
☆ indicates PLK-E2516R common parts.

N ワイパー機構
WIPER MECHANISM

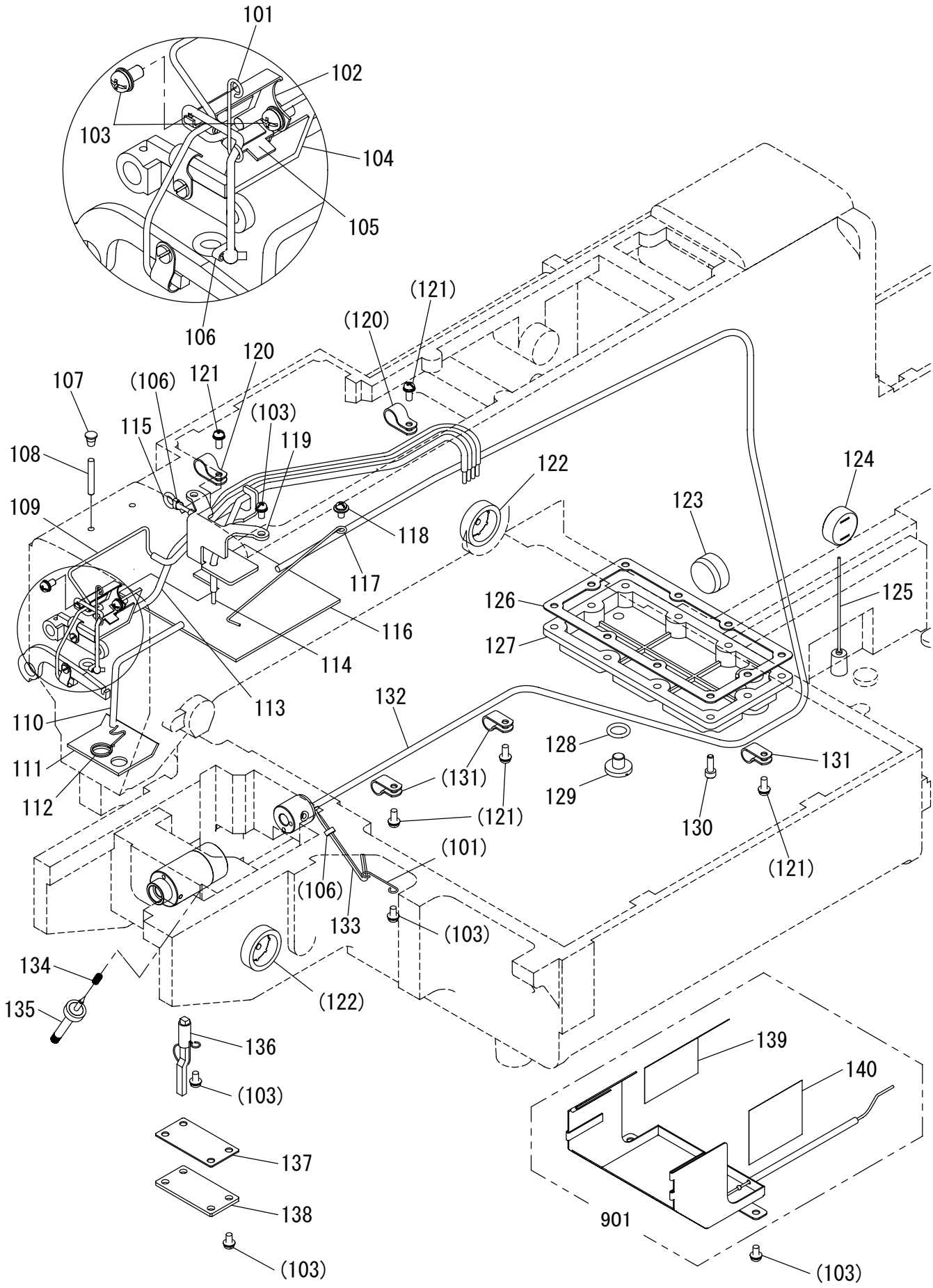


[N]ワイパー機構
WIPER MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
N 101		MH10A0484	ｵｼﾎﾞﾀﾝｽｲｯﾁｸﾐ	Stop switch assy	1
N 102		MH10A7339	ｶﾊﾞｰ	Cover	1
N 103		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	3
N 104		MH10E2519	ﾜｲﾊﾟｰｿﾚﾉｲﾄﾞｸﾐ	Wiper solenoid assy	1
N 105		M90865004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X5	Screw M3X5	4
N 106		MH10A1417	ｺﾞﾑﾜ	Rubber cushion	1
N 107		M90631050	ﾐｶﾞｷｻﾞｶﾞﾈ 6	Washer 6	2
N 108		M90634050	ｻﾞｶﾞﾈ	Washer	1
N 109		MH10A0700	ﾊﾞﾈ	Spring	1
N 110		MH10A0915	ﾘﾝｸﾞ	Ring	1
N 111		MH10A5477	ｽﾄｯﾊﾟ	Stopper	1
N 112		M90910033	ﾋﾟﾝﾈｼﾞ 9/64(40)X4	Screw 9/64(40)X4	3
N 113		MH10A0571	ﾂｷﾞﾃ	Connector	1
N 114		M90932015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 9/64(40)X9	Screw 9/64(40)X9	1
N 115		MH10A6910	ﾘﾝｸ	Thread wiper connecting rod	1
N 116		MH10A0981	ﾜｲﾊﾟｰｳﾃﾞ	Wiper adapter	1
N 117		M90901045	ﾅｯﾄ 9/64(40)	Nut 9/64(40)	1
N 118		MH10A0729	ﾋﾈﾘﾊﾞﾈ	Spring	1
N 119		M90908003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X6	Screw 9/64(40)X6	2
N 120		MH10A5601	ﾜｲﾊﾟｰﾄﾘﾂｹｲﾀ	Wiper setting plate	1
N 121		M96008017	ｾﾌﾃｨｿｹｯﾄ M6X10	Safety socket bolt M6X10	2
N 122		MH10A1530	ﾜｲﾊﾟｰｼﾞｸ	Wiper shaft	1
N 123		M90505065	Eｶﾞﾀﾄﾒﾜ 5	E-type retaining ring 5	1
N 124		MH10A0980	ﾜｲﾊﾟｰ	Wiper	1
N 125		M90806002	ﾋﾗﾈｼﾞ 1/8(44)X6	Screw 1/8(44)X6	1
N 126		M91305080	ｺﾞﾑｾﾝ φ13	Rubber plug φ13	1
N 127		MH10E3519	ｲﾄﾕﾙﾒｿﾚﾉｲﾄﾞｸﾐ	Thread release solenoid assy	1
N 128		M90422050	ｺｻﾞｶﾞﾈ 4	Washer 4	2
N 129		M90424053	ﾊﾞﾈｻﾞｶﾞﾈ 4	Spring washer 4	2
N 130		M91007045	ﾅｯﾄ M4	Nut M4	3
N 131		M96010052	ｻﾞｶﾞﾈ	Washer	1
N 132		M90421050	ﾐｶﾞｷｻﾞｶﾞﾈ 4	Washer 4	2
N 133		M91005022	ﾛｯｶｸﾎﾞﾙﾄ M4X12	Hexagon head bolt M4X12	1
N 134		M90434060	ﾋﾟﾝ	Pin	1
N 135		M90512065	Eｶﾞﾀﾄﾒﾜ 3	E-type retaining ring 3	1
N 136		MH10A1701	ﾊﾞﾈ	Spring	1

☆印はPLK-E2516R共通部品を示します。
☆ indicates PLK-E2516R common parts.

P 給油機構
OIL LUBRICATION MECHANISM



[P]給油機構
OIL LUBRICATION MECHANISM

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
☆	P 101		MS03A2780	ﾎﾙﾀﾞ	Holder	2
	P 102		MH27A2780	ﾎﾙﾀﾞ	Holder	1
	P 103		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	12
	P 104		MH10A6740	ﾌｪﾙﾄ	Felt	1
	P 105		MH10A5740	ﾌｪﾙﾄ	Felt	1
☆	P 106		MF80A0780	ﾎﾙﾀﾞ	Holder	3
	P 107		M90573080	ｺﾞﾑｾﾝ φ5.7	Rubber plug φ5.7	2
	P 108		MP40A1740	ﾌｪﾙﾄ	Felt	2
	P 109		MH27E1688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ﾅｶｵｻｴ)	Oil pipe assy (presser foot)	1
	P 110		MH27E3688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｶﾝｭ)	Oil pipe assy (circulation)	1
	P 111		MH10A7740	ﾌｪﾙﾄ	Felt	1
☆	P 112		MF00A2780	ﾎﾙﾀﾞ	Holder	1
	P 113		MH27E1148	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ﾊﾘﾎﾞｳ)	Oil pipe assy (needle bar)	1
	P 114		MH27E0688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ﾍﾝｼﾝﾘﾝ)	Oil pipe assy (eccentric cam)	1
	P 115		MH27E2688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ﾅｶｵｻｴﾒﾀﾙ)	Oil pipe assy (presser foot bushing)	1
	P 116		MH27A0740	ﾌｪﾙﾄ	Felt	1
	P 117		MH27A1780	ﾎﾙﾀﾞ	Holder	1
	P 118		M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	1
	P 119		MH27A0780	ﾎﾙﾀﾞ	Holder	1
	P 120		M94007099	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-6N	Nylon clip AB-6N	2
	P 121		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	5
	P 122		MN10A0135	ｱﾌﾞﾗﾏﾄﾞ	Oil gauge	2
	P 123		MH27A0500	ｺﾞﾑｾﾝ φ25	Rubber plug φ25	1
	P 124		MF13A0135	ｱﾌﾞﾗﾏﾄﾞ	Oil gauge	1
	P 125		MH27A0225	ｳｷｺｸﾐﾀﾃ	Floater	1
	P 126		MH27A0691	ｿｺﾌﾀｶﾞｽｹｯﾄ	Gasket for bottom cover	1
	P 127		MH27A0516	ｿｺﾌﾀ	Bottom cover	1
	P 128		M91101085	Oﾘﾝｸﾞ	O-ring	1
	P 129		M92004002	ﾋﾗﾈｼﾞ 5/16(24)X8	Screw 5/16(24)X8	1
	P 130		M94003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4X12	Socket bolt M4X12	10
	P 131		MN60A0620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-5N	Nylon clip AB-5N	3
	P 132		MH27E4688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｶﾝｭ)	Oil pipe assy (circulation)	1
	P 133		MH27A0148	ﾋﾓ	Oil braid	1
☆	P 134		MG30A0700	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
	P 135		M91008035	ﾕﾘｮｳﾁｮｳｾﾂﾈｼﾞ	Oil adjusting screw	1
	P 136		MH27E5688	ﾊﾟｲﾌﾟﾌｪﾙﾄｸﾐﾀﾃ	Oil pipe complete	1
☆	P 137		MS10A1691	ｶﾞｽｹｯﾄ	Gasket	1
☆	P 138		MS10A1742	ｱﾌﾞﾗﾌﾞﾀ	Cap	1
	P 139		MH27A0797	ﾎﾞｳﾕﾌｨﾙﾑﾋﾀﾞﾘ	Oil cover film (L)	1
	P 140		MH27A1797	ﾎﾞｳﾕﾌｨﾙﾑﾐｷﾞ	Oil cover film (R)	1
	P 901		MH27B4339	ｵｲﾙｶﾊﾞｰｸﾐﾀﾃ	Oil cover assy	1

☆印はPLK-E2516R共通部品を示します。
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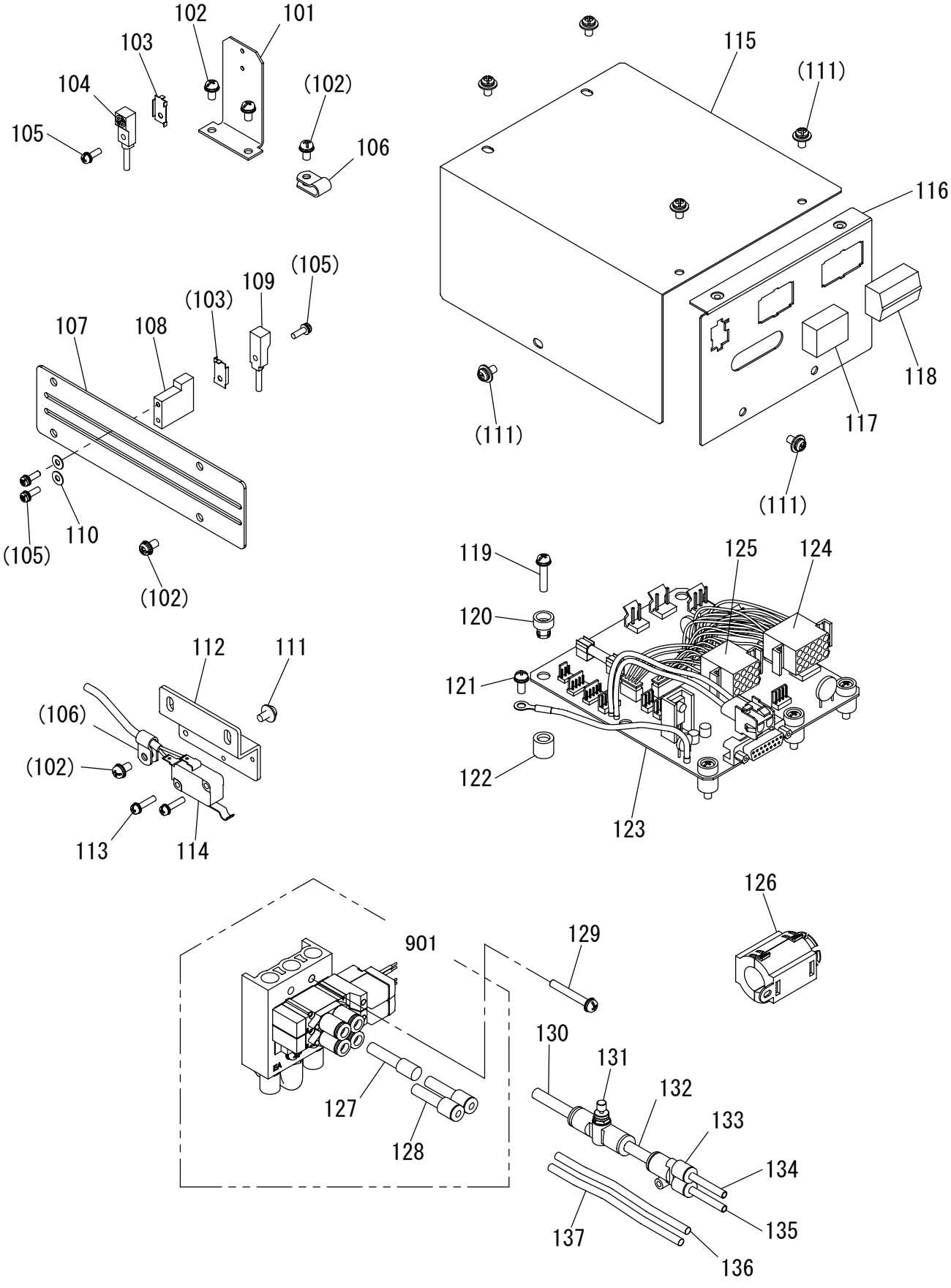
Q 配線・配管関係
CABLE COMPONENT & PNEUMATIC CONTROL UNIT



[Q]配線･配管関係
CABLE COMPONENT & PNEUMATIC CONTROL UNIT

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
☆	Q 101		ME10A0408	ｹﾝｼｭﾂﾀﾞｲ X	Detector bracket X	1
	Q 102		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	8
	Q 103		MH10A0602	ﾄﾘﾂｹｶﾅｸﾞ	Holder	2
	Q 104		MH27E1484	ｷﾝｾﾂｽｲｯﾁ X	Detector X	1
	Q 105		M90971004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X10	Screw M3X10	4
	Q 106		M94003099	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-3N	Nylon clip AB-3N	2
	Q 107		MH27B0339	Yｾﾝｻｶﾊﾞｰ	Detector cover Y	1
	Q 108		MH27A2603	Yｾﾝｻﾄﾘﾂｹﾀﾞｲ	Detector bracket Y	1
	Q 109		MH27E2484	ｷﾝｾﾂｽｲｯﾁ Y	Detector Y	1
	Q 110		M90316050	ﾐｶﾞｷｻﾞｶﾞﾈ 3	Washer 3	2
	Q 111		M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	9
	Q 112		MH10A9601	ｽｲｯﾁﾄﾘﾂｹｲﾀ	Micro switch bracket	1
	Q 113		M90864004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X14	Screw M3X14	2
	Q 114		MH27E3484	ﾏｲｸﾛｽｲｯﾁｸﾐﾀﾃ	Micro switch assy	1
	Q 115		MH27B1339	Pﾊﾞﾝｶﾊﾞｰ	Print circuit board cover	1
	Q 116		MH27A2601	ｺﾈｸﾀﾄﾘﾂｹｲﾀ	Connector panel	1
	Q 117		MH10B2339	ﾀﾞｽﾀｰｶﾊﾞｰ	Duster cover	1
	Q 118		MH10B1339	ﾀﾞｽﾀｰｶﾊﾞｰ	Duster cover	1
	Q 119		M91057004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X20	Screw M4X20	5
☆	Q 120		MB60A0366	ﾜﾝﾀｯﾁﾌﾞｯｼｭ	Nyion bush	5
	Q 121		M90409037	SW-PW Pﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	1
☆	Q 122		MB60A2352	ﾜﾝﾀｯﾁﾌﾞｯｼｭ	Nyion bush	5
	Q 123		M800G2SOL	ｿﾚﾉｲﾄﾞｷﾊﾞﾝ PLK-G2-SOL	Print circuit board PLK-G2-SOL	1
	Q 124		MH10A3508	ｾﾂｿﾞｸﾃﾞﾝｾﾝｸﾐﾀﾃ 15P	Connecting cable assy 15P	1
	Q 125		MH10A4508	ｾﾂｿﾞｸﾃﾞﾝｾﾝｸﾐﾀﾃ 12P	Connecting cable assy 12P	1
	Q 126		K14M19400102	ﾌｪﾗｲﾄｺｱ	Ferritic core	1
☆	Q 127		MB62A0757	ﾌﾟﾗｸﾞ	Plug	1
	Q 128		MA30A0964	ﾚｼﾞｭｰｻ	Reducer	2
	Q 129		M91276004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X30	Screw M4X30	4
	Q 130		MH27A0567	ﾁｭｰﾌﾞ	Tube	1
☆	Q 131		MA16A0495	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	Speed controler	1
	Q 132		MH27A1567	ﾁｭｰﾌﾞ	Tube	1
☆	Q 133		MA20A6571	ｲｹｲﾕﾆｵﾝ Y	Connector	1
	Q 134		MH27A2567	ﾁｭｰﾌﾞ	Tube	1
	Q 135		MH27A3567	ﾁｭｰﾌﾞ	Tube	1
	Q 136		MH27A4567	ﾁｭｰﾌﾞ	Tube	1
	Q 137		MH27A5567	ﾁｭｰﾌﾞ	Tube	1
	Q 901		MH27E0599	ﾃﾞﾝｼﾞﾍﾞﾝｸﾐﾀﾃ	Solenoid valve complete	1

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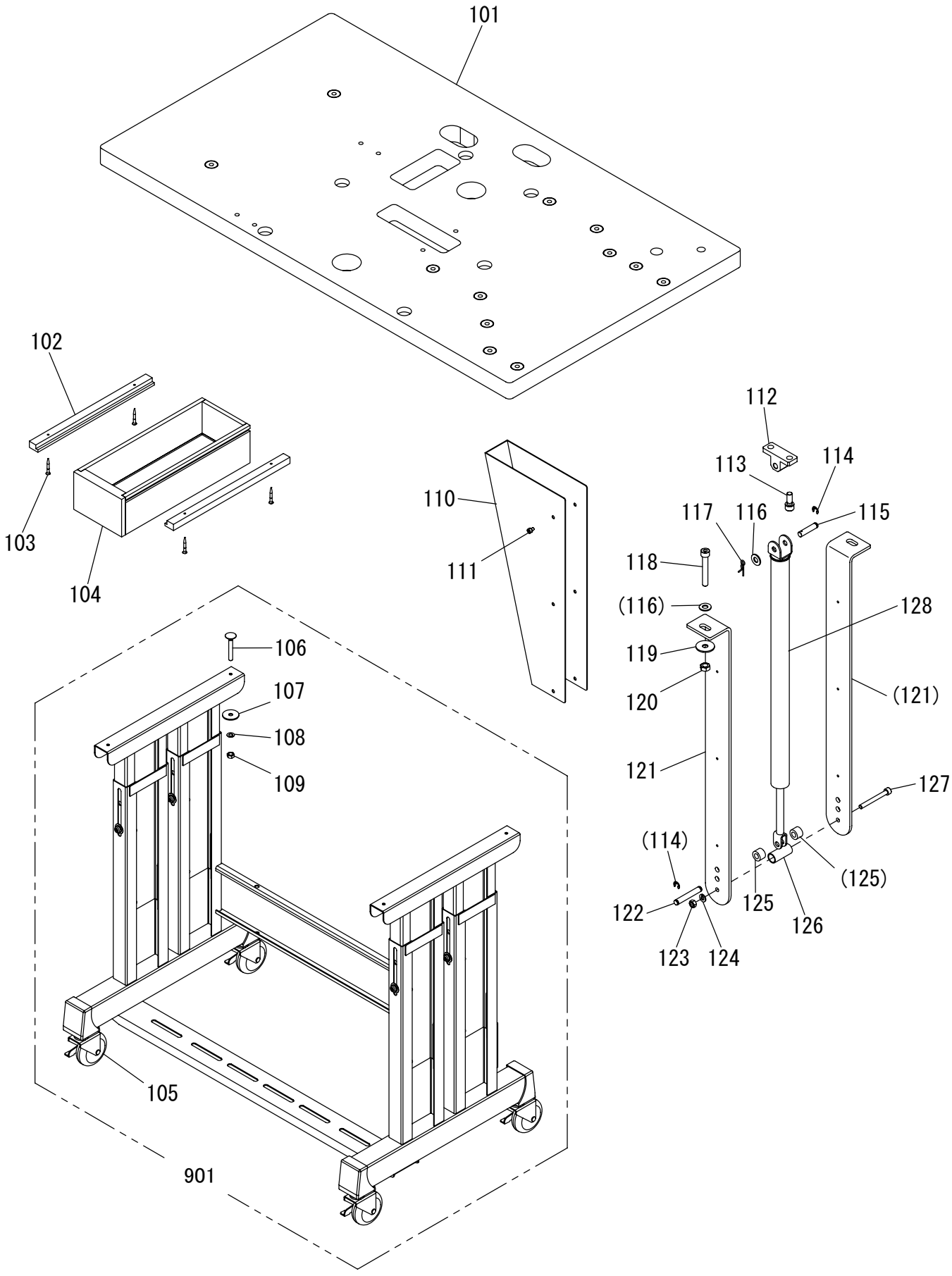
R テーブル関係
TABLE & STAND



[R]テーブル関係
TABLE & STAND

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
	R 101		MH27A0595	ﾃｰﾌﾞﾙﾄｯﾌﾟ	Table top	1
☆	R 102		MB60A3957	ﾚｰﾙ	Rail	2
☆	R 103		M90406040	Pｻﾗﾓｸﾈｼﾞ φ4.5X38	Wooden screw φ4.5X38	4
☆	R 104		MB60A0719	ﾋｷﾀﾞｼ	Drawer	1
☆	R 105		MB60A1368	ｷｬｽﾀｰ	Caster	4
☆	R 106		K14M90451401	ﾄﾘｯｹﾎﾞﾙﾄ M8X60	Mounting bolt M8X60	4
☆	R 107		M90710050	ﾄｸｼｭｻﾞｶﾞﾈ 8	Special washer 8	4
	R 108		M90802053	ﾊﾞﾈｻﾞｶﾞﾈ 8	Spring washer 8	4
	R 109		M92008045	ﾅｯﾄ M8	Nut M8	4
	R 110		MH27B5339	ｶﾊﾞｰ	Cover	1
	R 111		M94008017	ｾﾌﾃｨｿｹｯﾄ M4X6	Safety socket bolt M4X6	6
	R 112		MH27A0165	1ﾔﾏｸﾚﾋﾞｽ	Single clevis	1
	R 113		M98004017	ｾﾌﾃｨｿｹｯﾄ M8X20	Safety socket bolt M8X20	2
	R 114		M90511065	Eｶﾞﾀﾄﾒﾜ 6	E-type retaining ring 6	3
	R 115		MH27A7454	ｼﾞｸ	Shaft	1
	R 116		M90823050	ﾐｶﾞｷｻﾞｶﾞﾈ 8	Washer 8	3
	R 117		M90810060	ｽﾅｯﾌﾟﾋﾟﾝ R8	Snap pin R8	1
	R 118		M98087021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M8X55	Socket bolt M8X55	2
	R 119		M90835050	ﾜｯｼｬ	Washer	2
	R 120		M92075045	ﾅｯﾄ M8	Nut M8	2
	R 121		MH27A3601	ﾄﾘﾂｹｲﾀ	Bracket	2
	R 122		MH27A8454	ｼﾞｸ	Shaft	1
	R 123		M91576045	ﾅｯﾄ M6	Nut M6	1
	R 124		M90624053	ﾊﾞﾈｻﾞｶﾞﾈ 6	Spring washer 6	1
	R 125		MH27A1352	ｶﾗｰ	Collar	2
	R 126		MH27A5476	ｽﾍﾟｰｻ	Spacer	1
	R 127		M96020021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M6X55	Socket bolt M6X55	1
	R 128		MH27A0315	ｶﾞｽｽﾌﾟﾘﾝｸﾞ	Gas spring units	1
	R 901		MH27E0150	ｷｬｸｸﾐﾀﾃ	Leg assy	1

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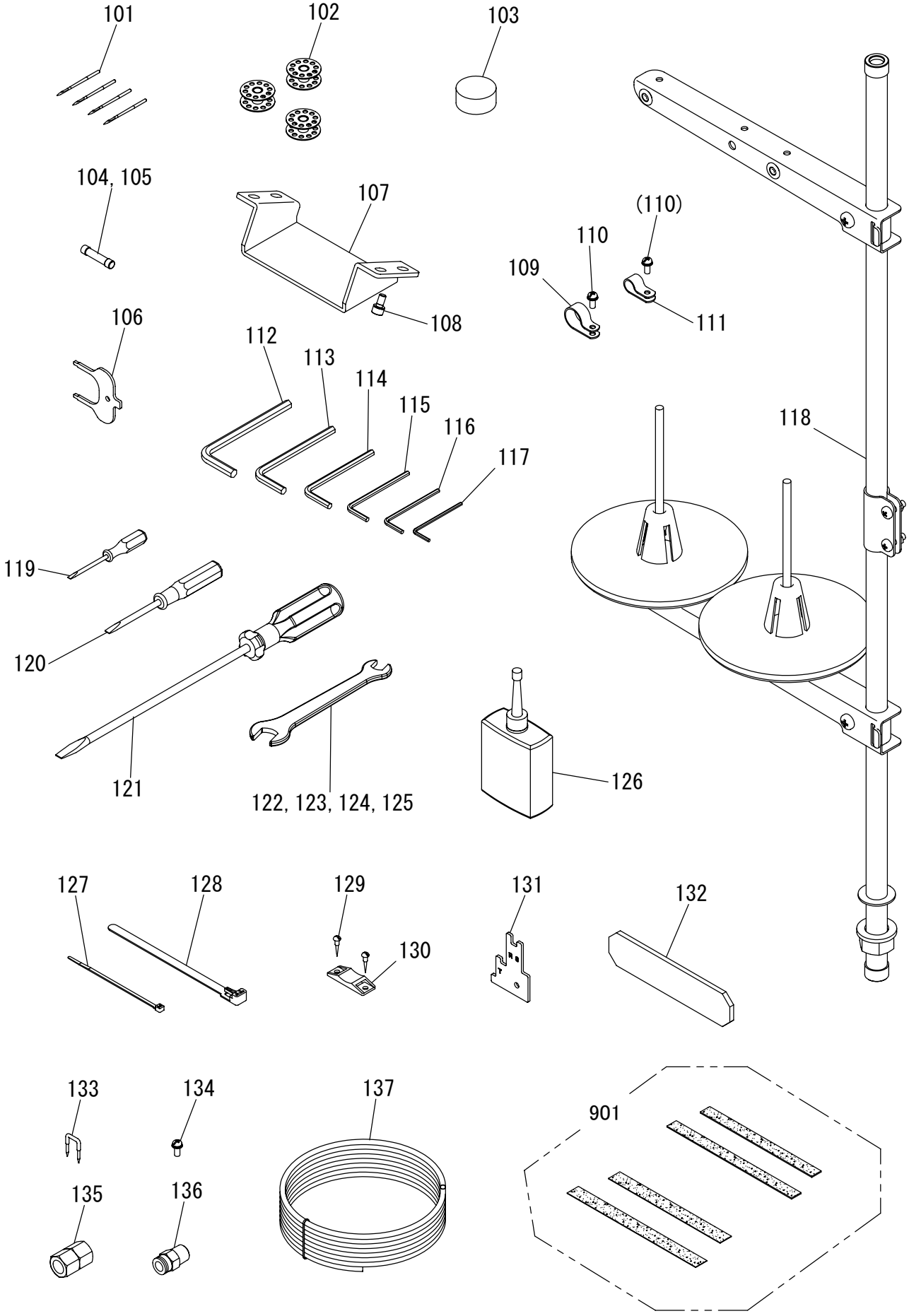
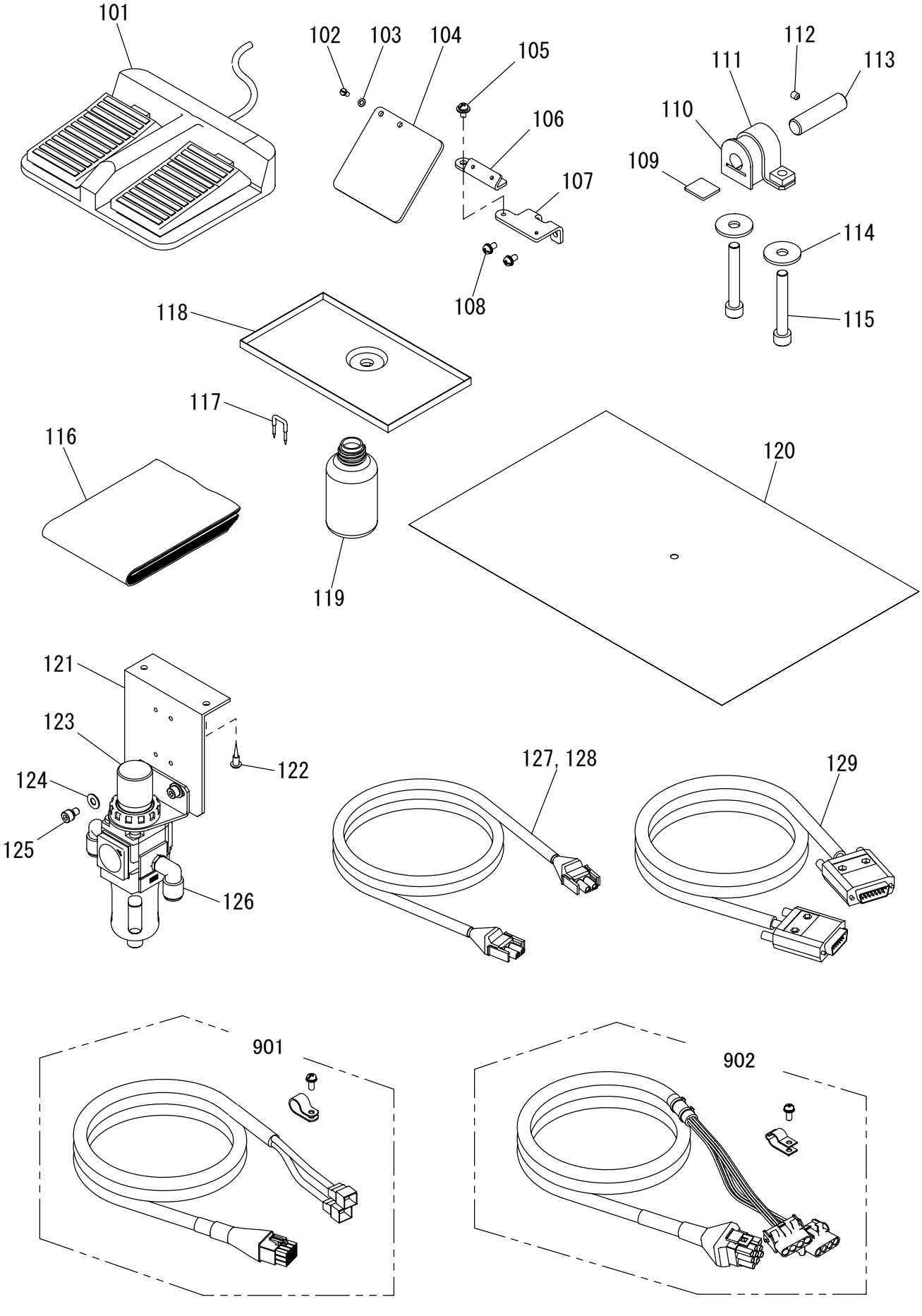
S 付属品(1)
ACCESSORIES(1)



[S]付属品(1)
ACCESSORIES(1)

	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
☆	S 101		MS02A0128	ﾐｼﾝﾊﾘ DPX17#18	Needle DPX17#18	4
☆	S 102		MF25B0123	ﾎﾞﾋﾞﾝ	Bobbin	3
	S 103		MH10A0419	ﾎﾞｳｼﾝｺﾞﾑ	Rubber cushion	6
	S 104		MH10A3FUS	ﾋｭｰｽﾞ 2.5A	Fuse 2.5A	1
	S 105		MH10A2FUS	ﾋｭｰｽﾞ 20A	Fuse 20A	1
	S 106		MF17A0565	ｶｸﾄﾞﾁｮｳｾｲｸﾞ	Speed command disk adjusting plate	1
	S 107		MH27A0613	ﾄｳﾌﾞｻｻｴ	Head rest	1
	S 108		M95005017	ｾﾌﾃｨｿｹｯﾄ M5X10	Safety socket bolt M5X10	4
☆	S 109		MB60A2620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-10N	Nylon clip AB-10N	1
	S 110		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	2
☆	S 111		MB60A1620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-8N	Nylon clip AB-8N	1
☆	S 112		MS05A1976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 6	Hexagonal wrench 6	1
☆	S 113		MS05A0976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 5	Hexagonal wrench 5	1
☆	S 114		MS01A1976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 4	Hexagonal wrench 4	1
☆	S 115		MS02A2976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 3	Hexagonal wrench 3	1
☆	S 116		MS02A1976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 2.5	Hexagonal wrench 2.5	1
☆	S 117		MS02A0976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 2	Hexagonal wrench 2	1
	S 118		MH10E0193	ｲﾄﾀﾃﾀﾞｲｸﾐﾀﾃ	Cotton stand assy	1
☆	S 119		MB02A1608	ﾄﾞﾗｲﾊﾞｰ (ｼｮｳ)	Screw driver (small)	1
☆	S 120		MB02A0608	ﾄﾞﾗｲﾊﾞｰ (ﾁｭｳ)	Screw driver (middle)	1
☆	S 121		MF00A0608	ﾄﾞﾗｲﾊﾞｰ (ﾀﾞｲ)	Screw driver (large)	1
☆	S 122		MS02A0479	ｽﾊﾟﾅ13-17	Spanner 13-17	1
☆	S 123		MM11A1479	ｽﾊﾟﾅ10-14	Spanner 10-14	1
☆	S 124		MS10A1976	ｽﾊﾟﾅ8-9	Spanner 8-9	1
☆	S 125		MS10A2976	ｽﾊﾟﾅ6-7	Spanner 6-7	1
☆	S 126		MF10A0149	ｱﾌﾞﾗｻｼ	Oiler	1
☆	S 127		MF06A1620	ｲﾝｼｭﾛｯｸﾀｲ	Cord tie	1
☆	S 128		MB60A0201	ｲﾝｼｭﾛｯｸﾀｲ	Cord tie	3
☆	S 129		M90306041	ﾏﾙﾓｸﾈｼﾞ 3.1X16	Wooden screw 3.1X16	6
☆	S 130		MB60A0420	ｺﾃｲｸﾞ	Tie holder	3
	S 131		MH27A0409	ｳﾜｲﾁｹﾞｰｼﾞ	Up position gauge	1
	S 132		MH27A6476	ｽﾍﾟｰｻ	Spacer	1
☆	S 133		M90001043	ｽﾃｯﾌﾟﾙ	Staple	6
	S 134		M90409037	SW-PW Pﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	1
☆	S 135		M91010089	ﾛｯｶｸｿｹｯﾄ	Socket	1
☆	S 136		MA30A0571	ﾜﾝﾀｯﾁﾂｷﾞﾃ	Quickjoint	1
☆	S 137		MS06A0567	ｴｱﾁｭｰﾌﾞ	Air tube	1
☆	S 901		ME25E0691	ﾊﾟｯｷﾝｾｯﾄ	Clamp pad set	1

T 付属品(2)
ACCESSORIES(2)



[T]付属品(2)
ACCESSORIES(2)

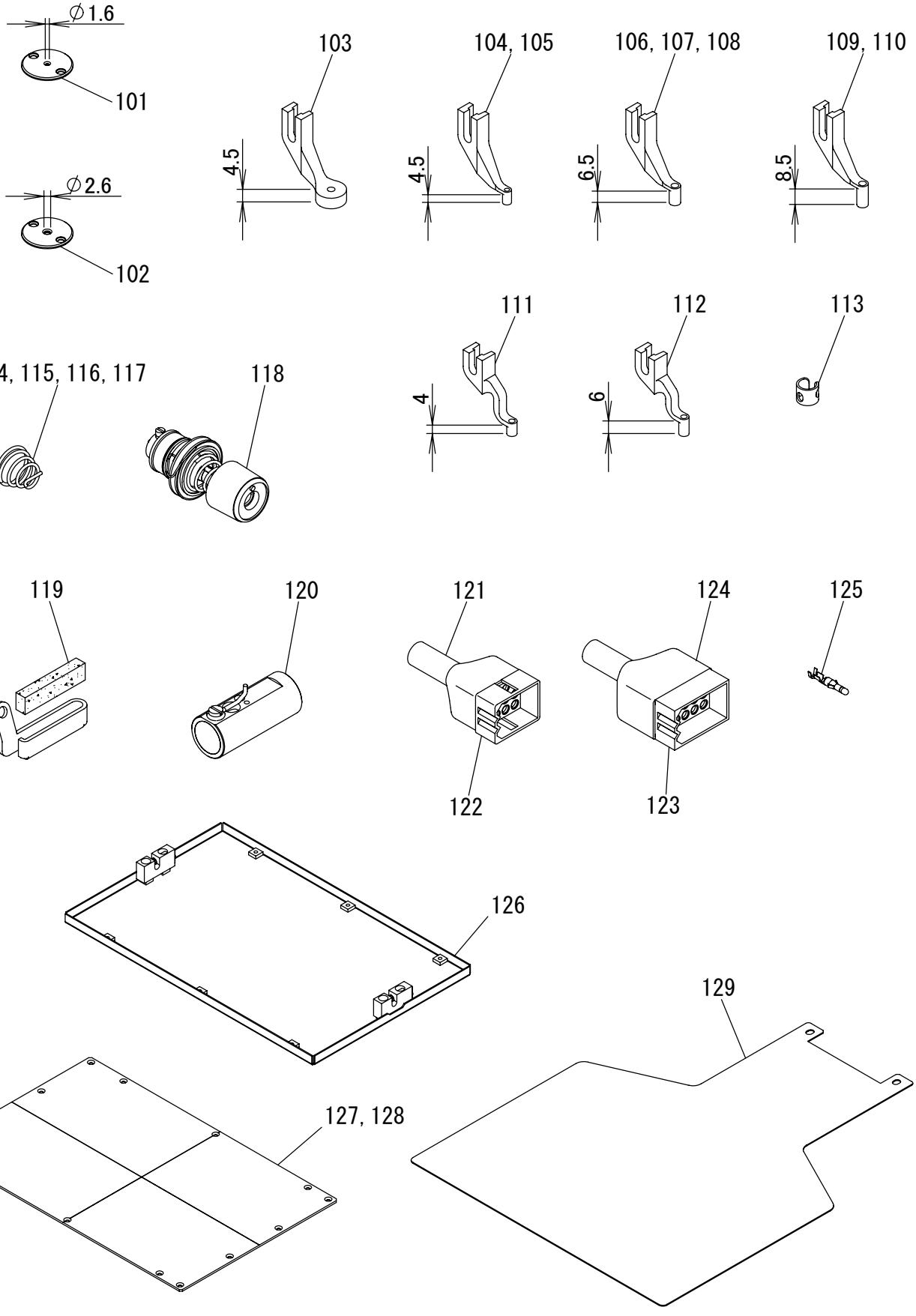
	Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
☆	T 101		M860A0FSW	ﾌｯﾄｽｲｯﾁ	Foot switch	1
	T 102		M90806002	ﾋﾗﾈｼﾞ 1/8(44)X6	Screw 1/8(44)X6	2
	T 103		M90317050	ｺｻﾞｶﾞﾈ 3	Washer 3	2
	T 104		MH10A0160	ｱｲｶﾞｰﾄﾞ	Eye guard	1
	T 105		M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	3
	T 106		MH10A7601	ｱｲｶﾞｰﾄﾞﾄﾘﾂｹｲﾀ	Eye guard bracket	1
	T 107		MH10A8601	ﾄﾘﾂｹｲﾀ	Mounting plate	1
	T 108		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	2
	T 109		MH10A0435	ｼｼﾞｲﾀ	Support plate	2
	T 110		MH10A0418	ﾋﾝｼﾞｺﾞﾑ	Hinge rubber	2
	T 111		MH10A0770	ﾋﾝｼﾞﾍﾞｰｽ	Hinge base	2
	T 112		M95002020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X6	Screw M5X6	2
	T 113		MH10A7454	ﾋﾝｼﾞｼﾞｸ	Hinge shaft	2
	T 114		M90835050	ﾜｯｼｬ	Washer	4
	T 115		M98087021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M8X55	Socket bolt M8X55	4
☆	T 116		MA20A0734	ﾋﾞﾆﾙｶﾊﾞｰ	Polyethylene cover	1
☆	T 117		M90001043	ｽﾃｯﾌﾟﾙ	Staple	4
	T 118		MH27A0131	ｱﾌﾞﾗｳｹ	Oil pan	1
☆	T 119		MF20A0130	ｱﾌﾞﾗﾋﾞﾝ	Oil bottle	1
☆	T 120		MB62A0797	ﾎｺﾞﾌｨﾙﾑ	Film sheet	1
☆	T 121		MB61A5601	ﾚｷﾞｭﾚｰﾀﾄﾘﾂｹｲﾀ	Filter regulater adapter	1
☆	T 122		M90409041	ﾏﾙﾓｸﾈｼﾞ 4.5X20	Screw 4.5X20	2
☆	T 123		ME40A0963	ﾌｨﾙﾀﾚｷﾞｭﾚｰﾀ (ｽﾃｰﾂｷ)	Filter regulator	1
	T 124		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	2
	T 125		M95003017	ｾﾌﾃｨｿｹｯﾄ M5X8	Safety socket bolt M5X8	2
☆	T 126		MA20A8571	Lｶﾞﾀﾂｷﾞﾃ	L-type quick joint	1
	T 127		MH10A2508	ｹｰﾌﾞﾙ (SOLｷﾊﾞﾝﾃﾞﾝｹﾞﾝ)	Cable (SOL power)	*
	T 128		MH27A1508	ｹｰﾌﾞﾙ (SOLｷﾊﾞﾝﾃﾞﾝｹﾞﾝ) CEﾖｳ	Cable (SOL power) for CE	*
☆	T 129		M97320099	ｹｰﾌﾞﾙ (SOLｷﾊﾞﾝｼﾝｺﾞｳ)	Cable (SOL signal pulse)	1
	T 901		MH10E5508	XYｴﾝｺｰﾀﾞｹｰﾌﾞﾙｾｯﾄ	XY encoder cable set	1
	T 902		MH27E2508	XYﾓｰﾀｹｰﾌﾞﾙｾｯﾄ	XY motor cable set	1

注）パーツナンバーT127、T128は、ご利用地域により付属形態が異なります。

Remarks) For part No.T127 and T128, an attached form is different according to the region.

ご利用地域	EC諸国を除く地域	EC諸国
Region	xcept EC	EC nations
T127	1	-
T128	-	1

☆印はPLK-E2516R共通部品を示します。
☆ indicates PLK-E2516R common parts.


φ1.6
101
φ2.6
102
103
4.5
104, 105
4.5
106, 107, 108
6.5
109, 110
8.5
111
4
112
6
113
114, 115, 116, 117
118
119
120
121
122
124
123
125
126
127, 128
129

[U]オプションパーツ
OPTION PARTS

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
☆ U 101		MS02A0101	ﾊﾘｲﾀ φ1.6	Needle plate φ1.6	1
☆ U 102		MS02A2101	ﾊﾘｲﾀ φ2.6	Needle plate φ2.6	1
☆ U 103		MV35A0106	ｻﾗｵｻｴ φ3	Presser foot φ3	1
U 104		MV30A0256	ﾅｶｵｻｴ φ3	Presser foot φ3	1
U 105		MV30A1256	ﾅｶｵｻｴ φ2	Presser foot φ2	1
U 106		MB10M0256	ﾅｶｵｻｴ φ3.3	Presser foot φ3.3	1
☆ U 107		MS03A0256	ﾅｶｵｻｴ φ3	Presser foot φ3	1
☆ U 108		MS03A1256	ﾅｶｵｻｴ φ2	Presser foot φ2	1
☆ U 109		MA35A0256	ﾅｶｵｻｴ φ3	Presser foot φ3	1
☆ U 110		MA35A1256	ﾅｶｵｻｴ φ2	Presser foot φ2	1
U 111		MA21A0256	ﾅｶｵｻｴ φ2.5	Presser foot φ2.5	1
U 112		MA21A1256	ﾅｶｵｻｴ φ2.5	Presser foot φ2.5	1
U 113		MG42A0181	ｲﾄｱﾝﾅｲ (ｱﾂﾓﾉﾖｳ)	Thread guide (for heavy)	1
☆ U 114		MN10A3245	ｴﾝｽｲﾊﾞﾈ φ1X11	Spring φ1X11	1
U 115		MF23C0245	ｴﾝｽｲﾊﾞﾈ φ1.6X11	Spring φ1.6X11	1
U 116		MN52A1245	ｴﾝｽｲﾊﾞﾈ φ1.2X13	Spring φ1.2X13	1
U 117		MS10A0245	ｴﾝｽｲﾊﾞﾈ φ1X13.5	Spring φ1X13.5	1
U 118		MH10E1210	ﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension regulator assy	1
☆ U 119		MS03A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
☆ U 120		MS10A0180	ｲﾄｱﾝﾅｲ	Thread guide	1
U 121		K14M94319012	ｺﾈｸﾀ 12P	Connecter 12P	1
U 122		K14M96821809	ﾅｲﾛﾝｷｬｯﾌﾟ 12P	Nylon cap 12P	1
U 123		K14M94319015	ｺﾈｸﾀ 15P	Connector 15P	1
U 124		K14M96822602	ﾅｲﾛﾝｷｬｯﾌﾟ 15P	Nylon cap 15P	1
U 125		K14M77014710	ﾀｰﾐﾅﾙ	Terminal	1
U 126		MB62E3105	ｿﾄｵｻｴｸﾐﾀﾃ (ｱﾅﾅｼ)	Clamp frame complete (blank)	1
☆ U 127		MB62A0762	ﾅｶｵｻｴｲﾀ (2T,ｹｶﾞｷｾﾝｱﾘ)	Clamp plate (with line)	1
☆ U 128		MB62A1762	ﾅｶｵｻｴｲﾀ (2T,ｹｶﾞｷｾﾝﾅｼ)	Clamp plate	1
U 129		MH27A1272	ｵｸﾘｲﾀ (ｱﾅﾅｼ)	Feed plate (blank)	1

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部品ｺｰﾄﾞ Parts No.	ﾍﾟｰｼﾞ Page	Fig No.	部品ｺｰﾄﾞ Parts No.	ﾍﾟｰｼﾞ Page	Fig No.	部品ｺｰﾄﾞ Parts No.	ﾍﾟｰｼﾞ Page	Fig No.	部品ｺｰﾄﾞ Parts No.	ﾍﾟｰｼﾞ Page	Fig No.
K14M19400102	P29	Q 126	M90611060	P21	L 126	M91010089	P33	S 135	M91506001	P15	H 107
K14M77014710	P37	U 125	M90624053	P31	R 124	M91011004	P3	B 117	M91512022	P17	J 123
K14M90451401	P31	R 106	M90631050	P15	H 133	↑	P5	C 132	M91553015	P15	H 117
K14M94319012	P37	U 121	↑	P25	N 107	M91013004	P23	M 114	M91572045	P15	H 132
K14M94319015	P37	U 123	M90632050	P15	H 104	M91053020	P5	C 117	M91576045	P31	R 123
K14M96821809	P37	U 122	M90634050	P25	N 108	↑	P9	E 119	M91602001	P9	E 140
K14M96822602	P37	U 124	M90710050	P31	R 107	↑	P15	H 129	M91602020	P11	F 127
M70535065	P5	C 105	M90800086	P11	F 125	↑	P21	L 121	M91602046	P5	C 121
M800G2SOL	P29	Q 123	M90802053	P31	R 108	M91054004	P3	B 103	M91603003	P15	H 131
M860A0FSW	P35	T 101	M90803010	P17	J 109	↑	P5	C 129	M91606001	P9	E 141
M90001043	P33	S 133	M90804086	P11	F 132	↑	P25	N 103	↑	P11	F 102
↑	P35	T 117	M90806002	P25	N 125	↑	P27	P 103	↑	P15	H 144
M90204060	P5	C 135	↑	P35	T 102	↑	P29	Q 102	M91609020	P9	E 110
M90301036	P13	G 101	M90810060	P31	R 117	↑	P35	T 108	M91610046	P5	C 144
M90306041	P33	S 129	M90814004	P19	K 111	M91055020	P13	G 125	M91650020	P9	E 116
M90316050	P29	Q 110	M90815002	P9	E 134	↑	P23	M 111	↑	P11	F 110
M90317050	P35	T 103	M90823050	P31	R 116	M91056004	P17	J 135	M91651020	P13	G 132
M90337065	P9	E 103	M90835050	P31	R 119	↑	P21	L 125	M91690015	P15	H 114
M90406040	P31	R 103	↑	P35	T 114	↑	P27	P 121	M91691015	P15	H 125
M90406064	P9	E 150	M90836050	P9	E 138	↑	P33	S 110	M91802006	P9	E 139
M90409037	P9	E 112	M90853002	P7	D 106	M91057004	P29	Q 119	M91910080	P3	B 118
↑	P13	G 116	M90856004	P3	B 131	M91058004	P7	D 104	M92004002	P27	P 129
↑	P29	Q 121	M90859004	P15	H 138	M91071004	P3	B 109	M92008045	P31	R 109
↑	P33	S 134	↑	P21	L 129	↑	P19	K 137	M92012070	P19	K 128
M90409041	P35	T 122	M90862004	P7	D 108	↑	P27	P 118	M92075045	P31	R 120
M90421050	P13	G 137	M90864004	P29	Q 113	↑	P29	Q 111	M93002021	P19	K 102
↑	P21	L 116	M90865004	P25	N 105	↑	P35	T 105	M93003021	P13	G 105
↑	P25	N 132	M90883080	P3	B 106	M91084004	P5	C 146	↑	P19	K 105
M90422050	P25	N 128	↑	P9	E 128	M91101085	P27	P 128	M93007021	P19	K 114
M90424053	P25	N 129	M90901002	P5	C 136	M91107045	P17	J 107	M93016050	P9	E 105
M90434060	P25	N 134	M90901045	P25	N 117	M91110045	P17	J 126	M93202047	P15	H 102
M90500085	P9	E 131	M90902011	P15	H 135	M91111015	P17	J 113	M93220035	P15	H 101
M90504065	P23	M 101	M90906003	P3	B 126	M91117002	P17	J 111	M94001001	P13	G 109
M90505037	P21	L 103	M90907010	P17	J 130	M91118002	P11	F 121	M94001017	P13	G 136
M90505065	P15	H 119	M90908003	P3	B 115	M91119002	P9	E 152	↑	P23	M 121
↑	P25	N 123	↑	P13	G 131	M91127015	P13	G 135	M94001037	P21	L 101
M90511050	P3	B 138	↑	P15	H 122	M91150003	P5	C 119	M94003017	P23	M 117
↑	P13	G 110	↑	P25	N 119	M91151010	P17	J 103	M94003021	P27	P 130
↑	P17	J 124	M90910033	P25	N 112	M91182080	P3	B 111	M94003099	P29	Q 106
↑	P19	K 136	M90913001	P17	J 127	M91200086	P11	F 104	M94005022	P3	B 150
↑	P21	L 132	M90920002	P5	C 101	M91201045	P17	J 118	M94006017	P21	L 117
↑	P23	M 110	M90921002	P17	J 132	M91202045	P17	J 133	M94006052	P17	J 108
↑	P35	T 124	M90922002	P15	H 113	M91212015	P17	J 138	M94007099	P27	P 120
M90511065	P3	B 128	M90932015	P25	N 114	M91276004	P29	Q 129	M94008017	P19	K 119
↑	P13	G 107	M90939002	P5	C 104	M91304080	P3	B 105	↑	P31	R 111
↑	P31	R 114	M90971004	P7	D 111	↑	P19	K 147	M94008045	P21	L 109
M90512050	P11	F 118	↑	P29	Q 105	M91305080	P25	N 126	M94008070	P23	M 120
↑	P19	K 146	M90990002	P3	B 134	M91331004	P5	C 128	M94024017	P17	J 139
M90512065	P25	N 135	↑	P7	D 115	M91333004	P3	B 114	M94040021	P13	G 120
M90532060	P23	M 116	↑	P9	E 142	M91382045	P3	B 145	M95001021	P19	K 139
M90573080	P27	P 107	↑	P17	J 102	↑	P23	M 107	M95002017	P3	B 137
M90600085	P15	H 108	M91002022	P19	K 115	M91400010	P7	D 120	↑	P11	F 117
M90604065	P11	F 115	M91005022	P25	N 133	M91501022	P17	J 120	↑	P17	J 125
↑	P19	K 132	M91007045	P25	N 130	M91501085	P5	C 138	↑	P23	M 115
M90605010	P3	B 133	M91008035	P27	P 135	M91502045	P17	J 122	M95002020	P5	C 115

部品ｺｰﾄﾞ Parts No.	ﾍﾟｰｼﾞ Page	Fig No.
M95002020	P9	E 121
↑	P35	T 112
M95003017	P35	T 125
M95003021	P3	B 147
↑	P13	G 112
M95004017	P19	K 124
M95004020	P5	C 134
↑	P9	E 136
↑	P11	F 134
↑	P13	G 121
↑	P15	H 121
M95005017	P3	B 119
↑	P17	J 142
↑	P21	L 123
↑	P33	S 108
M95011021	P19	K 148
M95012020	P3	B 146
M95013021	P19	K 106
M95014017	P13	G 111
M95015021	P23	M 109
M95018021	P13	G 117
↑	P19	K 112
M95031021	P21	L 104
M95037021	P23	M 104
M95052021	P21	L 131
M96001001	P19	K 130
M96001005	P9	E 125
↑	P21	L 115
M96001017	P9	E 102
M96001020	P13	G 134
M96002001	P19	K 125
↑	P21	L 114
M96002017	P3	B 101
M96008017	P3	B 124
↑	P11	F 116
↑	P25	N 121
M96010052	P25	N 131
M96011017	P15	H 134
M96020021	P31	R 127
M97320099	P35	T 129
M98004017	P31	R 113
M98016050	P15	H 136
M98087021	P31	R 118
↑	P35	T 115
MA16A0495	P29	Q 131
MA16A0621	P17	J 141
MA20A0458	P7	D 103
MA20A0650	P21	L 119
MA20A0734	P35	T 116
MA20A5571	P17	J 140
MA20A6571	P29	Q 133
MA20A8571	P35	T 126
MA21A0256	P37	U 111
MA21A1256	P37	U 112
MA21P0454	P19	K 133
MA25A0572	P17	J 116
MA25A0891	P17	J 114
MA30A0571	P33	S 136
MA30A0964	P29	Q 128
MA35A0256	P37	U 109
MA35A1256	P37	U 110
MA35A1781	P19	K 113
MA35A6758	P19	K 138
MB02A0608	P33	S 120
MB02A1608	P33	S 119
MB10M0256	P37	U 106
MB25A0105	P21	L 130
MB25A0426	P3	B 139
MB25E0351	P17	J 901
MB45A0767	P19	K 131
MB60A0201	P33	S 128
MB60A0366	P29	Q 120
MB60A0420	P33	S 130
MB60A0601	P13	G 115
MB60A0719	P31	R 104
MB60A1368	P31	R 105
MB60A1620	P33	S 111
MB60A2352	P29	Q 122
MB60A2601	P19	K 122
MB60A2620	P33	S 109
MB60A3957	P31	R 102
MB61A0571	P19	K 126
MB61A0601	P3	B 102
MB61A2477	P21	L 120
MB61A3454	P23	M 105
MB61A5601	P35	T 121
MB61E0434	P17	J 902
MB62A0228	P21	L 118
MB62A0523	P19	K 129
MB62A0572	P23	M 108
MB62A0707	P23	M 113
MB62A0757	P29	Q 127
MB62A0762	P37	U 127
MB62A0767	P19	K 135
MB62A0797	P3	B 136
MB62A0797	P35	T 120
MB62A0921	P21	L 111
MB62A0957	P23	M 119
MB62A0975	P23	M 103
MB62A1434	P23	M 102
MB62A1762	P37	U 128
MB62A1921	P21	L 106
MB62A1957	P23	M 122
MB62A2407	P19	K 121
MB62A5454	P21	L 122
MB62A6477	P23	M 118
MB62E3105	P37	U 126
MB62E4105	P21	L 901
ME10A0408	P29	Q 101
ME10A7910	P15	H 126
ME20A0120	P11	F 124
ME20A0352	P3	B 121
ME20A0915	P17	J 137
ME20E0477	P17	J 119
ME25A0682	P9	E 151
ME25A0921	P21	L 107
ME25E0691	P33	S 901
ME40A0426	P21	L 124
ME40A0963	P35	T 123
MF00A0391	P17	J 136
MF00A0608	P33	S 121
MF00A0750	P17	J 115
MF00A1392	P17	J 110
MF00A1477	P17	J 121
MF00A1527	P17	J 101
MF00A1603	P17	J 128
MF00A2780	P27	P 112
MF00A8910	P17	J 112
MF01E0350	P11	F 903
MF01E0411	P17	J 117
MF02A0834	P17	J 104
MF06A1620	P33	S 127
MF10A0149	P33	S 126
MF10A0181	P5	C 131
MF10A0187	P5	C 139
MF10A0325	P9	E 143
↑	P15	H 118
MF10A0553	P5	C 140
MF10A0555	P5	C 124
MF10A0709	P5	C 137
MF13A0135	P27	P 124
MF13A0191	P5	C 113
MF13A0192	P5	C 111
MF13A0350	P5	C 114
MF13A0452	P11	F 133
MF13A0456	P11	F 103
MF13A0551	P5	C 102
MF13A0572	P5	C 112
MF13A0683	P11	F 135
MF13A0750	P5	C 106
MF13A0767	P9	E 126
MF13A0793	P5	C 108
MF13A0950	P5	C 103
MF13A1456	P11	F 131
MF13A1683	P11	F 107
MF13A2191	P5	C 110
MF13A2767	P11	F 111
MF13A4750	P11	F 108
MF13A9750	P11	F 101
MF13E1767	P11	F 902
MF13E6456	P11	F 901
MF17A0565	P33	S 106
MF17A1476	P9	E 104
MF17A2476	P9	E 107
MF20A0130	P35	T 119
MF20A0229	P11	F 120
MF23C0245	P37	U 115
MF25B0123	P11	F 123
↑	P33	S 102
MF60A0700	P15	H 142
MF70A1180	P5	C 133
MF80A0780	P27	P 106
MG30A0700	P27	P 134
MG30A0740	P15	H 124
MG42A0181	P9	E 133
↑	P37	U 113
MG43A0181	P5	C 145
MG43A1181	P3	B 116
MG44E0125	P11	F 122
MG75A0265	P15	H 106
MG75A1476	P5	C 127
MH10A0160	P35	T 104
MH10A0194	P5	C 116
MH10A0245	P5	C 148
MH10A0252	P13	G 133
MH10A0267	P15	H 109
MH10A0283	P15	H 120
MH10A0348	P5	C 107
MH10A0364	P9	E 127
MH10A0416	P9	E 146
MH10A0417	P5	C 118
MH10A0418	P35	T 110
MH10A0419	P33	S 103
MH10A0435	P35	T 109
MH10A0456	P9	E 114
MH10A0484	P25	N 101
MH10A0530	P9	E 137
MH10A0553	P5	C 147
MH10A0571	P25	N 113
MH10A0572	P9	E 148
MH10A0584	P5	C 130
MH10A0602	P29	Q 103
MH10A0626	P15	H 112
MH10A0663	P9	E 129
MH10A0682	P9	E 111
MH10A0691	P3	B 112
MH10A0694	P9	E 108
MH10A0700	P25	N 109
MH10A0722	P9	E 145
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MH10A0760	P15	H 143
MH10A0763	P15	H 116
MH10A0770	P35	T 111
MH10A0830	P3	B 113
MH10A0915	P25	N 110
MH10A0980	P25	N 124
MH10A0981	P25	N 116
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MH10A1417	P25	N 106	MH27A0230	P9	E 117	MH27A1272	P37	U 129	MH27A5750	P11	F 130
MH10A1456	P9	E 113	MH27A0266	P23	M 106	MH27A1339	P3	B 143	MH27A6339	P7	D 109
MH10A1530	P25	N 122	MH27A0272	P21	L 133	MH27A1352	P31	R 125	MH27A6454	P21	L 112
MH10A1683	P13	G 122	MH27A0308	P23	M 112	MH27A1359	P7	D 112	MH27A6476	P33	S 132
MH10A1694	P9	E 106	MH27A0315	P31	R 128	MH27A1390	P19	K 127	MH27A7339	P7	D 110
MH10A1701	P25	N 136	MH27A0339	P3	B 107	MH27A1429	P19	K 120	MH27A7454	P31	R 115
MH10A1722	P9	E 120	MH27A0352	P19	K 152	MH27A1450	P11	F 106	MH27A8339	P7	D 114
MH10A1740	P13	G 129	MH27A0359	P3	B 120	MH27A1454	P9	E 149	MH27A8454	P31	R 122
MH10A1741	P15	H 141	MH27A0361	P3	B 122	MH27A1476	P7	D 113	MH27A9339	P7	D 116
MH10A1750	P9	E 115	MH27A0390	P13	G 126	MH27A1477	P19	K 107	MH27B0339	P29	Q 107
MH10A1848	P13	G 118	MH27A0407	P13	G 106	MH27A1508	P35	T 128	MH27B1339	P29	Q 115
MH10A1956	P15	H 127	MH27A0409	P33	S 131	MH27A1523	P19	K 143	MH27B4339	P27	P 901
MH10A2181	P5	C 149	MH27A0420	P3	B 123	MH27A1567	P29	Q 132	MH27B5339	P31	R 110
MH10A2508	P35	T 127	MH27A0429	P19	K 118	MH27A1601	P17	J 143	MH27E0150	P31	R 901
MH10A2708	P13	G 138	MH27A0450	P11	F 128	MH27A1603	P13	G 114	MH27E0190	P5	C 901
MH10A2722	P13	G 108	MH27A0453	P11	F 129	MH27A1650	P3	B 130	MH27E0383	P9	E 905
MH10A2740	P15	H 140	MH27A0454	P3	B 129	MH27A1758	P19	K 149	MH27E0484	P13	G 102
MH10A2956	P15	H 139	MH27A0455	P21	L 113	MH27A1767	P19	K 150	MH27E0550	P5	C 904
MH10A2FUS	P33	S 105	MH27A0456	P9	E 123	MH27A1770	P19	K 103	MH27E0580	P9	E 904
MH10A3181	P5	C 150	MH27A0470	P3	B 135	MH27A1780	P27	P 117	MH27E0599	P29	Q 901
MH10A3508	P29	Q 124	MH27A0476	P7	D 107	MH27A1797	P27	P 140	MH27E0688	P27	P 114
MH10A3FUS	P33	S 104	MH27A0477	P19	K 104	MH27A1833	P13	G 123	MH27E0848	P19	K 123
MH10A4508	P29	Q 125	MH27A0500	P27	P 123	MH27A1849	P3	B 140	MH27E1148	P27	P 113
MH10A4572	P13	G 139	MH27A0508	P13	G 119	MH27A1920	P19	K 117	MH27E1484	P29	Q 104
MH10A4750	P9	E 901	MH27A0516	P27	P 127	MH27A1957	P19	K 110	MH27E1688	P27	P 109
MH10A5477	P25	N 111	MH27A0523	P11	F 112	MH27A2339	P3	B 127	MH27E1848	P19	K 140
MH10A5601	P25	N 120	MH27A0551	P3	B 144	MH27A2390	P19	K 142	MH27E2484	P29	Q 109
MH10A5740	P27	P 105	MH27A0567	P29	Q 130	MH27A2454	P11	F 113	MH27E2508	P35	T 902
MH10A5910	P15	H 115	MH27A0571	P19	K 141	MH27A2456	P9	E 903	MH27E2688	P27	P 115
MH10A6740	P27	P 104	MH27A0595	P31	R 101	MH27A2476	P7	D 117	MH27E3484	P29	Q 114
MH10A6910	P25	N 115	MH27A0600	P5	C 120	MH27A2477	P19	K 109	MH27E3688	P27	P 110
MH10A7339	P25	N 102	MH27A0601	P7	D 105	MH27A2567	P29	Q 134	MH27E4688	P27	P 132
MH10A7454	P35	T 113	MH27A0603	P13	G 103	MH27A2601	P29	Q 116	MH27E5688	P27	P 136
MH10A7601	P35	T 106	MH27A0606	P7	D 102	MH27A2603	P29	Q 108	MM11A0245	P5	C 123
MH10A7740	P27	P 111	MH27A0613	P33	S 107	MH27A2750	P9	E 122	MM11A0556	P5	C 141
MH10A8601	P35	T 107	MH27A0650	P3	B 125	MH27A2780	P27	P 102	MM11A0702	P5	C 122
MH10A9601	P29	Q 112	MH27A0660	P9	E 130	MH27A2833	P13	G 127	MM11A1479	P33	S 123
MH10B1339	P29	Q 118	MH27A0664	P9	E 132	MH27A2957	P23	M 123	MN10A0135	P27	P 122
MH10B2339	P29	Q 117	MH27A0691	P27	P 126	MH27A3339	P3	B 142	MN10A1456	P9	E 124
MH10E0193	P33	S 118	MH27A0692	P21	L 110	MH27A3390	P21	L 108	MN10A3245	P37	U 114
MH10E0210	P5	C 903	MH27A0740	P27	P 116	MH27A3454	P13	G 104	MN35A0628	P15	H 137
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MH10E0456	P9	E 902	MH27A0758	P19	K 145	MH27A3476	P7	D 118	↑	P37	U 116
MH10E1210	P37	U 118	MH27A0767	P19	K 144	MH27A3477	P19	K 116	MN60A0620	P27	P 131
MH10E2519	P25	N 104	MH27A0770	P11	F 119	MH27A3567	P29	Q 135	MN70A1780	P13	G 130
MH10E2848	P9	E 101	MH27A0776	P3	B 141	MH27A3601	P31	R 121	↑	P15	H 123
MH10E3519	P25	N 127	MH27A0778	P21	L 102	MH27A4339	P3	B 110	MN70A2456	P11	F 109
MH10E5508	P35	T 901	MH27A0780	P27	P 119	MH27A4456	P11	F 904	MP40A1740	P27	P 108
MH27A0131	P35	T 118	MH27A0781	P21	L 105	MH27A4476	P7	D 119	MS01A0155	P9	E 144
MH27A0148	P27	P 133	MH27A0797	P27	P 139	MH27A4567	P29	Q 136	MS01A1976	P33	S 114
MH27A0165	P31	R 112	MH27A0833	P9	E 147	MH27A4750	P11	F 105	MS02A0101	P37	U 101
MH27A0191	P5	C 109	MH27A0849	P3	B 108	MH27A5339	P3	B 148	MS02A0128	P9	E 135
MH27A0225	P27	P 125	MH27A0850	P13	G 113	MH27A5454	P19	K 151	↑	P33	S 101
MH27A0226	P7	D 101	MH27A0920	P19	K 108	MH27A5476	P31	R 126	MS02A0463	P15	H 902

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MS02A2101	P37	U 102									
MS02A2456	P19	K 134									
MS02A2976	P33	S 115									
MS02B0257	P21	L 128									
MS03A0181	P37	U 119									
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MS05A0976	P33	S 113									
MS05A1976	P33	S 112									
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MS07A0180	P17	J 131									
MS07A0782	P17	J 105									
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MS07A1603	P17	J 134									
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MS10A0245	P37	U 117									
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MS10A1691	P27	P 137									
MS10A1740	P15	H 130									
MS10A1742	P27	P 138									
MS10A1976	P33	S 124									
MS10A2976	P33	S 125									
MS13A0572	P21	L 127									
MS14A0553	P5	C 125									
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MS14E0180	P5	C 902									
MT60A0802	P5	C 143									
MV30A0256	P15	H 111									
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