MITSUBISHI

三菱工業用ミシン部品カタログ

Industrial Sewing Machine Parts Catalog

Model　PLK‐E03BT

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P－216D　200704

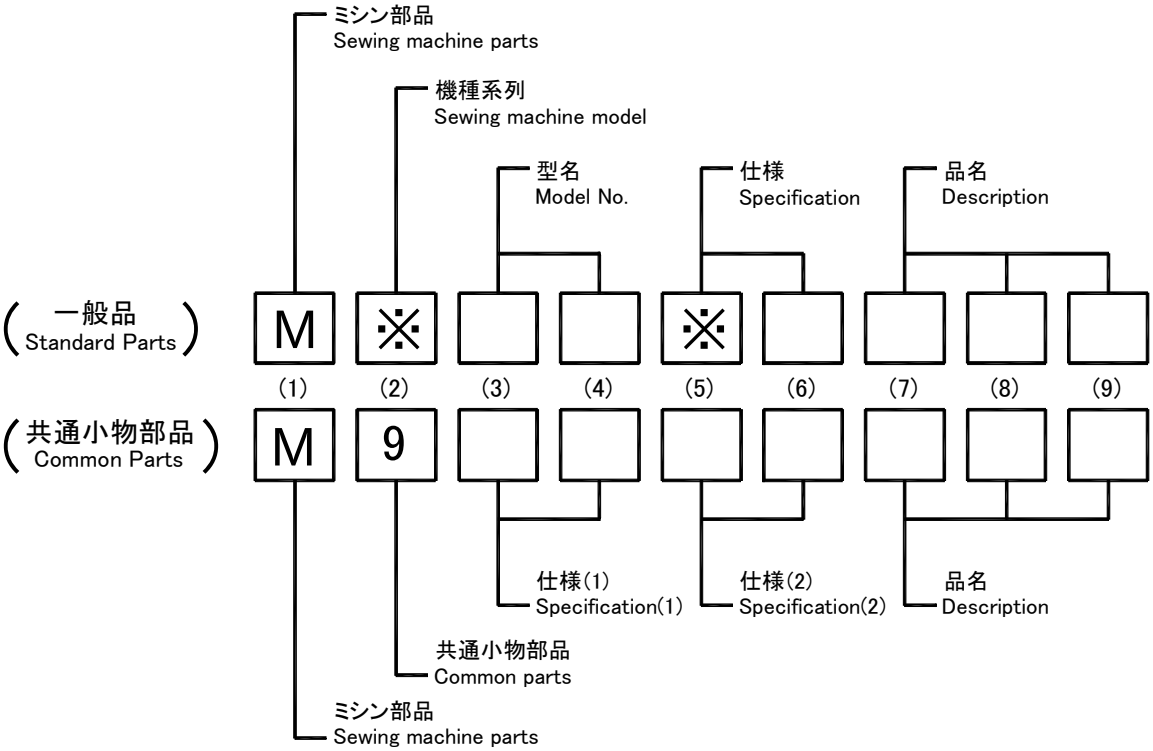
部品コードの採番形式

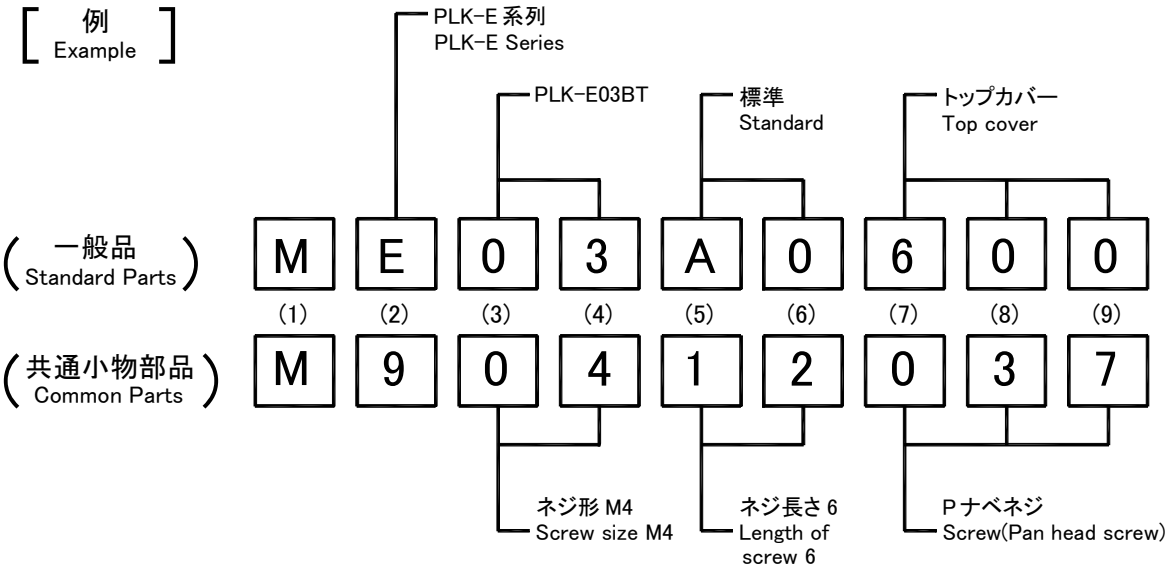
MITSUBISHI SPARE PARTS No. Designation system

1. 部品コードについて CONCERNING PARTS CODE.

部品をご注文される場合は、部品コードをお知らせください。

Please inform the part number, when these parts are ordered.





2. 変更マークについて CONCERNING MODIFICATION MARK.

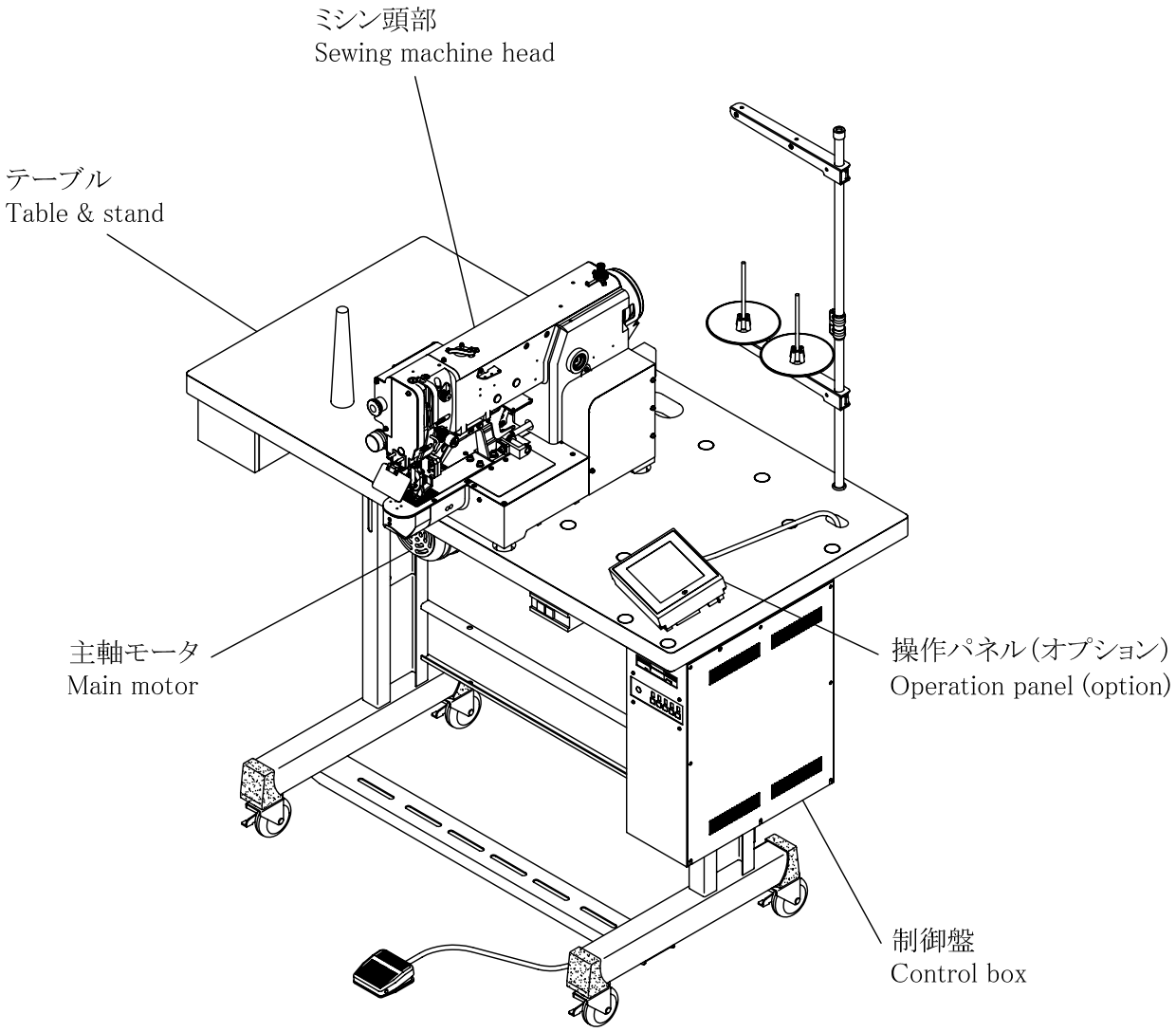
変更マーク欄に＊記号のある部品は、形状、寸法などの変更履歴がありますので、ご注文の際にはご使用の製品の製造番号と合わせてご覧ください。

The parts marked with * in the modification column has been changed the shape or size etc. So when these modified parts are ordered please inform the serial number of the sewing machine.

注：一般品についての機種型名は、その部品が最初に使用された機種型名を示します。
従って長期にわたる場合は、機種の改廃が行われるため、当初の機種以外の機種で使用されている場合があります。

Sewing machine Models, of Standard Parts are Indicated model of these parts are registered firstly. Parts are used for not only the indicated model, but also another models, in reason of New development, improvement after.

A 全体構成
CONSTRUCTION

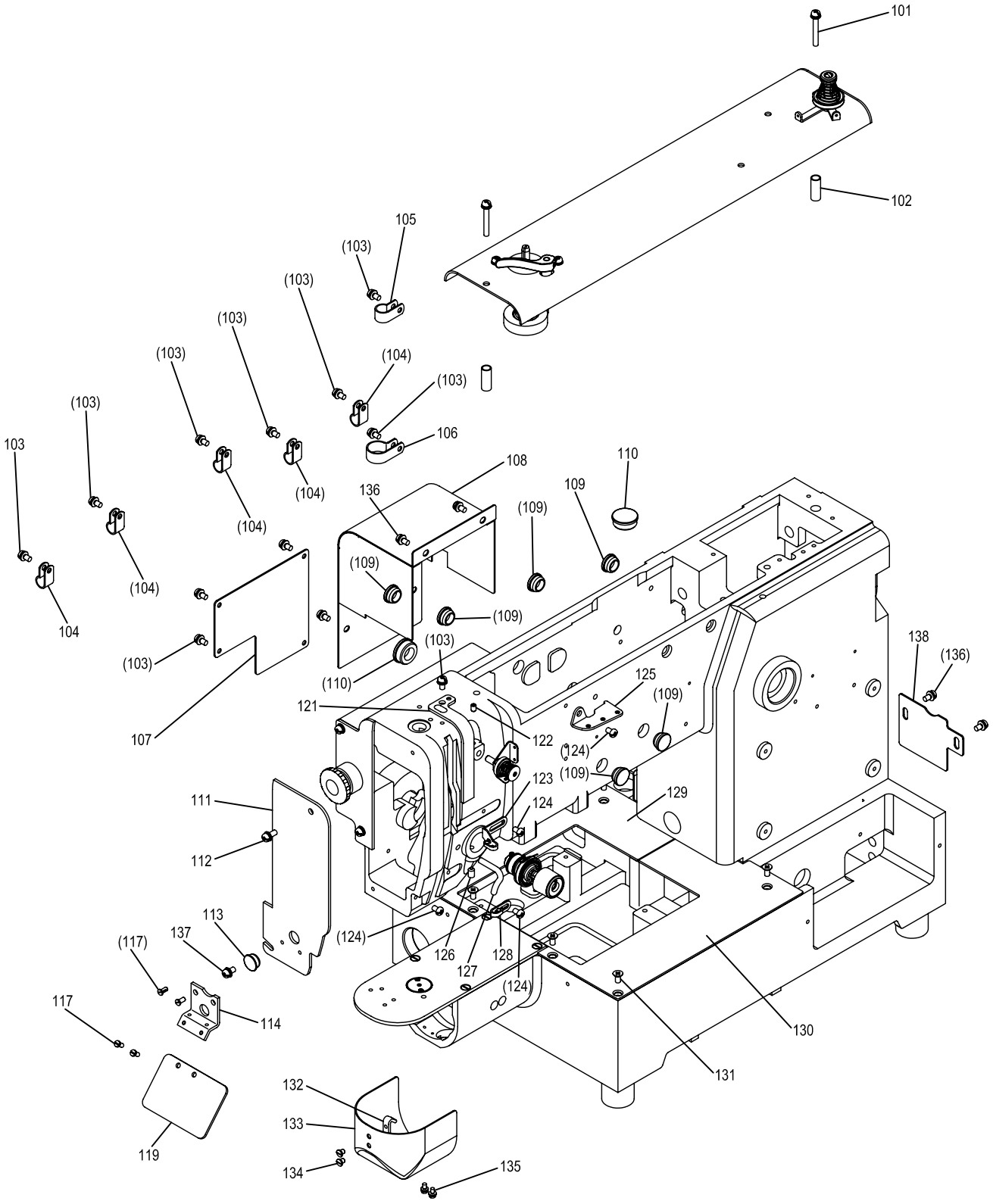


注1：モータ部分は三菱リミサーボX部品カタログを参照ください。
注2：Fig.No.の採番していない部品は単体で支給することは出来ません。Setにて支給いたします。

Remarks 1) Concerning about the motor parts please refer to the parts catalog of MITSUBISHI LIMI SERVO X.

Remarks 2) The parts which Fig.No. are not marked are not available individually. It can be supplied with the whole component.

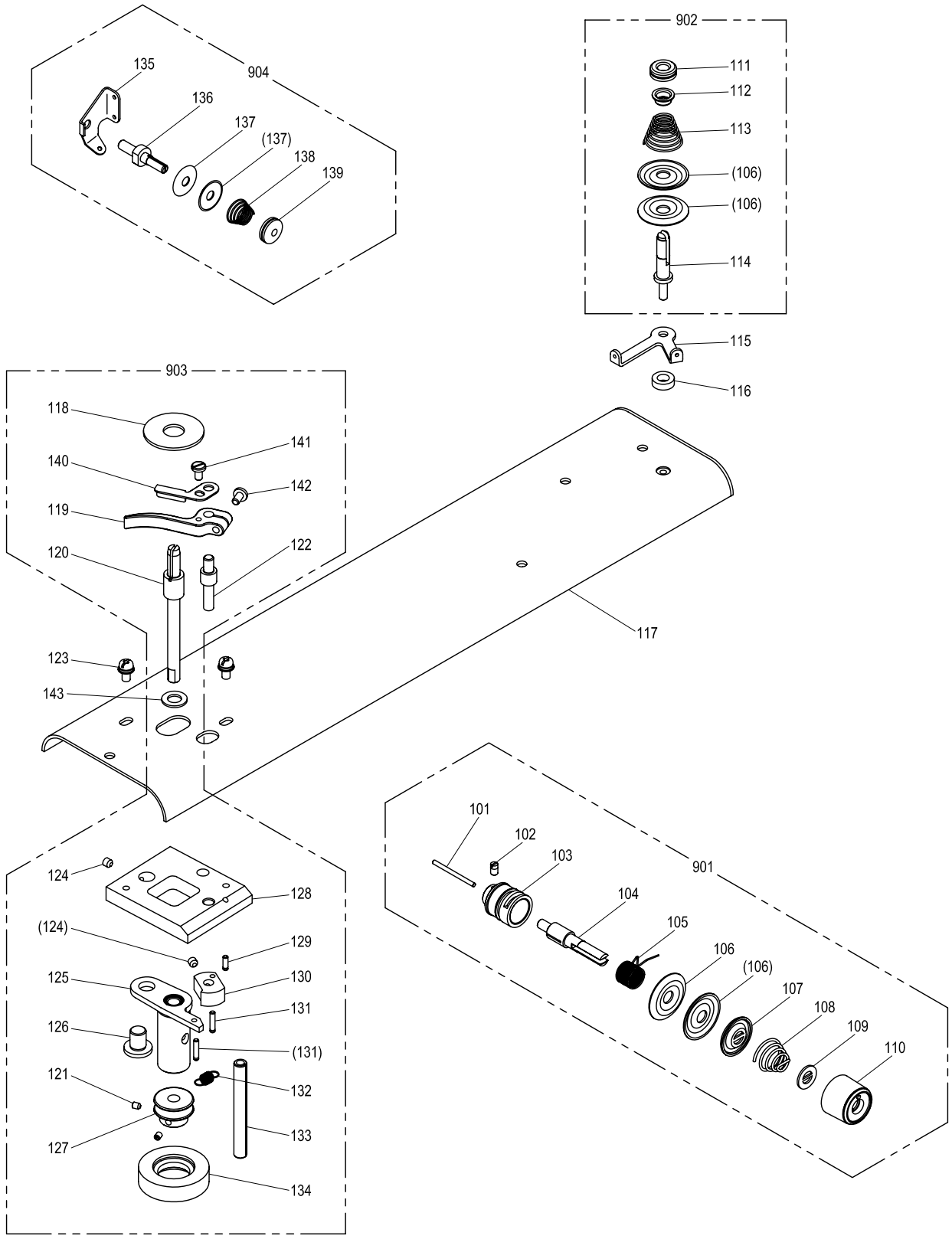
B 本体関係(1)
ARM BED & IT'S ACCESSORIES(1)



[B]本体関係(1)
ARM BED & IT'S ACCESSORIES(1)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
B 101		M91276004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X30	Screw M4X30	2
B 102		MB62A0352	ｽﾍﾟｰｻ 1382312-60200	Spacer	2
B 103		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	12
B 104		MN60A0620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-5N	Nylon clip AB-5N	5
B 105		M94007099	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-6N	Nylon clip AB-6N	1
B 106		MB60A2620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-10N	Nylon clip AB-10N	1
B 107		ME10A0742	ﾌﾀ	Cover	1
B 108		ME03A0849	ﾓｰﾀｶﾊﾞｰ	Motor cover	1
B 109		M91304080	ｺﾞﾑｾﾝ φ13	Rubber plug φ13	6
B 110		M91910080	ｺﾞﾑｾﾝ φ19	Rubber plug φ19	2
B 111		ME03A0830	ﾒﾝｲﾀ	Face cover	1
B 112		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	1
B 113	C	M91182080	ｺﾞﾑｾﾝ φ11.8	Rubber plug φ11.8	1
B 114	D	ME03A3601	ｱｲｶﾞｰﾄﾞﾄﾘﾂｹｲﾀ	Eye guard bracket	1
B 115		ML10A0889	ﾋﾟﾝﾈｼﾞ 1/8(44)	Pin screw 1/8(44)	2
B 116		M90804002	ﾋﾗﾈｼﾞ 1/8(44)X3.8	Screw 1/8(44)X3.8	2
B 117		M90806002	ﾋﾗﾈｼﾞ 1/8(44)X6	Screw 1/8(44)X6	4
B 119		MS08A0160	ｱｲｶﾞｰﾄﾞ	Eye guard	1
B 120		MS01A0477	ｽﾄｯﾊﾟ	Adapter	1
B 121		MA20A0584	ﾃﾝﾋﾟﾝｶﾊﾞｰ	Thread take-up lever guard	1
B 122		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X6	Screw M4X6	1
B 123		MG43A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
B 124		M91011004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X6	Screw M4X6	4
B 125		MF36A1180	ｲﾄｱﾝﾅｲ	Thread guide	1
B 126		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X8	Screw M5X8	1
B 127		MF70A1180	ｲﾄｱﾝﾅｲ	Thread guide	1
B 128		MF10A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
B 129		ME03A0339	X ｶﾊﾞｰｲﾀ (L)	X Cover plate (L)	1
B 130		ME03A1339	X ｶﾊﾞｰｲﾀ (R)	X Cover plate (R)	1
B 131		M91400010	Pｻﾗﾈｼﾞ M4X8	Screw M4X8	6
B 132		MS01A0361	ｶｹﾞﾈ	Latch	1
B 133	D	ME10B0339	ｼﾘﾝﾀﾞｰｶﾊﾞｰ	Cylinder cover	1
B 134		M90906003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X3.2	Screw 9/64(40)X3.2	2
B 135		M90859004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X6	Screw M3X6	2
B 136	B	M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	6
B 137	B	M91013004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	1
B 138	B	ME03A8339	ｶﾊﾞｰ	Cover	1

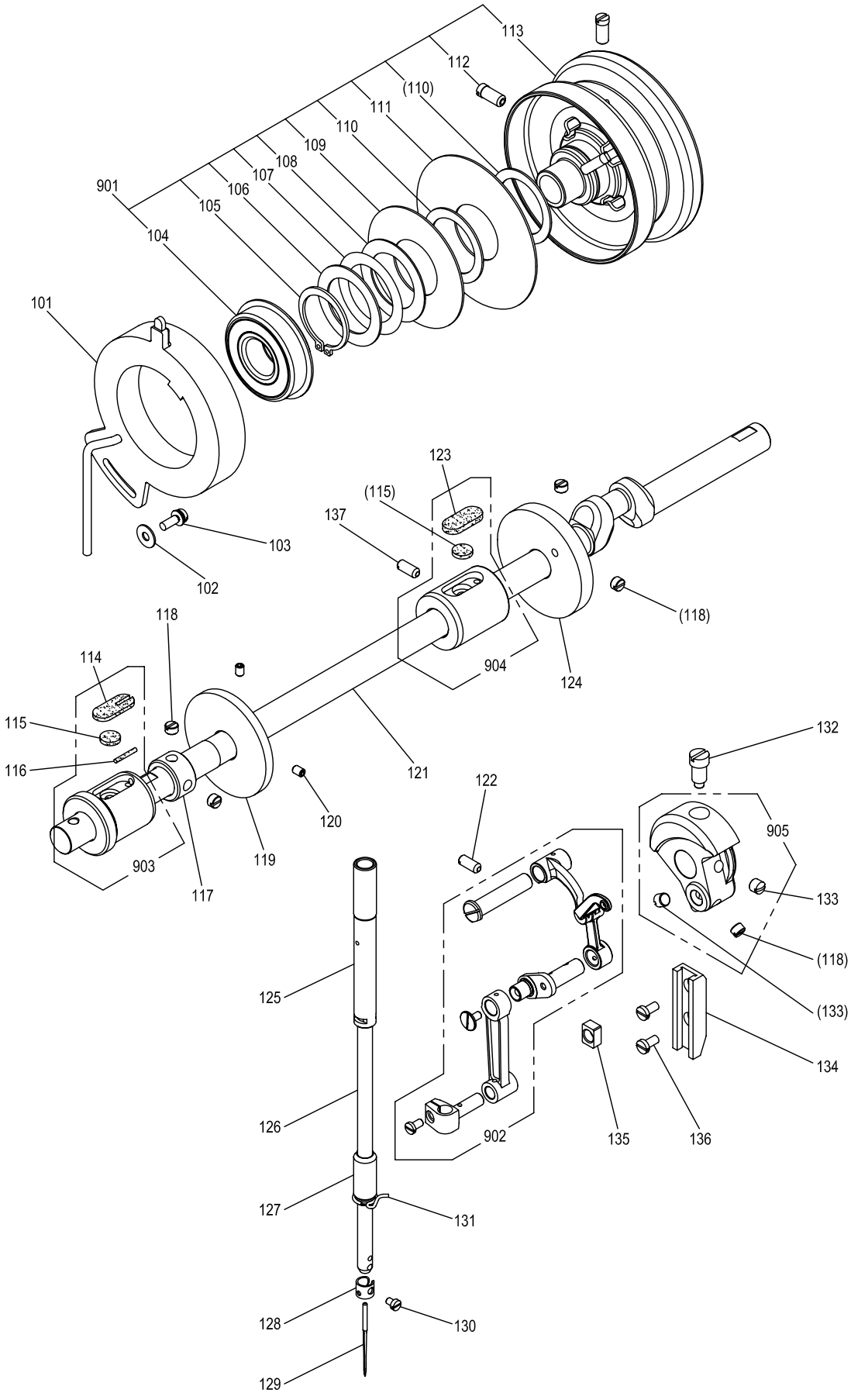
C 本体関係(2)
ARM BED & IT'S ACCESSORIES(2)



[C]本体関係(2)
ARM BED & IT'S ACCESSORIES(2)

Fig no.	変更 Mod.	部品コード Parts no.	部品名	Description	数量 Amt. Req.
C 101		M90204060	ﾋﾟﾝ	Pin	1
C 102		M90901002	ﾋﾗﾈｼﾞ 9/64(40)X4	Screw 9/64(40)X4	1
C 103		MF10A0709	ﾌﾞｯｼｭ	Regulator casing	1
C 104		MF10A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1
C 105		MF10A0187	ｲﾄﾄﾘﾊﾞﾈ	Thread take-up spring	1
C 106		MF10A0555	ﾁｮｳｼｻﾞﾗ	Thread tension discs	4
C 107		MM11A0556	ﾁｮｳｼｻﾞﾗｵｻｴ	Disc retaining plate	1
C 108		MN52A1245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1
C 109		MT60A0802	ﾏﾜﾘﾄﾞﾒ	Thumb nut revolution stopper	1
C 110	C	M91610046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1
C 111		M91602046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1
C 112		MM11A0702	ﾊﾞﾈｱﾝﾅｲ	Spring guide	1
C 113		MM11A0245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1
C 114		MS14A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1
C 115	C	MS14A1180	ｲﾄｱﾝﾅｲ	Thread guide	1
C 116		MG75A1476	ｽﾍﾟｰｻｰ	Spacer	1
C 117		ME03A0600	ﾄｯﾌﾟｶﾊﾞｰ	Top cover	1
C 118		MA20A0476	ｽﾍﾟｰｻｰ	Spacer	1
C 119	B	ME25A0950	ﾚﾊﾞｰ	Lever	1
C 120		MA04A1530	ﾀﾞﾝﾂｷｼﾞｸ D	Driven shaft	1
C 121		M91057020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M3X4	Screw M3X4	2
C 122	C	ME25A0530	ﾀﾞﾝﾂｷｼﾞｸ	Shaft	1
C 123	B	M91013004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	2
C 124		M91055020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X4	Screw M4X4	2
C 125	C	MB60E2750	ﾚﾊﾞｰｸﾐﾀﾃ	Lever	1
C 126		M99006063	ﾋﾟﾝ	Pin	1
C 127		MA20A0194	ｲﾄﾏｷｸﾞﾙﾏ	Wheel	1
C 128		MB60A1601	ﾄﾘﾂｹｲﾀ	Bracket	1
C 129		M91004067	ﾐｿﾞﾂｷﾋﾟﾝ BXｶﾞﾀ φ2.5X8	Pin φ2.5X8	1
C 130		MS14A0350	ｶﾑ	Cam	1
C 131		M91005067	ﾐｿﾞﾂｷﾋﾟﾝ BXｶﾞﾀ φ2.5X12	Pin φ2.5X12	2
C 132		MS14A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
C 133		M90601064	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ φ6X56	Pin φ6X56	1
C 134		MS03A0417	ｺﾞﾑﾜ	Tire	1
C 135		MF00A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
C 136	C	MF90A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1
C 137		MF10A1555	ﾁｮｳｼｻﾞﾗ	Thread tension discs	2
C 138		MF36A0245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1
C 139		M91101046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1
C 140	B	ME25A0551	ﾁｮｳｾﾂｲﾀ	Thumb nut	1
C 141	B	M90920002	ﾋﾗﾈｼﾞ 9/64(40)X6.5	Screw 9/64(40)X6.5	1
C 142	B	M90939002	ﾋﾗﾈｼﾞ 9/64(40)X11	Screw 9/64(40)X11	1
C 143	D	M90632050	ｻﾞｶﾞﾈ 6	Washer 6	1
C 901		MA16E0210	ﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension Regulator assy	1
C 902		MS14E0180	ﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension Regulator assy	1
C 903	C	ME25E0190	ｲﾄﾏｷｿｳﾁｸﾐﾀﾃ	Bobbin winder	1
C 904		MF00E0550	ﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension Regulator assy	1

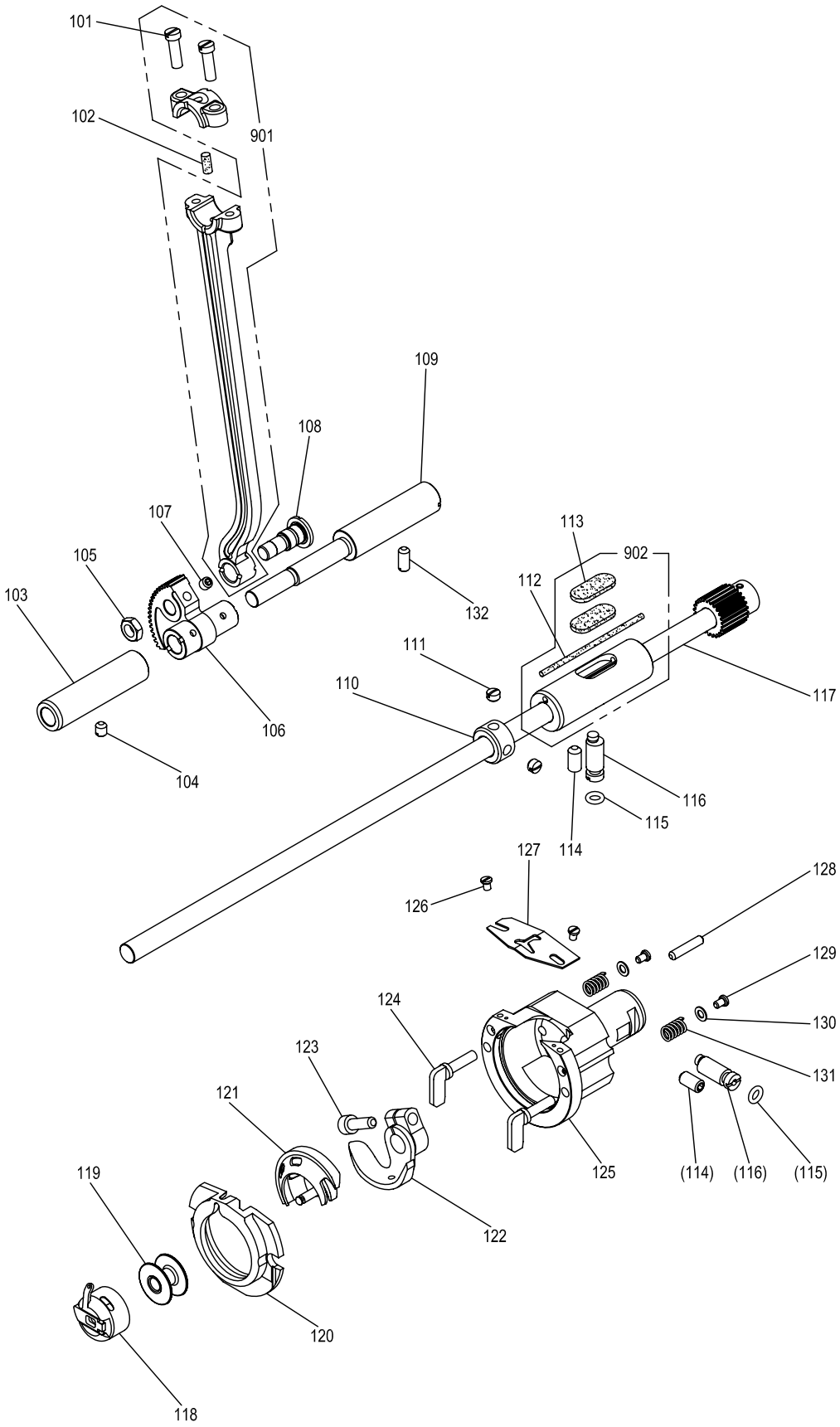
D 縫い機構(1)
SEWING MECHANISM(1)



[D]縫い機構(1)
SEWING MECHANISM(1)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
D 101	D	ME20A0406	ｳﾜｼﾞｸｹﾝｼｭﾂｷ	Detector	1
D 102	B	M90421050	ｻﾞｶﾞﾈ 4	Washer 4	1
D 103	B	M91059004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X12	Screw M4X12	1
D 104		MN10A1456	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ	Ball bearing	1
D 105		M90330065	Cｶﾞﾀﾄﾒﾜ 30	C-type retaining ring 30	1
D 106		M93001050	ｻﾞｶﾞﾈ	Washer	1
D 107		MF01A0259	ﾅﾐｻﾞｶﾞﾈ	Wave washer	1
D 108		MF01A1476	ｽﾍﾟｰｻｰ B	Spacer B	1
D 109		MN72A1694	ﾊﾝｼｬﾊﾞﾝ F20 (ｳﾜｲﾁ)	Command disk F20 (up)	1
D 110		MF01A0476	ｽﾍﾟｰｻｰ A	Spacer A	2
D 111		MB60A0694	ﾊﾝｼｬﾊﾞﾝ K10 (ｼﾀｲﾁ)	Command disk K10 (down)	1
D 112		M91520002	ﾋﾗﾈｼﾞ 15/64(28)X12	Screw 15/64(28)X12	2
D 113		MB60E0682	ﾌﾟｰﾘ	Pulley	1
D 114		MG50A0740	ﾌｪﾙﾄ	Felt	1
D 115		MS10A1740	ﾌｪﾙﾄ	Felt	2
D 116		MV88A0740	ﾌｪﾙﾄ	Felt	1
D 117	C	MF80A0352	ｶﾗｰ	Collar	1
D 118		M91602001	ﾄﾒﾈｼﾞ 1/4(40)X4	Screw 1/4(40)X4	5
D 119		MS14A0682	ｲﾄﾏｷﾌﾟｰﾘ	Pulley	1
D 120		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X6	Screw M4X6	2
D 121		ME03A0230	ｳﾜｼﾞｸ	Drive shaft	1
D 122		M91221001	ﾄﾒﾈｼﾞ M5X12	Screw M5X12	1
D 123		MF60A2740	ﾌｪﾙﾄ	Felt	1
D 124		MS01A0350	ｲﾄｷﾘｶﾑ	Thread trimmer cam	1
D 125		MS01A0663	ﾊﾘﾎﾞｳﾒﾀﾙ (ｳｴ)	Needle bar bushing (upper)	1
D 126		MS01A0660	ﾊﾘﾎﾞｳ	Needle bar	1
D 127		MG30A0664	ﾊﾘﾎﾞｳﾒﾀﾙ (ｼﾀ)	Needle bar bushing (lower)	1
D 128		MF21D0181	ｲﾄｱﾝﾅｲ	Thread guide	1
D 129		MV14A1128	ﾐｼﾝﾊﾘ DPX5#16	Needle DPX5#16	1
D 130		M90815002	ﾋﾗﾈｼﾞ 1/8(44)X4.5	Screw 1/8(44)X4.5	1
D 131		MF01A0181	ｲﾄｱﾝﾅｲ	Thread guide	1
D 132		M91802006	ﾋﾗﾈｼﾞﾎﾞｳｻｷ 9/32(28)	Set screw 9/32(28)	1
D 133		M91606001	ﾄﾒﾈｼﾞ 1/4(40)X6	Screw 1/4(40)X6	2
D 134		MS01A0155	ｱﾝﾅｲﾀﾞｲ	Guide	1
D 135		MF10A0325	ｶｸｺﾏ	Square block	1
D 136		M90990002	ﾋﾗﾈｼﾞ M4X8	Screw M4X8	2
D 137	B	M91223001	ﾄﾒﾈｼﾞ M5X10	Screw M5X10	1
D 901		MB60E1682	ﾌﾟｰﾘｸﾐﾀﾃ	Pulley assy	1
D 902		MS01E0580	ﾃﾝﾋﾞﾝﾊﾘｸｸﾐﾀﾃ	Thread take-up lever assy	1
D 903		MS10A0232	ｳﾜｼﾞｸﾒﾀﾙ(ﾋﾀﾞﾘ)ｸﾐ	Drive shaft bushing L assy	1
D 904		MB60E0234	ｳﾜｼﾞｸﾒﾀﾙ(ﾅｶ)ｸﾐ	Drive shaft bushing C assy	1
D 905		MS01A0383	ｸﾗﾝｸｸﾐ	Crank assy	1

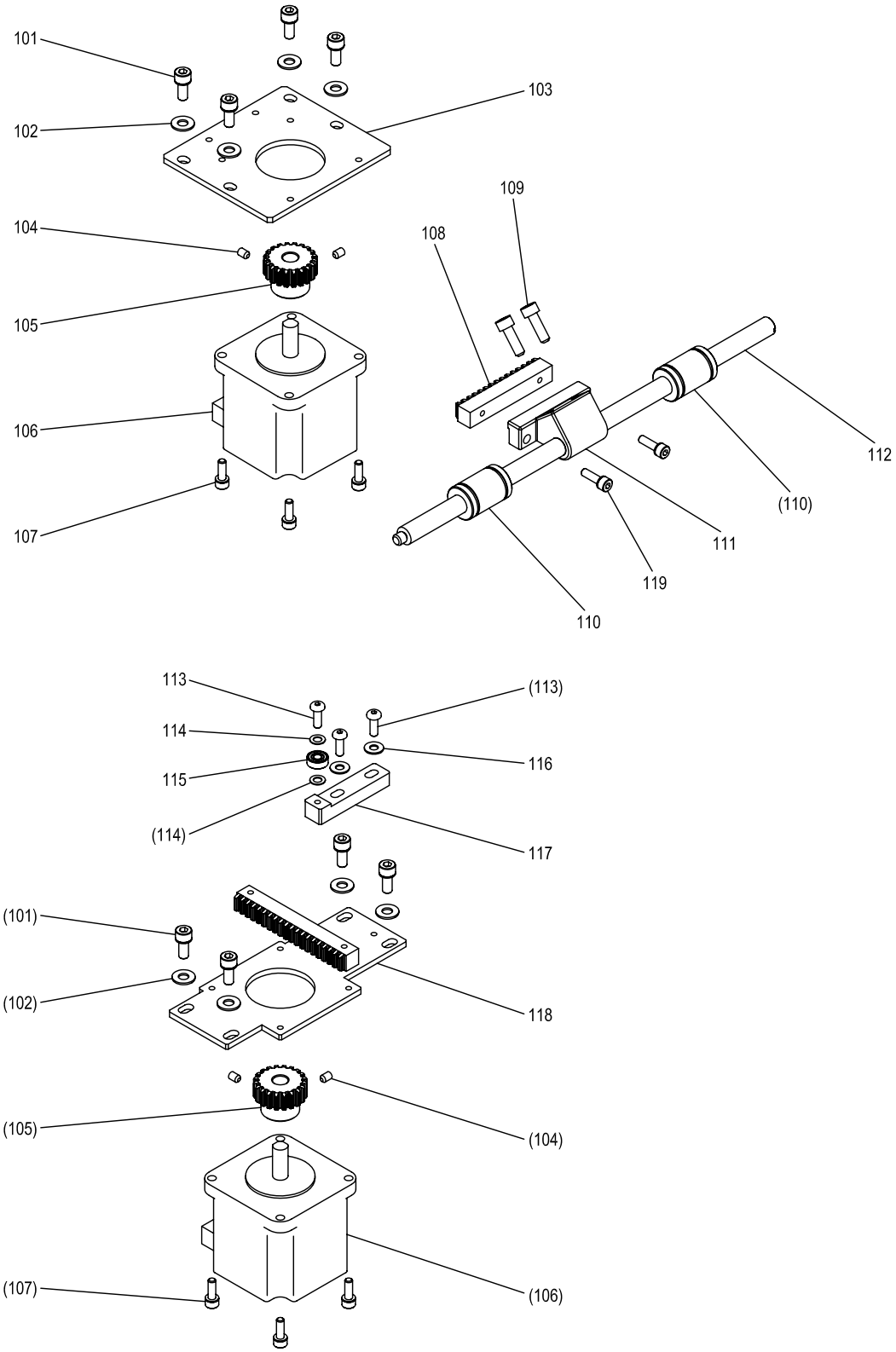
E 縫い機構(2)
SEWING MECHANISM(2)



[E]縫い機構(2)
SEWING MECHANISM(2)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
E 101		M91203002	ﾋﾗﾈｼﾞ 3/16(28)X15	Screw 3/16(28)X15	2
E 102		MB60A0740	ﾌｪﾙﾄ	Felt	1
E 103		MS01A0833	ﾒﾀﾙ	Bushing	1
E 104	B	M91222001	ﾄﾒﾈｼﾞ M5X6	Screw M5X6	1
E 105		M91802045	ﾅｯﾄ 9/32(28)	Nut 9/32(28)	1
E 106		MS01A0508	ｾｸﾀﾊｸﾞﾙﾏ	Sector gear	1
E 107		M95004021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X5	Screw M5X5	1
E 108		M98003015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 9/32(28)	Screw 9/32(28)	1
E 109		MS01A0891	ﾖｳﾄﾞｳｼﾞｸ	Rock shaft	1
E 110		MM11A0352	ｶﾗｰ	Collar	1
E 111		M91503001	ﾄﾒﾈｼﾞ 15/64(28)X4.5	Screw 15/64(28)X4.5	2
E 112		ME10A0148	ﾋﾓ	Oil braid	1
E 113		MA20A0740	ﾌｪﾙﾄ	Felt	2
E 114	B	M96002020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M6X12	Screw M6X12	2
E 115		M90500085	O ﾘﾝｸﾞ	O-ring	2
E 116		MS01A0761	ﾍﾝｼﾝｼﾞｸ	Eccentric shaft	2
E 117		ME03E0450	ｼﾀｼﾞｸ ｸﾐ	Hook shaft assy	1
E 118		MS08A0125	ﾎﾞﾋﾞﾝｹｰｽ	Bobbin case	1
E 119	C	MS09A0123	ﾎﾞﾋﾞﾝ	Bobbin	1
E 120		MS08A0616	ﾅｶｶﾞﾏｵｻｴ	Hook retaine	1
E 121		MS01A0120	ﾅｶｶﾞﾏ	Inner hook	1
E 122		MS01A0611	ﾄﾞﾗｲﾊﾞ	Hook driver	1
E 123		M95001021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X16	Bolt M5X16	1
E 124		MS09A0950	ｶﾏｵｻｴﾂﾏﾐ	Hook clamp	2
E 125		MS01A0121	ｿﾄｶﾞﾏ	Outer hook	1
E 126		M90853002	ﾋﾗﾈｼﾞ 1/8(40)X4	Screw 1/8(40)X4	2
E 127		MS01A0329	ｶﾏｲﾄｱﾝﾅｲ	Thread guide	1
E 128		M90001060	ﾍｲｺｳﾋﾟﾝ M6-4X18	Pin M6-4X18	1
E 129		M90802003	ﾏﾙﾋﾗﾈｼﾞ 1/8(44)X4.5	Screw 1/8(44)X4.5	2
E 130		M93006050	ｻﾞｶﾞﾈ	Washer	2
E 131		MS01A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2
E 132	B	M91221001	ﾄﾒﾈｼﾞ M5X12	Screw M5X12	1
E 901		MB60E1956	ﾚﾝｾﾂｶﾝ ｸﾐ	Connecting rod assy	1
E 902		ME10E0452	ｼﾀｼﾞｸﾒﾀﾙ(ﾐｷﾞ)ｸﾐ	Hook shaft bushing (R) assy	1

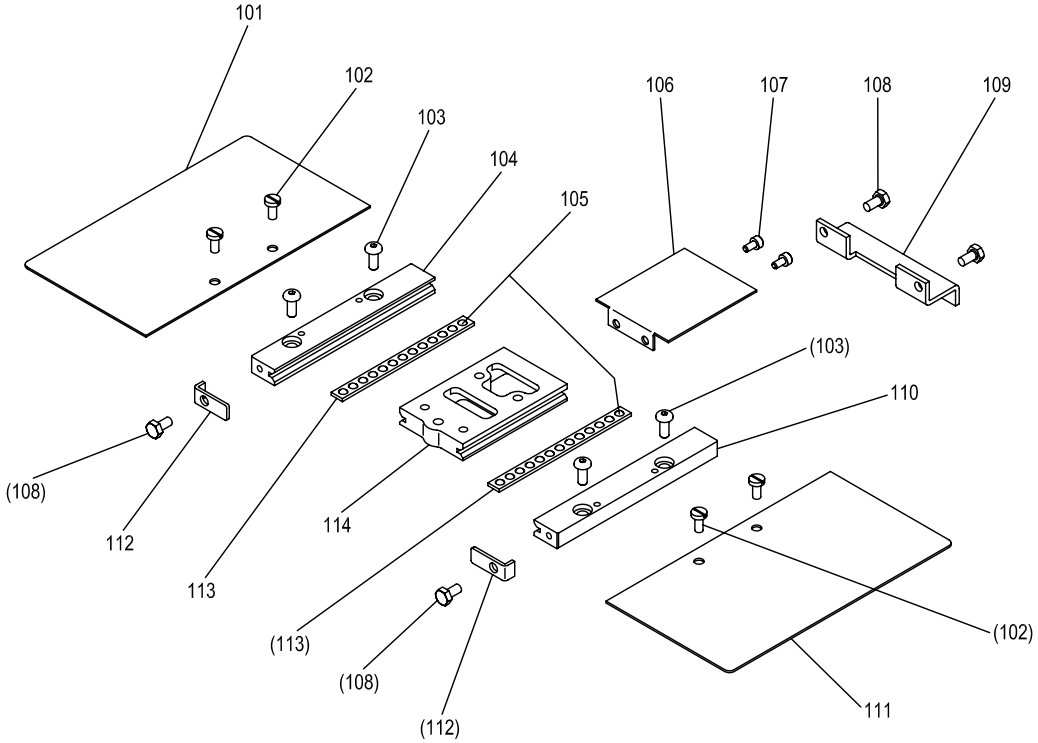
F X-Yテーブル機構(1)
X-Y TABLE MECHANISM(1)

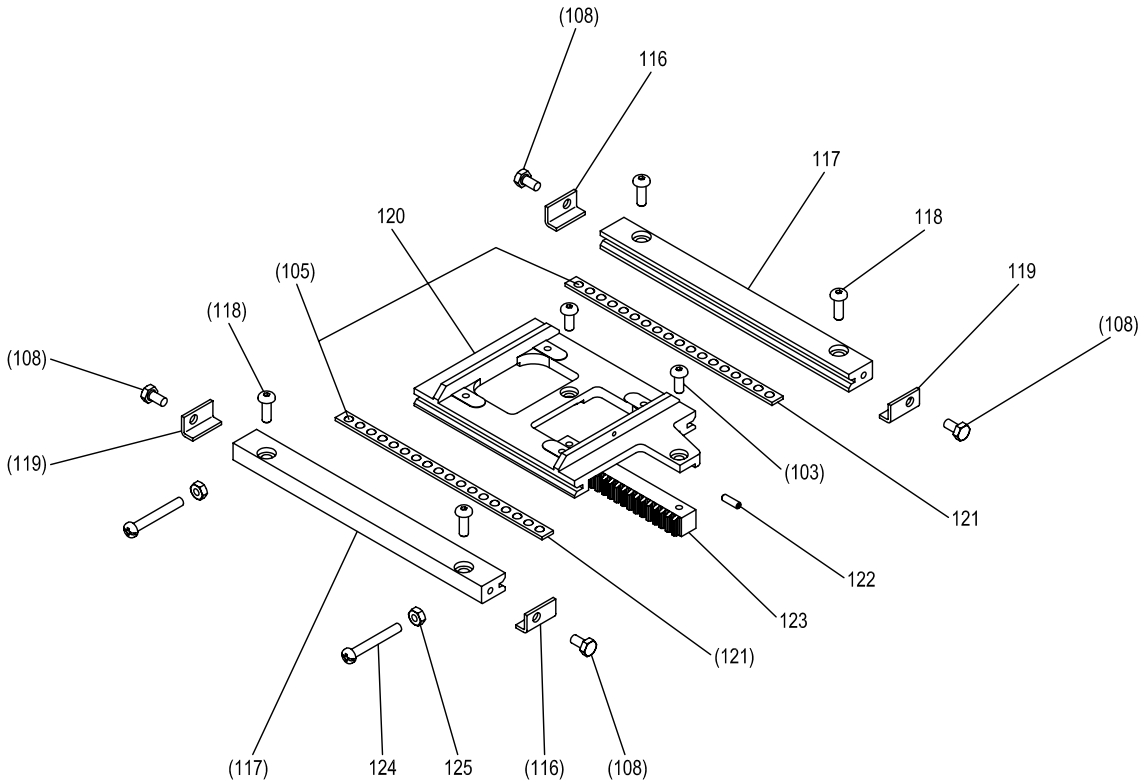


[F]X-Yテーブル機構(1)
X-Y TABLE MECHANISM(1)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
F 101	C	M95002017	ｾﾌﾃｨｿｹｯﾄ M5X12	Bolt M5X12	8
F 102		M90511050	ｻﾞｶﾞﾈ 5	Washer 5	8
F 103		ME03A0601	ﾓｰﾀﾄﾘﾂｹｲﾀ (Y)	Motor mounting plate Y	1
F 104		M95001001	ﾅｲﾛｯｸﾄﾒﾈｼﾞ M4X6	Screw M4X6	4
F 105		ME03A0722	ﾋﾗﾊｸﾞﾙﾏ	Pinion gear	2
F 106		M95061095	ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀ	Stepping motor	2
F 107	B	M94007017	ｾﾌﾃｨｿｹｯﾄ M4X12	Bolt M4X12	8
F 108		ME03A0901	ﾗｯｸ (Y)	Rack Y	1
F 109		M95001021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X16	Bolt M5X16	2
F 110		M91003070	ﾎﾞｰﾙﾌﾞｯｼｭ 10	Ball bushing 10	2
F 111		ME03A1901	Yﾗｯｸﾀﾞｲ	Rack adapter Y	1
F 112		ME03A0390	Yｸﾄﾞｳｼﾞｸ	Linear shaft Y	1
F 113		M94037021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M4X12	Bolt M4X12	3
F 114		M90422050	ｻﾞｶﾞﾈ 4	Washer 4	2
F 115		M92011070	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ	Ball bearing	1
F 116		M90421050	ｻﾞｶﾞﾈ 4	Washer 4	2
F 117		ME03A0788	ﾎｼﾞｮﾀﾞｲ	Bearing supporter	1
F 118		ME03A1601	ﾓｰﾀﾄﾘﾂｹｲﾀ (X)	Motor mountig plate X	1
F 119	B	M94019017	ｾﾌﾃｨｿｹｯﾄ M4X14	Bolt M4X14	2

G X−Yテーブル機構(2)
X-Y TABLE MECHANISM(2)

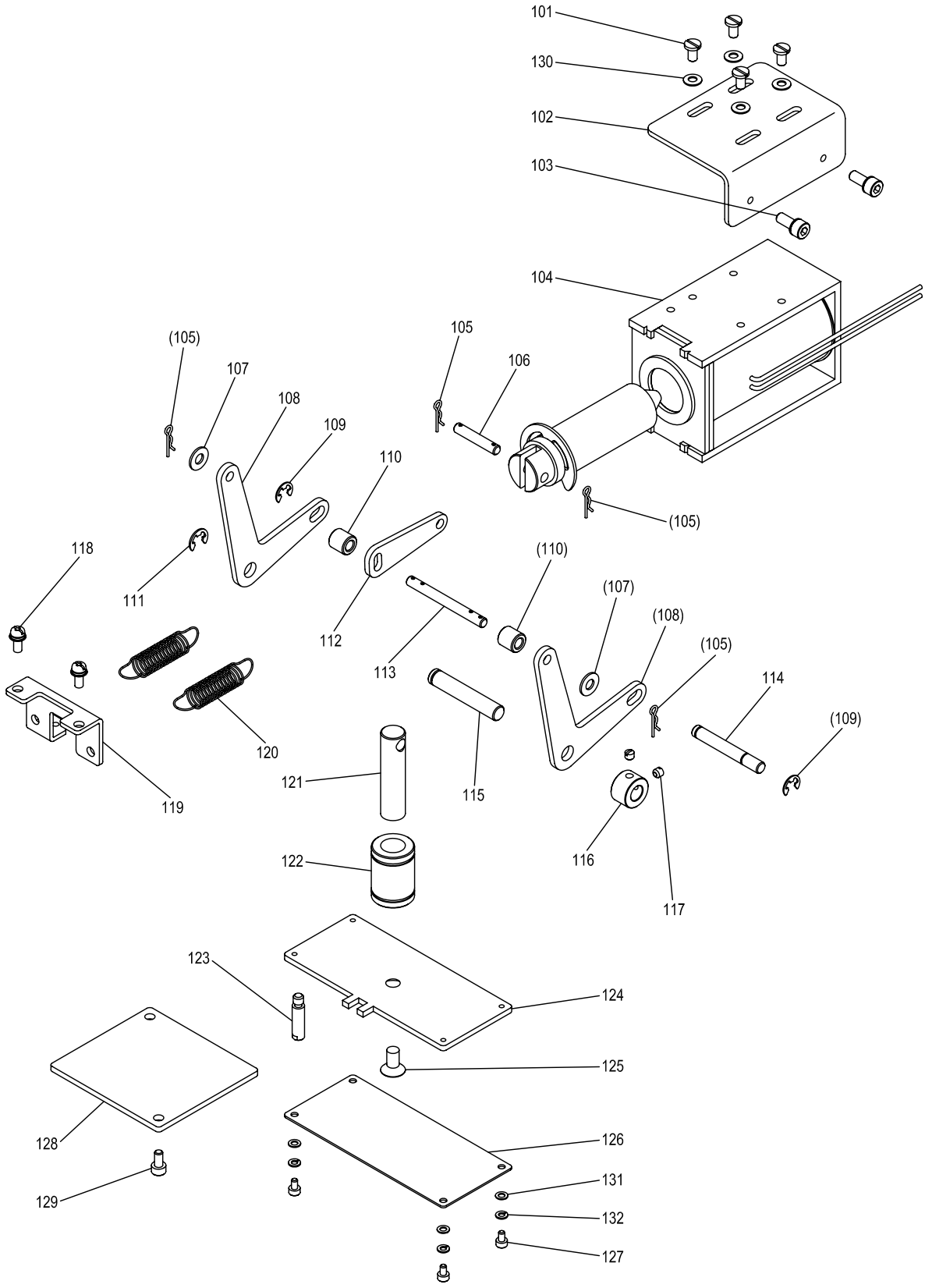




[G]X-Yテーブル機構(2)
X-Y TABLE MECHANISM(2)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
G 101		ME03A2339	ｶﾊﾞｰ (L)	Cover L	1
G 102		M90921002	ﾋﾗﾈｼﾞ 9/64(40)X8	Screw 9/64(40)X8	4
G 103		M94036021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M4X10	Bolt M4X10	6
G 104		ME03A0957	Yｼﾞｸｺﾃｲﾚｰｽ (L)	Fixed race Y (L)	1
G 105		M98008070	ｺｳｷｭｳ 5/32	Steel ball 5/32	62
G 106		ME03A3339	Yｶﾊﾞｰｲﾀ	Cover plate Y	1
G 107	B	M94003017	ｾﾌﾃｨｿｹｯﾄ M3X6	Bolt M3X6	2
G 108		M91003022	ﾛｯｶｸﾎﾞﾙﾄ M4X8	Bolt M4X8	8
G 109		ME03A0477	Yｼﾞｸｽﾄｯﾊﾟ (ｳｼﾛ)	Rear stopper Y	1
G 110		ME03A1957	Yｼﾞｸｺﾃｲﾚｰｽ (R)	Fixed race Y (R)	1
G 111		ME03A4339	ｶﾊﾞｰ (R)	Cover R	1
G 112		ME03A1477	Yｽﾄｯﾊﾟ (ﾏｴ)	Front stopper Y	2
G 113		MS08A1914	ﾘﾃｰﾅ (Y)	Retainer Y	2
G 114		ME03A2957	Yｼﾞｸｲﾄﾞｳﾚｰｽ	Movable race Y	1
G 116		MS02A3477	ｽﾄｯﾊﾟ X	Stopper X	2
G 117		ME03A3957	Xｼﾞｸｺﾃｲﾚｰｽ	Fixed race X	2
G 118	B	M94037021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M4X12	Bolt M4X12	4
G 119		MS02A4477	ｽﾄｯﾊﾟ X	Stopper X	2
G 120		ME03A4957	Xｼﾞｸｲﾄﾞｳﾚｰｽ	Movable race X	1
G 121		MS08A0914	ﾘﾃｰﾅ (X)	Retainer X	2
G 122		M93007020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M3X10	Screw M3X10	1
G 123		ME03A2901	ﾗｯｸ (X)	Rack X	1
G 124		M90432038	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X30	Screw M4X30	2
G 125	C	M91007045	ﾅｯﾄ M4	Nut M4	2

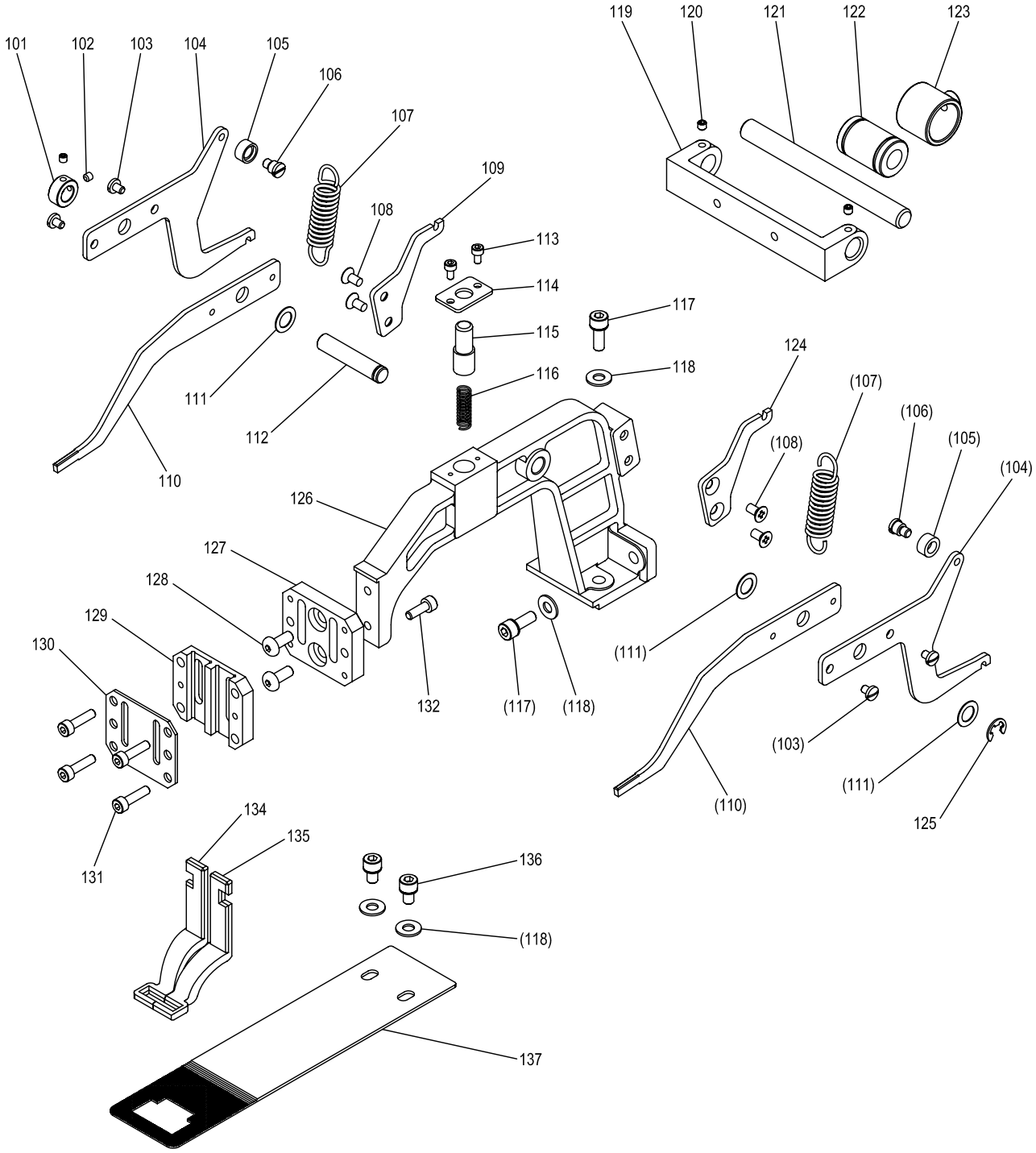
H 押え上げ駆動機構
CLAMP FOOT LIFTER MECHANISM



[H]押え上げ駆動機構
CLAMP FOOT LIFTER MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
H 101		M91116002	ﾋﾗﾈｼﾞ 11/64(40)X8	Screw 11/64(40)X8	4
H 102		ME10A1758	ﾌﾞﾗｹｯﾄ	Bracket	1
H 103	B	M95002017	ｾﾌﾃｨｿｹｯﾄ M5X12	Bolt M5X12	2
H 104		ME03E2519	ｿﾚﾉｲﾄﾞｸﾐﾀﾃ	Solenoid assy	1
H 105		M90518060	ｽﾅｯﾌﾟﾋﾟﾝ R5	Snap pin R5	4
H 106		M90544060	ﾋﾟﾝ A	Pin A	1
H 107		M90511050	ｻﾞｶﾞﾈ 5	Washer 5	2
H 108		ME03A0266	ｵｻｴﾚﾊﾞｰ	Lever	2
H 109		M90505065	Eｶﾞﾀﾄﾒﾜ 5	E-type retaining ring 5	2
H 110		ME03A0352	ｶﾗｰ	Collar	2
H 111		M90511065	Eｶﾞﾀﾄﾒﾜ 6	E-type retaining ring 6	1
H 112		ME03A0736	ﾋｷｲﾀ	Link	1
H 113		M90545060	ﾋﾟﾝ B	Pin B	1
H 114		M90621060	ﾋﾟﾝ C	Pin C	1
H 115		M90707060	ﾋﾟﾝ D	Pin D	1
H 116		MG2302352	ｶﾗｰ	Collar	1
H 117		M91106001	ﾄﾒﾈｼﾞ 11/64(40)	Screw 11/64(40)	2
H 118		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	2
H 119		ME03A0780	ﾎﾙﾀﾞｰ	Holder	1
H 120		MB60A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2
H 121		ME03A0454	ｵｻｴｼﾞｸ	Shaft	1
H 122	D	M94010070	ﾎﾞｰﾙﾌﾞｯｼｭ 12	Ball bushing 12	1
H 123		MB03A0802	ﾏﾜﾘﾄﾞﾒ	Guide pin	1
H 124		ME03A1257	ｵｻｴｲﾀ	Pressure plate	1
H 125		M96033021	ﾛｯｶｸｱﾅﾂｷｻﾗﾎﾞﾙﾄ M6X12	Bolt M6X12	1
H 126		ME03A5339	ｶﾊﾞｰ	Cover	1
H 127		M93004021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X5	Bolt M3X5	4
H 128		MB03A0161	ｱﾃｲﾀ	Support plate	1
H 129		M94002017	ｾﾌﾃｨｿｹｯﾄ M4X8	Bolt M4X8	2
H 130	B	M90110053	ｻﾗﾊﾞﾈｻﾞｶﾞﾈ 1L-4	Spring washer 1L-4	2
H 131	B	M90317050	ｻﾞｶﾞﾈ 3	Washer 3	2
H 132	B	M90307053	ﾊﾞﾈｻﾞｶﾞﾈ 3	Spring washer 3	2

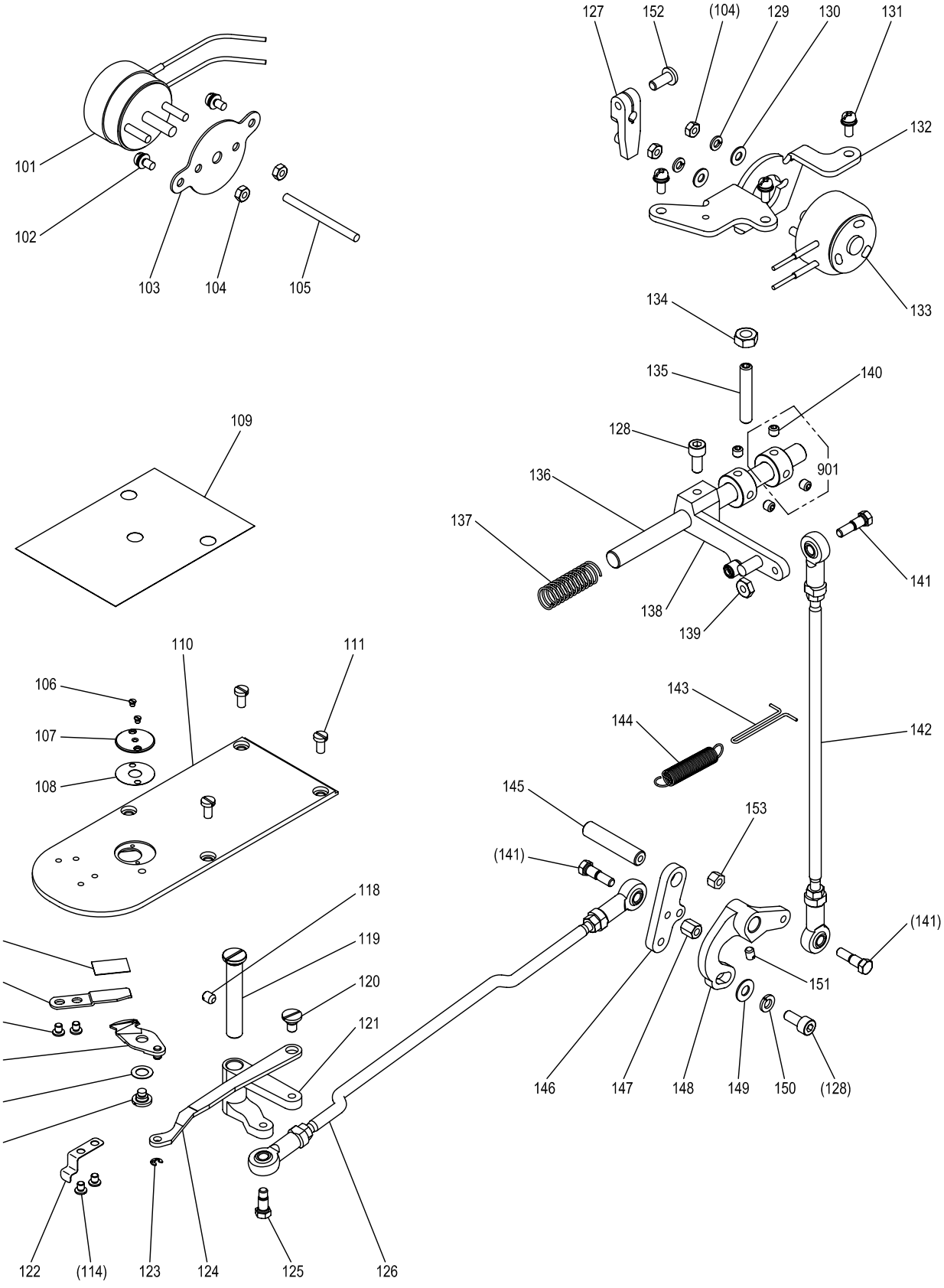
J 押え機構
WORK HOLDER MECHANISM



[J]押え機構
WORK HOLDER MECHANISM

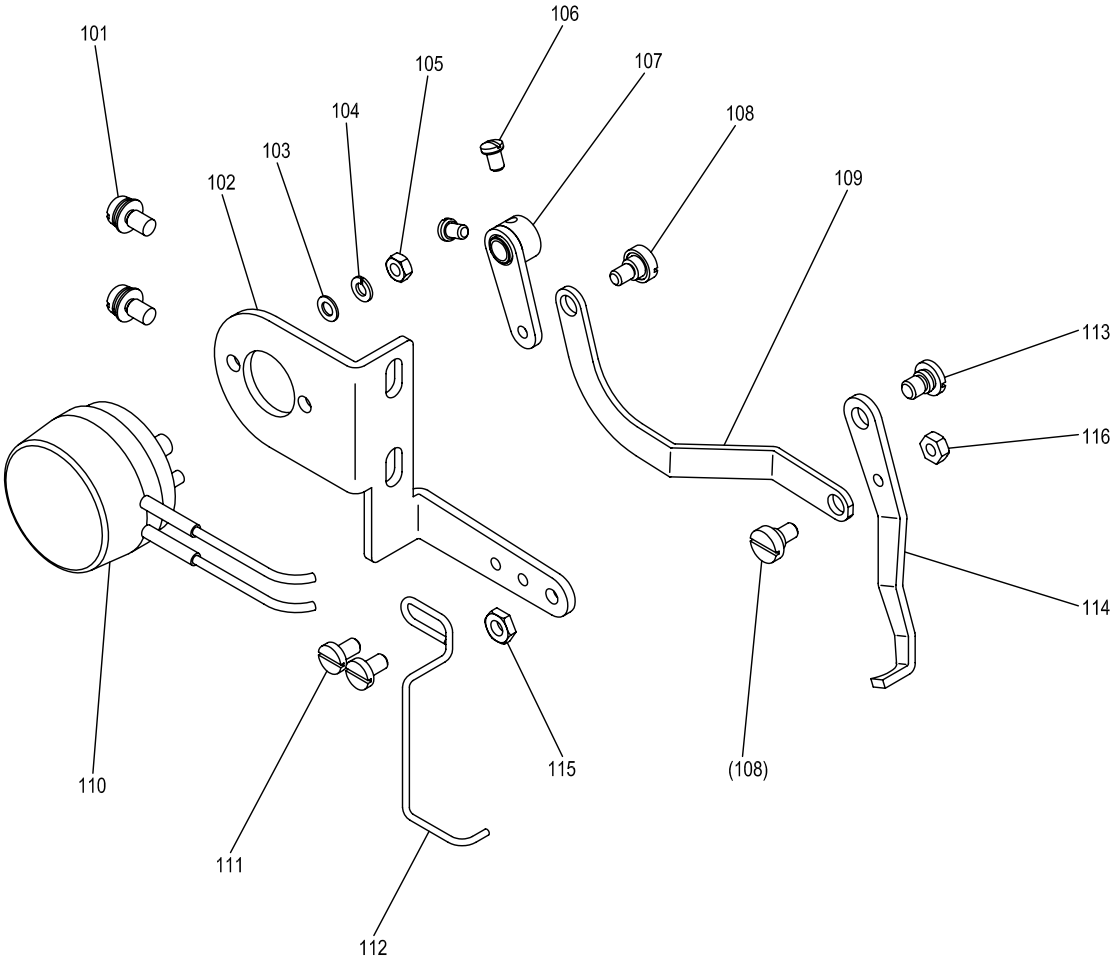
Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
J 101		MF00A1352	ｶﾗｰ	Collar	1
J 102		M90901020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ 9/64(40)X3.5	Screw 9/64(40)X3.5	2
J 103	B	M90983002	ﾋﾗﾈｼﾞ 9/64(40)X5	Screw 9/64(40)X5	4
J 104		ME03A0252	ｵｻｴﾚﾊﾞｰ	Pressure lever	2
J 105		MN50A0411	ｺﾛ	Roller	2
J 106		M91131015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 11/64(40)	Screw 11/64(40)	2
J 107		ME03A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2
J 108		M91400010	Pｻﾗﾈｼﾞ M4X8	Screw M4X8	4
J 109		ME03A0708	ﾊﾞﾈｶｹ (L)	Sping hook L	1
J 110		ME03A1252	ｵｻｴﾚﾊﾞｰ M	Pressure lever M	2
J 111		M90832050	ﾜｯｼｬ	Washer	3
J 112		M90821060	ﾋﾟﾝ	Pin	1
J 113		M93003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X6	Bolt M3X6	2
J 114		ME03A0257	ﾊﾞﾈｵｻｴｲﾀ	Hole plate	1
J 115		ME03A0457	ｼｭｳﾄﾞｳｼ	Slider	1
J 116		ME03A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
J 117	B	M95014017	ｾﾌﾃｨｿｹｯﾄ M5X14	Bolt M5X14	4
J 118		M90511050	ｻﾞｶﾞﾈ 5	Washer 5	6
J 119		ME03A0455	ｼﾞｸｻｻｴ	Bracket	1
J 120		M91055020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4X4	Screw M4X4	2
J 121		MS08A1454	ｼﾞｸ	Shaft	1
J 122		M91003070	ﾎﾞｰﾙﾌﾞｯｼｭ 10	Ball bushing 10	1
J 123		MS08A0692	ｼﾞｸｳｹﾊｳｼﾞﾝｸﾞ	Bearing housing	1
J 124		ME03A1708	ﾊﾞﾈｶｹ (R)	Sping hook R	1
J 125		M90511065	Eｶﾞﾀﾄﾒﾜ 6	E-type retaining ring 6	1
J 126		ME03A0308	ｵｻｴﾀﾞｲ	Work holder arm	1
J 127		ME03A0770	ｵｻｴｱﾝﾅｲﾍﾞｰｽ	Work holder guide base	1
J 128		M95049021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M5X12	Bolt M5X12	2
J 129		ME03A0154	ｵｻｴｱﾝﾅｲ	Work holder guide	1
J 130		MS01A0154	ｵｻｴｱﾝﾅｲｲﾀ	Cover	1
J 131		M94002021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4X16	Bolt M4X16	4
J 132		M94003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4X12	Bolt M4X12	2
J 134		MS01B0105	ｵｻｴ (L)	Clamp foot L	1
J 135		MS01B1105	ｵｻｴ (R)	Clamp foot R	1
J 136		M95003017	ｾﾌﾃｨｿｹｯﾄ M5X8	Bolt M5X8	2
J 137		ME03A0272	ｵｸﾘｲﾀ	Feed plate	1

K 糸切り機構
THREAD TRIMMING MECHANISM



[K]糸切り機構
THREAD TRIMMING MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
K 101		ME03A0519	ｲﾄﾕﾙﾒｿﾚﾉｲﾄﾞ	Solenoid (thread release)	1
K 102		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	2
K 103		ME03A0509	ｿﾚﾉｲﾄﾞﾄﾘﾂｹｲﾀ	Solenoid mounting plate	1
K 104	C	M91007045	ﾅｯﾄ M4	Nut M4	2
K 105		M90430060	ｲﾄﾕﾙﾒﾋﾟﾝ	Pin	1
K 106		M90605010	ｻﾗﾈｼﾞ 3/32(56)X2.8	Screw 3/32(56)X2.8	2
K 107		MS03A1101	ﾊﾘｲﾀ φ2.2	Needle plate	1
K 108		MS01A1476	ｽﾍﾟｰｻｰ	Spacer	1
K 109		MS08A0797	ﾎｺﾞﾌｨﾙﾑ	Film sheet	1
K 110		MS08A0470	ｽﾍﾞﾘｲﾀ	Slide plate	1
K 111		M90990002	ﾋﾗﾈｼﾞ M4X8	Screw M4X8	4
K 112		MA10B2476	ｽﾍﾟｰｻｰ	Spacer	1
K 113		MS14A0838	ｺﾃｲﾒｽ	Fixed knife	1
K 114		M90906003	ﾏﾙﾋﾗﾈｼﾞ 9/64(40)X3.2	Screw 9/64(40)X3.2	4
K 115		MS03B0838	ｲﾄﾞｳﾒｽ	Movable knife	1
K 116		M96004052	ｳｪｰﾌﾞﾜｯｼｬ 6	Wave washer 6	1
K 117		M91129015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 11/64(40)	Screw 11/64(40)	1
K 118		M91222001	ﾄﾒﾈｼﾞ M5X6	Screw M5X6	1
K 119		MS01A5454	ﾂﾊﾞﾂｷｼﾞｸ	Stepped pin	1
K 120		M91214015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 3/16(28)	Screw 3/16(28)	1
K 121		MA20A0392	ﾒｽｸﾄﾞｳｳﾃﾞ (3)	knife driving crank (3)	1
K 122		MS01A0192	ｲﾀﾊﾞﾈ	Leaf spring	1
K 123		M90513065	Eｶﾞﾀﾄﾒﾜ 2.5	E-type retaining ring 2.5	1
K 124		MS03A1910	ﾘﾝｸ	Link	1
K 125	C	M91101017	ﾎﾞﾙﾄﾀﾞﾝﾂｷ 11/64(40)	Bolt 11/64(40)	1
K 126		ME03E0975	ﾛｯﾄﾞｴﾝﾄﾞｸﾐﾀﾃ (ﾖｺ)	Connecting rod (horizontal)	1
K 127		MS01E0430	ｲﾄｷﾘｻﾄﾞｳｳﾃﾞ	Crank	1
K 128		M95003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5X12	Bolt M5X12	2
K 129		M90424053	ﾊﾞﾈｻﾞｶﾞﾈ 4	Spring washer 4	4
K 130		M90421050	ｻﾞｶﾞﾈ 4	Washer 4	4
K 131		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	3
K 132		MS14A3601	ｿﾚﾉｲﾄﾞﾄﾘﾂｹｲﾀ	Solenoid bracket	1
K 133		ME10E2519	ｲﾄｷﾘｿﾚﾉｲﾄﾞ	Solenoid (thread trim)	1
K 134		M91576045	ﾅｯﾄ M6	Nut M6	1
K 135		M91652020	ｺﾈｼﾞ M6X35	Screw M6X35	1
K 136		MS01A0348	ｶﾑｼﾞｸ	Shaft	1
K 137		MS01A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
K 138		MS01E0351	ｶﾑﾂｲｼﾞｭｳｳﾃﾞｸﾐ	Cam follower assy	1
K 139		M91104045	ﾅｯﾄ 11/64(40)	Nut 11/64(40)	1
K 140		M95004021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M5X5	Screw M5X5	4
K 141		M90101017	ﾎﾞﾙﾄﾀﾞﾝﾂｷ 11/64(40)	Bolt 11/64(40)	3
K 142		MS01E0975	ﾛｯﾄﾞｴﾝﾄﾞｸﾐﾀﾃ (ﾀﾃ)	Connecting rod (vertical)	1
K 143		MS08A0708	ﾊﾞﾈｶｹ	Hook	1
K 144		MS01A2572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1
K 145		MS08A0454	ｼﾞｸ	Shaft	1
K 146		MS01A2392	ﾒｽｸﾄﾞｳｳﾃﾞ (2)	knife driving crank (2)	1
K 147		M91109045	ﾛﾝｸﾞﾅｯﾄ 11/64(40)	Long nut 11/64(40)	1
K 148		MS01A1392	ﾒｽｸﾄﾞｳｳﾃﾞ (1)	knife driving crank (1)	1
K 149		M90511050	ｻﾞｶﾞﾈ 5	Washer 5	1
K 150		M90504053	ﾊﾞﾈｻﾞｶﾞﾈ 5	Spring washer 5	1
K 151		M91108001	ﾄﾒﾈｼﾞ 11/64(40)X5.5	Screw 11/64(40)X5.5	1
K 152	B	M95049021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M5X12	Bolt M5X12	1
K 153	B	M91102045	ﾅｯﾄ 11/64(40)	Nut 11/64(40)	1
K 901		MS01A3352	ｶﾗｰｸﾐ	Collar assy	2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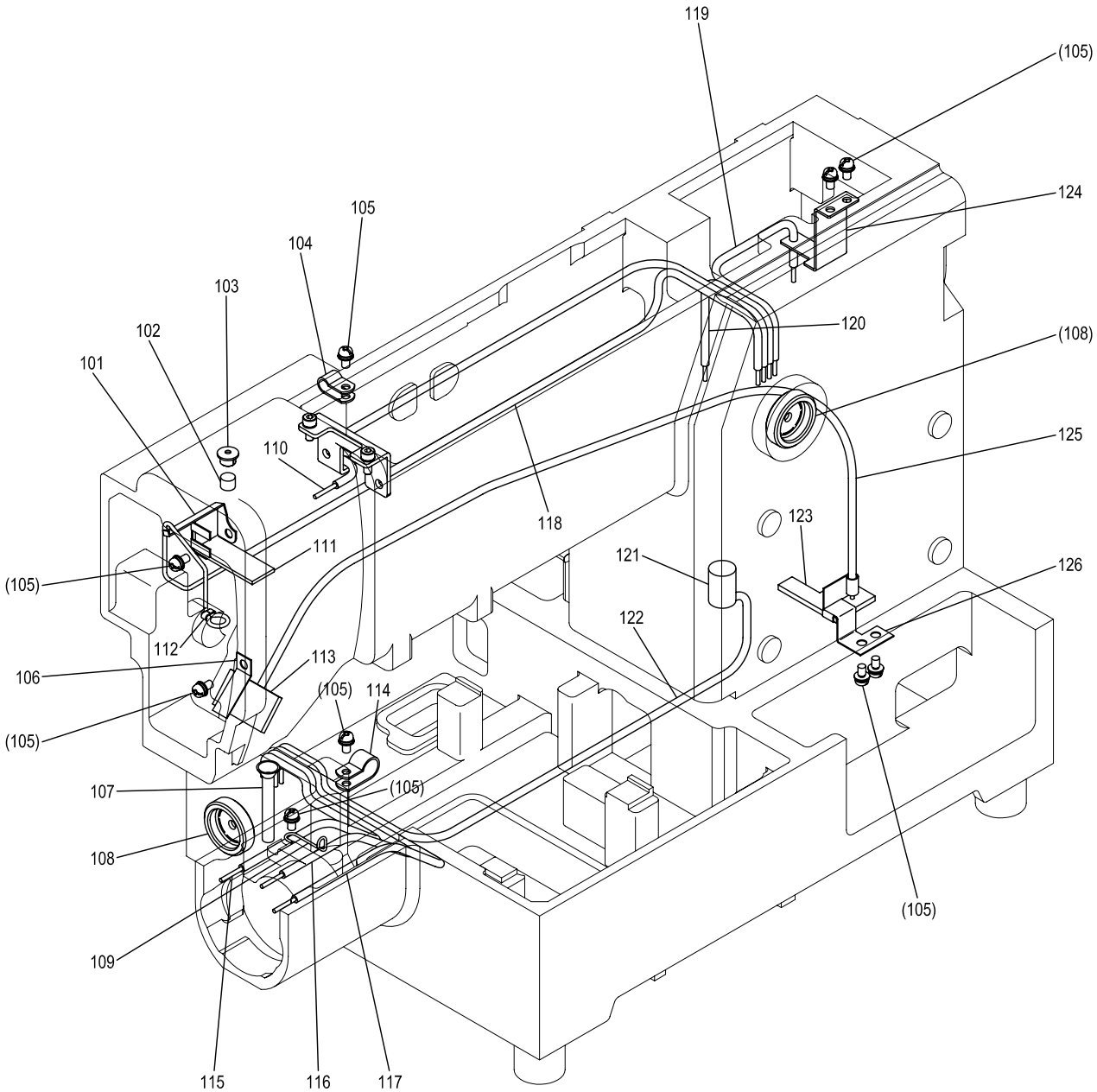
[L]ワイパー機構
WIPER MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
L 101	B	M91013004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	2
L 102		MB03A0601	ﾜｲﾊﾟｰｽﾃｰ	Wiper adapter	1
L 103		M90317050	ｻﾞｶﾞﾈ 3	Washer 3	2
L 104		M90307053	ﾊﾞﾈｻﾞｶﾞﾈ 3	Spring washer 3	2
L 105		M90875045	ﾅｯﾄ M3	Nut M3	2
L 106		M90802003	ﾏﾙﾋﾗﾈｼﾞ 1/8(44)X4.5	Screw 1/8(44)X4.5	2
L 107		MB03A1950	ﾚﾊﾞｰ	Wiper crank	1
L 108	B	M90907015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 9/64(40)	Screw 9/64(40)	2
L 109		MB03A0910	ﾘﾝｸ	Link	1
L 110		ME03E1519	ﾜｲﾊﾟｰｿﾚﾉｲﾄﾞ	Solenoid (wiper)	1
L 111		M90920002	ﾋﾗﾈｼﾞ 9/64(40)X6.5	Screw 9/64(40)X6.5	2
L 112		MB03A0626	ﾆｰﾄﾞﾙｶﾞｰﾄﾞ	Finger protector	1
L 113	B	M91149015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ 11/64(40)	Screw 11/64(40)	1
L 114		MS01A0980	ﾜｲﾊﾟｰ	Wiper	1
L 115	B	M91107045	ﾅｯﾄ 11/64(40)	Nut 11/64(40)	1
L 116	B	M90901045	ﾅｯﾄ 9/64(40)	Nut 9/64(40)	1

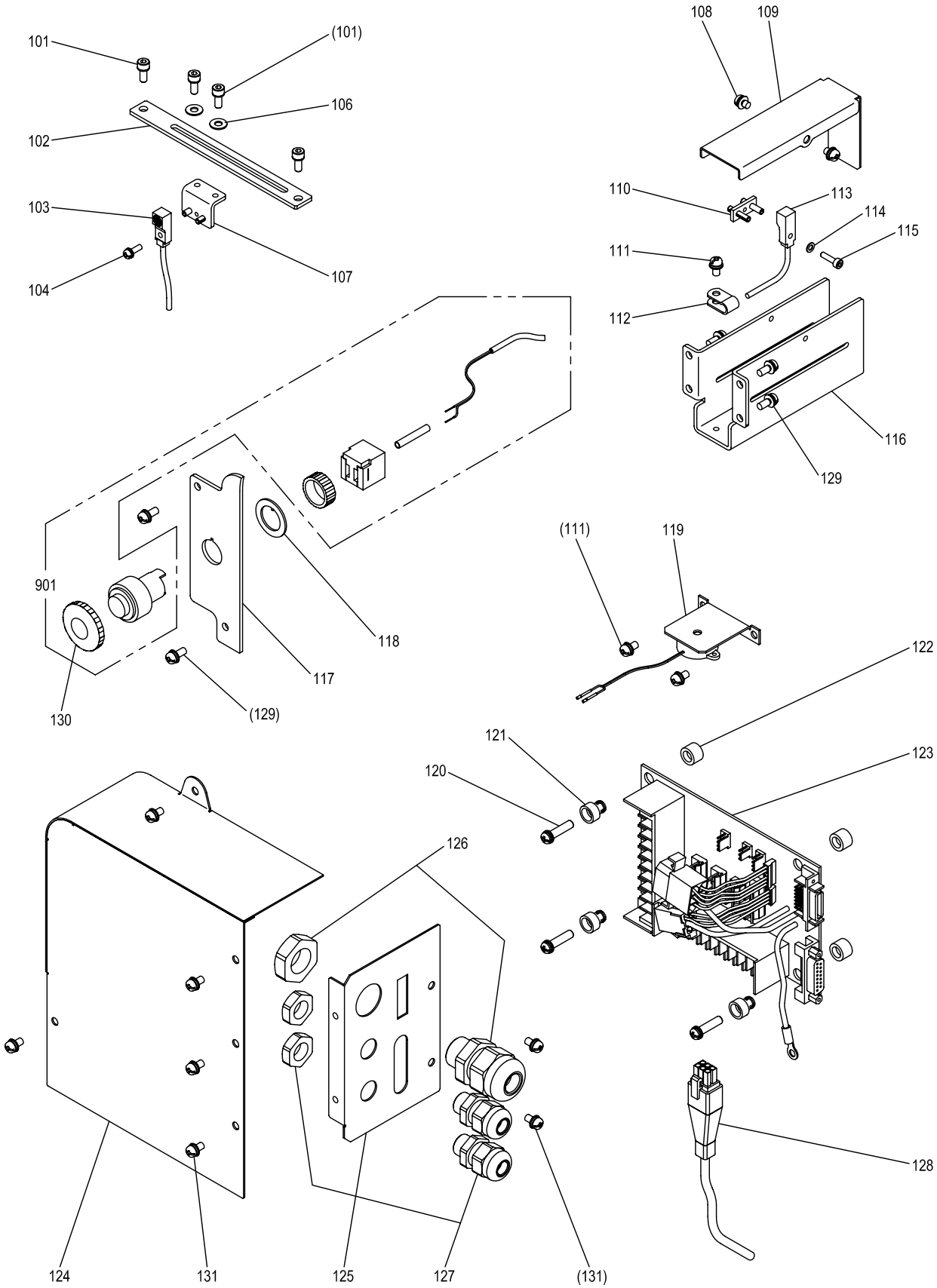
Ⓜ 給油機構
OIL LUBRICATION MECHANISM



[M]給油機構
OIL LUBRICATION MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
M 101		ME10A1780	ﾎﾙﾀﾞ	Holder	1
M 102		MF10A2740	ﾌｪﾙﾄ	Felt	1
M 103		MF60A0742	ﾌﾀ	Cap	1
M 104		M94003099	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-3N	Nylon clip AB-3N	1
M 105		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	9
M 106		MS03A1741	ﾎﾙﾀﾞ	Holder	1
M 107		MS03A0688	ﾊﾟｲﾌﾟ (ｱﾙﾐ)	Pipe	1
M 108		MN10A0135	ｵｲﾙｹﾞｰｼﾞ	Oil gauge	2
M 109		MS01A8796	ﾎﾙﾀﾞ	Holder	1
M 110		ME03E0688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｳﾜｼﾞｸﾒﾀﾙ ﾏｴ)	Oil pipe assy (drive shaft bushing F)	1
M 111		MS01A1740	ﾌｪﾙﾄ	Felt	1
M 112		MF80A0780	ﾎﾙﾀﾞ	Holder	1
M 113		MS08A0740	ﾌｪﾙﾄ	Felt	1
M 114		M94007099	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-6N	Nylon clip AB-6N	1
M 115		ME03E1688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｶﾏ ﾋﾀﾞﾘ)	Oil pipe assy (hook left)	1
M 116		ME03E2688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｶﾏ ﾅｶ)	Oil pipe assy (hook center)	1
M 117		ME03E3688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｶﾏ ﾐｷﾞ)	Oil pipe assy (hook right)	1
M 118		ME03E4688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ﾊﾘﾎﾞｳ)	Oil pipe assy (needle bar)	1
M 119		ME03E5688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ﾚﾝｾﾂｶﾝ)	Oil pipe assy (connecting rod)	1
M 120		ME03E6688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｳﾜｼﾞｸﾒﾀﾙ ﾅｶ)	Oil pipe assy (drive shaft bushing C)	1
M 121		MF60A5740	ﾌｪﾙﾄ	Felt	1
M 122		ME03E7688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｼﾀｼﾞｸﾒﾀﾙ ｳｼﾛ)	Oil pipe assy (hook shaft bushing R)	1
M 123		MS14A0740	ﾌｪﾙﾄ	Felt	1
M 124		MB60A1780	ﾎﾙﾀﾞ	Holder	1
M 125		ME03E8688	ﾊﾟｲﾌﾟﾋﾓｸﾐ (ｶﾝﾕ)	Oil pipe assy (circulation)	1
M 126		MS01A9796	ﾎﾙﾀﾞ	Holder	1

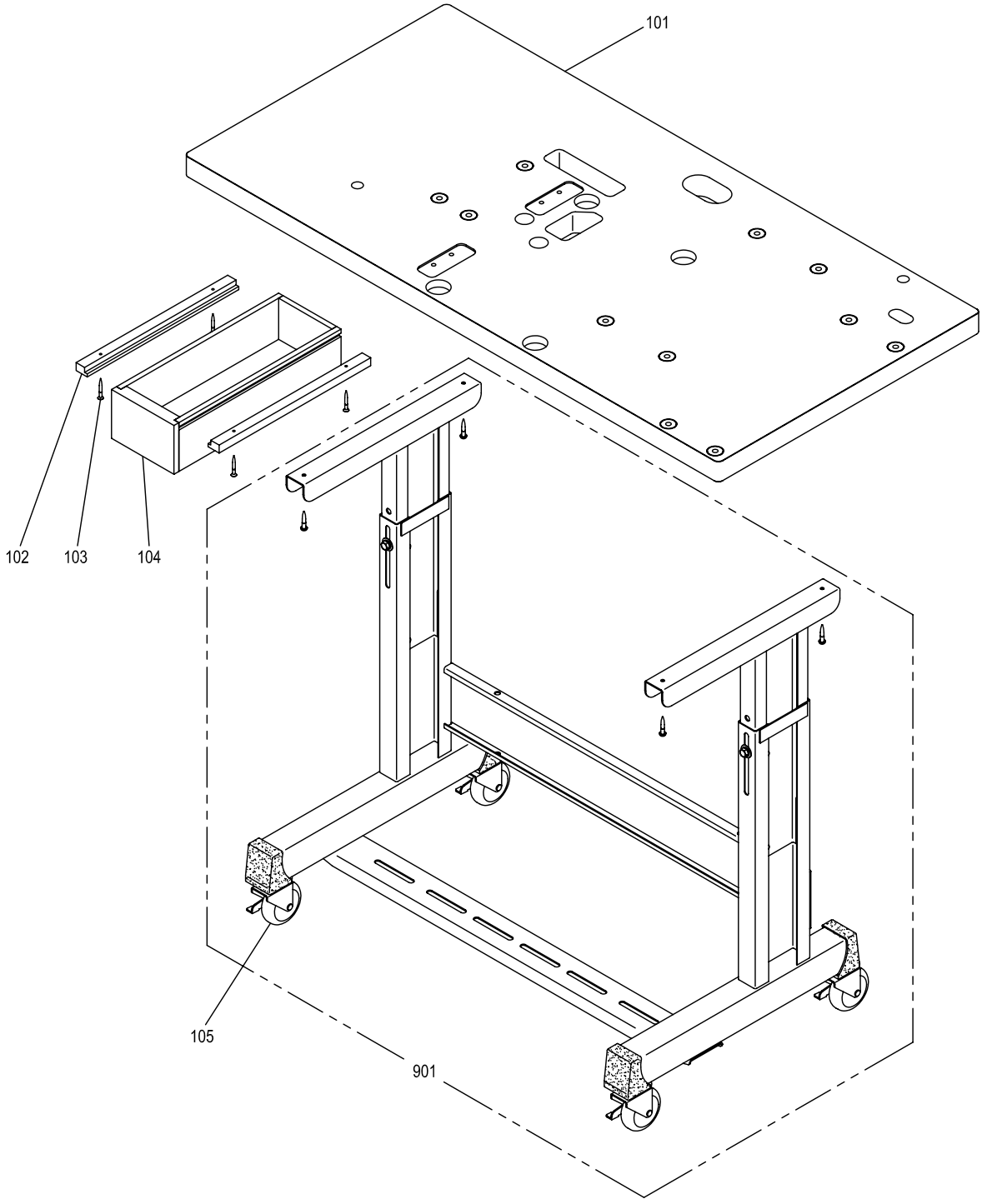
N 配線検出器関係
CABLE COMPONENT & DETECTOR MECHANISM



[N]配線･検出器関係
CABLE COMPONENT & DETECTOR MECHANISM

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
N 101	B	M94001017	ｾﾌﾃｨｿｹｯﾄ M4X10	Bolt M4X10	4
N 102		ME03A2601	ｹﾝｼｭﾂｷﾄﾘﾂｹｲﾀ X	Detector X mounting plate	1
N 103		ME03E1484	ｷﾝｾﾂｽｲｯﾁ X	Detector X	1
N 104		M90971004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3X10	Screw M3X10	1
N 106	C	M90421050	ｻﾞｶﾞﾈ 4	Washer 4	2
N 107		ME03A2408	Xｹﾝｼｭﾂﾀﾞｲｸﾐﾀﾃ	Holder plate assy X	1
N 108		M91058004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X6	Screw M4X6	2
N 109		ME03A7339	Yｹﾝｼｭﾂｷｶﾊﾞｰ	Detector cover Y	1
N 110		ME10A2780	ﾈｼﾞｲﾀｸﾐﾀﾃ	Holder plate assy	1
N 111		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	3
N 112		M94003099	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-3N	Nylon clip AB-3N	1
N 113		ME03E2484	ｷﾝｾﾂｽｲｯﾁ Y	Detector Y	1
N 114	C	M90316050	ｻﾞｶﾞﾈ 3	Washer 3	1
N 115		M93011021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M3X12	Bolt M3X12	1
N 116		ME03A3408	Yｹﾝｼｭﾂﾀﾞｲ	Detector bracket Y	1
N 117		ME03A1830	ﾒﾝｲﾀ (B)	Face cover B	1
N 118		MB60A0915	ﾛｯｸﾘﾝｸﾞ	Lock ring	1
N 119		M93503098	ﾌﾞｻﾞｰｸﾐﾀﾃ	Buzzer assy	1
N 120		M91057004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X20	Screw M4X20	4
N 121		MB60A0366	ﾜﾝﾀｯﾁﾌﾞｯｼｭ	Nylon bush	4
N 122		MB60A2352	ﾜﾝﾀｯﾁﾌﾞｯｼｭ	Nylon bush	4
N 123	D	M800E2CON	Pﾊﾞﾝｸﾐﾀﾃ PLK-E2-CON	Print circuit board	1
N 124		ME03A6339	Pﾊﾞﾝｶﾊﾞｰ	Circuit board cover	1
N 125		MB60A5601	ｺﾈｸﾀﾄﾘﾂｹｲﾀ	Connector panel	1
N 126		MB60A5780	ｺｰﾄﾞﾌﾞｯｼｭ ﾀﾞｲ	Cord bushing (large)	1
N 127		MB60A6780	ｺｰﾄﾞﾌﾞｯｼｭ ｼｮｳ	Cord bushing (small)	2
N 128		K14M71725402	ｹｰﾌﾞﾙ (ｴﾝｺｰﾀﾞ)	Cable (Encoder)	1
N 129	B	M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	6
N 130	B	ME03A0270	ﾌﾟｯｼｭﾎﾞﾀﾝ	Push button	1
N 131	B	M91071004	SW-MWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X8	Screw M4X8	7
N 901		ME03E0484	ｵｼﾎﾞﾀﾝｽｲｯﾁｸﾐ	Switch assy	1

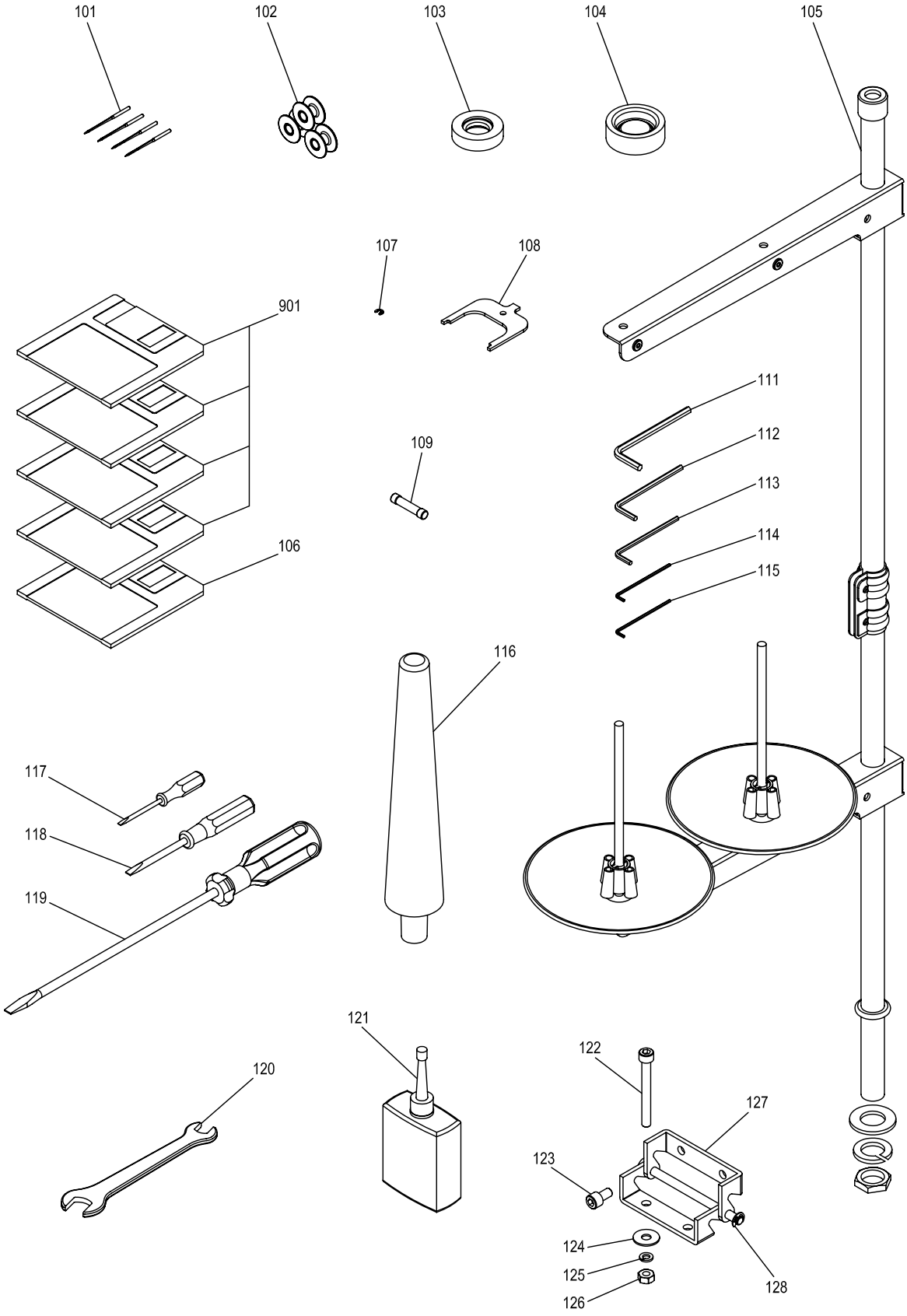
P テーブル関係
TABLE & STAND



[P]テーブル関係
TABLE & STAND

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
P 101		ME03A0595	ﾃﾝｲﾀ	Table top	1
P 102		MB60A3957	ﾚｰﾙ	Rail	2
P 103		M90406040	Pｻﾗﾓｸﾈｼﾞ φ4.5X38	Wooden screw φ4.5X38	4
P 104		MB60A0719	ﾋｷﾀﾞｼ	Drawer	1
P 105		MB60A1368	ｷｬｽﾀｰ	Caster	4
P 901		MB03E0150	ｷｬｸｸﾐﾀﾃ	Leg assy	1

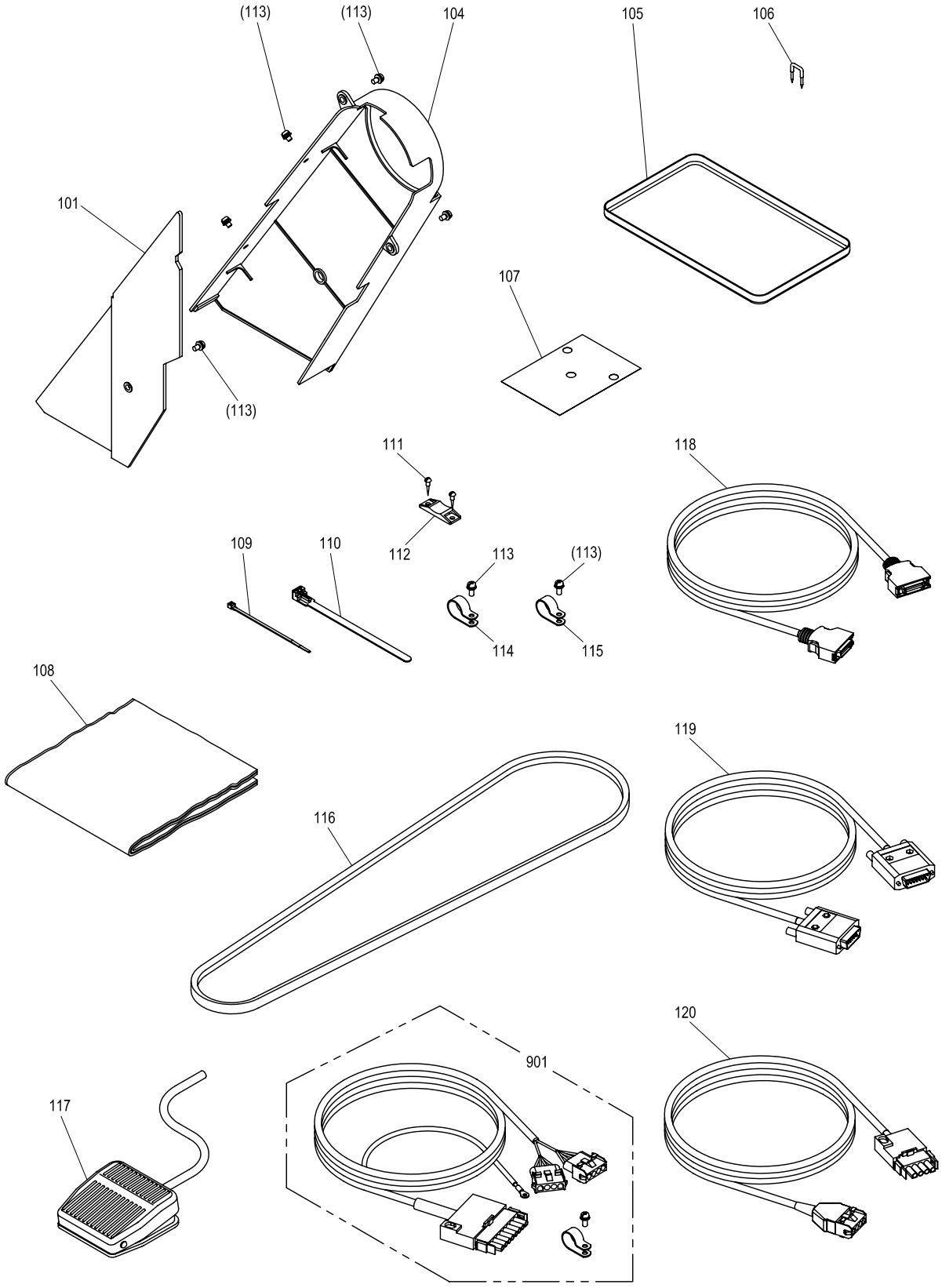
Q 付属品(1)
ACCESSORIES(1)



[Q]付属品(1)
ACCESSORIES(1)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
Q 101		MV14A1128	ﾐｼﾝﾊﾘ DPX5#16	Needle DPX5#16	4
Q 102		MS09A0123	ﾎﾞﾋﾞﾝ	Bobbin	3
Q 103		MS03A0417	ｺﾞﾑﾜ (ｲﾄﾏｷﾖｳ)	Tire (for bobbin winder)	1
Q 104		MB60A0419	ﾎﾞｳｼﾝｺﾞﾑ	Rubber cushion	4
Q 105		MF33E0193	ｲﾄﾀﾃﾀﾞｲｸﾐﾀﾃ	Cotton stand assy	1
Q 106		MB03A0990	ﾊﾟﾀｰﾝﾌﾛｯﾋﾟｨﾃﾞｨｽｸ	Pattern data F/D	1
Q 107		M90513065	Eｶﾞﾀﾄﾒﾜ 2.5	E-type retaining ring 2.5	5
Q 108		MF01A0565	ｶｸﾄﾞﾁｮｳｾｲｸﾞ	Speed command disk adjusting plate	1
Q 109		M82510FUS	ﾋｭｰｽﾞ	Fuse	2
Q 111		MS01A1976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 4	Hexagonal wrench 4	1
Q 112		MB18A1479	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 3	Hexagonal wrench 3	1
Q 113		MB18A0479	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 2.5	Hexagonal wrench 2.5	1
Q 114		MS10A0976	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 1.5	Hexagonal wrench 1.5	1
Q 115		MN25A0479	ﾛｯｶｸﾎﾞｳﾚﾝﾁ 1/16″	Hexagonal wrench 1/16″	1
Q 116	B	ME03A0613	ﾄｳﾌﾞｻｻｴ	Head rest	1
Q 117		MF06A1608	ﾄﾞﾗｲﾊﾞｰ (ｼｮｳ)	Screw driver (small)	1
Q 118		MF06A0608	ﾄﾞﾗｲﾊﾞｰ (ﾁｭｳ)	Screw driver (middle)	1
Q 119		MG33A0608	ﾄﾞﾗｲﾊﾞｰ (ﾀﾞｲ)	Screw driver (large)	1
Q 120		MG33A0479	ｽﾊﾟﾅ10-14	Spanner 10-14	1
Q 121		MG33A0137	ｱﾌﾞﾗｻｼ	Oiler with oil	1
Q 122		M96020021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M6X55	Bolt M6X55	4
Q 123		M96002017	ｾﾌﾃｨｿｹｯﾄ M6X12	Bolt M6X12	4
Q 124		M90630050	ｻﾞｶﾞﾈ 6.5-18	Washer 6.5-18	4
Q 125		M90624053	ﾊﾞﾈｻﾞｶﾞﾈ 6	Spring washer 6	4
Q 126		M91576045	ﾅｯﾄ M6	Nut M6	4
Q 127		MB60A0560	ﾁｮｳﾊﾞﾝ	Hinge	2
Q 128	B	M90809065	Eｶﾞﾀﾄﾒﾜ 5	E-type retaining ring 5	2
Q 901	D	ME20E0990	ｼｽﾃﾑﾌﾛｯﾋﾟｨﾃﾞｨｽｸ (4ﾏｲ)	System F/D (4discs)	1

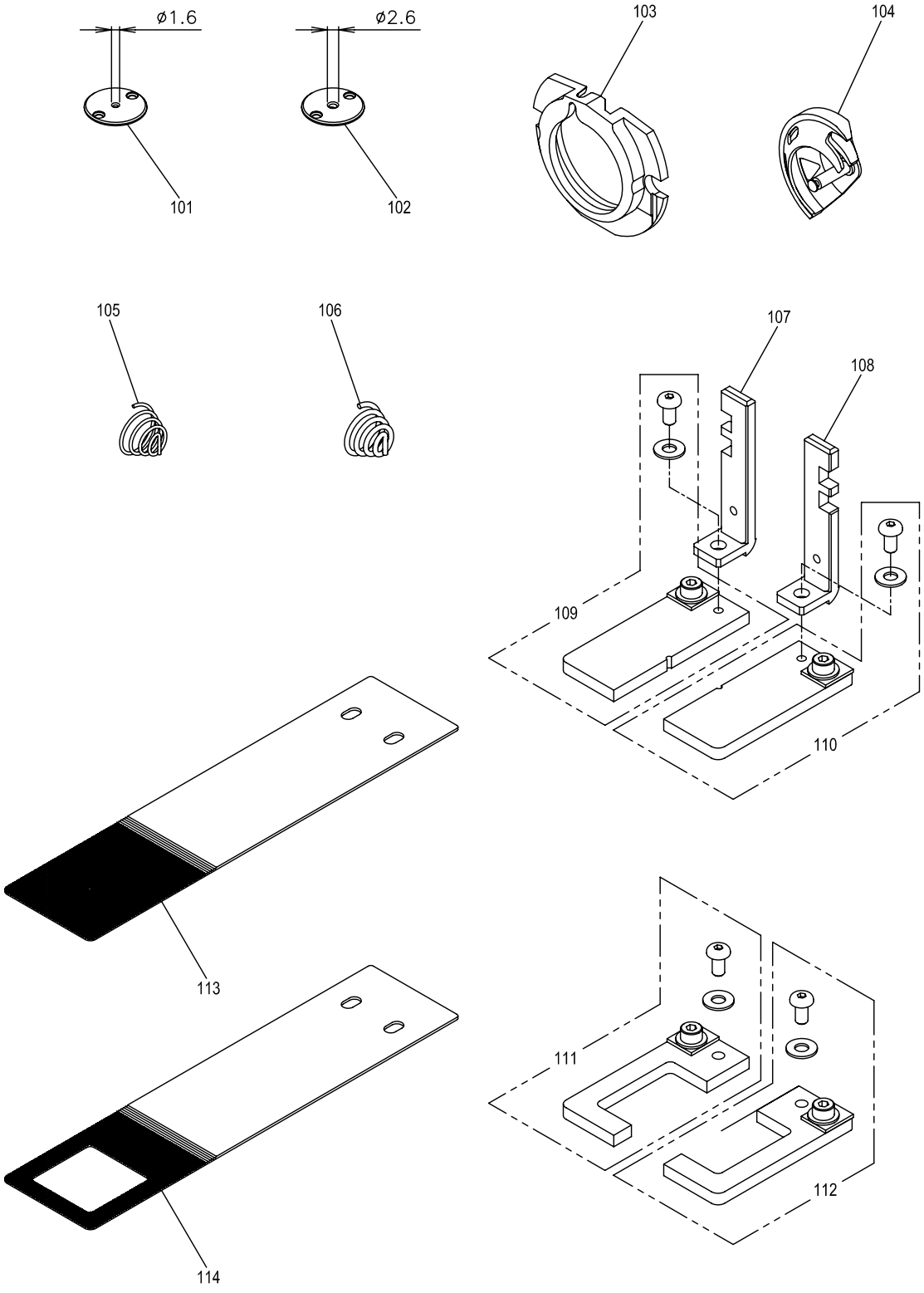
R 付属品(2)
ACCESSORIES(2)



[R]付属品(2)
ACCESSORIES(2)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
R 101		ME03A0776	ﾍﾞﾙﾄｶﾊﾞｰ	Belt cover	1
R 104		ME03A1776	ﾍﾞﾙﾄｶﾊﾞｰ	Belt cover	1
R 105		ME03A0139	ｵｲﾙﾊﾟﾝ	Oil pan	1
R 106		K14M95610701	ｽﾃｯﾌﾟﾙ	Staple	4
R 107		MS08A0797	ﾎｺﾞﾌｨﾙﾑ	Film sheet	1
R 108		MQ10A0734	ﾋﾞﾆﾙｶﾊﾞｰ	Polyethylene cover	1
R 109		MG51A0201	ﾊﾞｲﾝﾀﾞｰ	Cord tie	1
R 110		MB60A0201	ﾊﾞｲﾝﾀﾞｰ	Cord tie	2
R 111		M90306041	ﾏﾙﾓｸﾈｼﾞ 3.1X16	Wooden screw 3.1X16	4
R 112		MB60A0420	ｺﾃｲｸﾞ	Tie holder	2
R 113		M91056004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4X10	Screw M4X10	7
R 114		MB60A2620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-10N	Nylon clip AB-10N	1
R 115		MB60A1620	ﾅｲﾛﾝｸﾘｯﾌﾟ AB-8N	Nylon clip AB-8N	1
R 116		ME03A0777	Vﾍﾞﾙﾄ M49	V-belt M49	1
R 117	B	ME03A1FSW	ﾌｯﾄｽｲｯﾁ	Foot switch	1
R 118		M97319099	ｹｰﾌﾞﾙ (ﾆｭｳﾘｮｸｼﾝｺﾞｳ)	Cable (input signal)	1
R 119		M97320099	ｹｰﾌﾞﾙ (ｿﾚﾉｲﾄﾞ)	Cable (solenoid)	1
R 120		M97318099	ｹｰﾌﾞﾙ (ｻｰﾎﾞﾓｰﾀﾃﾞﾝｹﾞﾝ)	Cable (servo motor)	1
R 901		M97355099	ｹｰﾌﾞﾙ (ﾊﾟﾙｽﾓｰﾀ)	Cable (pulse motor)	1

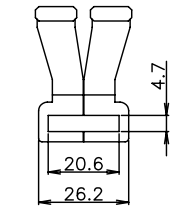
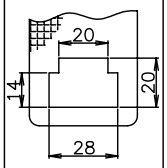
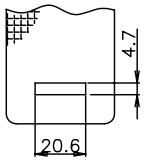
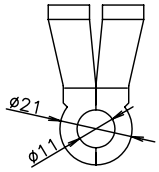
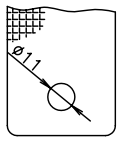
S オプションパーツ(1)
OPTION PARTS(1)



[S]オプションパーツ(1)
OPTION PARTS(1)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
S 101		MS03A0101	ﾊﾘｲﾀ (ｳｽﾓﾉﾖｳ) φ1.6	Needle plate (for light) φ1.6	1
S 102		MS03A2101	ﾊﾘｲﾀ (ｱﾂﾓﾉﾖｳ) φ2.6	Needle plate (for heavy) φ2.6	1
S 103		MS01A1616	ﾅｶｶﾞﾏｵｻｴ (ｱﾂﾓﾉﾖｳ)	Hook retaine (for heavy)	1
S 104		MS01A1120	ﾅｶｶﾞﾏB (ｱﾂﾓﾉﾖｳ)	Inner hook (for heavy)	1
S 105		MN10A3245	ｴﾝｽｲﾊﾞﾈ (ｼﾞｬｸ)	Spring (light)	1
S 106		MF23C0245	ｴﾝｽｲﾊﾞﾈ (ｷｮｳ)	Spring (heavy)	1
S 107		MS01A2308	ｵｻｴﾄﾘﾂｹﾀﾞｲ (L)	Clamp foot L	1
S 108		MS01A1308	ｵｻｴﾄﾘﾂｹﾀﾞｲ (R)	Clamp foot R	1
S 109		ME03E6105	ｵｻｴﾌﾞﾗﾝｸ L 30X30	Clamp frame brank L 30X30	1
S 110		ME03E5105	ｵｻｴﾌﾞﾗﾝｸ R 30X30	Clamp frame brank R 30X30	1
S 111	B	ME03E7105	ｵｻｴ L 30X30	Clamp frame L 30X30	1
S 112	B	ME03E8105	ｵｻｴ R 30X30	Clamp frame R 30X30	1
S 113		ME03A4272	ｵｸﾘｲﾀﾌﾞﾗﾝｸ 30X30	Feed plate blank 30X30	1
S 114	B	ME03B8272	ｵｸﾘｲﾀ 30X30	Feed plate 30X30	1

T オプションパーツ(2)
OPTION PARTS(2)

標準(Standard)	106	107	117	122
				
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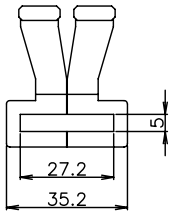	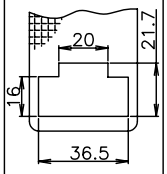	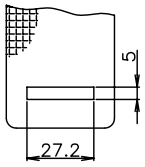	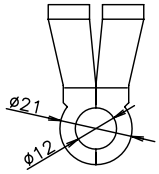	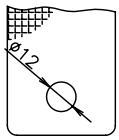
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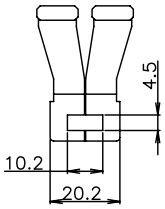	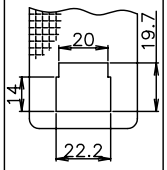	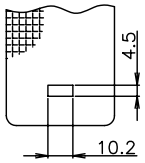	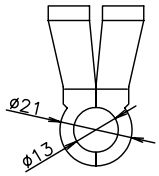	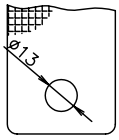
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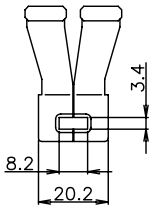	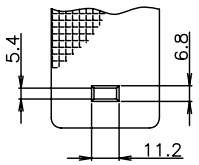		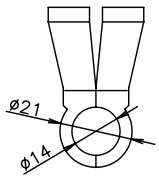	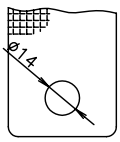
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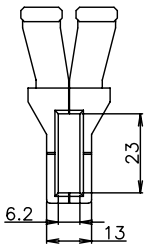	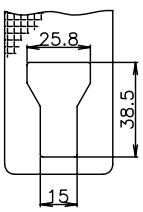	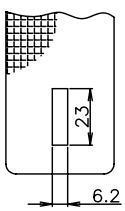	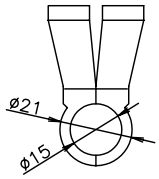	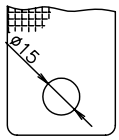
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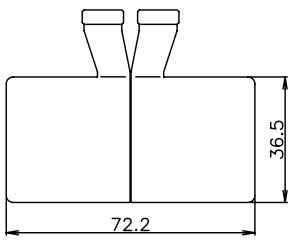	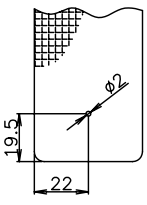	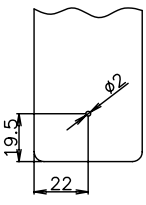		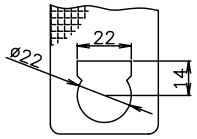

[T]オプションパーツ(2)
OPTION PARTS(2)

Fig no.	変更 Mod.	部品コード Parts no.	品　名	Description	数量 Amt. Req.
T 101		MS08E3105	ｵｻｴ (ﾀﾞｲｶﾝﾖｳ)････････････････････････	Clamp frame assy (large)･････････････	1
T 102		MS08E0105	ｵｻｴ (ｼｮｳｶﾝﾖｳ)････････････････････････	Clamp frame assy (small)･････････････	1
T 103		MS08E1105	ｵｻｴ (ﾒﾘﾔｽｶﾝﾖｳ)･･････････････････････	Clamp frame assy･･･････････････････	1
T 104	B	ME03E9105	ｵｻｴ (ﾀﾃｶﾝﾖｳ)････････････････････････	Clamp frame assy (lengthwise)･････････	1
T 105		MS08E2105	ｵｻｴ (ｶﾝﾄﾞﾒ･ｿﾞｲ)･････････････････････	Clamp frame assy (blank)･････････････	1
T 106	B	ME03A0272	ｵｸﾘｲﾀ･･･････････････････････････････	Feed plate････････････････････････	1
T 107	B	ME03A6272	ｵｸﾘｲﾀ･･･････････････････････････････	Feed plate････････････････････････	1
T 108	B	ME03A5272	ｵｸﾘｲﾀ (ﾀﾞｲｶﾝﾖｳ)････････････････････	Feed plate (large)･････････････････	1
T 109	B	ME03A7272	ｵｸﾘｲﾀ (ﾀﾞｲｶﾝﾖｳ)････････････････････	Feed plate (large)･････････････････	1
T 110	B	ME03A8272	ｵｸﾘｲﾀ (ｼｮｳｶﾝﾖｳ)･････････････････････	Feed plate (small)･････････････････	1
T 111	B	ME03A9272	ｵｸﾘｲﾀ (ｼｮｳｶﾝﾖｳ)･････････････････････	Feed plate (small)･････････････････	1
T 112	B	ME03B0272	ｵｸﾘｲﾀ (ﾒﾘﾔｽｶﾝﾖｳ)････････････････････	Feed plate････････････････････････	1
T 113	B	ME03B1272	ｵｸﾘｲﾀ (ﾀﾃｶﾝﾖｳ)･･････････････････････	Feed plate (lengthwise)･････････････	1
T 114	B	ME03B2272	ｵｸﾘｲﾀ (ﾀﾃｶﾝﾖｳ)･･････････････････････	Feed plate (lengthwise)･････････････	1
T 115		ME03A2272	ｵｸﾘｲﾀ (ﾌﾞﾗﾝｸ)･･････････････････････	Feed plate (blank knurling)･･･････････	1
T 116		ME03A1272	ｵｸﾘｲﾀ (ｿﾞｲ･ﾛｰﾚｯﾄﾅｼ)････････････････	Feed plate (blank)･････････････････	1
T 117		ME03E0105	ｷｸｱﾅｵｻｴ φ11･･････････････････････	Clamp frame assy (cap eyelet) φ11････	1
T 118		ME03E1105	ｷｸｱﾅｵｻｴ φ12･･････････････････････	Clamp frame assy (cap eyelet) φ12････	1
T 119		ME03E2105	ｷｸｱﾅｵｻｴ φ13･･････････････････････	Clamp frame assy (cap eyelet) φ13････	1
T 120		ME03E3105	ｷｸｱﾅｵｻｴ φ14･･････････････････････	Clamp frame assy (cap eyelet) φ14････	1
T 121		ME03E4105	ｷｸｱﾅｵｻｴ φ15･･････････････････････	Clamp frame assy (cap eyelet) φ15････	1
T 122	C	ME03B3272	ｵｸﾘｲﾀ (ｷｸｱﾅﾖｳﾌﾞﾗﾝｸ) φ11････････････	Feed plate (cap eyelet blank) φ11･････	1
T 123	C	ME03B4272	ｵｸﾘｲﾀ (ｷｸｱﾅﾖｳﾌﾞﾗﾝｸ) φ12････････････	Feed plate (cap eyelet blank) φ12･････	1
T 124	C	ME03B5272	ｵｸﾘｲﾀ (ｷｸｱﾅﾖｳﾌﾞﾗﾝｸ) φ13････････････	Feed plate (cap eyelet blank) φ13･････	1
T 125	C	ME03B6272	ｵｸﾘｲﾀ (ｷｸｱﾅﾖｳﾌﾞﾗﾝｸ) φ14････････････	Feed plate (cap eyelet blank) φ14･････	1
T 126	C	ME03B7272	ｵｸﾘｲﾀ (ｷｸｱﾅﾖｳﾌﾞﾗﾝｸ) φ15････････････	Feed plate (cap eyelet blank) φ15･････	1
T 127		ME03A3272	ｵｸﾘｲﾀ (ｷｸｱﾅﾖｳﾌﾞﾗﾝｸ)････････････････	Feed plate (cap eyelet blank)･･････････	1

部品ｺｰﾄﾞ Parts No.	ﾍﾟｰｼﾞ Page	Fig No.
K14M71725402	P25	N 128
K14M95610701	P31	R 106
M800E2CON	P25	N 123
M82510FUS	P29	Q 109
M90001060	P9	E 128
M90101017	P19	K 141
M90110053	P15	H 130
M90204060	P5	C 101
M90306041	P31	R 111
M90307053	P21	L 104
↑	P15	H 132
M90316050	P25	N 114
M90317050	P21	L 103
↑	P15	H 131
M90330065	P7	D 105
M90406040	P27	P 103
M90421050	P25	N 106
↑	P11	F 116
↑	P7	D 102
↑	P19	K 130
M90422050	P11	F 114
M90424053	P19	K 129
M90430060	P19	K 105
M90432038	P13	G 124
M90500085	P9	E 115
M90504053	P19	K 150
M90505065	P15	H 109
M90511050	P19	K 149
↑	P15	H 107
↑	P17	J 118
↑	P11	F 102
M90511065	P15	H 111
↑	P17	J 125
M90513065	P29	Q 107
↑	P19	K 123
M90518060	P15	H 105
M90544060	P15	H 106
M90545060	P15	H 113
M90601064	P5	C 133
M90605010	P19	K 106
M90621060	P15	H 114
M90624053	P29	Q 125
M90630050	P29	Q 124
M90632050	P5	C 143
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M90821060	P17	J 112
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M90853002	P9	E 126
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M90901002	P5	C 102
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M90907015	P21	L 108
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M90971004	P25	N 104
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↑	P7	D 136
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M91005067	P5	C 131
M91007045	P13	G 125
↑	P19	K 104
M91011004	P3	B 124
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M91053020	P3	B 122
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M91054004	P25	N 111
↑	P23	M 105
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M91055020	P17	J 120
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M91056004	P3	B 112
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M91107045	P21	L 115
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M91109045	P19	K 147
M91116002	P15	H 101
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M91203002	P9	E 101
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M91221001	P9	E 132
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M91222001	P19	K 118
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M91400010	P17	J 108
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M91576045	P19	K 134
↑	P29	Q 126
M91602001	P7	D 118
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M91606001	P7	D 133
M91610046	P5	C 110
M91652020	P19	K 135
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M91802045	P9	E 105
M91910080	P3	B 110
M92011070	P11	F 115
M93001050	P7	D 106
M93003021	P17	J 113
M93004021	P15	H 127
M93006050	P9	E 130
M93007020	P13	G 122
M93011021	P25	N 115
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M94001017	P25	N 101
M94002017	P15	H 129
M94002021	P17	J 131
M94003017	P13	G 107
M94003021	P17	J 132
M94003099	P23	M 104
↑	P25	N 112
M94007017	P11	F 107
M94007099	P3	B 105
↑	P23	M 114
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M94019017	P11	F 119
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M94037021	P13	G 118
↑	P11	F 113
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M95001021	P9	E 123
↑	P11	F 109
M95002017	P15	H 103
↑	P11	F 101
M95003017	P17	J 136
M95003021	P19	K 128
M95004020	P3	B 126
M95004021	P19	K 140
↑	P9	E 107
M95014017	P17	J 117
M95049021	P17	J 128
↑	P19	K 152
M95061095	P11	F 106
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M96002020	P9	E 114
M96004052	P19	K 116
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M96033021	P15	H 125
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MA20A0194	P5	C 127
MA20A0392	P19	K 121
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MB03A0910	P21	L 109
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MB60A1601	P5	C 128
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MB60A6780	P25	N 127	ME03A1FSW	P31	R 117	ME03E7688	P23	M 122	MG75A1476	P5	C 116
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MB60E0682	P7	D 113	ME03A2339	P13	G 101	ME03E8688	P23	M 125	MM11A0245	P5	C 113
MB60E1682	P7	D 901	ME03A2408	P25	N 107	ME03E9105	P35	T 104	MM11A0352	P9	E 110
MB60E1956	P9	E 901	ME03A2601	P25	N 102	ME10A0148	P9	E 112	MM11A0556	P5	C 107
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MB62A0352	P3	B 102	ME03A2957	P13	G 114	ME10A1758	P15	H 102	MN10A0135	P23	M 108
ME03A0139	P31	R 105	ME03A3272	P35	T 127	ME10A1780	P23	M 101	MN10A1456	P7	D 104
ME03A0154	P17	J 129	ME03A3339	P13	G 106	ME10A2780	P25	N 110	MN10A3245	P33	S 105
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ME03A0257	P17	J 114	ME03A3957	P13	G 117	ME10E2519	P19	K 133	MN52A1245	P5	C 108
ME03A0266	P15	H 108	ME03A4272	P33	S 113	ME20E0990	P29	Q 901	MN60A0620	P3	B 104
ME03A0270	P25	N 130	ME03A4339	P13	G 111	ME25A0530	P5	C 122	MN72A1694	P7	D 109
ME03A0272	P17	J 137	ME03A4957	P13	G 120	ME25A0551	P5	C 140	MQ10A0734	P31	R 108
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ME03A0308	P17	J 126	ME03A5339	P15	H 126	ME25E0190	P5	C 903	MS01A0121	P9	E 125
ME03A0339	P3	B 129	ME03A6272	P35	T 107	MF00A0181	P5	C 135	MS01A0154	P17	J 130
ME03A0352	P15	H 110	ME03A6339	P25	N 124	MF00A1352	P17	J 101	MS01A0155	P7	D 134
ME03A0390	P11	F 112	ME03A7272	P35	T 109	MF00E0550	P5	C 904	MS01A0192	P19	K 122
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ME03A0477	P13	G 109	ME03A9272	P35	T 111	MF01A0565	P29	Q 108	MS01A0361	P3	B 132
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ME03A0600	P5	C 117	ME03B4272	P35	T 123	MF10A0187	P5	C 105	MS01A0611	P9	E 122
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ME03A0780	P15	H 119	ME03E0975	P19	K 126	MF33E0193	P29	Q 105	MS01A1392	P19	K 148
ME03A0788	P11	F 117	ME03E1105	P35	T 118	MF36A0245	P5	C 138	MS01A1476	P19	K 108
ME03A0830	P3	B 111	ME03E1484	P25	N 103	MF36A1180	P3	B 125	MS01A1572	P19	K 137
ME03A0849	P3	B 108	ME03E1519	P21	L 110	MF60A0742	P23	M 103	MS01A1616	P33	S 103
ME03A0901	P11	F 108	ME03E1688	P23	M 115	MF60A2740	P7	D 123	MS01A1740	P23	M 111
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ME03A1339	P3	B 130	ME03E3105	P35	T 120	MF90A0553	P5	C 136	MS01A3352	P19	K 901
ME03A1477	P13	G 112	ME03E3688	P23	M 117	MG2302352	P15	H 116	MS01A5454	P19	K 119
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