JUKI®

Dry-head, High-speed, 1-Needle, Overlock Machine
ドライヘッド高速一本針オーバーロックミシン
MO-6104D-0E4
Dry-head, High-speed, 2-Needle, Overlock Machine
ドライヘッド高速二本針オーバーロックミシン
MO-6114D-BE6
Dry-head, High-speed, Safety Stitching Machine
ドライヘッド高速安全縫ミシン
MO-6116D-DE4

PARTS LIST

40004767
No.1353-01

HOW TO MAKE USE OF THIS PARTS LIST

1. Explanation of codes

   1) "＊" mark.....means this part is changed from the previous parts book.

   As to the details of the change,refer to "List for information of change".

   2) "01" .....refer to "Note" explanation at bottom of page.

2. Codes on the "Qty" column

   ・Each numeral indicates the number of parts required.

   ・"0.1" and "2.5" indicate the length (in meters) of the respective parts.

3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

パーツリストご利用に際して

1. " 注記" 欄の記号説明

   1) "＊" 印 .....前回のパーツブックに比較して今回変更された部品を意味します。

   変更内容は" 変更情報リスト" を参照してください。

   2) "01" .....ページ下の" 注記" の説明を参照してください。

2. 数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4. イラストページの ― ― ― ― ― 枠は、組構成であることを意味します。

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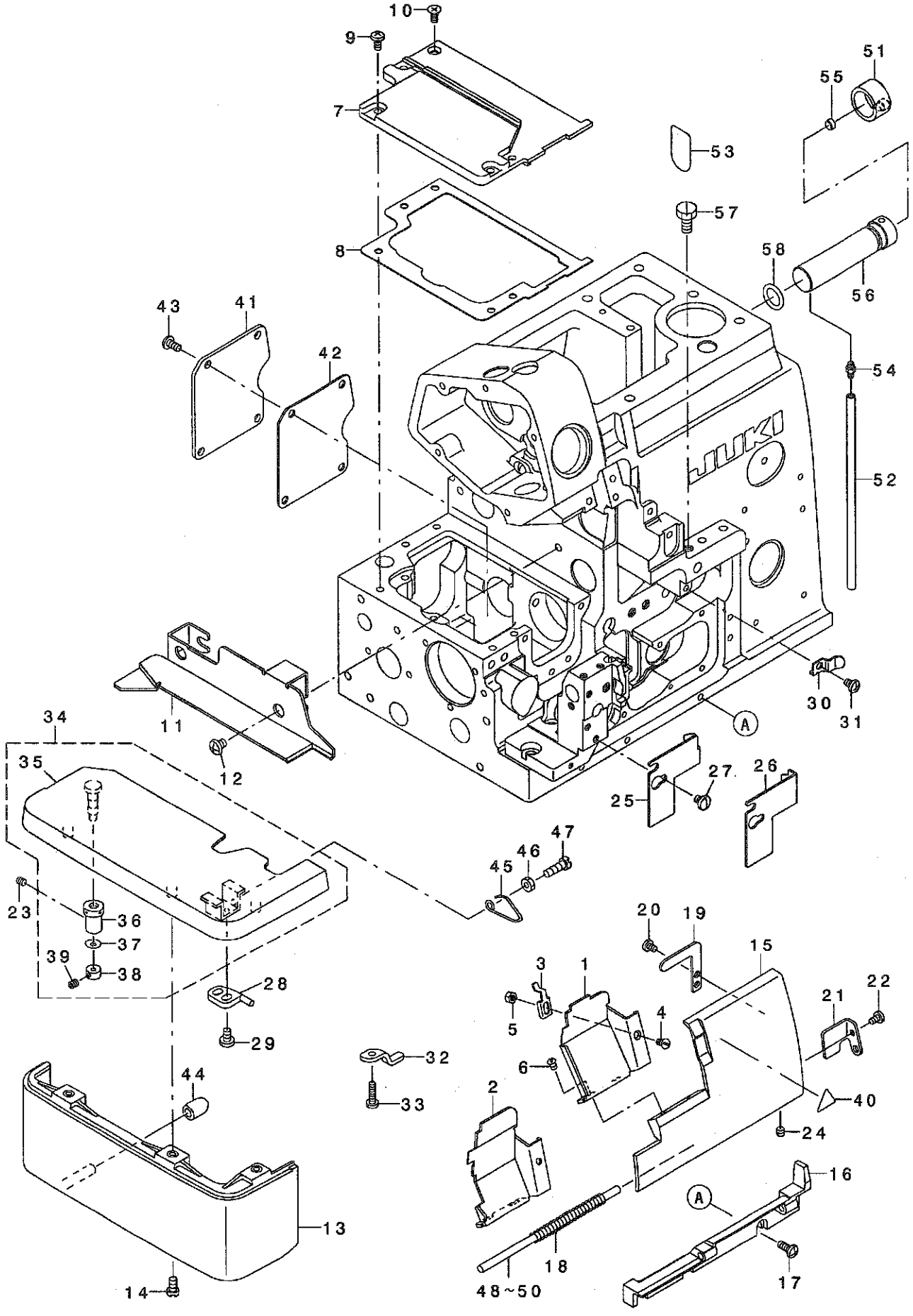
1. MISCELLANEOUS COVER COMPONENTS (1)

外装関係（1）



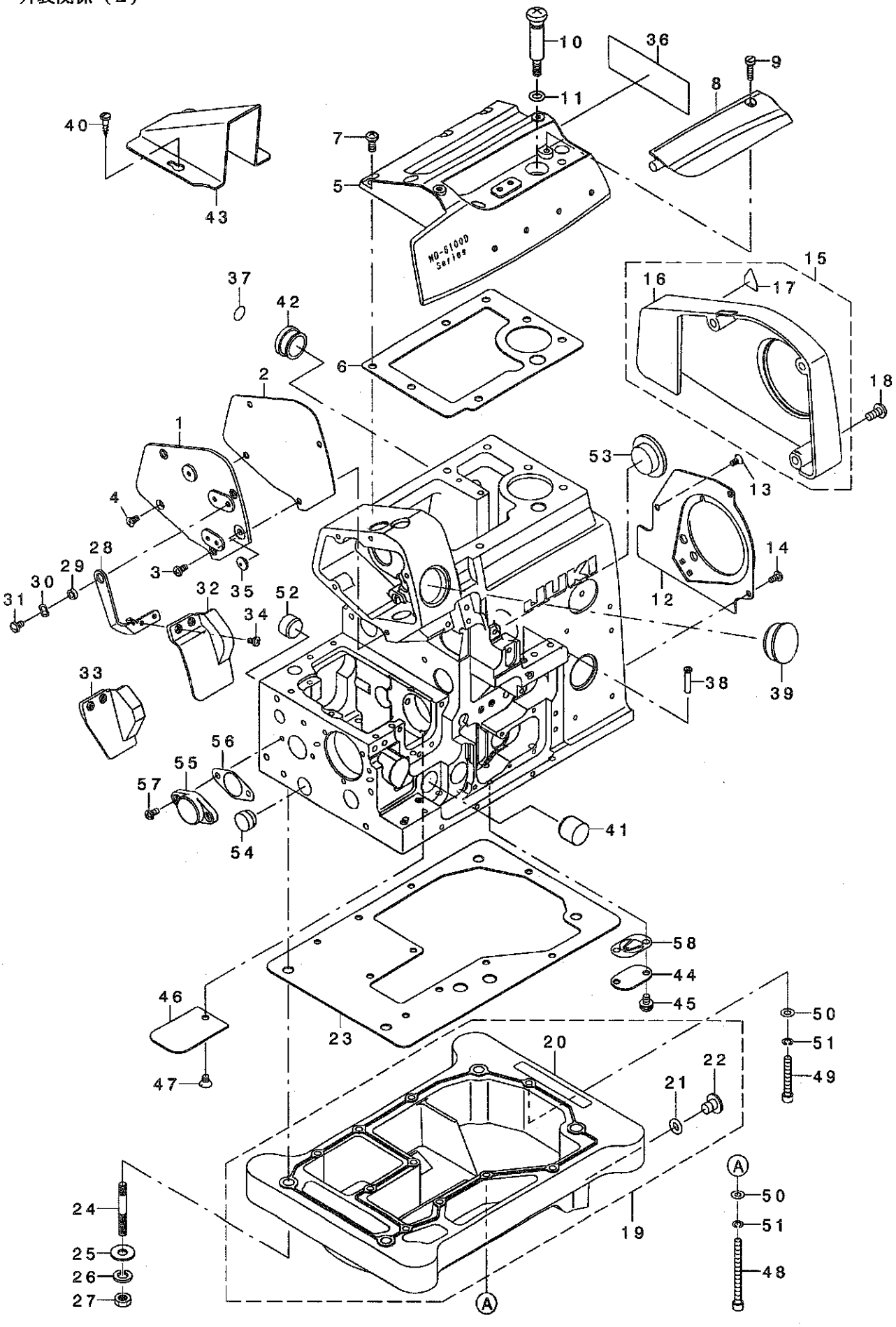
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1	01	131-04005	CLOTH WASTE COVER	ヌノクズ カバ -	1
2	02	131-04203	CLOTH WASTE COVER	ヌノクズ カバ -	1
3		131-02405	CROTH WASTE COVER STOPPER	ヌノクズ カバ -ストッパ -	1
4		SS-2090520-SL	SCREW 9/64-40 L=5	マルサラネジ 9/64-40 L=5	1
5		NS-6090310-SN	NUT 9/64-40	ロツカクナツト 9/64-40	1
6		SS-3090610-SP	SCREW 9/64-40 L=6	マルネジ 9/64-40 L=6	2
7		400-04516	FEED MECHANISM COVER	オクリフタ	1
8		132-00803	FEED MECHANISM COVER GASKET	オクリフタパッキン	1
9		SM-4040855-SP	SCREW	ナベネジ	4
10		SM-1040801-SC	SCREW M4X0.7 L=8	サラコネジ M4X0.7 L=8	1
11		123-42101	CLOTH BASE SIDE COVER	ヌノダイヨコカバ -	1
12		SS-4120615-SP	SCREW 3/16-28 L=6	ナベネジ 3/16-28 L=6	2
13		131-03809	CLOTH BASE COVER	ヌノダイカバ -	1
14		SS-4091015-SP	SCREW 9/64-40 L=10	ナベネジ 9/64-40 L=10	2
15		131-00904	LOOPER COVER	ルーパ -カバ -	1
16		131-00805	LOOPER COVER BRACKET	ルーパ -カバ -ウケダイ	1
17		SM-4041055-SP	SCREW M4 L=10	ナベネジ M4 L=10	3
18		131-01209	LOOPER COVER SPRING	ルーパ -カバ -バネ	1
19		131-01407	LOOPER COVER PRESSER PLATE	ルーパ -カバ -オサエイタ	1
20		SS-7090530-SP	SCREW 9/64-40 L= 4.5	マルヒラネジ 9/64-40 L=4.5	1
21		131-01001	LOOPER COVER GUIDE PLATE	ルーパ -カバ -ガイドイタ	1
22		SS-7090610-SP	SCREW 9/64-40 L=6	マルヒラネジ 9/64-40 L=6	1
23		SS-8110410-TP	SCREW 11/64-40 L= 3.5	トメネジ 11/64-40 L=3.5	1
24		SS-8110410-TP	SCREW 11/64-40 L= 3.5	トメネジ 11/64-40 L=3.5	1
25	01	131-01506	CLOTH WASTE COVER , LEFT	ヌノクズ カバ -ヒダリ	1
26	02	131-01605	CLOTH WASTE COVER , LEFT	ヌノクズ カバ -ヒダリ	1
27		SS-7110510-SP	SCREW 11/64-40 L=5	マルヒラネジ 11/64-40 L= 5	2
28		121-03305	CLOTH BASE SWITCH-TYPE STOPPER	ヌノダイ カイヘイストツパ -	1
29		SS-7110710-SP	SCREW 11/64-40 L=7	マルヒラネジ 11/64-40 L=7	2
30		131-01308	LOOPER COVER PRESSER SPRING	ルーパ -カバ -オサエバネ	1
31		SM-4040655-SP	SCREW M4 L=6	ナベコネジ M4 L=6	1
32		131-01803	CROTH BASE SUPPORT PLATE	ヌノダイササエイタ	1
33		SS-7091410-SP	SCREW 9/64-40 L=13.5	マルヒラネジ 9/64-40 L=13.5	1
34		121-05359	CLOTH BASE ASM.	ヌノダイケツゴウ	1
35		121-02752	CLOTH BASE ASM.	ヌノダイ クミ	(1)
36		115-01301	ECCENTRIC BUSHING	ヌノダイ ヘンシンブツシュ	(1)
37		WZ-0420350-KP	DISC SPRING	サラバネ	(1)
38		CS-0400671-SD	THRUST HOLDER	スラストウケ	(1)
39		SM-8040302-TP	SETSCREW	トメネジ	(1)
40		CM-3002000-01	ATTENTION SEAL	ユビケガチュウイシール(16)	1
41		400-04519	ADJUSTING HOLE COVER	チョウセツアナフタ	1
42		400-04520	ADJUSTING HOLE COVER GASKET	チョウセツアナフタパッキン	1
43		SM-4040855-SP	SCREW	ナベネジ	4
44		131-04302	CLOTH BASE COVER RUBBER PLUG	ヌノダイカバ -ボウシンゴム A	1
45		131-02207	CLOTH BASE SWITCH-TYPE SPRING	ヌノダイカイヘイバネ	1
46		NS-6110420-SP	NUT 11/64-40	ロツカクナツト 11/64-40	1
47		SS-6111440-SP	SCREW 11/64-40 L=14.0	ヒラネジ 11/64-40 L=14	1
48	03	132-40007	LOOPER COVER HINGE SHAFT A	ルーパ -カバ -ヒンジジクA	1
49	03	132-40106	LOOPER COVER HINGE SHAFT B	ルーパ -カバ -ヒンジジクB	1
50	03	132-40205	LOOPER COVER HINGE SHAFT C	ルーパ -カバ -ヒンジジクC	1
51		400-04529	AIR-DISCHARGING CAP	エアーヌキキャップ	1
52		236-30007	TUBE	チューブ	0.14
53		236-40006	SHEET	エアーヌキキャップチュウイシート	1
54		SQ-1110401-MZ	CONNECTING SCREW	チューブレンケツネジ	1
55		TA-0570301-M0	PLUG D=5.7X6.1 L=3	トメセン D=5.7X6.1 L=3	1
56		400-04528	AIR-DISCHARGING	エアーヌキ	1
57		SS-9151210-TP	SCREW 15/64-28 L=11.8	ロツカクボルト 15/64-28	1
58		RO-1182401-00	O-RING	Oリング	1

NOTE (注記)

01....FOR MO-6104D,MO-6114D — MO-6104D,MO-6114D用
02....FOR MO-6116D — MO-6116D用
03....SELECTIVE PARTS — 選択部品

2. MISCELLANEOUS COVER COMPONENTS (2)

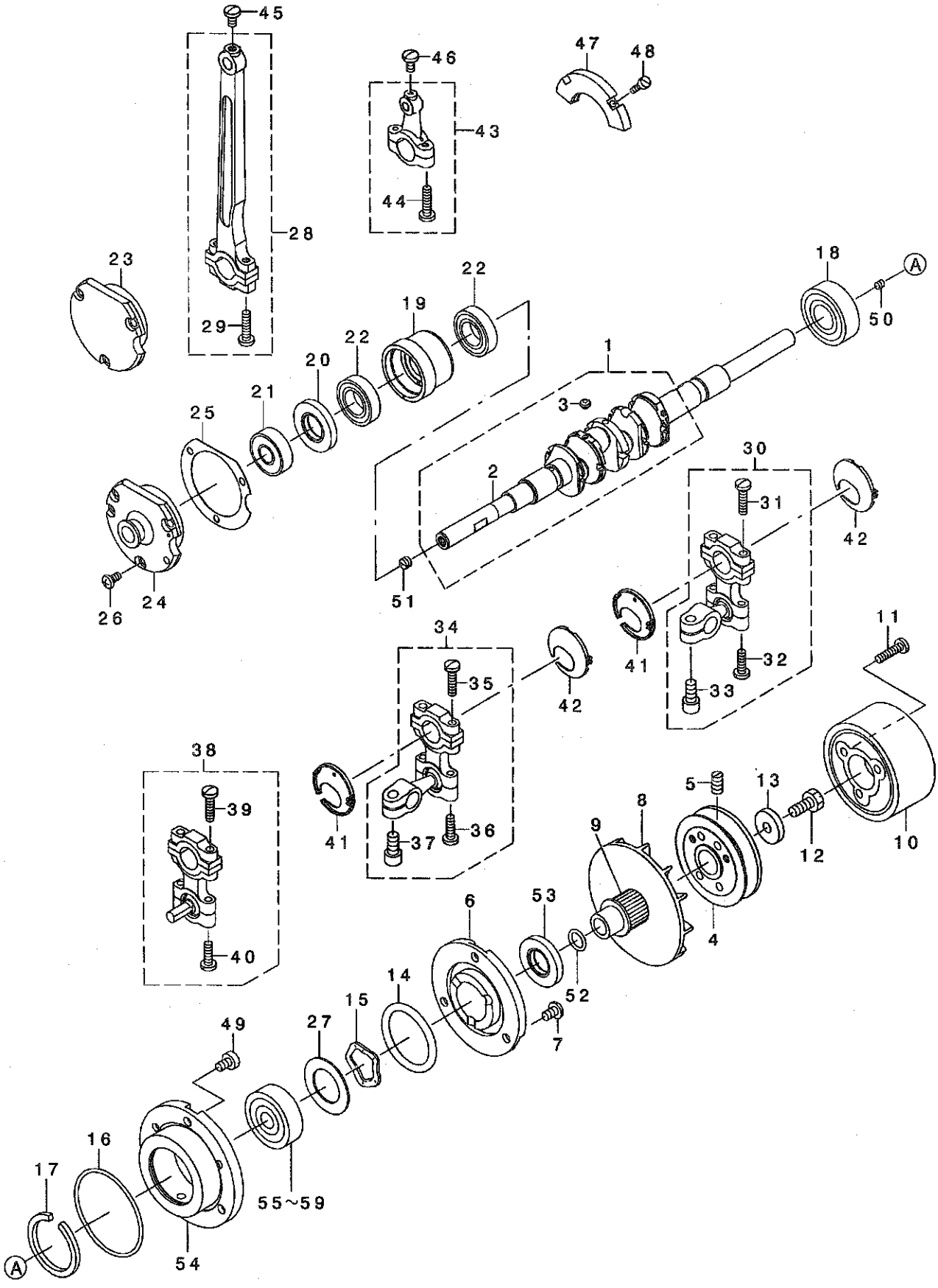
外装関係（2）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		132-00209	SIDE COVER	ｿｸﾒﾝｶﾊﾞｰ	1
2		132-00308	SIDE COVER GASKET	ｿｸﾒﾝｶﾊﾞｰﾊﾟｯｷﾝ	1
3		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	3
4		SM-1040801-SC	SCREW M4X0.7 L=8	ｻﾗｺﾈｼﾞ M4X0.7 L=8	1
5		400-04511	UPPER COVER	ｳｴｶﾊﾞｰ	1
6		400-04514	UPPER COVER GASKET	ｳﾜｶﾊﾞｰﾊﾟｯｷﾝ	1
7		SM-4061255-SP	SCREW M6 L=12	ﾅﾍﾞﾈｼﾞ M6 L=12	7
8		400-04513	UPPER COVER WINDOW	ｳｴｶﾊﾞｰﾏﾄﾞ	1
9		SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	1
10		131-04500	OIL DRAIN SCREW	ﾌｨﾙﾀｰｼﾀﾊｲﾕﾈｼﾞ	1
11		131-70204	RUBBER RING	Oﾘﾝｸﾞ	1
12		400-04517	COOLING FAN PLATE	ﾚｲｷｬｸﾌｧﾝｲﾀ	1
13		SM-1040801-SC	SCREW M4X0.7 L=8	ｻﾗｺﾈｼﾞ M4X0.7 L=8	1
14		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	2
15		132-01454	BELT COVER ASM.	ﾍﾞﾙﾄｶﾊﾞｰ(ｸﾐ)	1
16		132-01405	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	(1)
17		CM-3002000-A1	CAUTION LABEL(16)	ﾏｷｺﾐﾁｭｳｲﾗｰﾙ(16)	(1)
18		SS-4151215-SP	SCREW 15/64-28 L=12	ﾅﾍﾞﾈｼﾞ 15/64-28 L=12	3
19		400-04525	OIL RESERVOIR ASM.	ｱﾌﾞﾗﾀﾒｸﾐ	1
20		400-04526	OIL RESERVOIR	ｱﾌﾞﾗﾀﾞﾏﾘ	(1)
21		131-70105	RUBBER RING	Oﾘﾝｸﾞ	(1)
22		131-71004	DRAIN SCREW	ﾊｲﾕﾈｼﾞ	(1)
23		400-04527	OIL RESERVOIR GASKET	ｱﾌﾞﾗﾀﾞﾏﾘﾊﾟｯｷﾝ	1
24		131-03908	SCREW STUD	ｼﾁｭｳﾎﾞﾙﾄ	4
25		WP-0751576-SD	WASHER 7.5X19X1.5	ﾋﾗｻﾞｶﾞﾈ 7.5X19X1.5	4
26		WS-0822010-KP	SPRING WASHER 8.2X15X2	ﾊﾞﾈｻﾞｶﾞﾈ 8.2X15X2	4
27		NS-6680410-SP	NUT 9/32-28	ﾛｯｶｸﾅｯﾄ 9/32-28	4
28		132-01108	SAFETY PLATE BRACKET	ﾒﾎｺﾞｶﾊﾞｰﾀﾞｲ	1
29		131-04807	SAFETY PLATE BRACKET COLLAR	ﾒﾎｺﾞｶﾊﾞｰﾀﾞｲｶﾗｰ	1
30		WZ-0850302-K0	WAVED WASHER 8.5X12.5X0.3	ﾅﾐｶﾞﾀｻﾞｶﾞﾈ 8.5X12.5X0.3	1
31		SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	1
32	02	132-01306	SAFETY PLATE	ﾒﾎｺﾞｶﾊﾞｰ	1
33	01	132-01207	SAFETY PLATE	ﾒﾎｺﾞｶﾊﾞｰ	1
34		SS-7090611-SL	SCREW 9/64-40 L=6.1	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.1	2
35		132-04003	SAFETY PLATE BUSH	ﾒﾎｺﾞｶﾊﾞｰﾌﾞｯｼｭ	1
36		CM-3002001-B1	SAFETY LABEL 12	ｱﾝｾﾞﾝﾗﾍﾞﾙ12	1
37		229-01805	GROUND MARK	ｸﾞﾗﾝﾄﾞﾏｰｸ	1
38		131-02900	THREAD GUIDE, LARGE	ｲﾄﾐﾁ(ﾀﾞｲ)	2
39		107-53309	WINDOW PLATE RUBBER PLUG	ﾏﾄﾞｲﾀﾄﾒｾﾝ	1
40		SK-3412001-SE	WOOD SCREW D=4.1 L=20	ｶﾏﾄﾘﾂﾂｹﾋﾞｽ	2
41	01	TA-1871602-R0	RUBBER PLUG	ﾄﾒｾﾝ D=18.7 L=16	1
42		TA-2050805-R0	RUBBER PLUG	ﾄﾒｾﾝ D=20.5 L=8	1
43		131-60700	BELT COVER (B)	ﾍﾞﾙﾄｶﾊﾞｰ (B)	1
44		400-04509	UPPER LOOPER COVER	ｳﾜﾙｰﾊﾞｰｼﾀﾌﾀ	1
45		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	2
46		400-04510	LOOPER DRIVING ROOM COVER	ﾙｰﾊﾞｰｸﾄﾞｳｼﾂﾌﾀ	1
47		SS-1120710-SP	SCREW 3/16-28 L=6.5	ｻﾗﾈｼﾞ 3/16-28 L=6.7	1
48		SM-6056052-TP	SCREW M5 L=60	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	5
49		SM-6053502-TP	BOLT	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	5
50		WP-0501016-SD	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	10
51		WS-0511302-KS	SPRING WASHER 5.1X9.2X1.3	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	10
52	01	TA-1701002-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
53		B8267-180-000	RUBBER PLUG	ﾃﾞｰﾌﾞﾙ ｺﾞﾑｾﾝ	1
54		TA-1550902-R0	PLUG	ﾄﾒｾﾝ D=15.5 L=9	1
55		400-04611	FEED SHAFT THRUST COVER	ｵｸﾘｼﾞｸｽﾗｽﾄﾌﾀ	1
56		400-04613	FEED SHAFT THRUST COVER GASKET	ｵｸﾘｼﾞｸｽﾗｽﾄﾌﾀﾊﾟｯｷﾝ	1
57		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	2
58		400-04755	LOOPER FELT PRESSER	ｳﾜﾙｰﾊﾞｰｷｭｳｺﾌｪﾙﾄｵｻｴ	1
		NOTE (注記)	01....FOR MO-6104D,MO-6114D 02....FOR MO-6116D	MO-6104D,MO-6114D用 MO-6116D用	

3. CRANKSHAFT COMPONENTS

主軸関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		400-04535	CRANKSHAFT (40H) ASM.	ｼｭｼﾞｸ(40H)ｸﾐ	1
2		400-04536	CRANKSHAFT (40H)	ｼｭｼﾞｸ(40H)	(1)
3		SS-5080212-TP	SCREW 1/8-44 L=2	ﾊﾟｲﾝﾄﾈｼﾞ	(6)
4		131-07602	HANDWHEE (A)	ﾊｽﾞﾐｸﾞﾙﾏ(A)	1
5		SS-8151150-TP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	2
6		400-04550	THRUST COLLAR	ｽﾗｽﾄｳｹ	1
7		SM-4050855-SP	SCREW M5 L=8	ﾅﾍﾞﾈｼﾞ M5 L=8	3
8		118-11619	COOLING FAN	ﾚｲｷｬｸﾌｧﾝ	1
9		400-04543	CRANKSHAFT OIL SHIELD	ｼｭｼﾞｸｱﾌﾞﾗｷﾞﾘ	1
10		119-56505	HANDWHEEL C	ﾊｽﾞﾐｸﾞﾙﾏ (C)	1
11		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	3
12		SS-9151440-CP	SCREW 15/64-28 L=14	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=14	1
13		400-04549	GEAR THRUST WASHER	ﾊｽﾞﾐｸﾙﾏｽﾗｽﾄｻﾞｶﾞﾈ	1
14		131-70303	RUBBER RING	Oﾘﾝｸﾞ	1
15		WZ-2640310-KH	WAVED WASHER 26.4X33.9X3.5	ﾅﾐｶﾞﾀｻﾞｶﾞﾈ26.4X33.9X3.5	1
16		400-04542	O RING	Oﾘﾝｸﾞ	1
17		B1212-704-000	BEARING RETAINER	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ ﾄﾒﾜ	1
18		131-08600	CRANKSHAFT BALL BEARING B	ｼｭｼﾞｸﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ B	1
19		400-04545	C METAL	Cﾒﾀﾙ	1
20		400-04546	C METAL OIL SEAL	Cﾒﾀﾙｵｲﾙｼｰﾙ	1
21		SB-1100006-00	BALL BEARING	ｺﾛｶﾞﾘ ｼﾞｸｳｹ	1
22		400-04547	CRANKSHAFT BALL BEARING C	ｼｭｼﾞｸﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ C	1
23	01	131-08006	CRANKSHAFT BUSHING D	Dﾒﾀﾙ	1
24	02	131-08105	CRANKSHAFT BUSHING D	Dﾒﾀﾙ	1
25		121-08403	CRANKSHAFT BUSHING D GASKET	Dﾒﾀﾙ ﾊﾟｯｷﾝ	1
26		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	3
27		131-08303	BEARING HOLDING PLATE	ﾍﾞｱﾘﾝｸﾞｳｹｲﾀ	1
28		121-09153	CONNECTING ROD ASM.	ﾊﾘｸﾄﾞｳ ﾛｯﾄﾞ ｸﾐ	1
29		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	(2)
30		121-22362	UPPER LOOPER ROD ASM.	ｳﾜﾙｰﾊﾟｰﾀﾏｳﾃﾞ(ｸﾐ)	1
31		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	(2)
32		SS-7111410-TP	SCREW 11/64-40 L=14	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=14	(2)
33		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	(1)
34	01	121-23360	LOWER LOOPER ROD ASM., A	ｼﾀﾙｰﾊﾟｰﾀﾏｳﾃﾞ A(ｸﾐ)	1
35		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	(2)
36		SS-7111410-TP	SCREW 11/64-40 L=14	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=14	(2)
37		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	(1)
38	02	121-20150	LOWER LOOPER ROD ASM., B	ｼﾀﾙｰﾊﾟｰﾀﾏｳﾃﾞ B ｸﾐ	1
39		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	(2)
40		SS-7111410-TP	SCREW 11/64-40 L=14	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=14	(2)
41		132-22807	LOOPER ROD CENTER REST ,LEFT	ﾙｰﾊﾟｰ-ﾛｯﾄﾞﾌﾚﾄﾞﾒﾋﾀﾞﾘ	2
42		132-22906	LOOPER ROD CENTER REST ,RIGHT	ﾙｰﾊﾟｰ-ﾛｯﾄﾞﾌﾚﾄﾞﾒﾐｷﾞ	2
43		121-32155	KNIFE DRIVING ROD ASM.	ｳｴ ﾒｽﾛｯﾄﾞ ｸﾐ	1
44		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	(2)
45		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
46		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
47		132-05901	BALANCER	ﾊﾞﾗﾝｻｰ	1
48		SS-6081210-TP	SCREW 1/8-44 L=12	ﾋﾗﾈｼﾞ 1/8-44 L=12	2
49		SM-6050800-SP	SCREW M5 L=8	ﾋﾗﾈｼﾞ M5 L=8	3
50		SS-8110422-TP	SCREW 11/64-40 L=4	ﾄﾒﾈｼﾞ 11/64-40 L=4	2
51	01	SS-8150410-TP	SCREW 15/64-28 L= 4.0	ﾄﾒﾈｼﾞ 15/64-28 L=4	2
52		RO-0981901-00	RUBBER RING	Oﾘﾝｸﾞ	1
53		400-04546	C METAL OIL SEAL	Cﾒﾀﾙｵｲﾙｼｰﾙ	1
54		400-04540	A METAL	Aﾒﾀﾙ	1
55	03	400-04551	BEARING	ﾍﾞｱﾘﾝｸﾞA	1
56	03	400-04552	BEARING	ﾍﾞｱﾘﾝｸﾞB	1
57	03	400-04553	BEARING	ﾍﾞｱﾘﾝｸﾞC	1
58	03	400-04554	BEARING	ﾍﾞｱﾘﾝｸﾞD	1
59	03	400-04555	BEARING	ﾍﾞｱﾘﾝｸﾞE	1

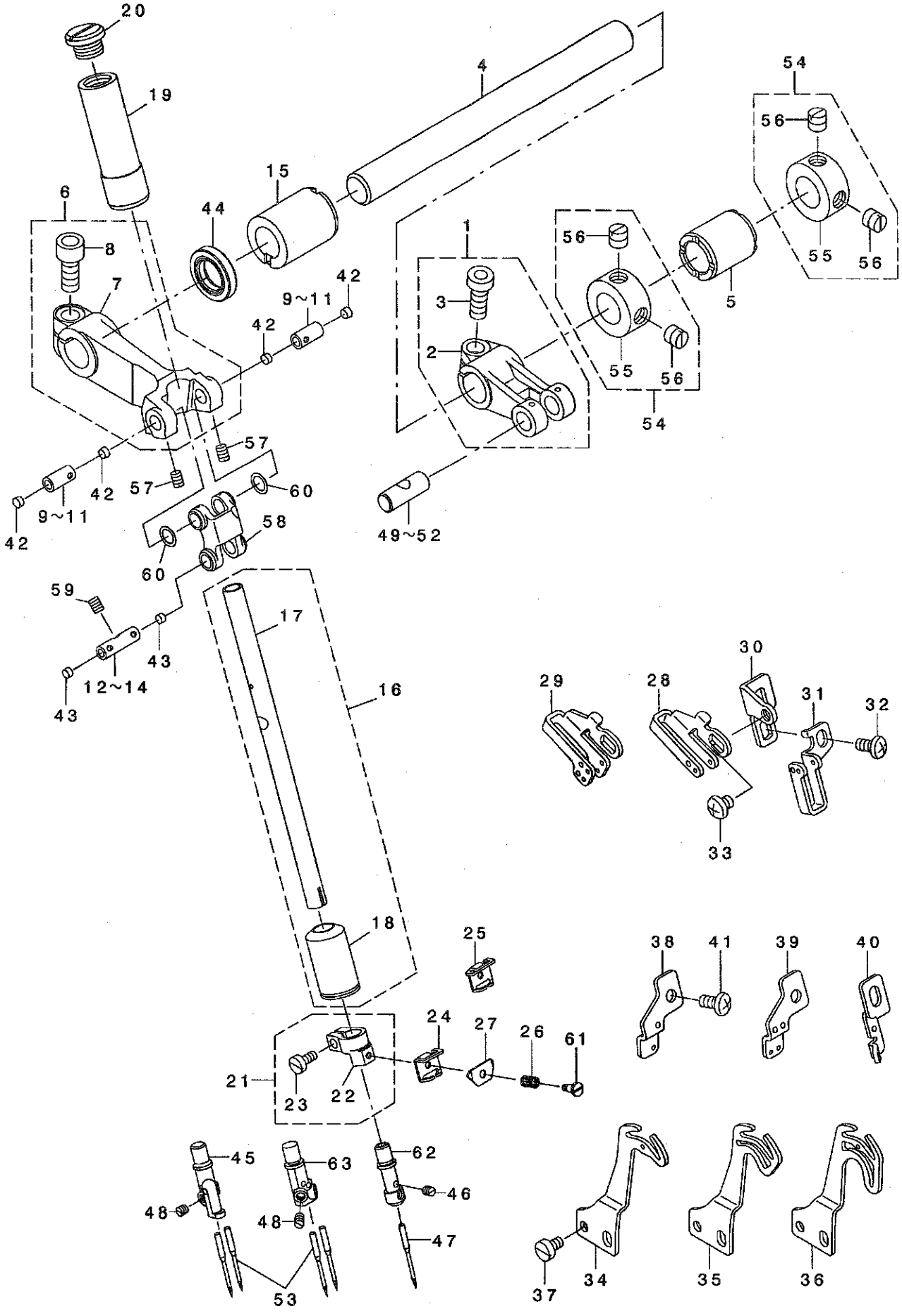
NOTE (注記)

01....FOR MO-6104D,MO-6114D　　MO-6104D,MO-6114D用
02....FOR MO-6116D　　MO-6116D用
03....SELECTIVE PARTS　　選択部品

FOR BALL HOLDER ASM. ,ORDER FOR SET ONLY CAN BE ACCEPTED
球腕組は、セットのみの注文になります。

4. NEEDLE DRIVING SHAFT COMPONENTS

針駆動軸関係



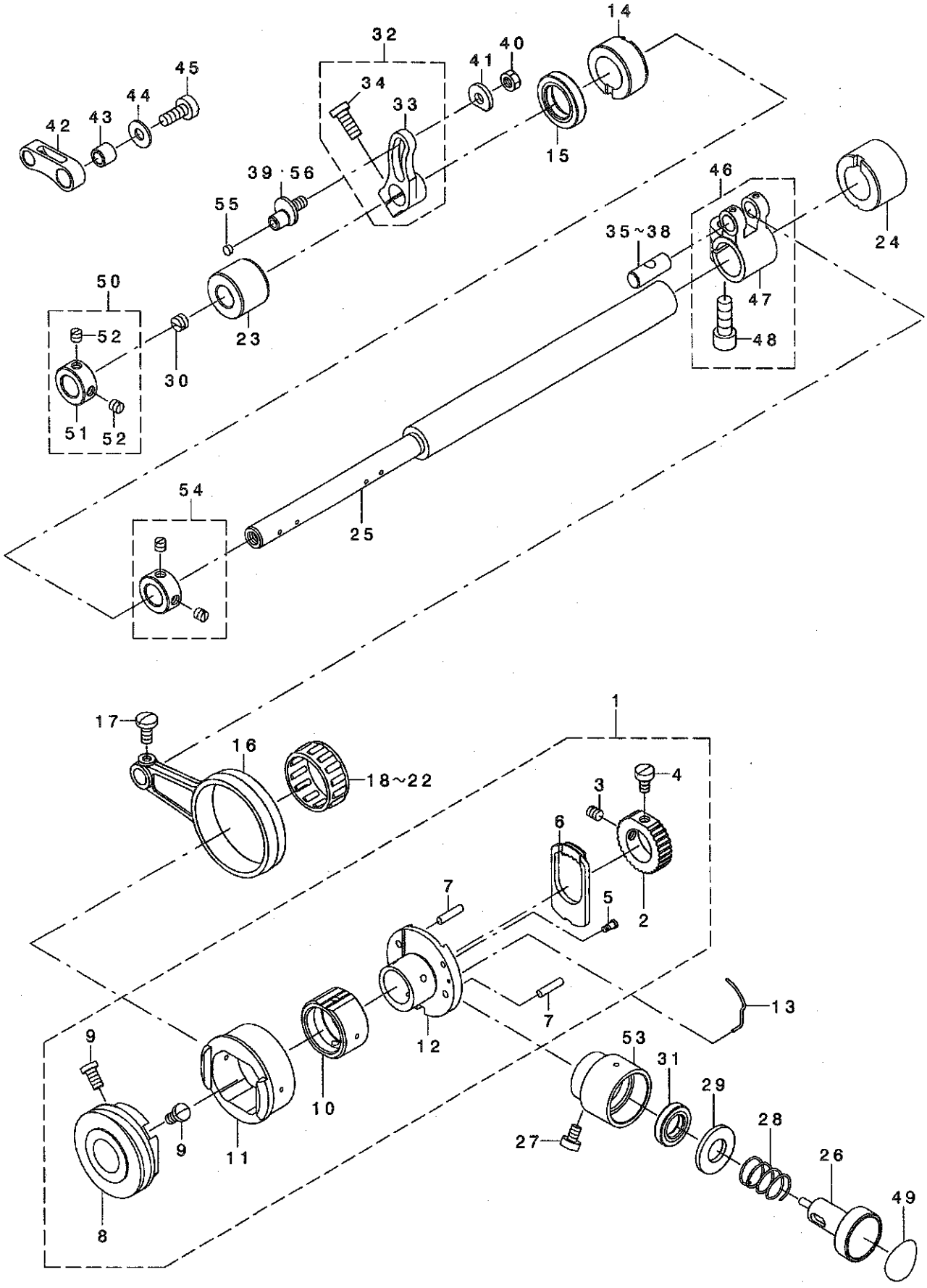
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		131-10556	FEED FORKED CRANK ASM.	ﾊﾘｸﾄﾞｳﾌﾀﾏﾀｸﾗﾝｸｸﾐ	1
2		131-10507	NEEDLE DRIVING BRANCH CRANK	ﾊﾘｸﾄﾞｳﾌﾀﾏﾀｸﾗﾝｸ	(1)
3		SM-6061402-TP	SCREW M6 L=14	ﾛｻｶｸｱﾅﾈｼﾞ M6 L=14	(1)
4		400-04558	NEEDLE DRIVING SHAFT	ﾊﾘｸﾄﾞｳｼﾞｸ	1
5		122-80301	BUSHING, REAR	ﾊﾘｸﾄﾞｳｼﾞｸｱﾄﾒﾀﾙ	1
6		132-09853	NEEDLE DRIVING ARM ASM.	ﾊﾘｸﾄﾞｳｳﾃﾞｸﾐ	1
7		132-09804	NEEDLE DRIVING ARM	ﾊﾘｸﾄﾞｳｳﾃﾞ	(1)
8		SM-6061402-TP	SCREW M6 L=14	ﾛｻｶｸｱﾅﾈｼﾞ M6 L=14	(1)
9	07	400-04559	NEEDLE DRIVING ARM PIN A	ﾊﾘｸﾄﾞｳｳﾃﾞﾋﾟﾝA	2
10	07	400-04561	NEEDLE DRIVING ARM PIN B	ﾊﾘｸﾄﾞｳｳﾃﾞﾋﾟﾝB	2
11	07	400-04563	NEEDLE DRIVING ARM PIN C	ﾊﾘｸﾄﾞｳｳﾃﾞﾋﾟﾝC	2
12	07	400-04565	NEEDLE DRIVING PIN A	ﾊﾘｸﾄﾞｳﾋﾟﾝA	1
13	07	400-04567	NEEDLE DRIVING PIN B	ﾊﾘｸﾄﾞｳﾋﾟﾝB	1
14	07	400-04569	NEEDLE DRIVING PIN C	ﾊﾘｸﾄﾞｳﾋﾟﾝC	1
15		400-04572	FRONT METAL	ﾊﾘｸﾄﾞｳｼﾞｸﾏｴﾒﾀﾙ	1
16		400-04576	NEEDLE ROD (B) ASM.	ﾊﾘﾎﾞｳ(B)ｸﾐ	1
17		132-10000	NEEDLE HOLDER(B)	ﾊﾘﾎﾞｳ(B)	(1)
18		400-04577	NEEDLE ROD LOWER METAL	ﾊﾘﾎﾞｳｼﾀﾒﾀﾙ	(1)
19		400-04578	NEEDLE ROD UPPER METAL	ﾊﾘﾎﾞｳｳｴﾒﾀﾙ	1
20		132-07808	NEEDLE ROD BUSHING CAP SCREW	ﾊﾘﾎﾞｳｳﾜﾒﾀﾙｷｬｯﾌﾟﾈｼﾞ	1
21		131-10259	NEEDLE CLAMP HOLDER ASM.	ﾊﾘﾄﾞﾒﾀﾞｷｸﾐ	1
22		131-10200	NEEDLE CLAMP HOLDER	ﾊﾘﾄﾞﾒﾀﾞｷ	(1)
23		SS-6080720-SP	SCREW 1/8-44 L=7	ﾋﾗﾈｼﾞ 1/8-44 L=7	(1)
24	01	131-10705	NEEDLE THREAD PRESSER GUIDE A	ﾊﾘｲﾄｵｻｴｲﾄｱﾝﾅｲA	1
25	02	131-10804	NEEDLE THREAD PRESSER GUIDE B	ﾊﾘｲﾄｵｻｴｲﾄｱﾝﾅｲB	1
26		131-10903	NEEDLE THREAD PRESSER SPRING	ﾊﾘｲﾄｵｻｴﾊﾞﾈ	1
27		131-11000	NEEDLE THREAD PRESSER PLATE A	ﾊﾘｲﾄｵｻｴｲﾀA	1
28	03	132-08806	NEEDLE THREAD GUIDE	ﾊﾘｲﾄｱﾝﾅｲ	1
29	04	132-08905	THREAD GUIDE, 2-NEEDLE	ﾆﾎﾝﾊﾞﾘﾊﾘｲﾄｱﾝﾅｲ	1
30		132-08707	NEEDLE THREAD GUIDE BASE	ﾊﾘｲﾄｱﾝﾅｲﾀﾞｲ	1
31	02	131-11109	THREAD GUIDE, CHAIN LOOPER	ﾆｼﾞｭｳｶﾝﾊﾘｲﾄｱﾝﾅｲ	1
32		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	2
33		SS-4110515-SP	SCREW 11/64-40 L=5	ﾅﾍﾞﾈｼﾞ 11/64-40 L=5	1
34	05	131-11208	NEEDLE THREAD TAKE-UP LEVER	ﾊﾘｲﾄﾃﾝﾋﾞﾝ	1
35	04	131-11307	TAKE-UP LEVER , 2-NEEDLE	ﾆﾎﾝﾊﾞﾘﾊﾘｲﾄﾃﾝﾋﾞﾝ	1
36	02	131-11406	TAKE-UP LEVER , CHAIN LOOP	ﾆｼﾞｭｳｶﾝﾊﾘｲﾄﾃﾝﾋﾞﾝ	1
37		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	2
38	03	131-11505	NEEDLE THREAD BALANCE GUIDE	ﾊﾘｲﾄﾃﾝﾋﾞﾝｶﾞｲﾄﾞ	1
39	04	131-11604	TAKE-UP LEVER GUIDE , 2-NEEDLE	ﾆﾎﾝﾊﾞﾘﾊﾘｲﾄﾃﾝﾋﾞﾝｶﾞｲﾄﾞ	1
40	02	131-11703	TAKE-UP LEVER GUIDE,CHAIN LOOP	ﾆｼﾞｭｳｶﾝﾊﾘｲﾄﾃﾝﾋﾞﾝｶﾞｲﾄﾞ	1
41		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	1
42		400-04580	NEEDLE DRIVING ARM PIN PLUG	ﾊﾘｸﾄﾞｳｳﾃﾞﾋﾟﾝﾄﾒｾﾝ	4
43		115-17307	PLUG	ﾊﾘｸﾄﾞｰﾚﾊﾞｰﾋﾟﾝ ﾌﾀ	2
44		400-04573	OIL SEAL	ﾊﾘｸﾄﾞｳｼﾞｸﾏｴﾒﾀﾙｵｲﾙｼｰﾙ	1
45	02	122-57002	CHAIN LOOPER NEEDLE CLAMP, DEA	ﾆｼﾞｭｳｶﾝﾊﾘﾄﾞﾒ(DE4)	1
46	05	SS-8080310-TP	SCREW 1/8-44 L=2.8	ﾄﾒﾈｼﾞ 1/8-44 L=2.8	1
47	05	MDC-270B1100	NEEDLE DCX27 #11	ﾊﾘ DCX27 #11	1
48	06	SS-8080310-TP	SCREW 1/8-44 L=2.8	ﾄﾒﾈｼﾞ 1/8-44 L=2.8	2
49	07	131-22007	FEED BRANCH CRANK PIN A	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝA	1
50	07	131-22106	FEED BRANCH CRANK PIN B	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝB	1
51	07	131-22205	FEED BRANCH CRANK PIN C	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝC	1
52	07	131-22304	FEED BRANCH CRANK PIN D	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝD	1
53	06	MDC-270B1100	NEEDLE DCX27 #11	ﾊﾘ DCX27 #11	2
54		131-72754	THRUST COLLAR ASM.	ﾊﾘｸﾄﾞｳｼﾞｸｽﾗｽﾄｶﾗｰ(ｸﾐ)	2
55		131-72705	THRUST COLLAR	ﾊﾘｸﾄﾞｳｼﾞｸｽﾗｽﾄｶﾗｰ	(1)
56		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
57		SS-8090530-TP	SCREW 9/64-40 L= 5.0	ﾄﾒﾈｼﾞ 9/64-40 L=5	2
58		400-04574	NEEDLE DRIVING LINK	ﾊﾘｸﾄﾞｳﾘﾝｸ	1
59		SS-8090530-TP	SCREW 9/64-40 L= 5.0	ﾄﾒﾈｼﾞ 9/64-40 L=5	1
60		132-08103	NEEDLE DRIVING LINK WASHER	ﾊﾘｸﾄﾞｳﾘﾝｸｻﾞｶﾞﾈ	2
61		SD-0280401-SL	HINGE SCREW D=2.8 H=4	ﾀﾞﾝﾈｼﾞ D=2.8 H=4	1
62	05	131-75005	NEEDLE CLAMP, 1-NEEDLE	ｲｯﾎﾟﾝﾊﾞﾘﾊﾘﾄﾞﾒ	1
63	04	122-56905	NEEDLE CLAMP, 2-NEEDLE(BE6)	ﾆﾎﾝﾊﾞﾘﾊﾘﾄﾞﾒ(BE6)	1

NOTE (注記)

01....FOR MO-6104D,MO-6114D — MO-6104D,MO-6114D用
02....FOR MO-6116D — MO-6116D用
03....FOR MO-6104D,MO-6116D — MO-6104D,MO-6116D用
04....FOR MO-6114D — MO-6114D用
05....FOR MO-6104D — MO-6104D用
06....FOR MO-6114D,MO-6116D — MO-6114D,MO-6116D用
07....SELECTIVE PARTS — 選択部品

5. FEED MECHANISM COMPONENTS (1)

送り関係（1）

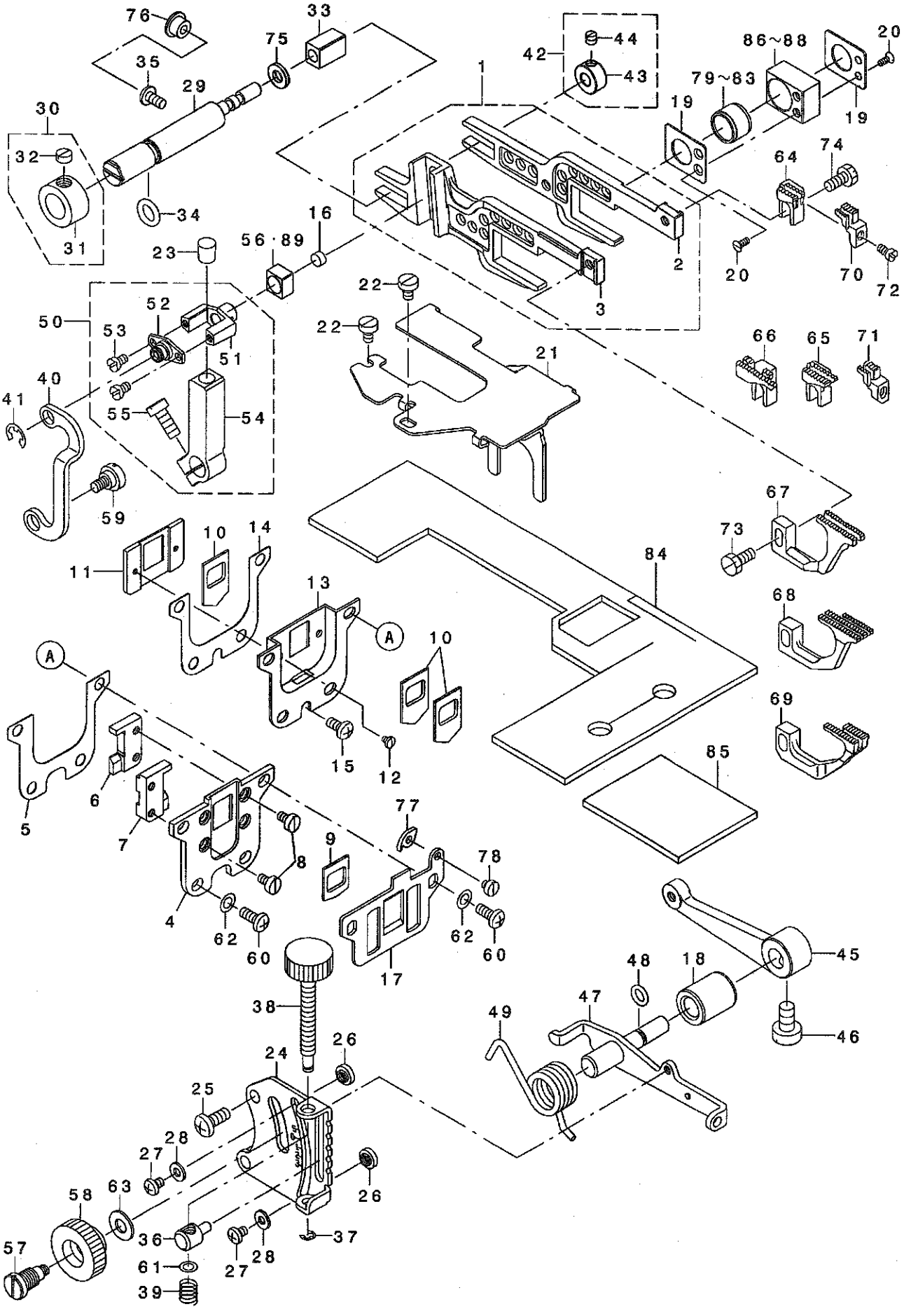


REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		400-04591	FEED ECCENTRIC BASE ASM.	ｵｸﾘｶﾑｼｼﾞﾀﾞｲｸﾐ	1
2		400-04592	RATCHET GEAR	ﾗﾁｪｯﾄｷｱ	(1)
3		SS-8110510-SP	SCREW 11/64-40 L=5	ﾄﾒﾈｼﾞ 11/64-40 L=5	(1)
4		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	(1)
5		SD-0260271-SP	HINGE SCREW D= 2.60 H= 2.7	ﾀﾞﾝﾈｼﾞ D=2.6 H=2.7	(1)
6		400-04593	RATCHET	ﾗﾁｪｯﾄ	(1)
7		PS-0300102-KO	SPRING PIN 3.0X10	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 3.0X10	(2)
8		400-04597	FEED ECCENTRIC SUPPORT WORM	ｵｸﾘｶﾑｼｼﾞｳｵｰﾑ	(1)
9		SS-7110810-SP	SCREW 11/64-40 L= 8.0	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8	(2)
10		400-04595	FEED CAM BLOCK	ｵｸﾘｶﾑｶｸｺﾏ	(1)
11		400-04596	FEED CAM	ｵｸﾘｶﾑ	(1)
12		400-04594	FEED ADJUSTING CAM	ｵｸﾘﾁｮｳｾﾂｶﾑ	(1)
13		131-22502	RATCHET PAWL SPRING	ﾗﾁｪｯﾄｵｻｴﾊﾞﾈ	1
14		400-04604	FEED SHAFT INNER METAL	ｵｸﾘｼﾞｸﾅｶﾒﾀﾙ	1
15		400-04606	OIL SEAL	ｵｸﾘｼﾞｸﾅｶﾒﾀﾙｵｲﾙｼｰﾙ	1
16		400-04599	FEED CRANK ROD	ｵｸﾘｸﾗﾝｸﾛｯﾄﾞ	1
17		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	1
18	01	SB-3350002-0A	BEARING	ｺﾛｶﾞﾘｼﾞｸｳｸ	1
19	01	SB-3350002-0B	BEARING	ｺﾛｶﾞﾘｼﾞｸｳｸ	1
20	01	SB-3350002-0C	BEARING	ｺﾛｶﾞﾘｼﾞｸｳｸ	1
21	01	SB-3350002-0D	BEARING	ｺﾛｶﾞﾘｼﾞｸｳｸ	1
22	01	SB-3350002-0E	BEARING	ｺﾛｶﾞﾘｼﾞｸｳｸ	1
23		400-04603	FEED SHAFT FRONT METAL	ｵｸﾘｼﾞｸﾏｴﾒﾀﾙ	1
24		400-04605	FEED SHAFT REAR METAL	ｵｸﾘｼﾞｸｱﾄﾒﾀﾙ	1
25		400-04608	FEED SHAFT	ｵｸﾘｼﾞｸ	1
26		400-04649	PUSH BUTTON SHAFT	ｵｼﾎﾞﾀﾝｼﾞｸ	1
27		SS-6090610-SP	SCREW 9/64-40 L= 5.5	ﾋﾗﾈｼﾞ 9/64-40 L=5.5	1
28		400-04652	PUSH BUTTON SPRING	ｵｼﾎﾞﾀﾝﾊﾞﾈ	1
29		WP-1052001-SC	WASHER 10,5X21X2	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M10	1
30		SS-8150410-TP	SCREW 15/64-28 L= 4.0	ﾄﾒﾈｼﾞ 15/64-28 L=4	2
31		400-04699	OIL SEAL	ﾙｰﾊﾞｰｼﾞｸﾏｴﾒﾀﾙｵｲﾙｼｰﾙ	1
32		131-19953	MAIN FEED ARM ASM.	ｼｭｵｸﾘｳﾃﾞｸﾐ	1
33		131-19904	MAIN FEED ARM	ｼｭｵｸﾘｳﾃﾞ	(1)
34		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	(1)
35	01	131-22007	CRANK PIN A	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝA	1
36	01	131-22106	CRANK PIN B	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝB	1
37	01	131-22205	CRANK PIN C	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝC	1
38	01	131-22304	CRANK PIN D	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝD	1
39	01	400-04659	MAIN FEED ARM PIN A	ｼｭｵｸﾘｳﾃﾞﾋﾟﾝA	1
40		NS-6620320-SP	NUT 3/16-32	ﾛｯｶｸﾅｯﾄ 3/16-32	1
41		131-20001	WASHER B	ｼｭｵｸﾘｳﾃﾞｻﾞｶﾞﾈ(B)	1
42		400-04627	MAIN FEED LINK	ｼｭｵｸﾘﾘﾝｸ	1
43		400-04629	MAIN FEED PIN COLLAR	ｼｭｵｸﾘﾋﾟﾝｶﾗｰ	1
44		131-20605	WASHER	ﾆｼﾞｭｳｶﾝﾛｯﾄﾞｻﾞｶﾞﾈ	1
45		SS-6121220-TP	SCREW 3/16-28 L=11.5	ﾋﾗﾈｼﾞ 3/16-28 L=11.5	1
46		400-04600	FEED BRANCH CRANK ASM.	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸｸﾐ	1
47		400-04601	FEED BRANCH CRANK	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸ	(1)
48		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
49		400-04651	PUSH BUTTON SEAL	ｵｼﾎﾞﾀﾝｼｰﾙ	1
50		131-72556	FEED SHAFT THRUST COLLAR ASM.	ｵｸﾘｼﾞｸｽﾗｽﾄｶﾗｰ(ｸﾐ)	1
51		131-72507	FEED SHAFT THRUST COLLAR	ｵｸﾘｼﾞｸｽﾗｽﾄｶﾗｰ	(1)
52		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	(2)
53		400-04648	PUSH BUTTON SHAFT BUSH	ｵｼﾎﾞﾀﾝｼﾞｸﾌﾞｯｼｭ	1
54		CS-150101A-TH	THRUST COLLAR ASM.	ｽﾗｽﾄｶﾗｰ ｸﾐ	1
55		TA-0340201-RO	PLUG D=3.4X3.9 L=S	ﾄﾒｾﾝ D=3.4X3.9 L=2	1
56	01	400-04660	MAIN FEED ARM PIN B	ｼｭｵｸﾘｳﾃﾞﾋﾟﾝB	1

NOTE (注記) 01....SELECTIVE PARTS 選択部品

6. FEED MECHANISM COMPONENTS (2)

送り関係（2）

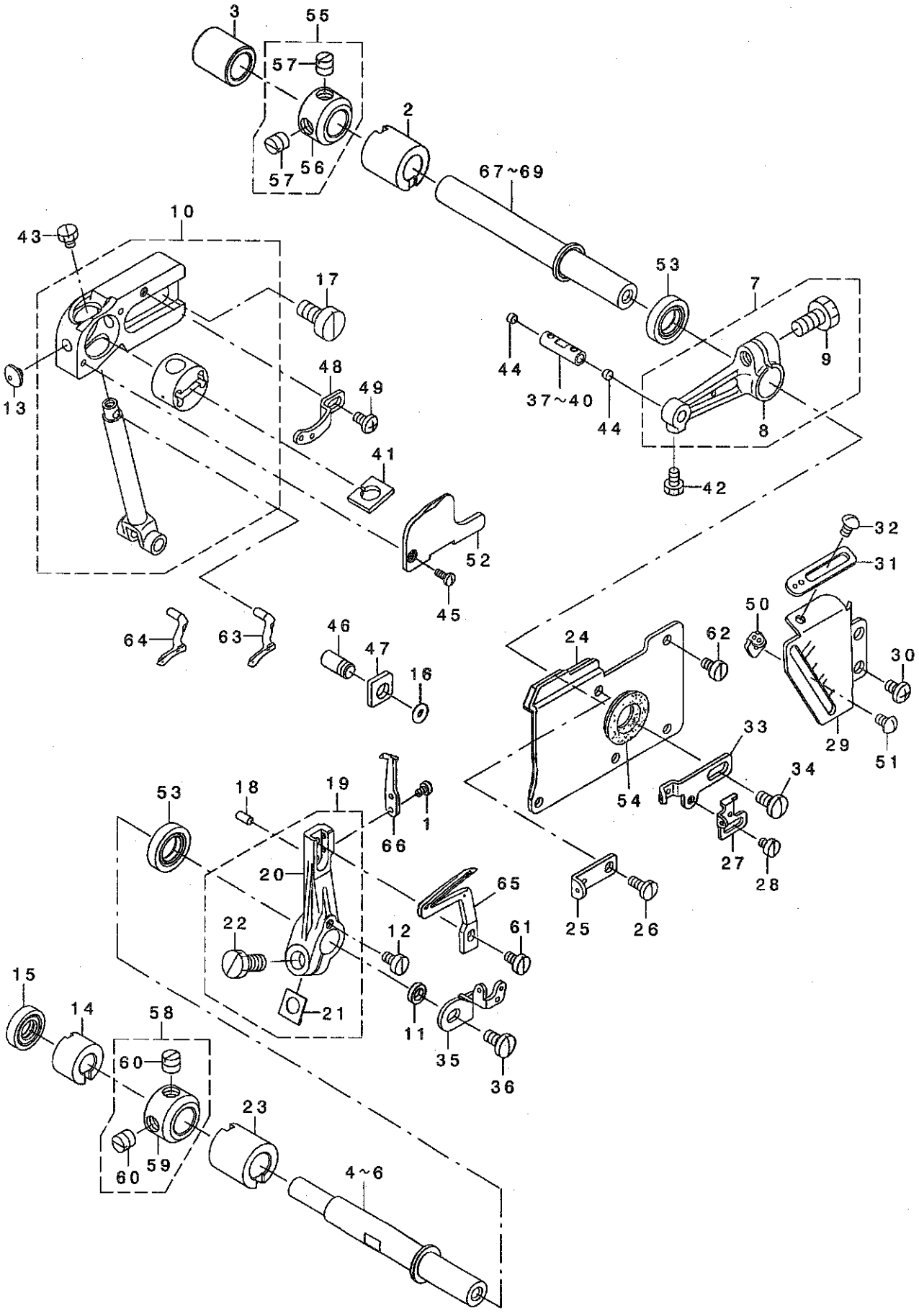


REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		132-15157	FEED ROCKER ASM.	オクリヨウト' ウカンクミ	1
2		132-15108	MAIN FEED BAR	シュオクリヨウト' ウカン	(1)
3		132-15207	DIFFERENTIAL FEED BAR	フクオクリヨウト' ウカン	(1)
4		132-15306	RUBBER CASE	ホ' ウラ' ンコ' ムケース	1
5		132-15405	RUBBER CASE GASKET	ホ' ウラ' ンコ' ムケースハ' ッキン	1
6		132-15504	FEED BAR SUPPORT , RIGHT	ヨウト' ウカンオチエミキ'	1
7		132-15603	FEED BAR SUPPORT , LEFT	ヨウト' ウカンオチエヒダ' リ	1
8		SS-6090620-TP	SCREW	ヒラネシ'	4
9		121-18303	DUST-PROOF RUBBER	ホ' ウラ' ン コ' ム	1
10		121-18204	OIL SHIELD RUBBER	アフ' ラキリ コ' ム	3
11		132-15702	RUBBER HOLDING PLATE	アフ' ラキリコ' ムウケイタ	1
12		SS-7060310-SP	SCREW 3/32-56 L=3	マルヒラネシ' 3/32-56 L=3	2
13		132-15900	OIL SHIELD CASE	ユホ' ウケース	1
14		132-16007	OIL SHIELD CASE GASKET	ユホ' ウケースハ' ッキン	1
15		SM-4040855-SP	SCREW	ナヘ' ネシ'	1
16		118-06304	PLUG	ハリイタフタ	1
17		132-15801	THROAT PLATE SUPPORT	ハリイタチエ	1
18		400-04645	DIFFERENTIAL FEED GRADUATION	チト' ウチヨウセヅラ' クメタル	1
19		400-04618	STOPPER	シ' ヨウケ' オクリカクコマストッハ' ー	2
20		SS-1060610-SP	SCREW 3/32-56 L=5.5	ヒラネシ' 3/32-56 L=5.5	4
21		400-04754	FEED FELT PRESSER	オクリフェルトオサエ	1
22		SM-6040600-SP	SCREW M4 L=6	ヒラネシ' M4 L=6	2
23		TA-0690801-RO	PLUG D=6.9X7.5 L=8	トメセン D=6.9X7.5 L=8	1
24		131-22809	DIFFERENTIAL FEED GRADUATION	チト' ウチヨウセヅメモリイタ	1
25		SM-4051255-SP	SCREW.,M5 L=12.	ナヘ' ネシ' M5 L=12	2
26		131-21405	ADJUSTING STOPPER	チト' ウチヨウセヅストッハ' ー	2
27		SS-4090515-SP	SCREW 9/64-40 L=5	ナヘ' ネシ' 9/64-40 L=5	2
28		WP-0371016-SD	WASHER 3.7X8X1	ヒラ' ガ' ネ 3.7X8X1	2
29		400-04643	DRIVING SUPPORT SHAFT	ヨウト' ウカンチエシ' ク	1
30		131-21058	HRUST COLLAR ASM.	チチエシ' クイチキメカラ-(クミ)	1
31		131-21009	HRUST COLLAR	チチエシ' クイチキ' メカラ-	(1)
32		SS-8660330-SP	SCREW 1/4-40 L= 3.0	トメネシ' 1/4-40 L=3	(1)
33		131-20803	SLIDE BLOCK	ヨウト' ウカンチチエカクコ' マ	1
34		131-70204	RUBBER RING	Oリング'	1
35		SM-4040855-SP	SCREW	ナヘ' ネシ'	1
36		132-17708	DIFFERENTIAL FEED BLOCK	チト' ウヒ' チヨウセヅコマ	1
37		RE-0300000-KO	E-RING 3	Eカ' タトメリ 3	1
38		132-13012	ADJUSTING SCREW	ヒ' チヨウセヅネシ'	1
39		131-23302	DIFFERENTIAL FEED SCREW SPRING	チト' ウヒ' チヨウセヅネシ' ハ' ネ	1
40		400-04646	DIFFERENTIAL FEED LINK	チト' ウチヨウセヅリンク	1
41		RE-0500000-KO	E-RING 5	Eカ' タトメリ 5	1
42		131-21256	SUPPORT SHAFT COLLAR ASM.	ヨウト' ウカンチチエシ' クカラ-(クミ)	1
43		131-21207	SUPPORT SHAFT COLLAR	ヨウト' ウカンチチエシ' クカラ-	(1)
44		SS-8110410-TP	SCREW 11/64-40 L= 3.5	トメネシ' 11/64-40 L=3.5	(1)
45		400-04647	DIFFERENTIAL FEED ARM	チト' ウチヨウセヅウテ'	1
46		SS-6661110-SP	SCREW 1/4-40 L=11	ヒラネシ' 1/4-40 L=11	1
47		132-17351	ROCKER SHAFT ASM.	チト' ウチヨウセヅラ' クヅゴ' ウ	1
48		131-70501	RUBBER RING	Oリング'	1
49		131-21603	ADJUSTING LEVER SPRING	チト' ウチヨウセヅレハ' -ハ' ネ	1
50	*	400-19589	DIFFERENTIAL FEED ARM ASM.	フクオクリウテ' クミ	1
51	*	400-19591	DIFFERENTIAL FEED PIN	フクオクリピ' ン	(1)
52		400-04638	DIFFERENTIAL FEED COVER	フクオクリピ' ンフタ	(1)
53		SS-6080410-SP	SCREW 1/8-44 L=4	ヒラネシ' 1/8-44 L=4	(2)
54	*	400-19590	DIFFERENTIAL FEED ARM	フクオクリウテ'	(1)
55		SM-6051202-TP	SCREW M5X0.8 L=12	ロヅカクアナ' ホ' ルト M5X0.8 L=12	(1)
56	05	400-04641	SLIDE BLOCK A	フクオクリピ' ンカクコマA	1
57		132-17401	DIFFERENTIAL FEED HINGE SCREW	チト' ウタ' ンネシ'	1
58		132-17500	DIFFERENTIAL FEED LOCK NUT	チト' ウロックナット	1
59		SD-0720271-SP	HINGE SCREW D=7.2 H=2.7	タ' ンネシ' D=7.2 H=2.7	1
60		SM-4041055-SP	SCREW M4 L=10	ナヘ' ネシ' M4 L=10	4
61		WP-0460556-SD	WASHER 4.6X7.5X0.5	ヒラ' ガ' ネ 4.6X7.5X0.5	1
62		WP-0480856-SP	WASHER 4.8X8.4X0.8	ヒラ' ガ' ネ 4.8X8.4X0.8	4
63		WP-0621016-SD	WASHER 6.2X13X1	ヒラ' ガ' ネ 6.2X13X1	1
64	03	118-82107	MAIN FEED DOG	シュオクリハ'	1
65	04	119-49807	MAIN FEED DOG (F-25)	シュオクリハ' (F-25)	1
66	02	118-82800	MAIN FEED DOG	シュオクリハ'	1
67	03	B1657-804-00T	DIFFERENTIAL FEED DOG	フクオクリハ'	1
68	04	119-49906	DIFFERENTIAL FEED DOG	フクオクリハ' (F-25)	1
69	02	121-72805	DIFFERENTIAL FEED DOG	フクオクリハ'	1
70	01	131-91309	AUXILIARY FEED DOG	ネシ' ヨオクリハ'	1
71	02	131-91408	AUXILIARY FEED DOG	ホシ' ヨオクリハ'	1
72		SS-4080620-TP	SCREW 1/8-44 L=6	ナヘ' ネシ' 1/8-44 L=6	1
73		SS-9111010-SP	SCREW 11/64-40 L=9.5	ロヅカクホ' ルト 11/64-40 L=9.5	1
74		SS-9111050-SP	SCREW 11/64-40 L=9.5	ロヅカクホ' ルト 11/64-40 L=9.5	1
75		131-21108	WASHER	ヨウト' ウカンチチエシ' クサ' ガ' ネ	1
76		TA-0800504-RO	PLUG D=8 L=4.5	トメセン D=8X4.5	1
77		132-00902	FEED MECHANISM COVER PRESSER	オクリフタオサエ	1
78		SS-6080340-SP	SCREW 1/8-44 L=2.9	ヒラネシ' 1/8-44 L=2.9	1
79	05	400-04619	BEARING A	シ' ヨウケ' オクリカクコマヘ' アリング' A	1
80	05	400-04620	BEARING B	シ' ヨウケ' オクリカクコマヘ' アリング' B	1
81	05	400-04621	BEARING C	シ' ヨウケ' オクリカクコマヘ' アリング' C	1
82	05	400-04622	BEARING D	シ' ヨウケ' オクリカクコマヘ' アリング' D	1
83	05	400-04623	BEARING E	シ' ヨウケ' オクリカクコマヘ' アリング' E	1
84		400-04752	FEED FELT A	オクリフェルトA	1
85		400-04753	FEED FELT B	オクリフェルトB	1
86	05	400-04653	SLIDE BLOCK A	シ' ヨウケ' オクリカクコマA	1
87	05	400-04654	SLIDE BLOCK B	シ' ヨウケ' オクリカクコマB	1
88	05	400-04655	SLIDE BLOCK C	シ' ヨウケ' オクリカクコマC	1
89	05	400-04642	SLIDE BLOCK B	フクオクリピ' ンカクコマB	1

NOTE (注記)		
	01....FOR MO-6104D,MO-6114D	MO-6104D,MO-6114D用
	02....FOR MO-6116D	MO-6116D用
	03....FOR MO-6104D	MO-6104D用
	04....FOR MO-6114D	MO-6114D用
	05....SELECTIVE PARTS	選択部品

7. UPPER & LOWER LOOPER COMPONENTS

上ルーパ、下ルーパ関係

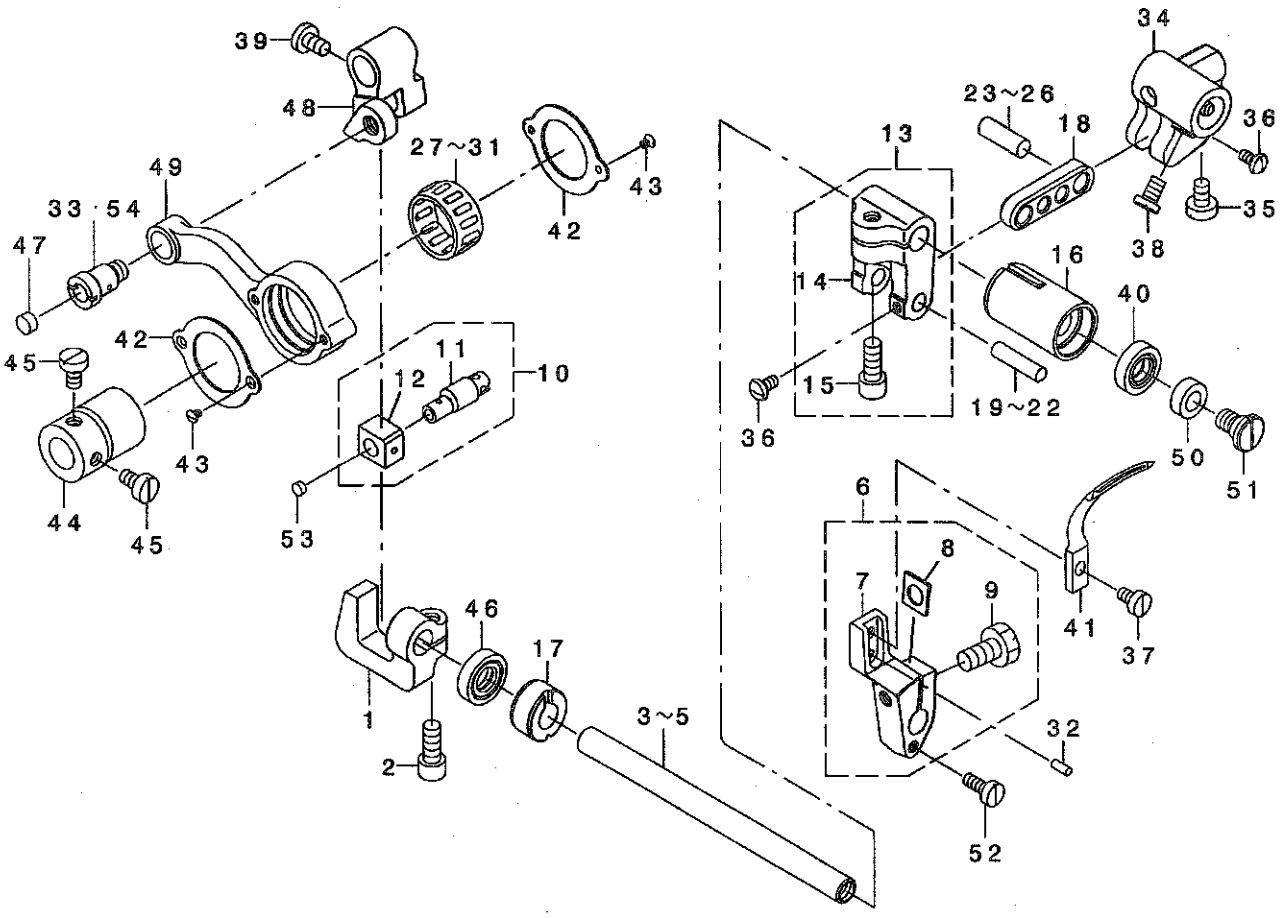


REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		SS-6060440-TP	SCREW 3/32-56 L=3.5	ﾋﾗﾈｼﾞ	2
2		400-04696	UPPER LOOPER SHAFT FRONT METAL	ｳﾜﾙｰﾊﾟｰｼﾞｸﾏｴﾒﾀﾙ	1
3		132-22708	LOOPER SHAFT REAR BUSHING	ﾙｰﾊﾟｰｼﾞｸｱﾄﾒﾀﾙ	1
4	03	400-04701	LOWER LOOPER SHAFT A	ｼﾀﾙｰﾊﾟｰｼﾞｸA	1
5	03	400-04702	LOWER LOOPER SHAFT B	ｼﾀﾙｰﾊﾟｰｼﾞｸB	1
6	03	400-04703	LOWER LOOPER SHAFT C	ｼﾀﾙｰﾊﾟｰｼﾞｸC	1
7		131-31156	UPPER LOOPER ARM B ASM.	ｳﾜﾙｰﾊﾟｰｳﾃﾞBｸﾐ	1
8		131-31107	UPPER LOOPER ARM B	ｳﾜﾙｰﾊﾟｰｳﾃﾞ B	(1)
9		SS-9151210-TP	SCREW 15/64-28 L=11.8	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	(1)
10	*	400-32574	GUIDE SUPPORT A ASM.	ｳﾜﾙｰﾊﾟｰｶﾞｲﾄﾞAｸﾐ	1
11		131-32600	COLLAR	ﾋﾞﾁｮｳﾓﾘｶﾗｰ	1
12		SS-6090630-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	1
13		132-04003	SAFETY PLATE BUSH	ﾒﾈｺﾞｶﾊﾞｰｱﾞｯｼｭ	1
14		400-04697	UPPER LOOPER SHAFT REAR METAL	ｳﾜﾙｰﾊﾟｰｼﾞｸｱﾄﾒﾀﾙ	1
15		400-04683	OIL SEAL	ﾆｼﾞｭｳｶﾝｼﾞｸｱﾄﾒﾀﾙｵｲﾙｼｰﾙ	1
16		131-70600	RUBBER RING	Oﾘﾝｸﾞ	1
17		SM-6061200-SP	SCREW M6 L=12	ﾋﾗﾈｼﾞ M6 L=12	2
18		PS-0300062-KH	SPRING PIN 3X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 3X6	1
19		131-32550	LOWER LOOPER SUPPORT ARM ASM.	ｼﾀﾙｰﾊﾟｰｼｼﾞｳﾃﾞｸﾐ	1
20		131-32501	LOWER LOOPER SUPPORT ARM	ｼﾀﾙｰﾊﾟｰｼｼﾞｳﾃﾞ	(1)
21		131-29309	WASHER	ｼｼﾞｳﾃﾞｼﾒﾜｯｼｬｰ	(1)
22		SS-9151210-TP	SCREW 15/64-28 L=11.8	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	(1)
23		400-04698	LOWER LOOPER SHAFT FRONT METAL	ｼﾀﾙｰﾊﾟｰｼﾞｸﾏｴﾒﾀﾙ	1
24		121-23659	OIL SHIELD PLATE ASM.	ﾙｰﾊﾟｰｶﾞｲﾄﾞﾕﾎﾞｳﾊﾞﾝ ｸﾐ	1
25		123-40600	UPPER LOOPER THREAD GUIDE	ｳﾜﾙｰﾊﾟｰｲﾄｱﾝﾅｲ(ﾅｶ)	1
26		SS-7090850-SP	SCREW 9/64-40 L=8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8	1
27		123-40709	LOWER LOOPER THREAD TAKE-UP	ｼﾀﾙｰﾊﾟｰﾃﾝﾋﾟﾝ	1
28		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	1
29		132-22401	LOOPER THREAD TAKE-UP COVER	ﾙｰﾊﾟｰﾃﾝﾋﾟﾝｶﾊﾞｰ	1
30		SM-4040655-SP	SCREW M4 L=6	ﾅﾍﾞｺﾈｼﾞ M4 L=6	2
31		123-40303	THREAD GUIDE, RIGHT	ｳﾜﾙｰﾊﾟｰｲﾄｱﾝﾅｲ ﾐｷﾞ	1
32		SS-3090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾈｼﾞ 9/64-40 L=6	1
33		123-40402	THREAD TAKE-UP,RIGHT	ｳﾜﾙｰﾊﾟｰﾃﾝﾋﾟﾝ ﾐｷﾞ	1
34		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
35		131-32907	LOOPER THREAD TAKE-UP, LEFT	ﾙｰﾊﾟｰﾃﾝﾋﾟﾝ(ﾋﾀﾞﾘ)	1
36		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
37	03	400-04716	UPPER LOOPER HOLDER PIN A	ｳｴﾙｰﾊﾟｰﾀﾞｷﾋﾟﾝA	1
38	03	400-04718	UPPER LOOPER HOLDER PIN B	ｳｴﾙｰﾊﾟｰﾀﾞｷﾋﾟﾝB	1
39	03	400-04720	UPPER LOOPER HOLDER PIN C	ｳｴﾙｰﾊﾟｰﾀﾞｷﾋﾟﾝC	1
40	03	400-04722	UPPER LOOPER HOLDER PIN D	ｳﾜﾙｰﾊﾟｰﾀﾞｷﾋﾟﾝD	1
41		400-04751	UPPER LOOPER GUIDE FELT	ｳﾜﾙｰｶﾞｲﾄﾞﾌｪﾙﾄ	1
42		SS-9090610-TP	SCREW 9/64-40 L=5.5	ﾛｯｶｸﾎﾞﾙﾄ 9/64-40 L=5.5	1
43		SS-9090410-TP	SCREW	ﾛｯｶｸﾎﾞﾙﾄ	1
44		400-04580	NEEDLE DRIVING ARM PIN PLUG	ﾊﾘｸﾄﾞｳﾃﾞﾋﾟﾝﾄﾒｾﾝ	2
45		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	2
46		131-31800	GAUGE FIXING PIN	ｹﾞｰｼﾞｺﾃｲﾋﾟﾝ	1
47		131-32006	GUIDE SUPPORT GAUGE	ｳﾜﾙｰﾊﾟｰｶﾞｲﾄﾞｻｻｴｹﾞｰｼﾞ	1
48		123-40501	THREAD GUIDE, UPPER	ｳﾜﾙｰﾊﾟｰｲﾄｱﾝﾅｲ(ｳｴ)	1
49		SS-4090615-SP	SCREW 9/64-40 L=6	ﾅﾍﾞﾈｼﾞ 9/64-40 L=6	1
50		123-40808	THREAD GUIDE	ｼﾀﾙｰﾊﾟｰｲﾄｱﾝﾅｲ	1
51		SS-3090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾈｼﾞ 9/64-40 L=6	1
52		400-04713	UPPER LOOPER GUIDE COVER A	ｳｴﾙｰﾊﾟｰｶﾞｲﾄﾞﾌﾀA	1
53		400-04699	OIL SEAL	ﾙｰﾊﾟｰｼﾞｸﾏｴﾒﾀﾙｵｲﾙｼｰﾙ	2
54		B2530-704-000	UPPER LOOPER SHAFT RUBBER RING	ｳﾜﾙｰﾊﾟｼﾞｸ ｺﾞﾑﾜ	1
55	04	131-72853	THRUST COLLAR ASM.	ﾙｰﾊﾟｰｼﾞｸｽﾗｽﾄｶﾗｰ(ｸﾐ)	2
56		131-72804	THRUST COLLAR	ﾙｰﾊﾟｰｼﾞｸｽﾗｽﾄｶﾗｰ	(1)
57		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
58	05	131-72853	THRUST COLLAR ASM.	ﾙｰﾊﾟｰｼﾞｸｽﾗｽﾄｶﾗｰ(ｸﾐ)	1
59		131-72804	THRUST COLLAR	ﾙｰﾊﾟｰｼﾞｸｽﾗｽﾄｶﾗｰ	(1)
60		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
61		SS-6090620-TP	SCREW	ﾋﾗﾈｼﾞ	1
62		SS-6090630-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	4
63	01	119-91908	UPPER LOOPER	ｳﾜﾙｰﾊﾟｰ	1
64	02	121-76103	UPPER LOOPER	ｳﾜﾙｰﾊﾟｰ	1
65		119-99307	LOWER LOOPER	ｼﾀﾙｰﾊﾟｰ	1
66		118-90001	TRAVELING NEEDLE GUARD	ｲﾄﾞｰﾊﾘﾖｹ	1
67	03	400-04692	UPPER LOOPER SHAFT A	ｳﾜﾙｰﾊﾟｰｼﾞｸA	1
68	03	400-04693	UPPER LOOPER SHAFT B	ｳﾜﾙｰﾊﾟｰｼﾞｸB	1
69	03	400-04694	UPPER LOOPER SHAFT FRONT METAL	ｳﾜﾙｰﾊﾟｰｼﾞｸﾏｴﾒﾀﾙ	1

NOTE (注記)	01....FOR MO-6104D,MO-6116D	MO-6104D,MO-6116D用
	02....FOR MO-6114D	MO-6114D用
	03....SELECTIVE PARTS	選択部品
	04....FOR MO-6104D,MO-6114D	MO-6104D,MO-6114D用
	05....FOR MO-6116D	MO-6116D用

8. CHAIN LOOPER COMPONENTS (FOR MO-6116D)

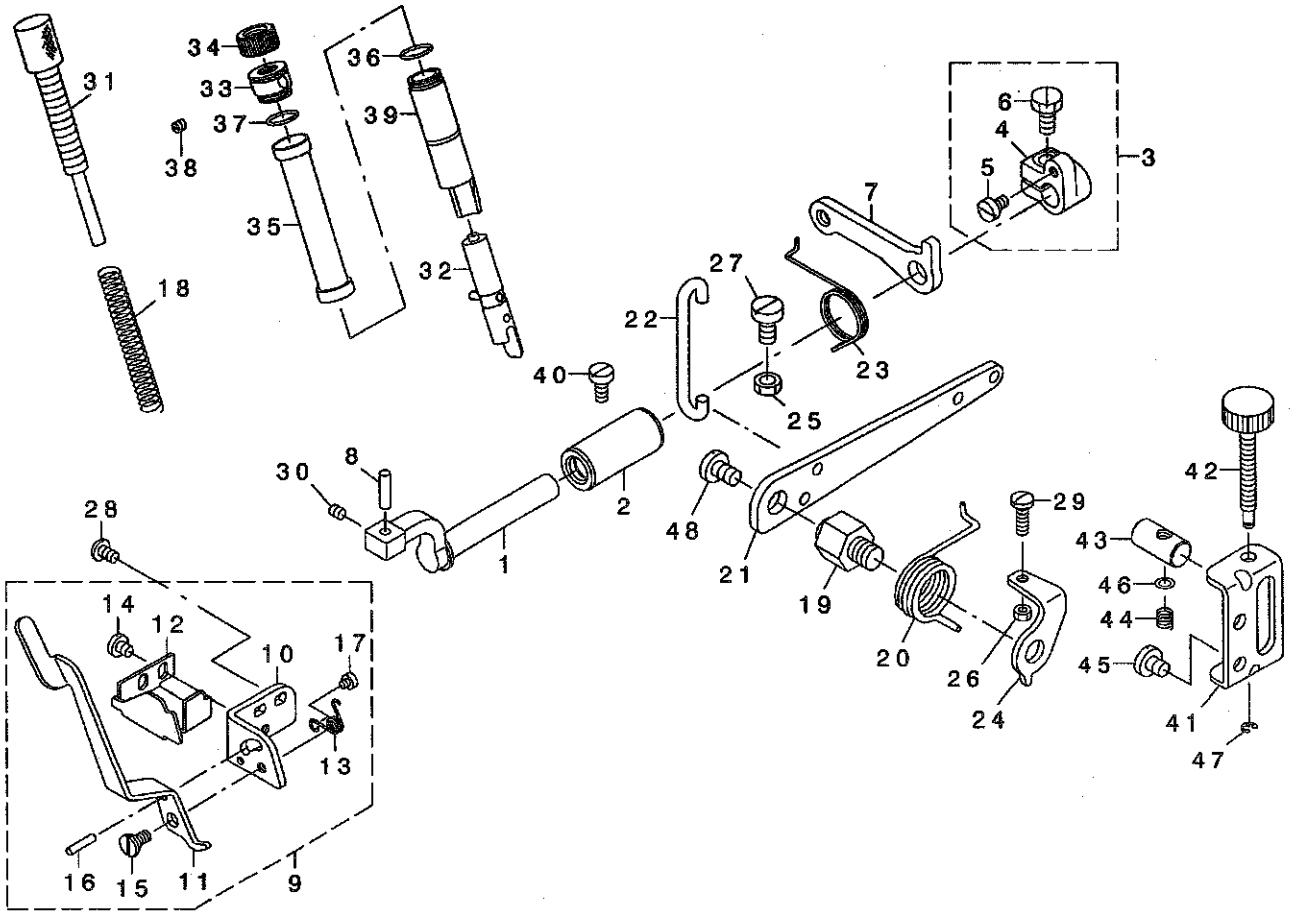
二重環ルーパ関係(MO-6116D用)



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		400-04665	BRACKET	ニテ゛ ユウカンホルコ゛ マタ゛キ	1
2		SM-6051202-TP	SCREW M5X0.8 L=12	ロクカクアナツキ゛ ネシ M5X0.8 L=12	1
3	01	400-04666	CHAIN SHAFT A	ニテ゛ ユウカンシ゛クA	1
4	01	400-04667	CHAIN SHAFT B	ニテ゛ ユウカンシ゛クB	1
5	01	400-04668	CHAIN SHAFT C	ニテ゛ ユウカンシ゛クC	1
6		131-29952	CHAIN LOOPER DRIVING ARM ASM.	ニテ゛ ユウカンルーハ゛ ウテ゛ クミ	1
7		131-29903	CHAIN LOOPER DRIVING ARM	ニテ゛ ユウカンルーハ゛ ウテ゛	(1)
8		131-29309	WASHER	シタ゛ウテ゛ラメタルクラッチ-	(1)
9		SS-9151210-TP	SCREW 15/64-28 L=11.8	ロクカクタ゛ネシ 15/64-28	(1)
10		400-04671	CHAIN SLIDE BLOCK PIN ASM.	ニテ゛ ユウカンホクコマヒ゛ンクミ	1
11		400-04672	CHAIN SHAFT SLIDE BLOCK PIN	ニテ゛ ユウカンシ゛クホクコマヒ゛ン	(1)
12		400-04674	CHAIN SLIDE BLOCK	ニテ゛ ユウカンホクコマ	(1)
13		131-25950	CHAIN LOOPER DRIVING ARM ASM.	ニテ゛ ユウカンヨウトシ゛ ウウテ゛ クミ	1
14		131-25901	CHAIN LOOPER DRIVING ARM	ニテ゛ ユウカンヨウトシ゛ ウウテ゛	(1)
15		SM-6051202-TP	SCREW M5X0.8 L=12	ロクカクアナツキ゛ ネシ M5X0.8 L=12	(1)
16		400-04680	CHAIN SHAFT FRONT METAL	ニテ゛ ユウカンシ゛ クマエメタル	1
17		400-04681	CHAIN SHAFT REAR METAL	ニテ゛ ユウカンシ゛ クウシロメタル	1
18		131-27105	CHAIN LOOPER SHAFT DRIV. LINK	ニテ゛ ユウカンヨウトシ゛ クリンク	1
19	01	131-26503	PIN , LONG A	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(チョウ)A	1
20	01	131-26802	PIN , LONG B	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(チョウ)B	1
21	01	131-26701	PIN , LONG C	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(チョウ)C	1
22	01	131-26800	PIN , LONG D	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(チョウ)D	1
23	01	131-27204	PIN , SHORT A	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(タン)A	1
24	01	131-27303	PIN , SHORT B	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(タン)B	1
25	01	131-27402	PIN , SHORT C	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(タン)C	1
26	01	131-27501	PIN , SHORT D	ニテ゛ ユウカンヨウトシ゛ クヒ゛ン(タン)D	1
27	01	B2119-816-A00	BEARING A	ニテ゛ ユーカン ロクトシ゛ ヘ゛アリング゛ A	1
28	01	B2119-816-B00	BEARING B	ニテ゛ ユーカン ロクトシ゛ ヘ゛アリング゛ B	1
29	01	B2119-816-C00	BEARING C	ニテ゛ ユーカン ロクトシ゛ ヘ゛アリング゛ C	1
30	01	B2119-816-D00	BEARING D	ニテ゛ ユーカン ロクトシ゛ ヘ゛アリング゛ D	1
31	01	B2119-816-E00	BEARING E	ニテ゛ ユーカン ロクトシ゛ ヘ゛アリング゛ E	1
32		PS-0250062-KH	SPRING PIN 2.5X6	スプリングヒ゛ン 2.5X6	1
33	01	400-04685	CHAIN ROD STEP-SCREW A	ニテ゛ ユウカンロットタ゛ンネシ゛ A	1
34		121-21612	DRIVING BALL ARM BRACKET	ラウントルヘ゛ータマタ゛キ	1
35		SS-6110710-TP	SCREW 11/64-40 L=6.5	ヒラネシ゛ 11/64-40 L=6.5	1
36		SS-4080620-TP	SCREW 1/8-44 L=6	ナベネシ゛ 1/8-44 L=6	2
37		SS-6090620-TP	SCREW	ヒラネシ゛	1
38		SS-6110710-TP	SCREW 11/64-40 L=6.5	ヒラネシ゛ 11/64-40 L=6.5	2
39		SS-7110720-TP	SCREW 11/64-40 L=7	マルヒラネシ゛ 11/64-40 L=7	1
40		400-04682	OIL SEAL	ニテ゛ ユウカンシ゛ クマエメタルオイルシール	1
41		121-20705	CHAIN LOOPER	ニテ゛ ユウカンルーハ゛ ー	1
42		400-04676	CHAIN ROD COVER	ニテ゛ ユウカンロットフタ	2
43		SS-2060320-SP	SCREW 3/32-56 L= 3.2	マルタラネシ゛ 3/32-56 L=3.2	4
44		400-04684	CHAIN CAM	ニテ゛ ユウカンカム	1
45		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ヒラネシ゛ 11/64-40 L=6.5	2
46		400-04683	OIL SEAL	ニテ゛ ユウカンシ゛ クウシロメタルオイルシール	1
47		118-06304	PLUG	ハ゛イタフタ	1
48		400-04669	CHAIN FRONT-AND-REAR ARM	ニテ゛ ユウカンヒ゛ シコ゛ ウテ゛	1
49		400-04675	CHAIN ROD	ニテ゛ ユウカンロット゛	1
50		131-30109	ADJUSTING WASHER	ヒ゛チョウセツワ゛	1
51		SD-0720332-SP	HINGE SCREW D= 7.24 H= 3.3	タ゛ンネシ゛ D=7.24 H=3.3	1
52		SS-6090920-SP	SCREW	ヒラネシ゛	1
53		TA-0340201-R0	PLUG D=3.4X3.9 L=5	トメホン D=3.4X3.9 L=2	1
54	01	400-04687	CHAIN ROD STEP-SCREW B	ニテ゛ ユウカンロットタ゛ンネシ゛ B	1
		NOTE (注記)	01....SELECTIVE PARTS	選択部品	

9. PRESSER FOOT COMPONENTS (1)

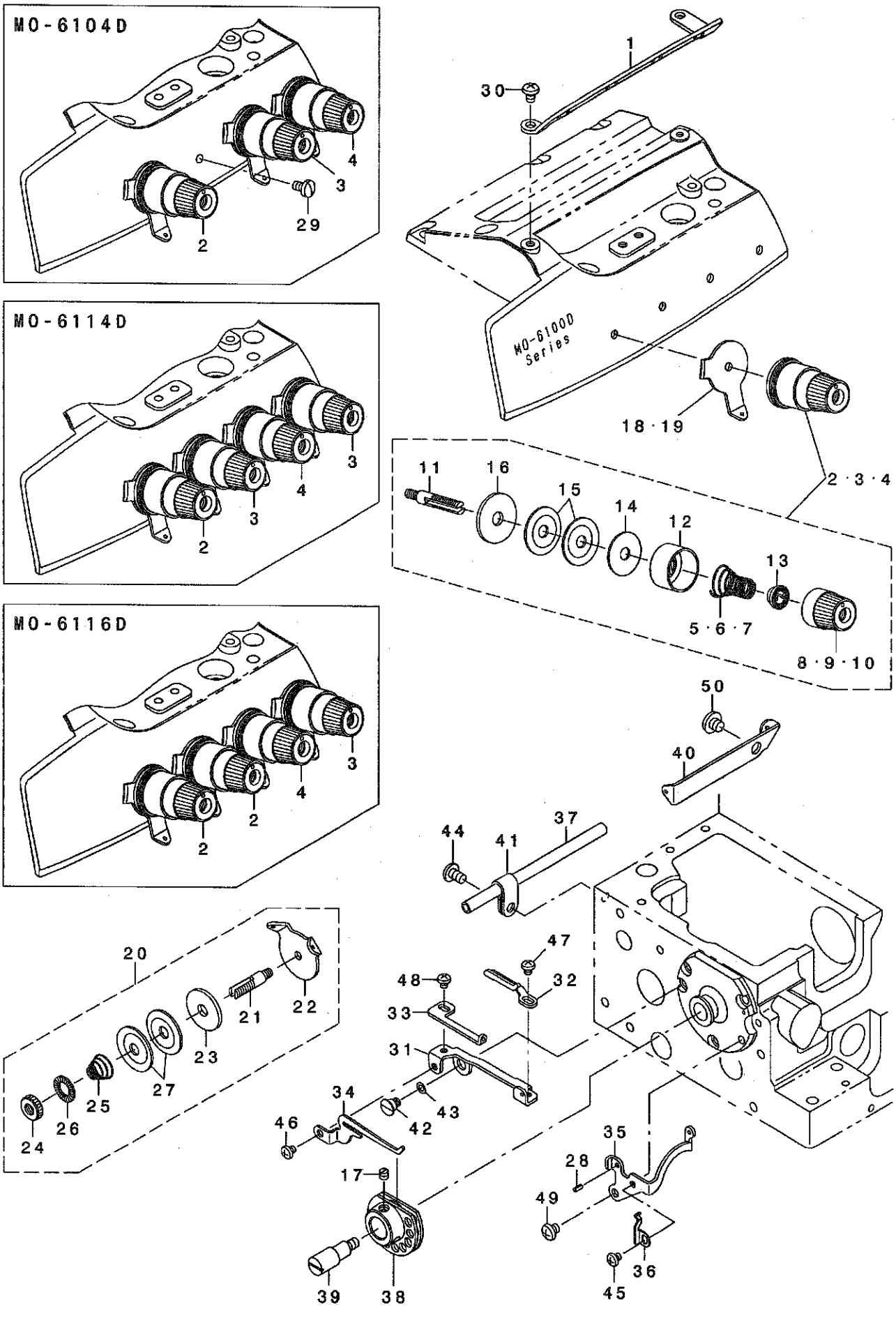
押さえ関係（1）



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		121-13205	PRESSER FOOT SHAFT	ｵｻｴｼﾞｸ	1
2		131-15100	PRESSER FOOT SHAFT BUSHING	ｵｻｴｼﾞｸﾒﾀﾙ	1
3		131-15258	THRUST ARM ASM.	ｵｻｴｼﾞｸｽﾗｽﾄｳﾃﾞｸﾐ	1
4		131-15209	THRUST ARM	ｵｻｴｼﾞｸｽﾗｽﾄｳﾃﾞ	(1)
5		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	(1)
6		SS-9151210-TP	SCREW 15/64-28 L=11.8	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	(1)
7		131-16801	LIFTING ARM	ｵｻｴｱｹﾞｳﾃﾞ	1
8		131-15407	PRESSER FOOT ARM HINGE SHAFT	ｵｻｴｳﾃﾞﾋﾝｼﾞｸﾞ	1
9		131-15753	PRESSER LIFTING LEVER BASE ASM	ｵｻｴﾋｷｱｹﾞﾚﾊﾞｰﾀﾞｲｸﾐ	1
10		131-15803	PRESSER LIFTING LEVER BASE	ｵｻｴﾋｷｱｹﾞﾚﾊﾞｰﾀﾞｲ	(1)
11		131-15902	PRESSER LIFTING LEVER	ｵｻｴﾋｷｱｹﾞﾚﾊﾞｰ	(1)
12		131-16009	PRESSER ARM STOPPER	ｵｻｴｳﾃﾞｽﾄｯﾊﾟｰ	(1)
13		131-16108	PRESSER FOOT LIFTING SPRING	ｵｻｴﾋｷｱｹﾞﾊﾞﾈ	(1)
14		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(2)
15		SD-0640241-SP	HINGE SCREW D= 6.35 H= 2.4	ﾀﾞﾝﾈｼﾞ D=6.35 H=2.4	(1)
16		PS-0300142-KH	SPRING PIN 0.3 X 14	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 3X14	(1)
17		SS-6080340-SP	SCREW 1/8-44 L=2.9	ﾋﾗﾈｼﾞ 1/8-44 L=2.9	(1)
18		131-16207	PRESSER FOOT SPRING	ｵｻｴﾊﾞﾈ	1
19		131-17007	PRESSER LIFTING LEVER SCREW	ｵｻｴｱｹﾞﾚﾊﾞｰﾈｼﾞ	1
20		131-16306	PRESSER LIFTING LEVER SPRING	ｵｻｴｱｹﾞﾚﾊﾞｰﾊﾞﾈ	1
21		131-16900	PRESSER LIFTING LEVER	ｵｻｴｱｹﾞﾚﾊﾞｰ	1
22		131-16405	PRESSER LIFTING HOOK	ｵｻｴｱｹﾞﾌｯｸ	1
23		131-16504	LIFTING LEVER ARM SPRING	ｵｻｴｱｹﾞｳﾃﾞﾊﾞﾈ	1
24		131-16603	PRESSER LIFTING LEVER SPRING	ｵｻｴｱｹﾞｽﾄｯﾊﾟｰ	1
25		NM-6060003-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6	1
26		NS-6110420-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	1
27		SM-6061200-SP	SCREW M6 L=12	ﾋﾗﾈｼﾞ M6 L=12	1
28		SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	2
29		SS-7111410-TP	SCREW 11/64-40 L=14	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=14	1
30		SS-8110520-TP	SCREW 11/64-40 L= 4.5	ﾄﾒﾈｼﾞ 11/64-40 L=4.5	1
31		132-12600	PRESSER REGULATOR SCREW	ｵｻｴﾁｮｳｾﾂﾈｼﾞ	1
32		121-14468	PRESSER BAR ASM.	ｵｻｴﾎﾞｳｸﾐ	1
33		122-88700	RRESSER REGULATOR SCREW WASHER	ｵｻｴﾁｮｳｾﾂﾈｼﾞﾜ	1
34		131-17106	PRESSER REGULATOR NUT	ｵｻｴﾁｮｳｾﾂﾅｯﾄ	1
35		132-12709	PRESSER BAR COVER	ｵｻｴﾎﾞｳｶﾊﾞｰ	1
36		131-70402	RUBBER RING	Oﾘﾝｸﾞ	2
37		131-70402	RUBBER RING	Oﾘﾝｸﾞ	1
38		SM-8040402-TP	SCREW M4X0.7 L=4	ﾄﾒﾈｼﾞ M4X0.7 L=4	1
39		132-12501	PRESSER BAR BUSHING	ｵｻｴﾎﾞｳﾒﾀﾙ	1
40		SS-6121020-SP	SCREW 3/16-28 L= 9.5	ﾋﾗﾈｼﾞ 3/16-28 L=9.5	1
41		132-12808	ADJUSTING BASE	ﾋﾞﾁｮｳｾﾂﾈｼﾞﾀﾞｲ	1
42		132-13012	ADJUSTING SCREW	ﾋﾞﾁｮｳｾﾂﾈｼﾞ	1
43		13Z-12915	ADJUSTING BLOCK	ﾋﾞﾘｮｳｵｻｴﾁｮｳｾﾂｺﾏ	1
44		131-23302	ADJUSTING SPRING	ﾁﾄﾞｳﾋﾞﾁｮｳｾﾂﾈｼﾞﾊﾞﾈ	1
45		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	2
46		WP-0460556-SD	WASHER 4.6X7.5X0.5	ﾋﾗﾜﾞﾜ 4.6X7.5X0.5	1
47		RE-0300000-K0	E-RING 3	Eｶﾞﾀﾄﾒﾒ 3	1
48		SS-7161040-SP	SCREW 1/4-24 L= 9.5	ﾏﾙﾋﾗﾈｼﾞ 1/4-24 L=9.5	1

11. THREAD TENSION COMPONENTS

糸調子関係



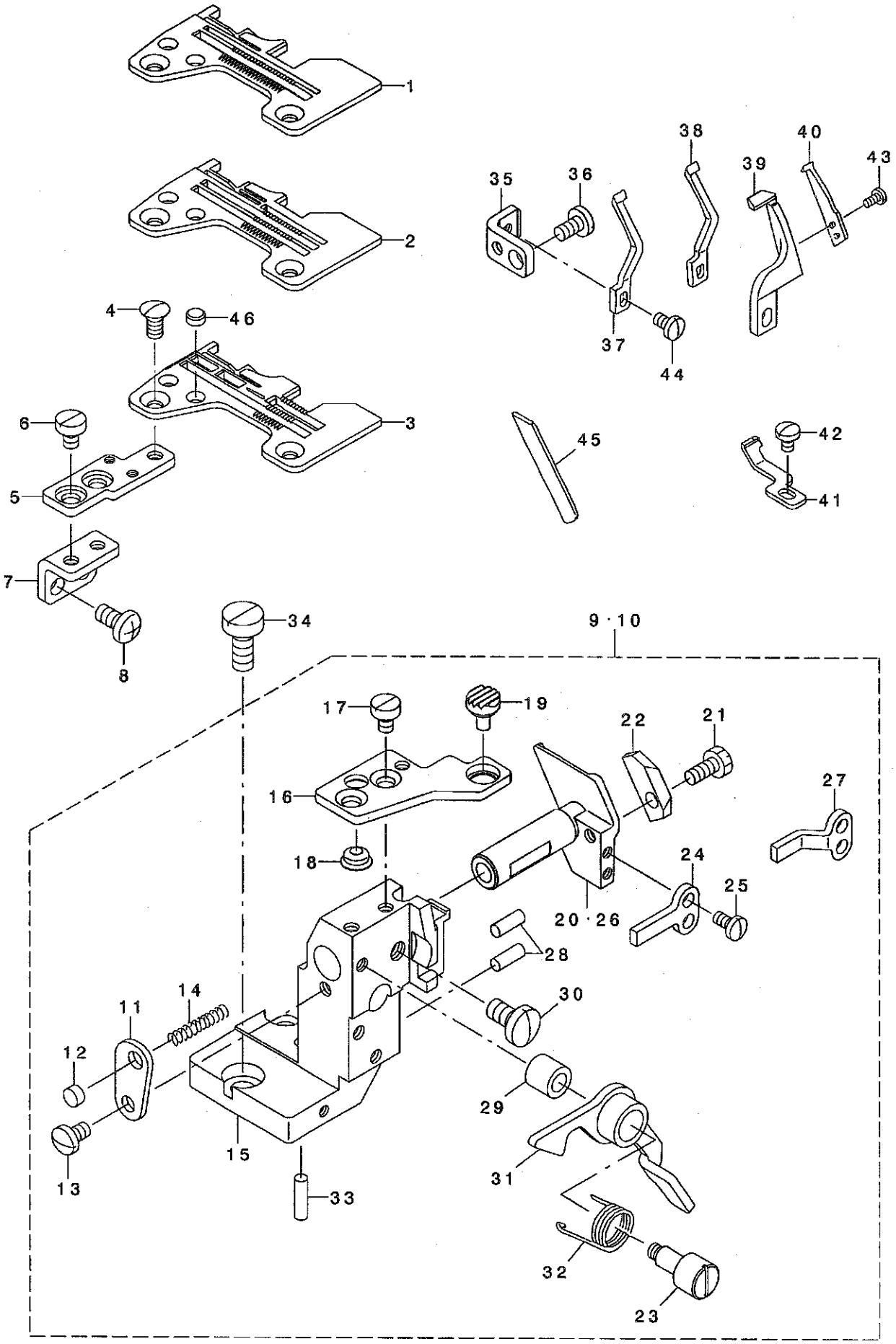
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		400-04731	CENTER THREAD GUIDE	チュウカンイトアンナイ	1
2	05	131-37559	THREAD TENSION SPRING COMPL.	イトチョウシﾊﾞﾈケﾂｺﾞｳ(アカ)	1
3	01	131-38359	THREAD TENSION SPRING COMPL.	イトチョウシﾊﾞﾈケﾂｺﾞｳ(キ)	1
4		131-38656	THREAD TENSION SPRING COMPL.	イトチョウシﾊﾞﾈケﾂｺﾞｳ(アオ)	1
5		131-37807	THREAD TENSION SPRING, RED	イトチョウシﾊﾞﾈ(アカ)	(1)
6		131-38508	THREAD TENSION SPRING, YELLOW	イトチョウシﾊﾞﾈ(キ)	(1)
7		131-38805	THREAD TENSION SPRING, BLUE	イトチョウシﾊﾞﾈ(アオ)	(1)
8		131-37708	THREAD TENSION KNOB, RED	イトチョウシﾂﾏﾐ(アカ)	(1)
9		131-38409	THREAD TENSION KNOB, YELLOW	イトチョウシﾂﾏﾐ(キ)	(1)
10		131-38706	THREAD TENSION KNOB, BLUE	イトチョウシﾂﾏﾐ(アオ)	(1)
11		131-38904	THREAD TENSION BAR	イトチョウシﾎﾞｳ	(1)
12		131-37609	THREAD TENSION DISK PRESSER	イトチョウシｻﾞﾗオサエ	(1)
13		131-37906	SPRING BUSHING	ﾊﾞﾈﾌﾞｯｼｭ	(1)
14		131-38102	THREAD TENSION SPRING FELT	イトチョウシﾊﾞﾈｻﾞﾌｪﾙﾄ	(1)
15		131-38201	THREAD TENSION DISK	イトチョウシｻﾞﾗ	(2)
16		131-38003	THREAD TENSION RUBBER WASHER	イトチョウシｺﾞﾑｻﾞ	(1)
17	04	SS-8110410-TP	SCREW 11/64-40 L= 3.5	トメネジ 11/64-40 L=3.5	2
18	02	132-25107	TESION DISK THREAD GUIDE	チョウシサライトアンナイ	3
19	03	132-25107	TESION DISK THREAD GUIDE	チョウシサライトアンナイ	4
20	04	131-39555	THREAD TENSION POST CONPL.	シタイトチョウシﾎﾞｳケﾂｺﾞｳ	1
21		131-40009	THREAD TENSION POST	シタイトチョウシﾎﾞｳ	(1)
22		131-39605	TESION DISK THREAD GUIDE	チョウシｻﾞ ライトアンナイ	(1)
23		131-39902	THREAD TENSION SPRING FELT	イトチョウシﾊﾞﾈｻﾞﾌｪﾙﾄ	(1)
24		131-39803	THREAD TENSION NUT	シタイトチョウシナット	(1)
25		131-39704	THREAD TENSION SPRING	シタイトチョウシﾊﾞﾈ	(1)
26		229-21407	ROTATION STOPPER	イトチョウシｻﾞﾗカイテントﾞメ	(1)
27		131-38201	THREAD TENSION DISK	イトチョウシｻﾞﾗ	(2)
28	04	PS-0200052-KH	SPRING PIN 2.3X5	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.3X 5	1
29	02	SS-7110710-SL	SCREW 11/64-40 L=7.0	マルヒラネジ 11/64-40 L=7	1
30		SS-4110615-SP	SCREW 11/64-40 L=6	ナベコネジ 11/64-40 L=6	2
31	04	131-28202	THREAD CAM THREAD GUIDE BASE	シタイトカムイトアンナイﾀﾞｲ	1
32	04	131-28301	THREAD CAM THREAD GUIDE A	シタイトカムイトアンナイ A	1
33	04	131-28400	THREAD CAM THREAD GUIDE B	シタイトカムイトアンナイ B	1
34	04	131-28509	LOWER THREAD CAM HOOK	シタイトカムﾂﾒ	1
35	04	131-28608	LOWER THREAD GUIDE	シタイトアンナイ	1
36	04	131-28707	THREAD GUIDE BASE SPRING	イトアンナイﾀﾞｲトメﾊﾞﾈ	1
37	04	B2401-816-000	LOOPER THREAD GUIDE TUBE	シタイト ﾄﾞｰｶﾝ	1
38	04	131-29457	LOWER THREAD CAM COMPL.	シタイトカムケﾂｺﾞｳ	1
39	04	131-30000	LOWER THREAD CAM SHAFT	シタイトカムｼﾞｸ	1
40	04	131-29101	LOWER THREAD CONDUIT GUIDE	シタイトﾄﾞｳカンアンナイ	1
41	04	B3113-352-000	MOUNTING BRACKET	シタルｰﾊﾞ イト ﾄﾞｰｶﾝ トリﾂｹﾀﾞｲ	1
42	04	SD-0600341-TP	HINGE SCREW D=6.0 H=3.4	ﾀﾞﾝﾈｼﾞ	1
43	04	WZ-0640312-K0	WAVED WASHER	ナミｶﾞﾀｻﾞｶﾞﾈ 6.4X11X0.3	1
44	04	SM-4050855-SP	SCREW M5 L=8	ナベﾈｼﾞ M5 L=8	1
45	04	SS-4090415-SP	SCREW 9/64-40 L=4	ナベﾈｼﾞ 9/64-40 L=4	1
46	04	SS-4090415-SP	SCREW 9/64-40 L=4	ナベﾈｼﾞ 9/64-40 L=4	1
47	04	SS-4090415-SP	SCREW 9/64-40 L=4	ナベﾈｼﾞ 9/64-40 L=4	1
48	04	SS-4090415-SP	SCREW 9/64-40 L=4	ナベﾈｼﾞ 9/64-40 L=4	1
49	04	SS-4110515-SP	SCREW 11/64-40 L=5	ナベﾈｼﾞ 11/64-40 L=5	1
50	04	SS-5150510-SP	SCREW 15/64-28 L=5	トラスネジ 15/64-28 L=5	1

NOTE（注記）

01....FOR MO-6104D(1 PC. IS USED.) MO-6104D用（1個使い）
FOR MO-6114D(2 PC. ARE USED.) MO-6114D用（2個使い）
02....FOR MO-6104D MO-6104D用
03....FOR MO-6114D,MO-6116D MO-6114D,MO-6116D用
04....FOR MO-6116D MO-6116D用
05....FOR MO-6116D(2 PC. ARE USED.) MO-6116D用（2個使い）

12. LOWER KNIFE COMPONENTS

下メス関係



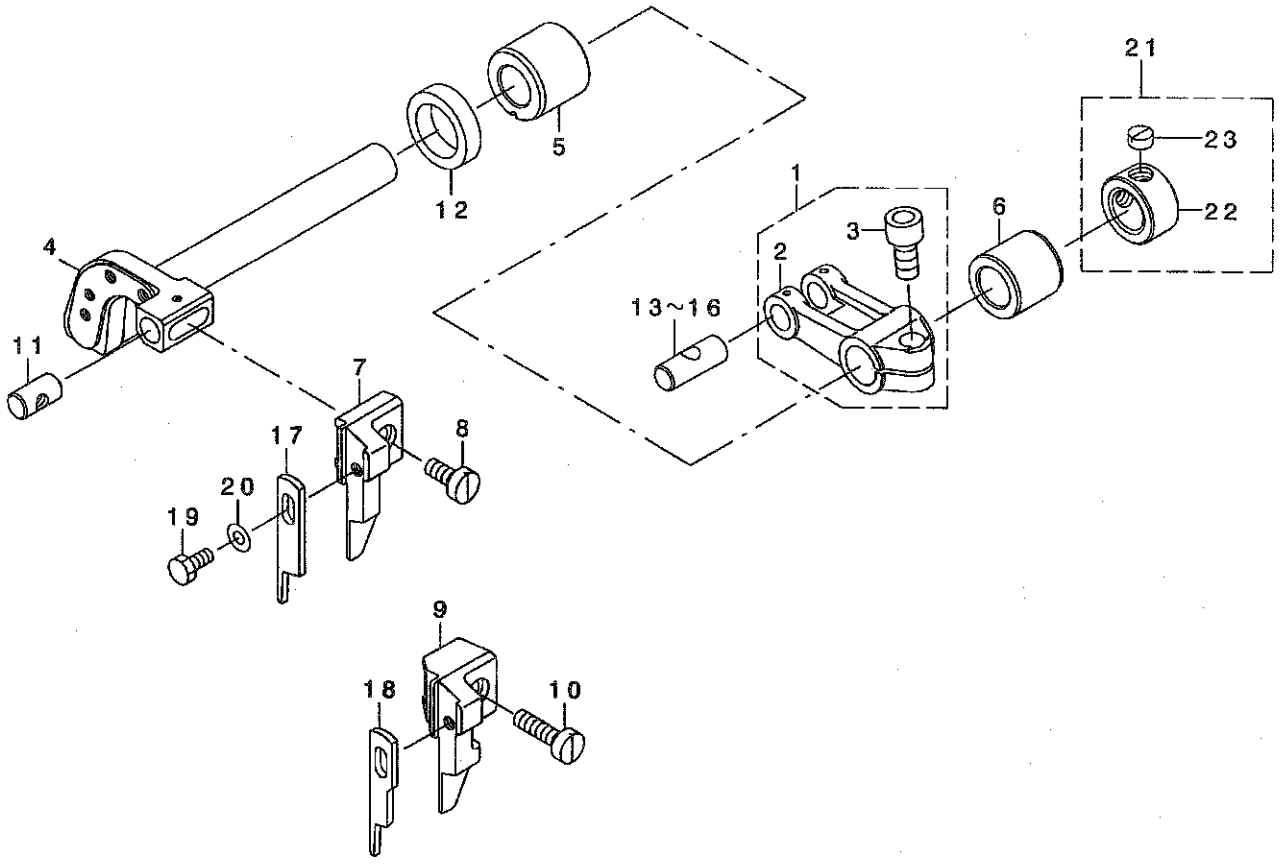
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1	01	R4200-J6E-D00	THROAT PLATE	ハリイタ	1
2	02	R4305-J6E-E00	THROAT PLATE	ハリイタ	1
3	03	R4508-J6E-D00	THROAT PLATE	ハリイタ	1
4		SS-2110910-SL	SCREW 11/64-40 L=9	マルサラネジ 11/64-40 L=8.5	2
5		131-51204	THROAT PLATE BASE B	ハリイタダイ(B)	1
6		SS-6110610-TP	SCREW 11/64-40 L=6	ヒラネジ 11/64-40 L=6	2
7		122-88908	THROAT PLATE BASE B SUPPORT	ハリイタダイ(B)ササエ	1
8		SM-4051055-SP	SCREW	ナベネジ	2
9	04	132-32657	LOWER KNIFE BRACKET ASM.	シタメストリツケタイクミ	1
10	03	132-32756	LOWER KNIFE BRACKET ASM.	シタメストリツケタイクミ	1
11		121-33211	SPRING STOPPER	シタメスバネトメイタ	(1)
12		118-06304	PLUG	ハリイタフタ	(1)
13		SS-7110720-SP	SCREW 11/64-40 L=7	マルヒラネジ 11/64-40 L=7	(1)
14		118-46607	SPRING	シタメス スライドジク バネ	(1)
15		121-32619	LOWER KNIFE BRACKET	シタメストリツケタイ	(1)
16		121-02208	THROAT PLATE BASE A	ハリイタダイ A	(1)
17		SS-6110610-TP	SCREW 11/64-40 L=6	ヒラネジ 11/64-40 L=6	(2)
18		121-03701	RUBBER PLUG B	ヌノダイホウシンコム B	(1)
19		132-35304	RUBBER PLUG A	ヌノダイホウシンコムA	(1)
20	04	121-32700	LOWER KNIFE SLIDE STUD	シタメス スライドジク	(1)
21		SS-9111010-SP	SCREW 11/64-40 L=9.5	ロツカクボルト 11/64-40 L=9.5	(1)
22		121-33104	LOWER KNIFE PRESSER PLATE	シタメス オサエ	(1)
23		121-02810	LEVER SHAFT	ヌノダイカイヘイレバージク	(1)
24	04	121-32908	ROTATING STOPPER	シタメススライドジク マワリトメ	(1)
25		SS-7090710-SP	SCREW 9/64-40 L= 6.8	マルヒラネジ 9/64-40 L=6.8	(2)
26	03	121-32809	LOWER KNIFE SLIDE STUD	シタメス スライドジク	(1)
27	03	121-33005	ROTATING STOPPER	シタメス スライドジクマワリトメ	(1)
28		121-33708	HOLDER PIN	ハリウケササエピン	(2)
29		121-03107	RUBBER PLUG	カイヘイレバーホウシン ブッシュ	(1)
30		SS-7151120-SP	SCREW 15/64-28 L=11	マルヒラネジ 15/64-28 L=11	(1)
31		121-02950	LEVER ASM.	ヌノダイ カイヘイレバークミ	(1)
32		118-02006	LEVER SPRING	ヌノダイ カイヘイレバー バネ	(1)
33		118-46805	HOLDER PIN	ササエピン	(1)
34		SS-6151440-SP	SCREW 15/64-28 L=14	ヒラネジ 15/64-28 L=14	2
35		131-51105	NEEDLE HOLDER SUPPORT	ハリウケササエ	1
36		SS-7110840-SP	SCREW 11/64-40 L=7.8	マルヒラネジ 11/64-40 L=7.8	1
37	01	118-90100	NEEDLE GUARD	ハリウケ	1
38	02	118-90308	NEEDLE GUARD	ハリウケ	1
39	03	120-15301	NEEDLE HOLDER	ハリウケ	1
40	03	120-15400	NEEDLE HOLDER	ハリウケ	1
41	03	121-77903	NEEDLE HOLDER	ハリウケ	1
42	03	SS-7090510-SP	SCREW 9/64-40 L= 4.6	マルヒラネジ 9/64-40 L=4.6	1
43	03	SS-7060510-SP	SCREW 3/32-56 L=4.8	マルヒラネジ 3/32-56 L=4.8	2
44		SS-7090610-SP	SCREW 9/64-40 L=6	マルヒラネジ 9/64-40 L=6	1
45		131-50701	LOWER KNIFE	シタメス	1
46		131-02702	THROAT PLATE COVER	ハリイタフタ	2

NOTE (注記)

01....FOR MO-6104D — MO-6104D用
02....FOR MO-6114D — MO-6114D用
03....FOR MO-6116D — MO-6116D用
04....FOR MO-6104D,MO-6114D — MO-6104D,MO-6114D用

13. UPPER KNIFE COMPONENTS

上メス関係



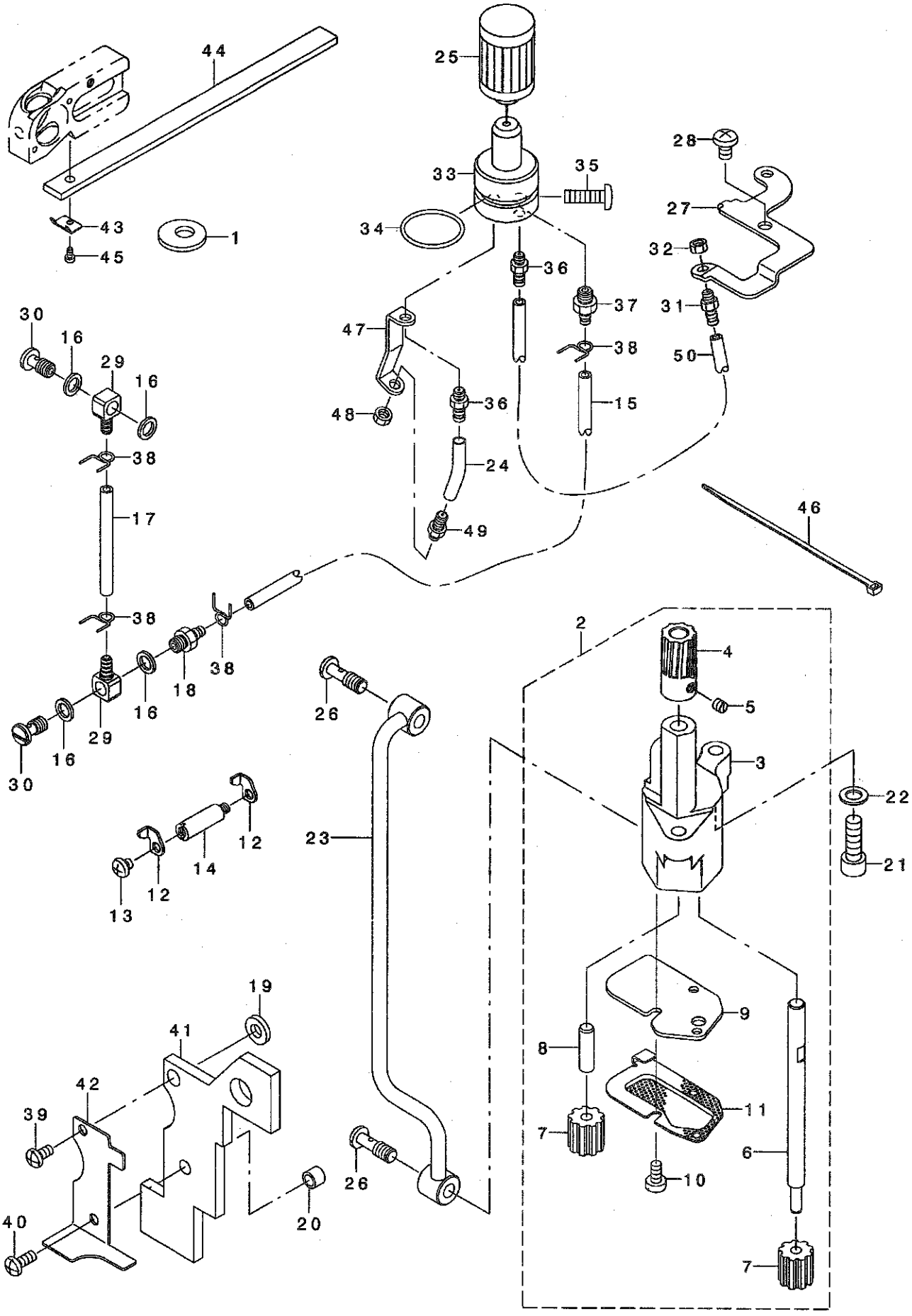
REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		131-47558	FEED FORKED ARM ASM.	ｳﾜﾒｽﾌﾀﾏﾀｳﾃﾞｸﾐ	1
2		131-47509	FEED FORKED ARM	ｳﾜﾒｽﾌﾀﾏﾀｳﾃﾞ	(1)
3		SM-6061402-TP	SCREW M6 L=14	ﾛｯｶｸｱﾅﾈｼﾞ M6 L=14	(1)
4		131-51303	KNIFE DRIVING ARM SHAFT	ﾒｽｳﾃﾞｼﾞｸ	1
5		131-50909	BUSHING, FRONT	ｳﾜﾒｽｼﾞｸﾏｴﾒﾀﾙ	1
6		131-51006	BUSHING, REAR	ｳﾜﾒｽｼﾞｸｳｼﾛﾒﾀﾙ	1
7	01	131-47400	PLAIN KNIFE SUPPORT A	ﾋﾗﾒｽｻｻｴ(A)	1
8	01	SS-6111040-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	1
9	02	131-47301	PLAIN KNIFE SUPPORT	ﾋﾗﾒｽｻｻｴ	1
10	02	SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	1
11		131-50800	UPPER KNIFE GUIDE SHAFT	ｳﾜﾒｽｶﾞｲﾄﾞｼﾞｸ	1
12		115-66809	OIL SEAL	ｳﾜﾒｽｼﾞｸ ｵｲﾙｼｰﾙ	1
13	03	131-22007	CRANK PIN A	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝA	1
14	03	131-22106	CRANK PIN B	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝB	1
15	03	131-22205	CRANK PIN C	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝC	1
16	03	131-22304	CRANK PIN D	ｵｸﾘﾌﾀﾏﾀｸﾗﾝｸﾋﾟﾝD	1
17	01	131-50503	PLAIN KNIFE	ﾋﾗﾒｽ	1
18	02	131-50602	PLAIN KNIFE	ﾋﾗﾒｽ	1
19		SS-9090823-TP	BOLT 9/64-40 L=8	ﾛｯｶｸﾎﾞﾙﾄ	1
20		WP-0370316-SD	WASHER 3.7X8X0.3	ﾋﾗｻﾞｶﾞﾈ 3.7X8X0.3	1
21		131-72655	THRUST COLLAR ASM.	ﾒｽｸﾄﾞｳｼﾞｸｽﾗｽﾄｶﾗｰ(ｸﾐ)	1
22		131-72606	THRUST COLLAR	ﾒｽｸﾄﾞｳｼﾞｸｽﾗｽﾄｶﾗｰ	(1)
23		SS-8660330-SP	SCREW 1/4-40 L= 3.0	ﾄﾒﾈｼﾞ 1/4-40 L=3	(2)

NOTE (注記)

01....FOR MO-6104D,MO-6114D　MO-6104D,MO-6114D用
02....FOR MO-6116D　MO-6116D用
03....SELECTIVE PARTS　選択部品

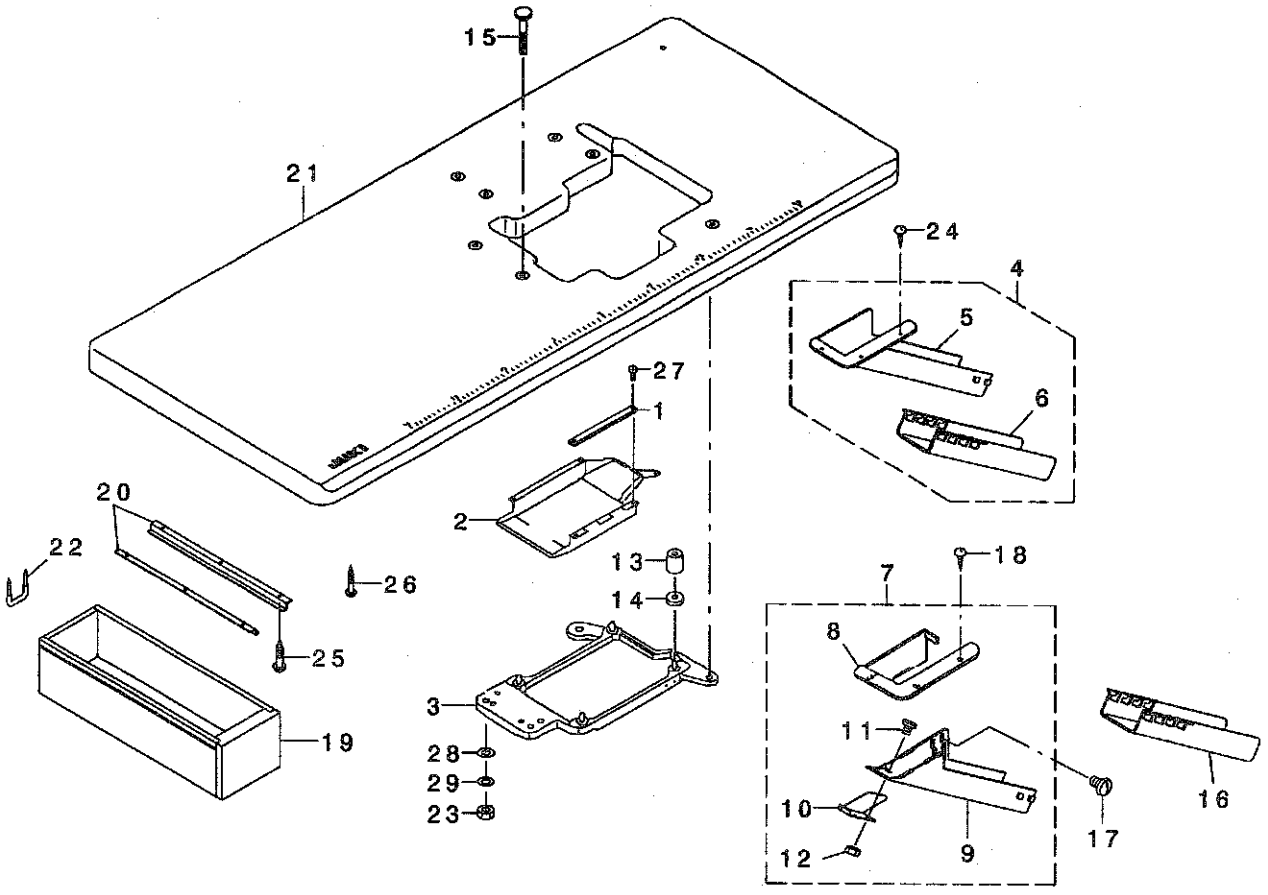
14. LUBRICATION MECHANISM COMPONENTS

給油装置関係



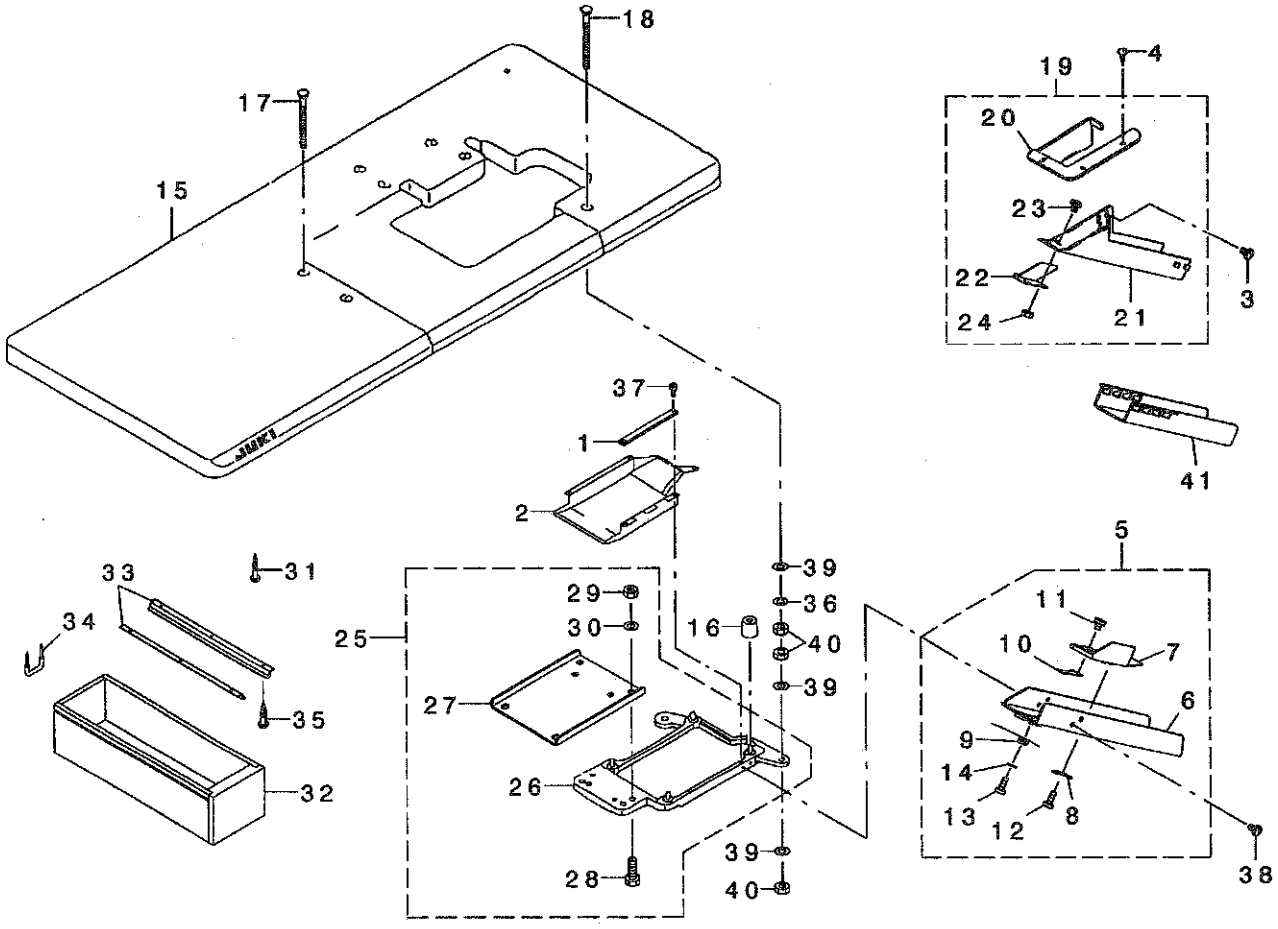
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		400-04750	UPPER LOOPER ROOM HOLE FELT	ｳﾜﾙｰﾊﾟｰｼﾂｱﾅﾌｪﾙﾄ	1
2	*	400-24112	OIL PUMP COMPL.	ｷｭｳﾕﾎﾟﾝﾌﾟﾀｲｹﾂｺﾞｳ	1
3		400-04738	LUBRICATION PUMP BODY	ｷｭｳﾕﾎﾟﾝﾌﾟﾀｲ	(1)
4		400-04739	WORM GEAR	ｳｫｰﾑｷﾞﾔ	(1)
5		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	(2)
6		400-04740	LUBRICATION PUMP SHAFT (LARGE)	ｷｭｳﾕﾎﾟﾝﾌﾟｼﾞｸ(ﾀﾞｲ)	(1)
7		118-40303	OIL PUMP PINION	ﾎﾟﾝﾌﾟﾖｳ ﾋﾟﾆｵﾝ	(2)
8		118-40402	GEAR PUMP SHAFT	ｷﾞﾔﾎﾟﾝﾌﾟｼﾞｸ ｼｮｰ	(1)
9	*	400-18264	PUMP COVER	ﾎﾟﾝﾌﾟｼﾂﾌﾀ	(1)
10	*	SS-6090810-SP	SCREW 9/64-40 L= 7.5	ﾋﾗﾈｼﾞ 9/64-40 L=7.5	(3)
11	*	400-18263	PUMP NET	ﾎﾟﾝﾌﾟｱﾐ	(1)
12		132-28903	OIL FELT PRESSER	ﾊﾘｸﾄﾞｳﾋﾟﾝｷｭｳﾕﾌｪﾙﾄｵｻｴ	2
13		310-18005	SCREW	ﾅﾍﾞﾈｼﾞ	1
14		132-29000	FELT PRESSER SPACER	ﾊﾘｷｭｳﾕﾌｪﾙﾄｵｻｴｽﾍﾟｰｻｰ	1
15		BP-3000001-0R	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.25
16		400-04749	GASCKET	Cﾒﾀﾙｷｭｳﾕｼﾞｮｲﾝﾄﾊﾟｯｷﾝ	4
17		BP-3000001-0R	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.05
18		SQ-1150451-MZ	CONNECTING SCREW	ﾁｭｰﾌﾞﾚﾝｹﾂﾈｼﾞ	1
19		B3013-141-H0A	WASHER	Lｲﾀﾛﾂﾄ ｵｻｴｶﾞﾈ ｻﾞｶﾞﾈ	1
20		B4122-804-000	ROLLER	ﾇﾉﾀﾞｲ ｽﾄﾂﾊﾟ - ｺﾛ	1
21		SM-6061802-TP	SCREW M6 L=18	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ	2
22		WP-0651056-SD	WASHER 6.5X11X1	ﾋﾗｻﾞｶﾞﾈ 6.5X11X1	2
23		400-04743	LUBRICATION PIPE ASM.	ｷｭｳﾕﾊﾟｲﾌﾟｸﾐ	1
24		BP-3000001-0R	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.03
25		118-43208	CARTRIDGE FILTER	ｶｰﾄﾘｯｼﾞﾌｨﾙﾀｰ	1
26		SQ-1150454-SD	CONNECTING SCREW	ﾊﾟｲﾌﾟﾚﾝｹﾂﾈｼﾞ	2
27		131-43805	EXHAUST PORT SUPPORT	ﾄｼｭﾂｸﾞﾁｻｻｴ	1
28		SM-4050855-SP	SCREW	ﾅﾍﾞﾈｼﾞ M5 L=8	1
29		SQ-0000451-MZ	CONNECTING SCREW	ﾊﾟｲﾌﾟﾚﾝｹﾂﾈｼﾞ	2
30		SQ-1150441-SD	CONNECTING SCREW	ﾊﾟｲﾌﾟﾚﾝｹﾂﾈｼﾞ	2
31		SQ-1110451-MZ	CONNECTING SCREW	ﾊﾟｲﾌﾟﾚﾝｹﾂﾈｼﾞ	1
32		NS-6110310-SP	NUT 11/64-40	ﾛﾂｶｸﾅｯﾄ 11/64-40	1
33		131-42955	FILTER GUIDE ASM.	ﾌｨﾙﾀｰｶﾞｲﾄﾞ(ｸﾐ)	1
34		131-70808	RUBBER RING	Oﾘﾝｸﾞ	1
35		SM-4051601-SC	SCREW M5X0.8 L=16	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=16	1
36		SQ-1110451-MZ	CONNECTING SCREW	ﾊﾟｲﾌﾟﾚﾝｹﾂﾈｼﾞ	2
37		SQ-1150451-MZ	CONNECTING SCREW	ﾁｭｰﾌﾞﾚﾝｹﾂﾈｼﾞ	1
38		131-42609	OIL TUBE HOLDER	ﾊﾟｲﾌﾟﾄﾞﾒ	4
39		SM-4040855-SP	SCREW	ﾅﾍﾞﾈｼﾞ	1
40		SM-4041055-SP	SCREW	ﾅﾍﾞﾈｼﾞ M4 L=10	1
41		400-04748	NEEDLE LUBRICATION FELT	ﾊﾘｷｭｳﾕﾌｪﾙﾄ	1
42		400-04747	FELT PRESSER	ﾊﾘｷｭｳﾕﾌｪﾙﾄｵｻｴ	1
43		131-43607	OIL FELT PRESSER	ｳﾜﾙｰﾊﾟｰｷｭｳﾕﾌｪﾙﾄｵｻｴ	1
44		400-04746	UPPER LOOPER LUBRICATION FELT	ｳﾜﾙｰﾊﾟｰｷｭｳﾕﾌｪﾙﾄ	1
45		SS-6060440-TP	SCREW 3/32-56 L=3.5	ﾋﾗﾈｼﾞ	1
46		EA-9500B01-00	CABLE BAND	ｿｸｾﾝﾊﾞﾝﾄﾞ	1
47		132-29208	WORM EXHAUST PORT GUIDE	ｳｫｰﾑﾄｼｭﾂｸﾞﾁｶﾞｲﾄﾞ	1
48		NS-6110310-SP	NUT 11/64-40	ﾛﾂｶｸﾅｯﾄ 11/64-40	1
49		SQ-1110451-MZ	CONNECTING SCREW	ﾊﾟｲﾌﾟﾚﾝｹﾂﾈｼﾞ	1
50		236-30007	TUBE	ﾁｭｰﾌﾞ	0.17

15. SEMI-SUNKEN TYPE TABLE COMPONENTS
卓上式テーブル関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		118-50815	CASE SPONGE	ｹｰｽｽﾎﾟﾝｼﾞ	1
2		118-49411	COOLING FAN CASE	ｿｳﾌｳｹｰｽ	1
3		118-49361	FRAME SUPPORT PLATE ASM.	ﾌﾚｰﾑｳｹｲﾀｸﾐ	1
4	01	123-41954	CLOTH WASTE CHUTE ASM.	ﾇﾉｸﾞｽﾞ ｼｭｰﾄ(ﾀｸｼﾞﾖｳ)ｸﾐ	1
5		123-41905	CLOTH WASTE CHUTE(SEMI-SUNKEN)	ﾇﾉｸﾞｽﾞ ｼｭｰﾄ(ﾀｸｼﾞﾖｳ)	(1)
6		123-41806	CLOTH WASTE CHUTE	ﾇﾉｸﾞｽﾞ ｼｭｰﾄ	(1)
7	02	131-55759	CLOTH WASTE CHUTE ASM.	ﾇﾉｸﾞｽﾞ ｼｭｰﾄ(ｸﾐ)	1
8		131-55601	CLOTH WASTE CHUTE INLET	ﾇﾉｸﾞｽﾞ ｼｭｰﾄｸﾞﾁ	(1)
9		131-55700	CLOTH WASTE CHUTE, UPPER	ﾇﾉｸﾞｽﾞ ｼｭｰﾄｳｴ	(1)
10		131-55502	CHUTE SUPPORT	ｼｭｰﾄｻﾎﾟｴ	(1)
11		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	(3)
12		NS-6090310-SP	NUT 9/64-40	ﾛｯｶｸﾅｯﾄ 9/64-40	(3)
13		131-55403	DUST-PROOF RUBBER	ﾎﾞｳｼﾝｺﾞﾑ	4
14		131-56500	DUST-PROOF RUBBER SPACER	ﾎﾞｳｼﾝｺﾞﾑｽﾍﾟｰｻｰ	4
15		131-55007	HOLDING PLATE BOLT	ｳｹｲﾀﾎﾞﾙﾄ	4
16	02	123-41806	CLOTH WASTE CHUTE	ﾇﾉｸﾞｽﾞ ｼｭｰﾄ	1
17	02	SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	2
18	02	SK-2351600-SC	WOOD SCREW D=3.5 L=16	ﾏﾙｻﾗﾓｸﾈｼﾞ	3
19		111-55108	DRAWER	ﾋｷﾀﾞｼ	1
20		111-55207	DRAWER SUPPORT	ﾋｷﾀﾞｼ ｻﾎﾟｴ	2
21		119-59400	TABLE (SEMI-SUNKEN)	ﾃｰﾌﾞﾙ (ﾀｸｼﾞﾖｳ)	1
22		D8204-555-D00	DRAWER STOPPER	ﾋｷﾀﾞｼｽﾄｯﾊﾟｰ	1
23		NS-6240630-SE	NUT 3/8-18	ﾛｯｶｸﾅｯﾄ	4
24	01	SK-2351600-SC	WOOD SCREW D=3.5 L=16	ﾏﾙｻﾗﾓｸﾈｼﾞ	3
25		SK-3311500-SC	WOOD SCREW D=3.1 L=15	ﾏﾙﾓｸﾈｼﾞ D=3.1 L=15	6
26		SK-3513200-SC	WOOD SCREW D=5.1 L=32	ﾏﾙﾓｸﾈｼﾞ D=5.1 L=32	4
27		SS-6090630-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	5
28		WP-1002036-SE	WASHER 10X21X2	ﾋﾗｻﾞｶﾞﾈ	4
29		WS-1002560-KR	SPRING WASHER 10X18X2.5	ﾊﾞﾈｻﾞｶﾞﾈ 10X18X2.5	4
		NOTE (注記)	01....EXCEPT JE	JEは除く	
			02....FOR JE	JE用	

16. FULLY-SUNKEN TYPE TABLE COMPONENTS
全沈式テーブル関係



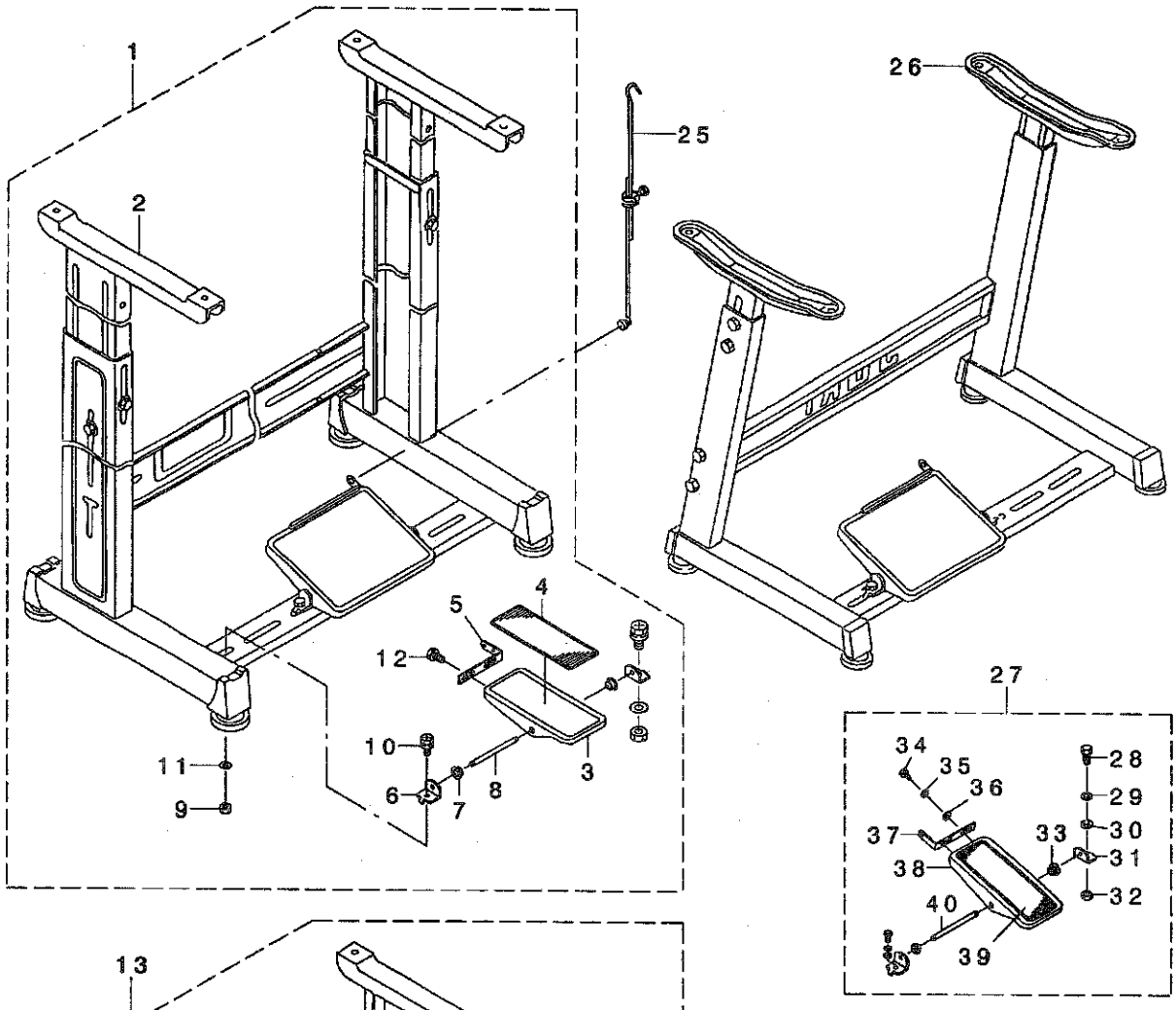
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		118-50815	CASE SPONGE	ｹｰｽｽﾎﾟﾝｼﾞ	1
2		118-49411	COOLING FAN CASE	ｿｳﾌｳｹｰｽ	1
3	02	SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	2
4	02	SK-2351600-SC	WOOD SCREW D=3.5 L=16	ﾏﾙﾅﾍﾗﾓｸﾈｼﾞ	3
5	01	131-55858	CLOTH WASTE CHUTE ASM.	ﾇﾉｸｽﾞｼｭｰﾄ(ｾﾝｻﾝ)ｸﾐ	1
6		131-56203	CLOTH WASTE CHUTE	ﾇﾉｸｽﾞｼｭｰﾄ(ｾﾝｻﾝ)	(1)
7		131-56302	CLOTH WASTE CHUTE INLET	ﾇﾉｸｽﾞｼｭｰﾄｸﾞﾁ	(1)
8		131-55908	CHUTE INLET LEVER	ｼｭｰﾄｸﾞﾚﾊﾞｰ	(1)
9		131-56005	CHUTE INLET SPRING	ｼｭｰﾄｸﾞﾁﾊﾞﾈ	(1)
10		131-56104	CHUTE INLET RUBBER	ｼｭｰﾄｸﾞﾁｺﾞﾑ	(1)
11		SS-6090420-SP	SCREW 9/64-40 L= 4.0	ﾋﾗﾈｼﾞ 9/64-40 L=4	(2)
12		ST-6030821-0A	SCREW D=3-24 L=8	ﾀｯﾋﾟﾝﾈｼﾞ D=3-24 L=8	(2)
13		ST-6030821-0A	SCREW D=3-24 L=8	ﾀｯﾋﾟﾝﾈｼﾞ D=3-24 L=8	(1)
14		WP-0370316-SD	WASHER 3.7X8X0.3	ﾋﾗﾃﾞｶﾞﾈ 3.7X8X0.3	(1)
15		119-59558	TABLE ASM.	ﾃｰﾌﾞﾙ(ｾﾝｻﾝ) ｸﾐ	1
16		131-55403	DUST-PROOF RUBBER	ﾎﾞｳｼﾝｺﾞﾑ	4
17		131-55106	HOLDING PLATE BOLT C	ｳｹｲﾀﾎﾞﾙﾄ(C)	2
18		131-55205	HOLDING PLATE BOLT D	ｳｹｲﾀﾎﾞﾙﾄ(D)	2
19	02	131-55759	CLOTH WASTE CHUTE ASM.	ﾇﾉｸｽﾞｼｭｰﾄ(ｸﾐ)	1
20		131-55601	CLOTH WASTE CHUTE INLET	ﾇﾉｸｽﾞｼｭｰﾄｸﾞﾁ	(1)
21		131-55700	CLOTH WASTE CHUTE, UPPER	ﾇﾉｸｽﾞｼｭｰﾄｳｴ	(1)
22		131-55502	CHUTE SUPPORT	ｼｭｰﾄｻﾎﾟｰﾄ	(1)
23		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	(3)
24		NS-6090310-SP	NUT 9/64-40	ﾛｯｶｸﾅｯﾄ 9/64-40	(3)
25		118-49379	FRAME SUPPORT PLATE ASM.	ﾌﾚｰﾑｳｹｲﾀｻﾎﾟｰﾄｸﾐ(ｾﾝｻﾝﾖｷ)	1
26		118-49361	FRAME SUPPORT PLATE ASM.	ﾌﾚｰﾑｳｹｲﾀｸﾐ	(1)
27		131-55304	FRAME HOLDING PLATE COUPLING	ﾌﾚｰﾑｳｹｲﾀﾂﾅｷﾞﾃ	(1)
28		SM-9082513-CF	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ M8 L=25	(4)
29		NM-6080600-SM	NUT M8	ﾛｯｶｸﾅｯﾄ M8 ﾘｭｳ	(4)
30		WP-0850002-SC	WASHER 8.5X18X1.6	ﾋﾗﾃﾞｶﾞﾈ 8.5X18X1.6	(4)
31		SK-3513200-SC	WOOD SCREW D=5.1 L=32	ﾏﾙﾓｸﾈｼﾞ D=5.1 L=32	4
32		111-55108	DRAWER	ﾋｷﾀﾞｼ	1
33		111-55207	DRAWER SUPPORT	ﾋｷﾀﾞｼｻﾎﾟｰﾄ	2
34		D8204-555-D00	DRAWER STOPPER	ﾋｷﾀﾞｼｽﾄｯﾊﾟｰ	1
35		SK-3311500-SC	WOOD SCREW D=3.1 L=15	ﾏﾙﾓｸﾈｼﾞ D=3.1 L=15	6
36		WS-1002560-KR	SPRING WASHER 10X18X2.5	ﾊﾞﾈﾃﾞｶﾞﾈ 10X18X2.5	4
37		SS-6090630-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	5
38	01	SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	2
39		WP-1002036-SE	WASHER 10X21X2	ﾋﾗﾃﾞｶﾞﾈ	12
40		NS-6240630-SE	NUT 3/8-18	ﾛｯｶｸﾅｯﾄ	12
41	02	123-41806	CLOTH WASTE CHUTE	ﾇﾉｸｽﾞｼｭｰﾄ	1

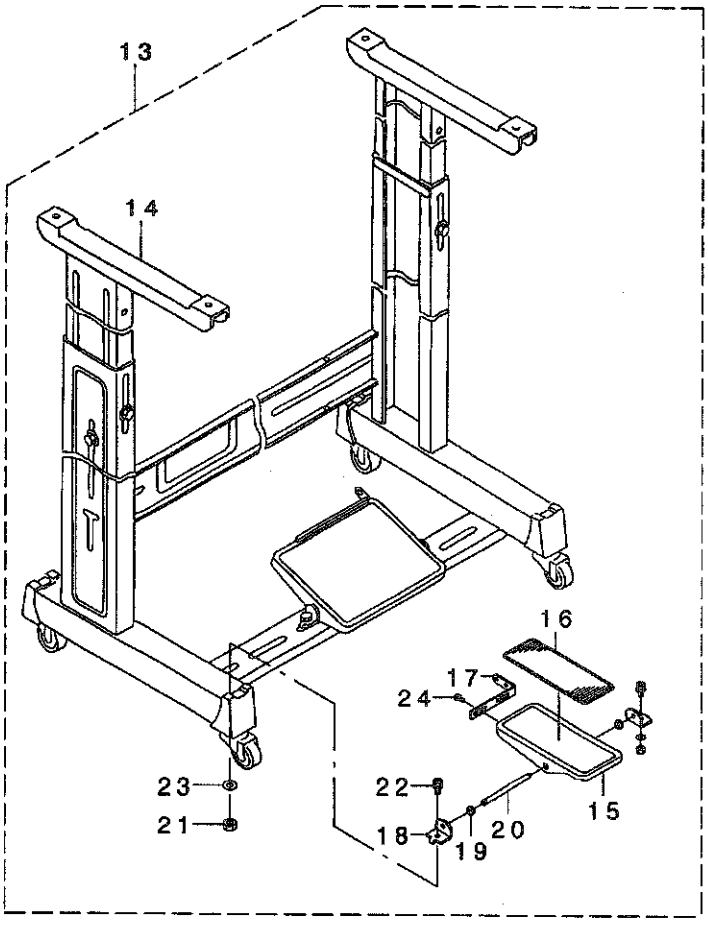
NOTE (注記)

01....EXCEPT JE　JEは除く
02....FOR JE　JE用

17. STAND COMPONENTS (Z・T)

脚関係 (Z・T)

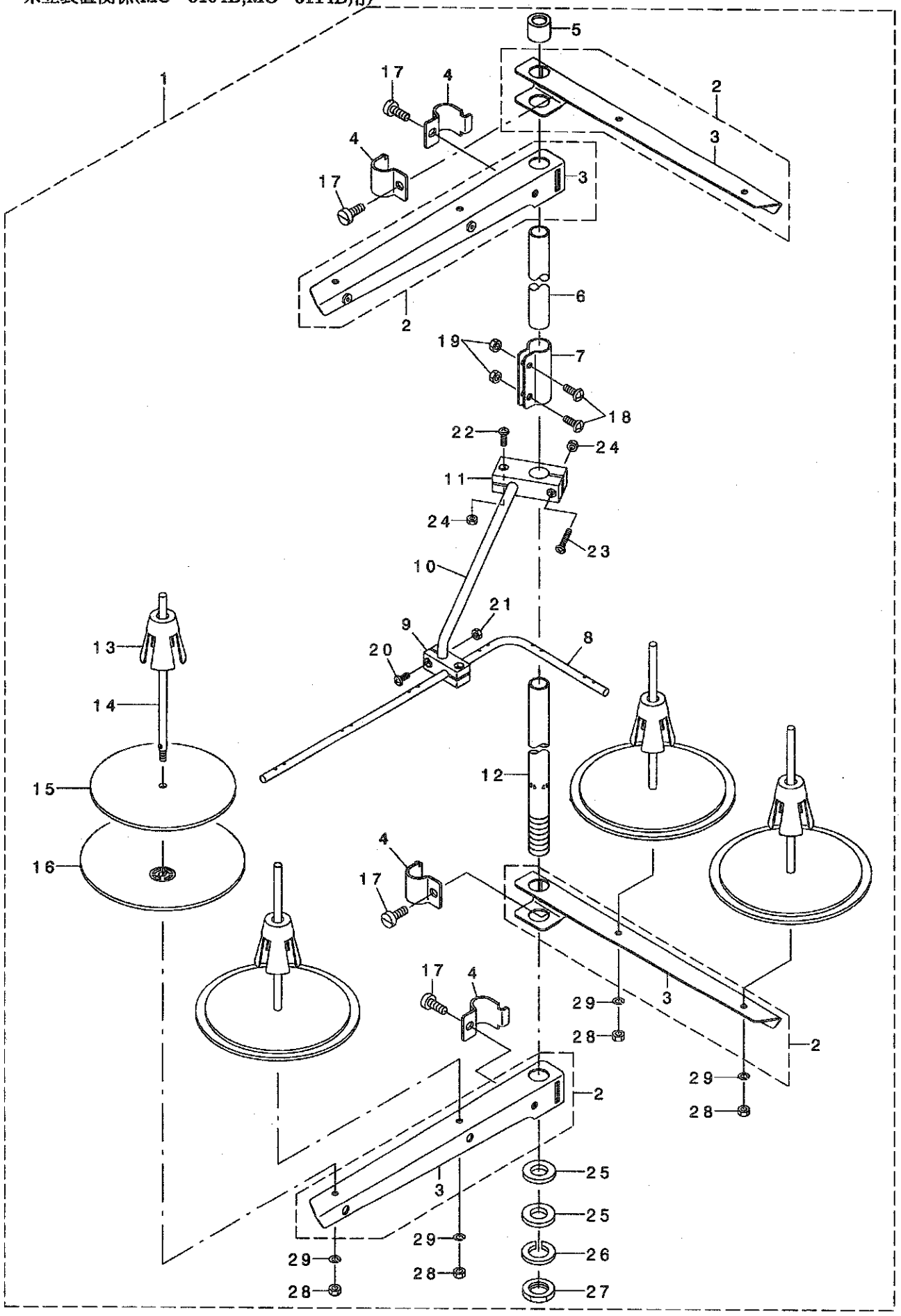




REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		119-60655	T STAND JUNCTION	Tキャクケツゴウ	1
2		111-57567	T LEG JUNCTION	Tキャクケツゴウ	(1)
3		GPF-06060000	PEDAL	ペダル	(1)
4		GPF-06070000	PEDAL MAT	ペダル マット	(1)
5		GPF-06080000	PEDAL ADJUSTING PLATE	フミイタ チョウセツバン	(1)
6		111-59001	PEDAL SHAFT BRACKET	フミイタ ジクウケ	(2)
7		D8113-555-B00	PEDAL BUSHING	フミイタ ブッシュ	(2)
8		B8153-771-000	PEDAL CONNECTING ROD	ペダルシク	(1)
9		NM-6080001-SE	NUT M8	ロッカクナット M8 1シュ	(2)
10		SL-9082091-SE	WASHER HEXAGONAL BOLT	サカネツキロッカクボルト	(2)
11		WP-0871602-SE	WASHER 8.7X18X1.6	ヒラサカネ 8.7X18X1.6	(2)
12		SL-9061291-SE	WASHER HEXAGONAL BOLT M6 L=12	サカネツキロッカクボルト	(2)
13		119-60754	T STAND JUNCTION(WITH CASTER)	Tキャクケツゴウ(キャスターツキ)	1
14		111-59365	T STAND JUNCTION	Tキャクケツゴウ	(1)
15		GPF-06060000	PEDAL	ペダル	(1)
16		GPF-06070000	PEDAL MAT	ペダル マット	(1)
17		GPF-06080000	PEDAL ADJUSTING PLATE	フミイタ チョウセツバン	(1)
18		111-59001	PEDAL SHAFT BRACKET	フミイタ ジクウケ	(2)
19		D8113-555-B00	PEDAL BUSHING	フミイタ ブッシュ	(2)
20		B8153-771-000	PEDAL CONNECTING ROD	ペダルシク	(1)
21		NM-6080001-SE	NUT M8	ロッカクナット M8 1シュ	(2)
22		SL-9082091-SE	WASHER HEXAGONAL BOLT	サカネツキロッカクボルト	(2)
23		WP-0871602-SE	WASHER 8.7X18X1.6	ヒラサカネ 8.7X18X1.6	(2)
24		SL-9061291-SE	WASHER HEXAGONAL BOLT M6 L=12	サカネツキロッカクボルト	(2)
25		B7114-012-0A0	MOTOR CONNECTING ROD ASM.	レンケツボ - ツキテ クミ	1
26		111-51065	Z LEG JUNCTION (B)	Z キャク ケツゴウ (B)	1
27		B8151-771-0A0	PEDAL ASM.	Zキャクヨー ペダル クミ	1
28		SM-9082023-SE	SCREW M8 L=20	ロッカクボルト M8 L=20	(2)
29		WS-0861410-KR	SPRING WASHER 8.6X15X1.4	バネサカネ 8.6X15X1.4	(2)
30		WP-0871602-SE	WASHER 8.7X18X1.6	ヒラサカネ 8.7X18X1.6	(4)
31		111-51909	PEDAL SHAFT BRACKET	フミイタ ジクウケ	(2)
32		NM-6080721-SE	NUT M8	ロッカクナット M8	(2)
33		D8113-555-B00	PEDAL BUSHING	フミイタ ブッシュ	(2)
34		SM-9061203-SE	SCREW M6 L=12	ロッカクボルト M6 L=12	(2)
35		WS-0621210-KR	SPRING WASHER 6.2X11.4X1.2	バネサカネ 6.2X11.4X1.2	(2)
36		WP-0671016-SE	WASHER 6.7X13X1	ヒラサカネ 6.7X13X1	(2)
37		112-46600	PEDAL ADJUSTING PLATE	フミイタ チョウセツ イタ	(1)
38		112-46501	PEDAL	ペダル	(1)
39		B8152-771-000	PEDAL MAT	ペダルマット	(1)
40		B8153-771-000	PEDAL CONNECTING ROD	ペダルシク	(1)

18. THREAD STAND COMPONENTS (FOR MO-6104D,MO-6114D)

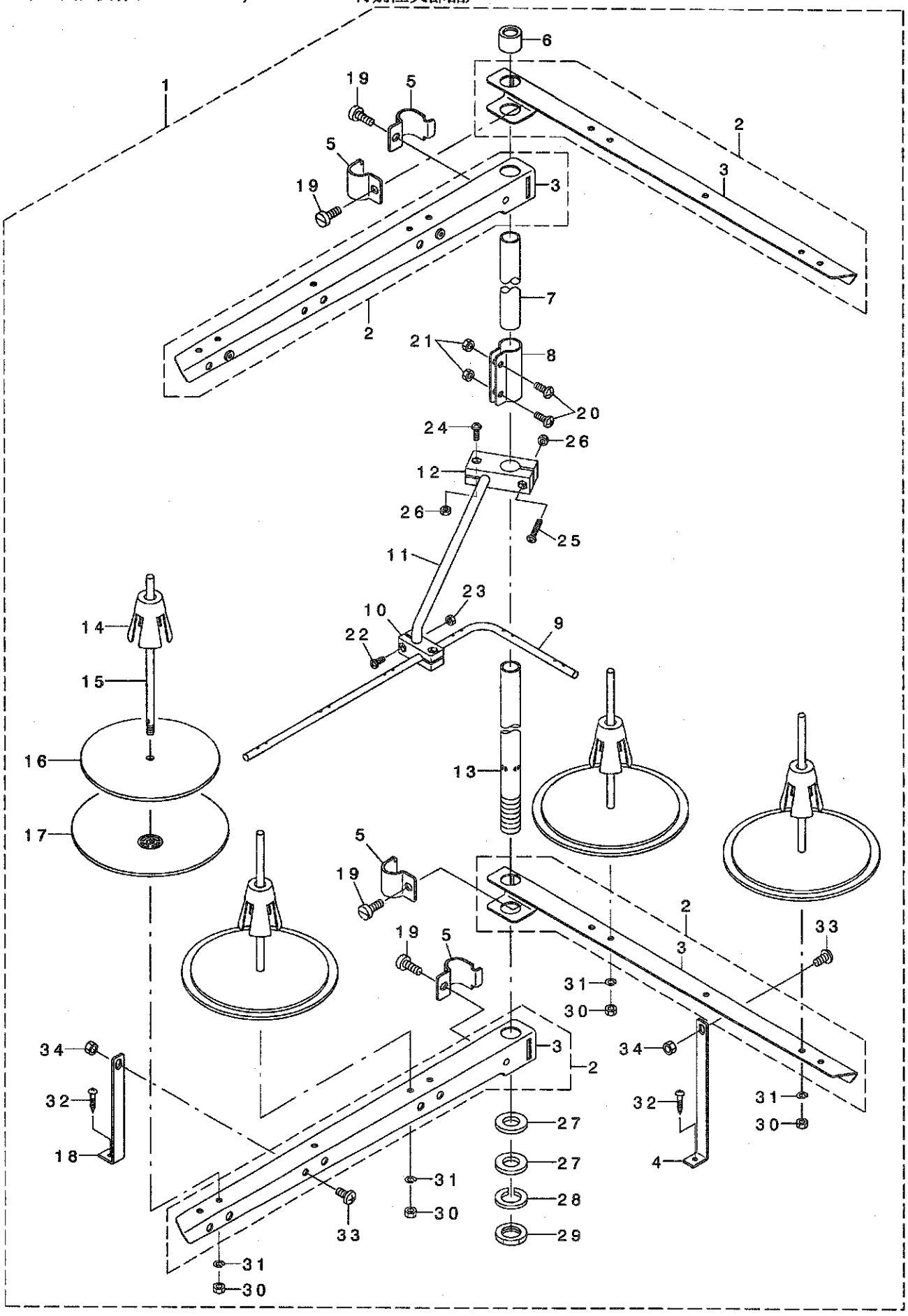
糸立装置関係(MO-6104D,MO-6114D用)



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		131-67556	THREAD STANDING DEVICE ASM.	イトタテソウチ(クミ)	1
2		229-30556	SPOOL REST ARM ASM.	イトタテウデ (クミ)	(4)
3		229-30507	SPOOL REST ARM	イトタテウデ	(1)
4		229-30705	THREAD GUIDE ARM JOINT	イトタテホ゛ウシメカナク゛	(4)
5		229-31406	THREAD STANDING ROD RUBBER CAP	イトタテホ゛ウホコ゛コ゛ム	(1)
6		229-30408	THREAD STANDING ROD, UPPER	イトタテホ゛ウ(ウエ)	(1)
7		229-31307	THREAD STANDING ROD JOINT	イトタテホ゛ウツキ゛テ	(1)
8		131-67903	THREAD STANDING THREAD GUIDE	イトタテイトアンナイ	(1)
9		131-68000	THREAD STANDING GUIDE BASE	イトタテイトアンナイ(シタ)ダ゛イ	(1)
10		131-68109	THREAD STANDING GUIDE ARM	イトタテイトアンナイウデ゛	(1)
11		131-68208	THREAD STANDING GUIDE ARM BASE	イトタテイトアンナイウデ゛ダ゛イ	(1)
12		229-30309	THREAD STANDING ROD, LOWER	イトタテホ゛ウ(シタ)	(1)
13		229-31109	SPOOL RETAINER	イトマキフレト゛メ	(4)
14		229-31000	SPOOL PIN	イトマキウケホ゛ウ	(4)
15		229-30903	SPOOL REST CUSHION	イトマキウケサ゛ラクッション	(4)
16		229-30804	SPOOL REST	イトマキウケサ゛ラ	(4)
17		SM-6061610-SC	SCREW M6 L=16	ヒラコネシ゛ M6 L=15	(4)
18		SM-4051405-SE	SCREW M5 L=14	ナヘ゛コネシ゛ M5 L=14	(2)
19		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
20		SM-4041001-SC	SCREW M4X0.7 L=10	ナヘ゛コネシ゛ M4X0.7 L=10	(2)
21		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シユ	(2)
22		SM-4041201-SC	SCREW M4 L=12	ナヘ゛コネシ゛ M4 L=12	(1)
23		SM-4042001-SC	SCREW M4 X 20	ナヘ゛コネシ゛ M4X0.7 L=20	(1)
24		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シユ	(2)
25		WP-1612616-SE	WASHER 16X30X2.6	ヒラサ゛カ゛ネ	(2)
26		WS-1643202-KR	SPRING WASHER	ハ゛ネサ゛カ゛ネ 16.4X26.6X3.2	(1)
27		NM-6160511-SE	NUT M16X1.5	ロツカクナツト M16X1.5 1シユ	(1)
28		NM-6050001-SE	NUT M5	ロツカクナツト M5	(4)
29		WS-0510002-KN	SPRING WASHER	ハ゛ネサ゛カ゛ネ 5.1X9.2X1.3	(4)

19. THREAD STAND COMPONENTS (MO-6104D,MO-6114D SPECIAL ORDER PARTS)

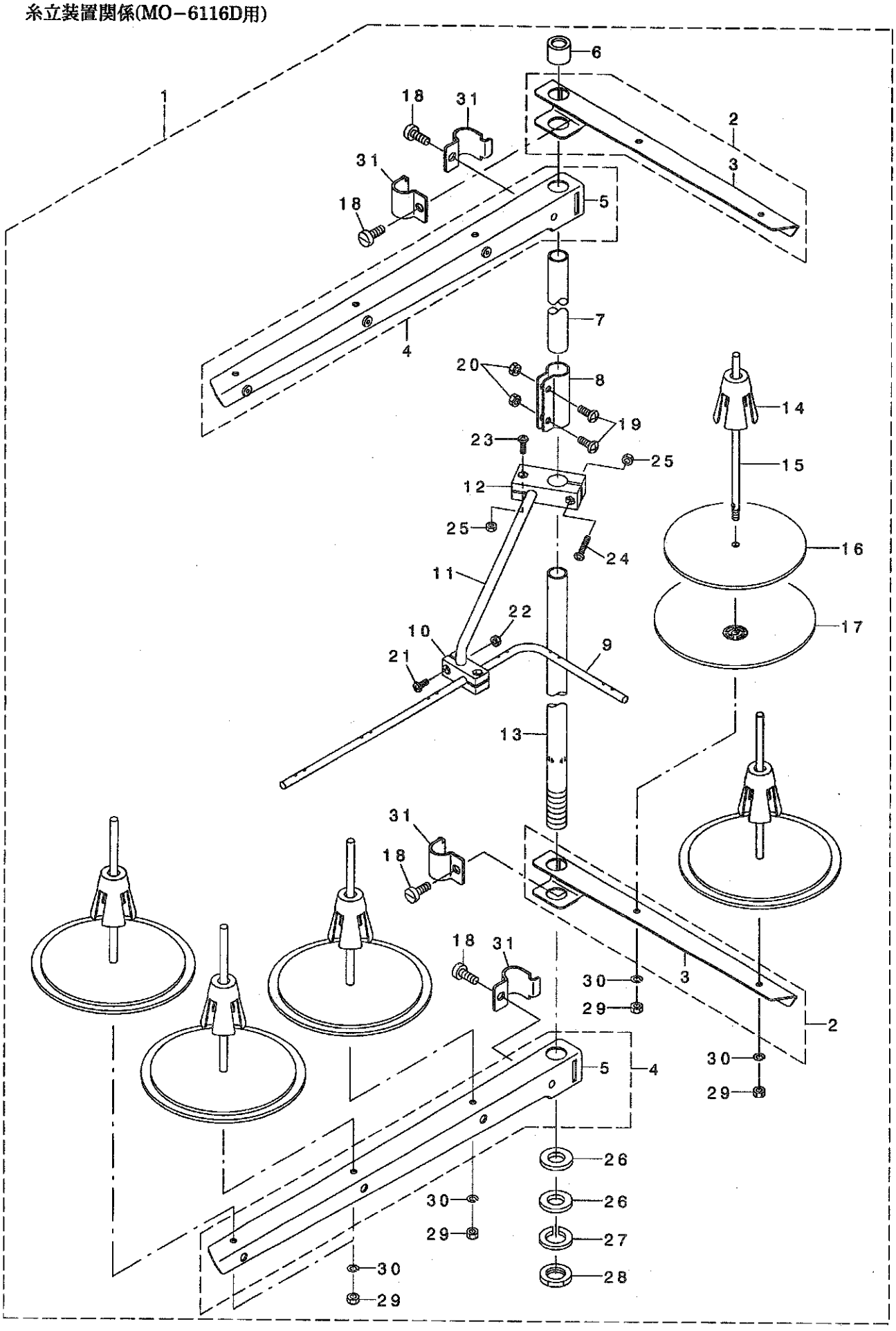
糸立装置関係(MO-6104D,MO-6114D 特別注文部品)



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		131-67754	THREAD STANDING DEVICE ASM.	イトタテソウチ(クミ)	1
2		131-68851	THREAD STANDING ARM ASM. ,LONG	イトタテウデ (チョウ)クミ	(4)
3		131-68802	THREAD STANDING ARM ,LONG	イトタテウデ チョウ	(1)
4		131-68505	THREAD GUIDE ARM B	イトタテウデ ザザエB	(1)
5		229-30705	THREAD GUIDE ARM JOINT	イトタテボ ウシメカナグ	(4)
6		229-31406	THREAD STANDING ROD RUBBER CAP	イトタテボ ウホコ゛ゴム	(1)
7		229-30408	THREAD STANDING ROD, UPPER	イトタテボ ウ(ウエ)	(1)
8		229-31307	THREAD STANDING ROD JOINT	イトタテボ ウツギ゛テ	(1)
9		131-67903	THREAD GUIDE	イトタテイトアンナイ	(1)
10		131-68000	THREAD GUIDE BASE ,LOWER	イトタテイトアンナイ(シタ)ダイ	(1)
11		131-68109	THREAD GUIDE ARM	イトタテイトアンナイウデ	(1)
12		131-68208	THREAD GUIDE ARM BASE	イトタテイトアンナイウデ゛ダイ	(1)
13		229-30309	THREAD STANDING ROD, LOWER	イトタテボ ウ(シタ)	(1)
14		229-31109	SPOOL RETAINER	イトマキフレト゛メ	(4)
15		229-31000	SPOOL PIN	イトマキウケボ゛ウ	(4)
16		229-30903	SPOOL REST CUSHION	イトマキウケザ゛ラクッション	(4)
17		229-30804	SPOOL REST	イトマキウケザ゛ラ	(4)
18		131-68406	THREAD STANDING ARM SUPPORT, A	イトタテウデ゛ザザエA	(1)
19		SM-6061610-SC	SCREW M6 L=16	ヒラコネジ゛ M6 L=15	(4)
20		SM-4051405-SE	SCREW M5 L=14	ナベ゛コネジ゛ M5 L=14	(2)
21		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
22		SM-4041001-SC	SCREW M4X0.7 L=10	ナベ゛コネジ゛ M4X0.7 L=10	(2)
23		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シユ	(2)
24		SM-4041201-SC	SCREW M4 L=12	ナベ゛コネジ゛ M4 L=12	(1)
25		SM-4042001-SC	SCREW M4 X 20	ナベ゛コネジ゛ M4X0.7 L=20	(1)
26		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シユ	(2)
27		WP-1612616-SE	WASHER 16X30X2.6	ヒラザ゛カ゛ネ	(2)
28		WS-1643202-KR	SPRING WASHER	ハ゛ネザ゛カ゛ネ 16.4X26.6X3.2	(1)
29		NM-6160511-SE	NUT M16X1.5	ロツカクナツト M16X1.5 1シユ	(1)
30		NM-6050001-SE	NUT M5	ロツカクナツト M5	(4)
31		WS-0510002-KN	SPRING WASHER	ハ゛ネザ゛カ゛ネ 5.1X9.2X1.3	(4)
32		SK-3382001-SE	SCREW D=3.8 L=20	マルモクネジ゛ D=3.8 L=20	(2)
33		SM-4061201-SE	SCREW M6 L=12	ナベ゛コネジ゛ M6 L=12	(2)
34		NM-6060001-SE	NUT M6	ロツカクナツト M6 1シユ	(2)

20. THREAD STAND COMPONENTS (FOR MO-6116D)

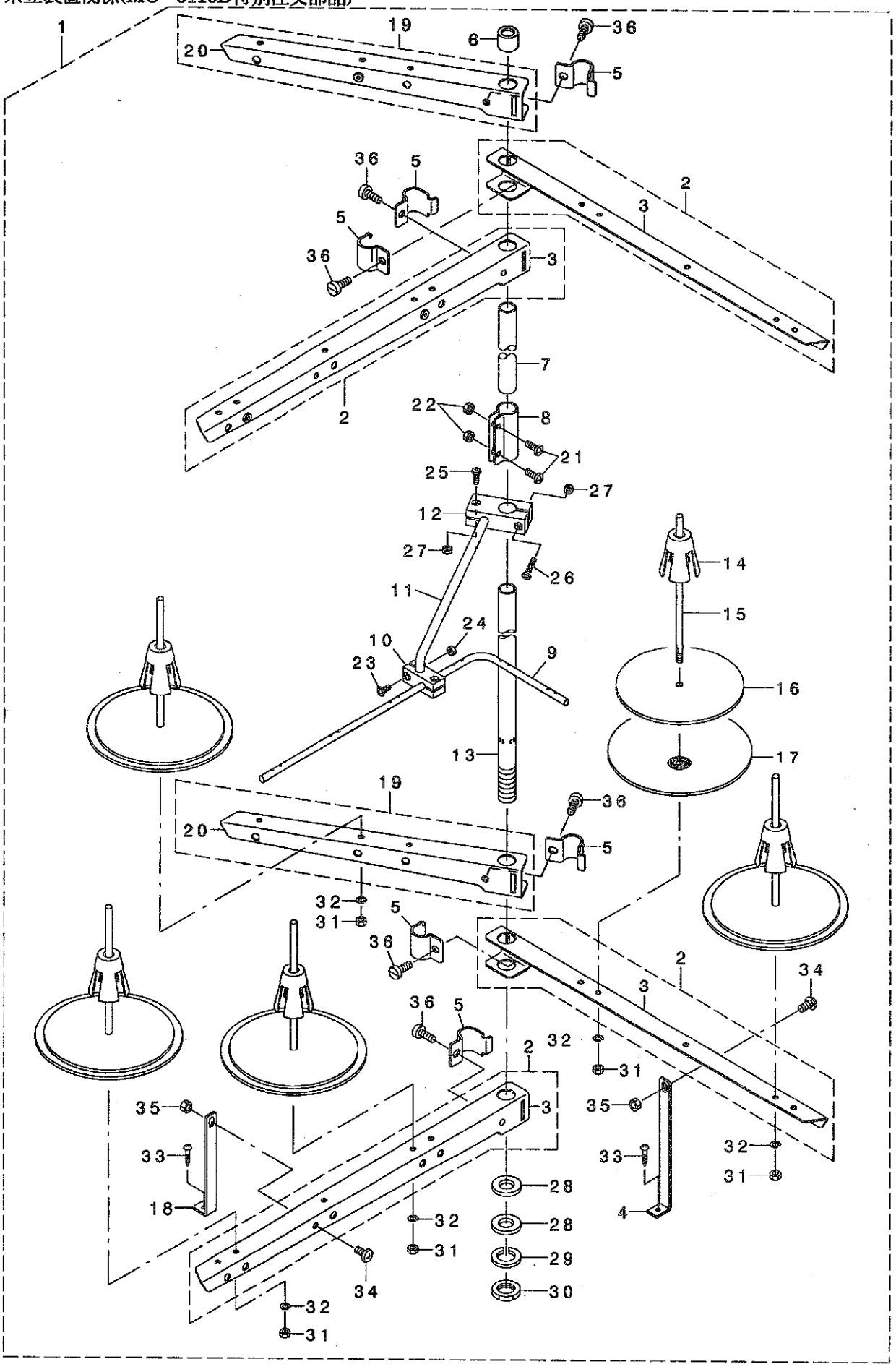
糸立装置関係(MO-6116D用)



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒョウメイ	Qty
1		131-67655	THREAD STANDING DEVICE ASM.	イトタテソウチ(クミ)	1
2		229-30556	THREAD STANDING ARM ASM.	イトタテウデ(クミ)	(2)
3		229-30507	THREAD STANDING ARM	イトタテウデ	(1)
4		131-68356	THREAD STANDING ARM ASM. ,LONG	イトタテウデ(チョウ)クミ	(2)
5		131-68307	THREAD STANDING ARM ,LONG	イトタテウデ(チョウ)	(1)
6		229-31406	THREAD STANDING ROD RUBBER CAP	イトタテボウホコゴム	(1)
7		229-30408	THREAD STANDING ROD, UPPER	イトタテボウ(ウエ)	(1)
8		229-31307	THREAD STANDING ROD JOINT	イトタテボウツギテ	(1)
9		131-67903	THREAD GUIDE	イトタテイトアンナイ	(1)
10		131-68000	THREAD GUIDE BASE, LOWER	イトタテイトアンナイ(シタ)ダイ	(1)
11		131-68109	THREAD GUIDE ARM	イトタテイトアンナイウデ	(1)
12		131-68208	THREAD GUIDE ARM BASE	イトタテイトアンナイウデダイ	(1)
13		229-30309	THREAD STANDING ROD, LOWER	イトタテボウ(シタ)	(1)
14		229-31109	SPOOL RETAINER	イトマキフレトメ	(5)
15		229-31000	SPOOL PIN	イトマキウケボウ	(5)
16		229-30903	SPOOL REST CUSHION	イトマキウケザラクッション	(5)
17		229-30804	SPOOL REST	イトマキウケザラ	(5)
18		SM-6061610-SC	SCREW M6 L=16	ヒラコネジ M6 L=15	(4)
19		SM-4051405-SE	SCREW M5 L=14	ナベコネジ M5 L=14	(2)
20		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
21		SM-4041001-SC	SCREW M4X0.7 L=10	ナベコネジ M4X0.7 L=10	(2)
22		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シュ	(2)
23		SM-4041201-SC	SCREW M4 L=12	ナベコネジ M4 L=12	(1)
24		SM-4042001-SC	SCREW M4 X 20	ナベコネジ M4X0.7 L=20	(1)
25		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シュ	(2)
26		WP-1612616-SE	WASHER 16X30X2.6	ヒラザガネ	(2)
27		WS-1643202-KR	SPRING WASHER	バネザガネ 16.4X26.6X3.2	(1)
28		NM-6160511-SE	NUT M16X1.5	ロツカクナツト M16X1.5 1シュ	(1)
29		NM-6050001-SE	NUT M5	ロツカクナツト M5	(5)
30		WS-0510002-KN	SPRING WASHER	バネザガネ 5.1X9.2X1.3	(5)
31		229-30705	THREAD GUIDE ARM JOINT	イトタテボウシメカナグ	(4)

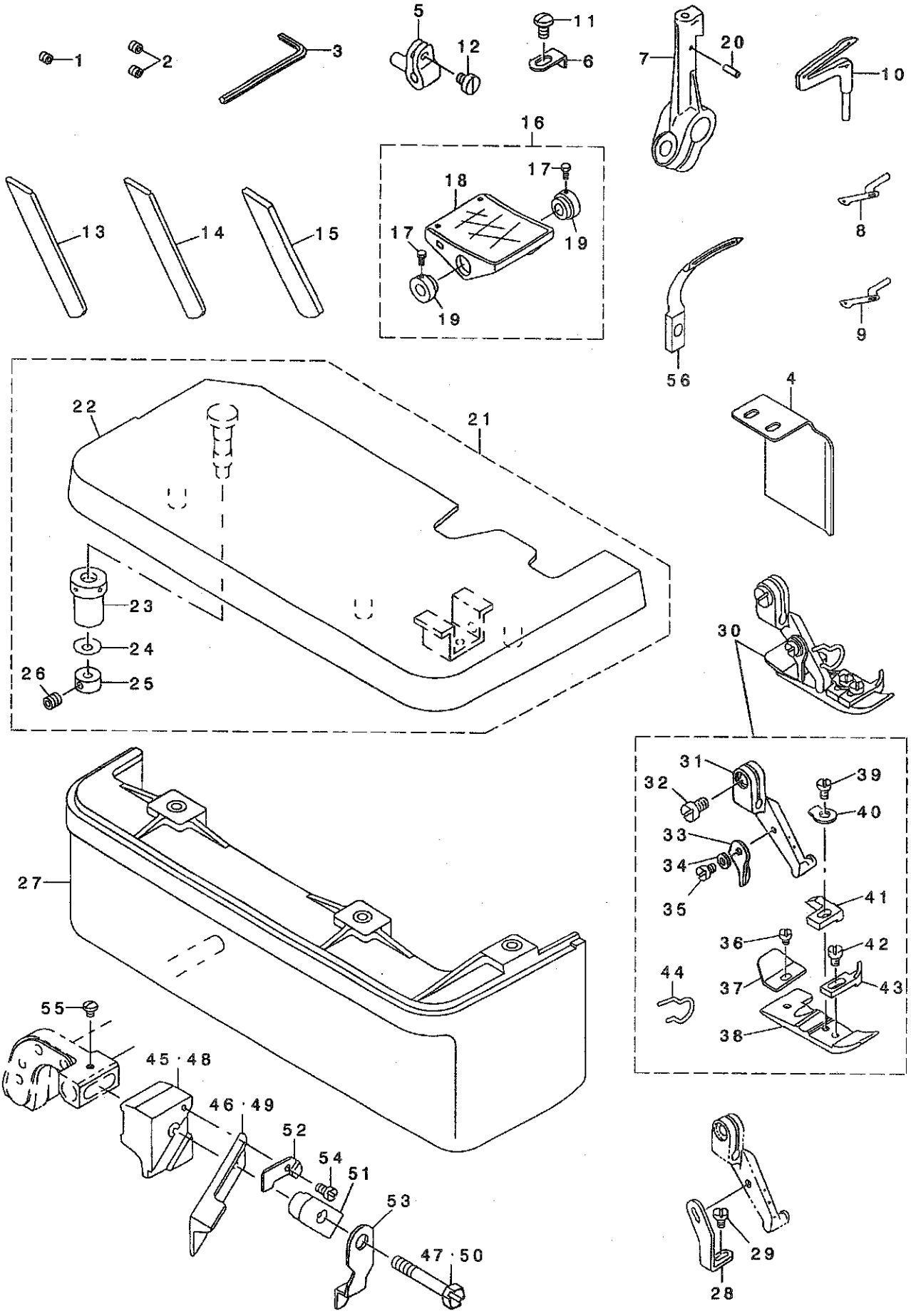
21. THREAD STAND COMPONENTS (MO-6116D SPECIAL ORDER PARTS)

糸立装置関係(MO-6116D特別注文部品)



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒョウメイ	Qty
1		131-67853	THREAD STANDING DEVICE ASM.	イトタテソウチ(クミ)	1
2		131-68851	THREAD STANDING ARM ASM. ,LONG	イトタテウデ(チョウ)クミ	(4)
3		131-68802	THREAD STANDING ARM ,LONG	イトタテウデ チョウ	(1)
4		131-68505	THREAD STANDING ARM SUPPORT B	イトタテウデ ササエB	(1)
5		229-30705	THREAD GUIDE ARM JOINT	イトタテボ ウシメカナグ	(6)
6		229-31406	THREAD STANDING ROD RUBBER CAP	イトタテボ ウホゴ ゴム	(1)
7		229-30408	THREAD STANDING ROD, UPPER	イトタテボ ウ(ウエ)	(1)
8		229-31307	THREAD STANDING ROD JOINT	イトタテボ ウツギ テ	(1)
9		131-67903	THREAD STANDING THREAD GUIDE	イトタテイトアンナイ	(1)
10		131-68000	THREAD GUIDE BASE, LOWER	イトタテイトアンナイ(シタ)ダイ	(1)
11		131-68109	THREAD GUIDE ARM BASE	イトタテイトアンナイウデ	(1)
12		131-68208	THREAD GUIDE ARM BASE	イトタテイトアンナイウデ ダイ	(1)
13		229-30309	THREAD STANDING ROD, LOWER	イトタテボ ウ(シタ)	(1)
14		229-31109	SPOOL RETAINER	イトマキフレト メ	(5)
15		229-31000	SPOOL PIN	イトマキウケボ ウ	(5)
16		229-30903	SPOOL REST CUSHION	イトマキウケザ ラクッション	(5)
17		229-30804	SPOOL REST	イトマキウケザ ラ	(5)
18		131-68406	THREAD STANDING ARM SUPPORT A	イトタテウデ ササエA	(1)
19		131-68950	THREAD STANDING ARM A ASM.	イトタテウデ Aクミ	(2)
20		131-68901	THREAD STANDING ARM A	イトタテウデ A	(1)
21		SM-4051405-SE	SCREW M5 L=14	ナベ コネジ M5 L=14	(2)
22		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
23		SM-4041001-SC	SCREW M4X0.7 L=10	ナベ コネジ M4X0.7 L=10	(2)
24		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シュ	(2)
25		SM-4041201-SC	SCREW M4 L=12	ナベ コネジ M4 L=12	(1)
26		SM-4042001-SC	SCREW M4 X 20	ナベ コネジ M4X0.7 L=20	(1)
27		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2シュ	(2)
28		WP-1612616-SE	WASHER 16X30X2.6	ヒラザ ガネ	(2)
29		WS-1643202-KR	SPRING WASHER	ハネザ ガネ 16.4X26.6X3.2	(1)
30		NM-6160511-SE	NUT M16X1.5	ロツカクナツト M16X1.5 1シュ	(1)
31		NM-6050001-SE	NUT M5	ロツカクナツト M5	(5)
32		WS-0510002-KN	SPRING WASHER	ハネザ ガネ 5.1X9.2X1.3	(5)
33		SK-3382001-SE	SCREW D=3.8 L=20	マルモクネジ D=3.8 L=20	(2)
34		SM-4061201-SE	SCREW M6 L=12	ナベ コネジ M6 L=12	(2)
35		NM-6060001-SE	NUT M6	ロツカクナツト M6 1シュ	(2)
36		SM-6061610-SC	SCREW M6 L=16	ヒラコネジ M6 L=15	(6)

22. SPECIAL ORDER PARTS COMPONENTS
特別注文部品関係



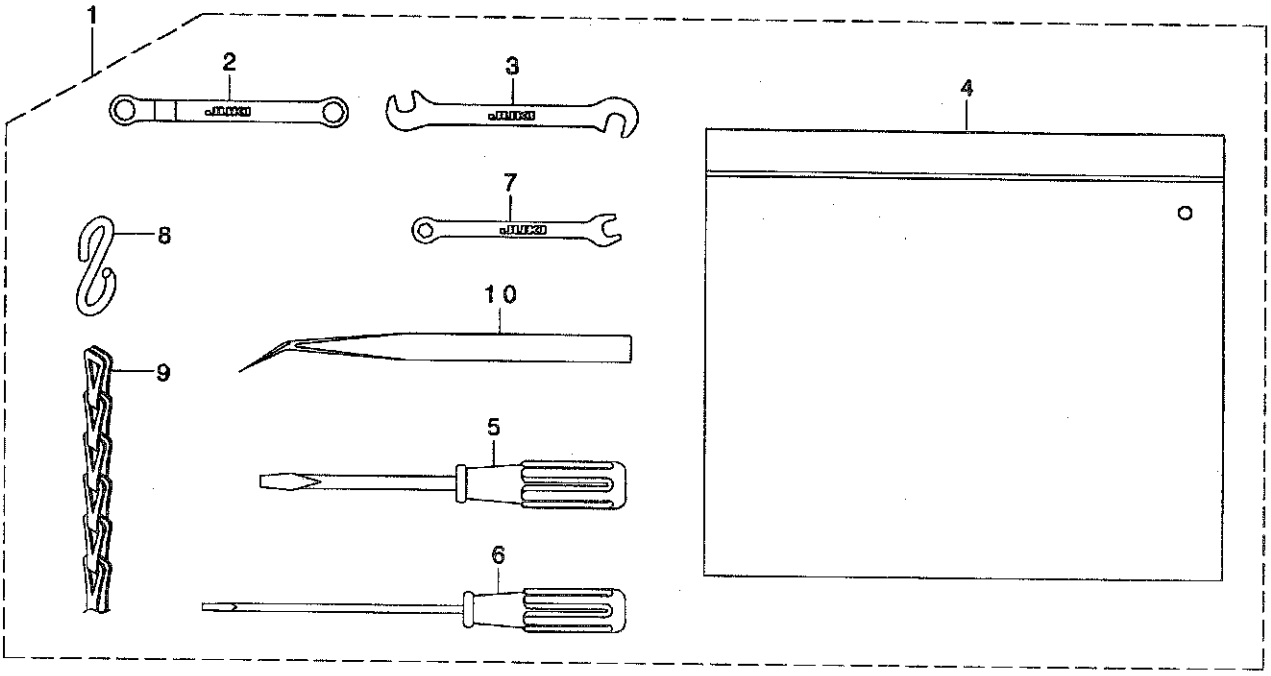
REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	01	SS-8080322-TP	SCREW 1/8-44 L=3.2	ﾄﾒﾈｼﾞ 1/8-44 L=3.2	1
2	02	SS-8080322-TP	SCREW 1/8-44 L=3.2	ﾄﾒﾈｼﾞ 1/8-44 L=3.2	2
3		B9112-804-000	SPANNER	ﾊﾘ ﾄﾒﾈｼﾞ ｽﾊﾟﾅ	1
4	*	400-36778	V_BELT SLIDER	ﾍﾞﾙﾄｽﾗｲﾀﾞｰ	1
5		115-44707	UPPER LOOPER SUPPORT ARM	ｳﾜﾙｰﾊﾟｼﾞｳﾃﾞ	1
6	03	118-98103	PRESSER FOOT AUXILIARY PLATE	ｵｻｴﾈｼﾞ ﾖｲﾀ	1
7		121-23709	LOWER LOOPER SUPPORT ARM	ｼﾀﾙｰﾊﾟｰｼﾞｳﾃﾞ	1
8	04	B2519-804-000	UPPER LOOPER	ｳﾜﾙｰﾊﾟ	1
9	05	B2519-814-000	UPPER LOOPER	ｳﾜﾙｰﾊﾟ	1
10		B2521-804-000	LOWER LOOPER	ｼﾀﾙｰﾊﾟ	1
11	03	SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	1
12		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	1
13		118-47605	LOWER KNIFE	ﾁﾖｳｺｳ ｼﾀﾒｽ	1
14		119-64509	CERAMIC LOWER KNIFE	ｾﾗﾐｯｸ ｼﾀﾒｽ	1
15		119-92005	LOWER KNIFE	ｼﾀﾒｽ	1
16		119-65753	PEDAL ASM.	ﾍﾟﾀﾞﾙ (ｸﾐ)	1
17		SM-9061203-SE	SCREW M6 L=12	ﾛｯｶｸﾎﾞﾙﾄ M6 L=12	(2)
18		119-65704	PEDAL	ﾍﾟﾀﾞﾙ	(1)
19		119-65803	PEDAL THRUST COLLAR	ﾍﾟﾀﾞﾙｽﾗｴｳﾃﾞ	(2)
20		PS-0200062-KH	SPRING PIN 2X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2X6	1
21	06	121-05458	CLOTH PLATE ASM.	ﾇﾉﾀﾞｲｹﾂｺﾞｳ	1
22		121-04550	CLOTH PLATE ASM.	ﾇﾉﾀﾞｲ ｸﾐ	(1)
23		115-01301	ECCENTRIC BUSHING	ﾇﾉﾀﾞｲ ﾍﾝﾗﾝﾌﾞﾂｼｭ	(1)
24		WZ-0420350-KP	DISC SPRING	ｻﾗﾊﾞﾈ	(1)
25		CS-0400671-SD	THRUST HOLDER	ｽﾗｽﾄｳｹ	(1)
26		SM-8040302-TP	SETSCREW	ﾄﾒﾈｼﾞ	(1)
27	06	119-49104	CLOTH BASE COVER	ﾇﾉﾀﾞｲｶﾊﾞｰ	1
28	03	B1539-804-000	PRESSER FOOT FIXING PLATE	ｵｻｴ ｺﾃｲｲﾀ	1
29	03	SS-6060410-TP	SCREW 3/32-56 L= 3.5	ﾋﾗﾈｼﾞ 3/32-56 L=3.5	1
30	05	121-52468	PRESSER FOOT.,(FINGER GUARD).	ｵｻｴｹﾂｺﾞｳ(ﾕﾋﾞｶﾞｰﾄﾞﾂｷ)	1
31		118-72009	PRESSER FOOT HINGE	ｵｻｴﾋﾝｼﾞ	(1)
32		SS-6090650-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	(1)
33		B1530-804-000	STOPPER	ｵｻｴ ｽﾄｯﾊﾟｰ	(1)
34		WP-0250516-SD	WASHER 2.5X6X0.5	ﾋﾗｻﾞｶﾞﾈ 2.5X6X0.5	(1)
35		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(1)
36		SS-6060210-SP	SCREW 3/32-56 L= 1.9	ﾋﾗﾈｼﾞ 3/32-56 L=1.9	(1)
37		B1511-814-000	REAR PRESSER FOOT	ｶﾗｶﾝﾄﾞﾒ	(1)
38		B1507-814-00P	PRESSER FOOT	ｵｻｴ	(1)
39		SS-7080520-SP	SCREW 1/8-44 L=4.9	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.9	(1)
40		B1508-804-00B	SPRING	ｵｻｴ ﾄﾘｯｹﾊﾞﾈ	(1)
41		121-60008	STITCH TONGUE	ｲﾄ ｽﾍﾞﾘﾀﾞｲ	(1)
42		SS-6060440-TP	SCREW 3/32-56 L=3.5	ﾋﾗﾈｼﾞ	(1)
43		B1510-814-000	CURL GUARD	ｶｰﾙﾄﾞﾒ	(1)
44		131-78306	FINGER GUARD	ﾕﾋﾞｶﾞｰﾄﾞ	(1)
45	03	115-98000	UPPER KNIFE SUPPORT	ｳﾜﾒｽｻｻｴ	1
46	03	118-45807	UPPER KNIFE	ｳﾜﾒｽ	1
47	03	SS-9111610-SP	SCREW 11/64-40 L=16	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=16	1
48	06	118-45500	UPPER KNIFE SUPPORT	ｳﾜﾒｽｻｻｴ	1
49	06	118-45906	UPPER KNIFE	ｳﾜﾒｽ	1
50	06	SS-9112310-SP	SCREW 11/64-40 L=23	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=23	1
51	06	115-65504	UPPER KNIFE PRESSER PLATE	ｳﾜﾒｽｵｻｴ	1
52		115-65702	WASHER	ｳﾜﾒｽｵｻｴ ｻﾞｶﾞﾈ	1
53		118-48405	UPPER KNIFE COVER	ｳﾜﾒｽｶﾊﾞｰ	1
54		SS-4060310-SP	SCREW 3/32-56 L=2.5	ﾅﾍﾞﾈｼﾞ 3/32-56 L=2.5	1
55		SS-4060310-SP	SCREW 3/32-56 L=2.5	ﾅﾍﾞﾈｼﾞ 3/32-56 L=2.5	1
56	*	121-20713	CHAIN LOOPER	ﾆｼﾞﾕｳｶﾝﾙｰﾊﾟｰ	1

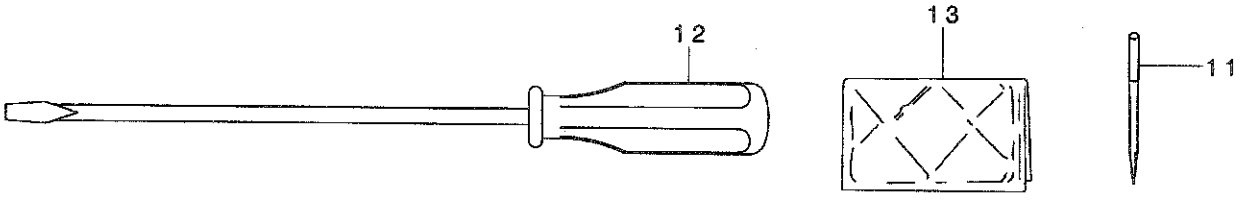
NOTE (注記)

01....FOR MO-6104D — MO-6104D用
02....FOR MO-6114D,MO-6116D — MO-6114D,MO-6116D用
03....FOR MO-6104D,MO-6114D — MO-6104D,MO-6114D用
04....FOR MO-6104D,MO-6116D — MO-6104D,MO-6116D用
05....FOR MO-6114D — MO-6114D用
06....FOR MO-6116D — MO-6116D用

23. ACCESSORIES PARTS COMPONENTS

付属品関係





REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		131-60858	ACCESSORIE BAG ASM.	ﾌｿﾞｸﾋﾝﾊﾞｯｸﾞ(ｸﾐ)	1
2		131-60007	RING SPANNER	ﾒｶﾞﾈﾚﾝﾁ(7X7)	(1)
3		131-60205	PIN SPANNER	ｼｭｵｸﾘｳﾃﾞﾋﾟﾝｽﾊﾟﾅ	(1)
4		229-32800	ACCESSORIE BAG	ﾌｿﾞｸﾋﾝﾊﾞｯｸﾞ	(1)
5		229-33105	SCREW DRIVER,MIDDLE	ﾄﾞﾗｲﾊﾞｰ(ﾁｭｳ)	(1)
6		123-47308	SCREW DRIVER (SMALL)	ﾄﾞﾗｲﾊﾞｰ(ｼｮｳ)	(1)
7		131-60106	SPANNER (5X6)	ｽﾊﾟﾅ(5X6)	(1)
8		131-60304	S SHAPED HOOK	Sｶﾞﾀｶﾅｸﾞ	(2)
9		131-60403	CHAIN	ｸｻﾘ	(1)
10		122-88403	TWEEZERS	ﾋﾟﾝｾｯﾄ	(1)
11		MDC-270B1104	NEEDLE DCX27 #11-4EA.	ﾊﾘ DCX27 #11-4	1
12		229-33006	SCREW DRIVER,LARGE	ﾄﾞﾗｲﾊﾞｰ(ﾀﾞｲ)	1
13		229-33303	VINYL COVER	ﾄｳﾌﾞﾋﾞﾆｰﾙｶﾊﾞｰ	1

24. LIST FOR INFORMATION OF CHANGE

変更情報リスト

As to the place changed,refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the obsoleted part number,so select the parts with changed dates and place your orders.

変更箇所は，該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は，削除された品番でも，ご注文できます。

40004767
No.1353-01・・・Rev.No.

＊A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

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D	00	12	54	400-04634	A	01	12	54	400-19590
D	00	14	10	400-04705	A	01	14	10	400-32574
D	00	14	11	132-24308					
D	00	14	12	400-04706					
D	00	14	13	400-04707					
D	00	26	2	400-04737	A	01	26	2	400-24112
D	00	26	9	400-04741	A	01	26	9	400-18264
D	00	26	10	SS-6090670-SP	A	01	26	10	SS-6090810-SP
					A	01	26	11	400-18263
D	00	40	4	119-96907					
					A	01	40	4	400-36778
					A	01	40	56	121-20713

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400-19590	12	54
400-19591	12	51
400-24112	26	2
400-32574	14	10
400-36778	40	4

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＊The description covered in this parts list is subject to change for improvement of the commodity without notice.
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＊This parts list is edited in accordance with the product specifications as of April 2006.

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