Cylinder-bed,1-Needle, Unison-feed, Lockstitch Machine
(Standard Hook)
筒型一本針本縫総合送りミシン（小釜）

LS-1340

Cylinder-bed,1-Needle, Unison-feed, Lockstitch Machine
(Large Hook)
筒型一本針本縫総合送りミシン（大釜）

LS-1341

PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1. As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
2. Codes on the "Qty" column
   - Each numeral indicates the number of parts required.
   - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
4. Dotted lines on the Figures indicate assembly parts.

パーツリストご利用に際して

1. リストページの#01、#02 等の印は、ページ下の"注記"の説明をご参照下さい。
2. 数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの－－－－－枠は、組構成であることを意味します。

29351202
No.1313-00

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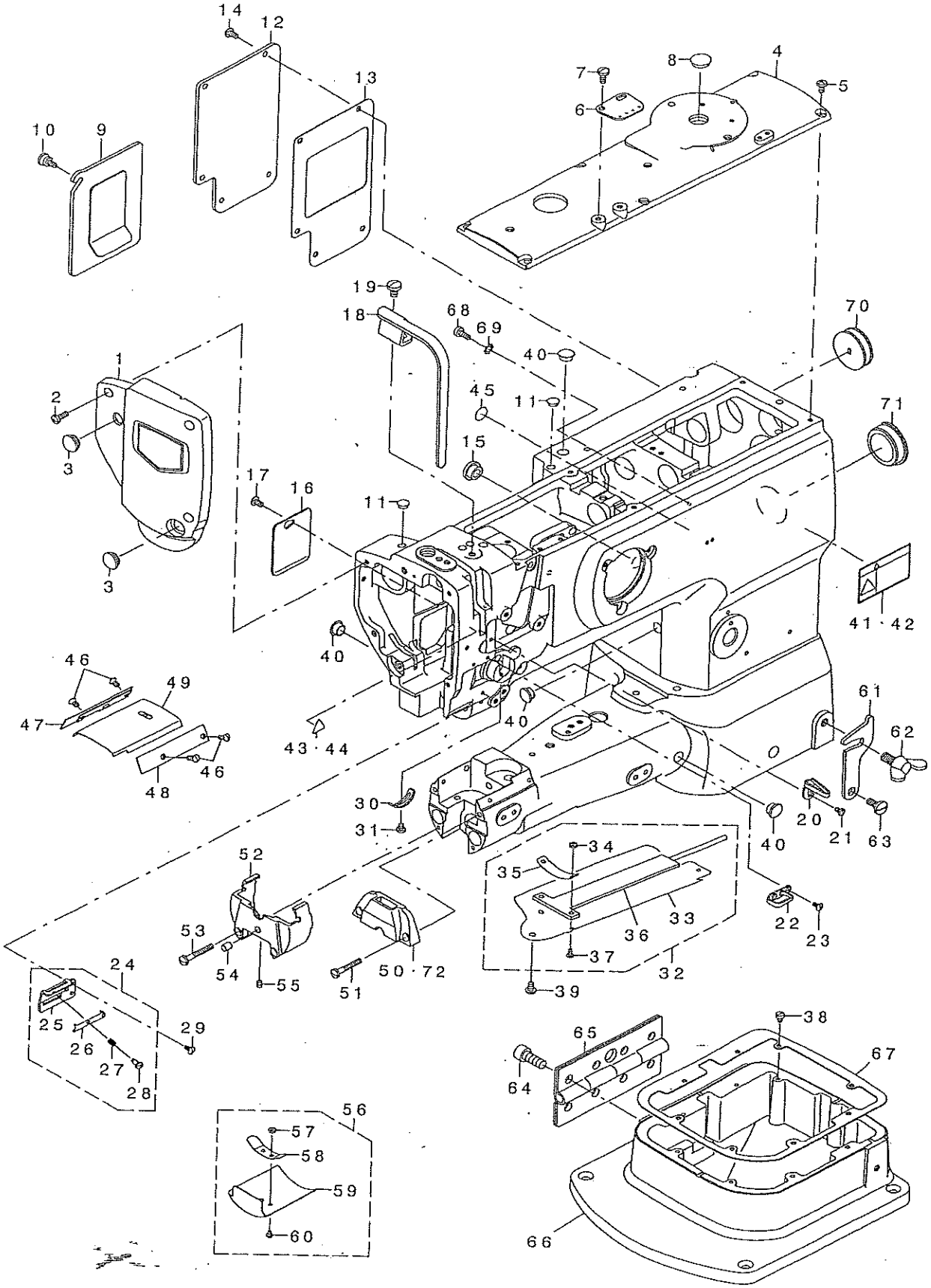
1. FRAME & MISCELLANEOUS COVER COMPONENTS

頭部・外装関係

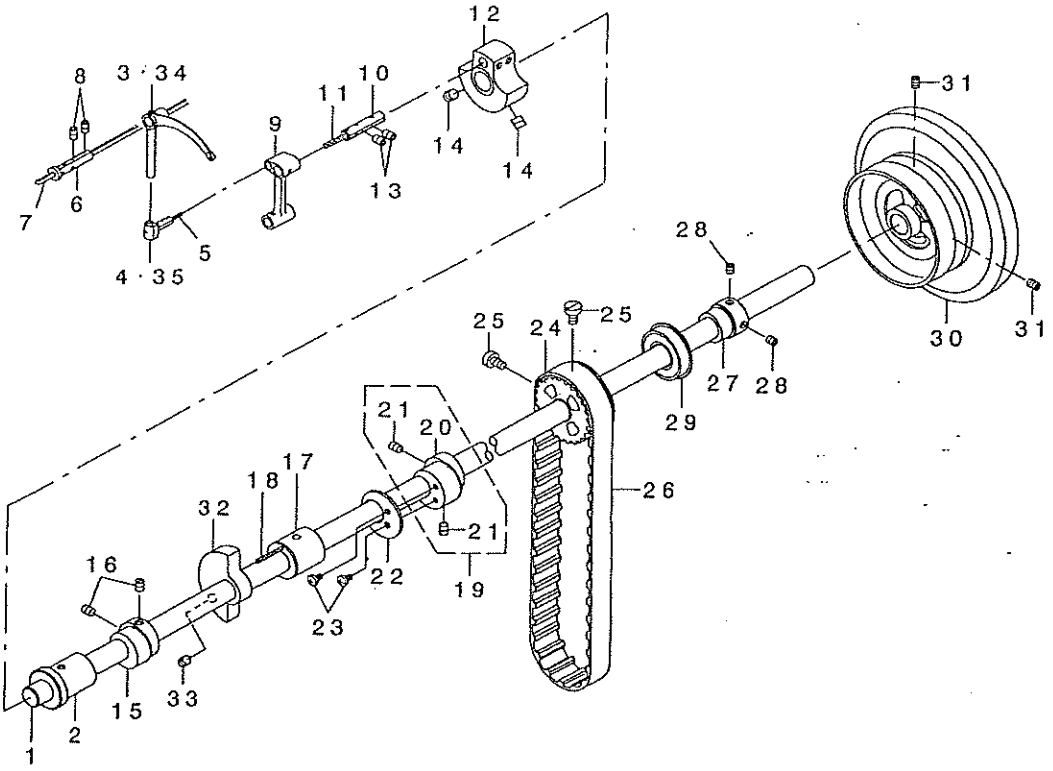


REF. NO	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	Qty
1		214-01757	FACE PLATE ASM.	ﾒﾝｲﾀ(ｸﾐ)	1
2		SS-4111215-SP	SCREW 11/64-40 L=12	ﾅﾍﾞﾈｼﾞ 11/64-40 L=12	3
3		TA-1250406-R0	RUBBER PLUG D=12.5 L=4	ﾄﾒｾﾝ D=12.5 L=4	2
4		213-31301	TOP COVER B	ﾄｯﾌﾟｶﾊﾞｰ B	1
5		SS-4110815-SP	SCREW 11/64-40 L=8	ﾅﾍﾞﾈｼﾞ 11/64-40 L=8	6
6		213-55904	ARM THREAD GUIDE	ｱｰﾑｲﾄｱﾝﾅｲ	1
7		SS-7621040-SP	SCREW 3/16-32 L= 9.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-32 L=9.5	2
8		TA-1450404-R0	RUBBER PLUG D=14.5 L=4	ﾄﾒｾﾝ D=14.5 L=4	1
9		213-31756	WINDOW PLATE A ASM.	ﾏﾄﾞｲﾀA(ｸﾐ)	1
10		213-31202	SETSCREW	ﾄﾒﾈｼﾞ	1
11		TA-0750404-R0	PLUG D=7.5 L=3.5	ﾄﾒｾﾝ D=7.5 L=3.5	2
12		213-31806	WINDOW PLATE B	ﾏﾄﾞｲﾀ B	1
13		213-32002	WINDOW PLATE PACKING B	ﾏﾄﾞｲﾀｯｷﾝｸﾞ B	1
14		SS-4110815-SP	SCREW 11/64-40 L=8	ﾅﾍﾞﾈｼﾞ 11/64-40 L=8	5
15		TA-1250504-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
16		213-32309	SIDE COVER	ｿｸﾒﾝｶﾊﾞｰ	1
17		SS-4110815-SP	SCREW 11/64-40 L=8	ﾅﾍﾞﾈｼﾞ 11/64-40 L=8	1
18		213-31608	BALANCE COVER	ﾃﾝﾋﾞﾝｶﾊﾞｰ	1
19		SS-7150910-TP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	1
20		213-55805	THREAD GUIDE	ｲﾄｱﾝﾅｲ	1
21		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	1
22		B1129-051-000	FRAME THREAD GUIDE, UPPER	ｲﾄｱﾝﾅｲ ｳｴ	1
23		SS-2090710-TP	SCREW 9/64-40 L=7.2	ﾏﾙﾃﾗﾈｼﾞ 9/64-40 L=7.2	2
24		214-08554	THREAD GUIDE ASM.	ｲﾄｱﾝﾅｲ(ｸﾐ)	1
25		214-08505	THREAD GUIDE PLATE	ｲﾄｱﾝﾅｲｲﾀ	(1)
26		179-12106	NEEDLE THREAD PRESSER PLATE	ﾊﾘｲﾄｵｻｴｲﾀ	(1)
27		B1132-521-000	THREAD PRESSER PLATE SPRING	ﾊﾘｲﾄ ｵｻｴｲﾀ ﾊﾞﾈ	(1)
28		SD-0380551-SL	HINGE SCREW D= 3.80 H= 5.5	ﾀﾞﾝﾈｼﾞ D=3.8 H=5.5	(1)
29		SS-2090710-TP	SCREW 9/64-40 L=7.2	ﾏﾙﾃﾗﾈｼﾞ 9/64-40 L=7.2	1
30		B3138-512-000	TAKE-UP SPRING ADJUSTING PLATE	ｲﾄﾄﾘﾊﾞﾈ ｱﾝﾅｲ ﾁｮｰｾﾂﾊﾞﾝ	1
31		SS-7090520-TP	SCREW 9/64-40 L= 4.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.5	1
32		214-26754	SYLINDER COVER ASM.	ｼﾘﾝﾀﾞｰｶﾊﾞｰ(ｸﾐ)	1
33		214-26705	SYLINDER COVER	ｼﾘﾝﾀﾞｰｶﾊﾞｰ	(1)
34		NM-6030003-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3	(2)
35		214-26903	FELT PRESSER PLATE	ﾌｪﾙﾄｵｻｴｲﾀ	(1)
36		214-26853	SYLINDER COVER FELT ASM.	ｼﾘﾝﾀﾞｰｶﾊﾞｰﾌｪﾙﾄ(ｸﾐ)	(1)
37		SM-4030601-SC	SCREW M3 X 6	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=6	(2)
38		TA-0550604-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
39		SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	1
40		TA-1050504-R0	RUBBER PLUG	ﾄﾒｾﾝ	4
41	#01	CM-3002001-01	SAFETY LABEL, 1(SMALL).	ｱﾝｾﾞﾝﾗﾍﾞﾙ 1(ｼｮｳ)	1
42	#02	CM-3002001-A1	SAFETY LABEL.,3 (SMALL).	ｱﾝｾﾞﾝﾗﾍﾞﾙ 3(ｼｮｳ)	1
43	#01	CM-3002000-B1	LABEL(16)	ﾊﾅﾐｺﾐﾁｭｳｲｼｰﾙ(16)	1
44	#02	CM-3002000-01	ATTENTION SEAL	ﾕﾋﾞﾜｶﾁｭｳｲｼｰﾙ(16)	1
45		100-04109	GROUND MARK	ｸﾞﾗﾝﾄﾞﾏｰｸ	1
46		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙﾃﾗﾈｼﾞ 9/64-40 L=5	4
47		214-26606	BED SLIDE SIDE PLATE , LEFT	ｽﾍﾞﾘｲﾀｳｹ(ﾋﾀﾞﾘ)	1
48		231-00506	BED SLIDE SIDE PLATE , RIGHT	ｽﾍﾞﾘｲﾀｳｹ(ﾐｷﾞ)	1
49		212-20413	BED PLATE	ｽﾍﾞﾘｲﾀ	1
50	#03	212-21908	THOAT PLATE	ﾊﾘｲﾀ	1
51		SS-7112810-SP	SCREW 11/64-40 L=28	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=28	2
52		214-26200	THROAT PLATE BASE	ﾊﾘｲﾀﾄﾞﾀﾞｲ	1
53		SS-7113110-SP	SCREW 1/64-40 L=30	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=30	2
54		214-28206	FEED BASE SUPPORT	ｵｸﾘﾀﾞｲﾁｴ	1
55		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	1
56		214-26051	THROAT PLATE BASE COVER ASM.	ﾊﾘｲﾀﾄﾞﾀﾞｲｶﾊﾞｰ(ｸﾐ)	1
57		NM-6030003-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3	(2)
58		214-26101	THROAT PLATE BASE COVER SPRING	ﾊﾘｲﾀﾄﾞﾀﾞｲｶﾊﾞｰﾊﾞﾈ	(1)
59		214-26002	THROAT PLATE BASE COVER	ﾊﾘｲﾀﾄﾞﾀﾞｲｶﾊﾞｰ	(1)
60		SM-4030401-SC	SCREW M3X0.5 L=4	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	(2)
61		B1117-246-000	HOOK	ｶｹｶﾞﾈ	1
62		B1116-246-000	WING BOLT	ｶｹｶﾞﾈﾄﾒ ﾁｮｳﾈｼﾞ	1
63		SD-0800352-SP	HINGE SCREW D= 8 H= 3.5	ﾀﾞﾝﾈｼﾞ D=8 H=3.5	1
64		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸﾅﾈﾞﾙﾄ	8
65		214-26507	HINGE	ﾁｮｳﾊﾞﾝ	1
66		214-26309	BED HOLDING BASE	ﾍﾞｯﾄﾞｳｹﾀﾞｲ	1
67		214-26408	BED HOLDING BASE PACKING	ﾍﾞｯﾄﾞｳｹﾀﾞｲﾊﾟｯｷﾝ	1
68		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	1
69		WT-0530002-KS	TOOTHED WASHER D=5.3	ﾊｯｷﾁﾞｶﾞﾈ D=5.3	1
70		102-01200	RUBBER PLUG	ﾖｰﾄﾞｰﾀﾞｸｱﾅ ｷｬｯﾌﾟ	1
71		226-19100	CAP	ﾖｳﾄﾞｳﾀﾞｸｱﾅｷｬｯﾌﾟ(ｲﾄｷﾘﾅｼ)	1
72	#04	B1105-340-000	THROAT PLATE	ﾊﾘｲﾀ	1

NOTE (注記)

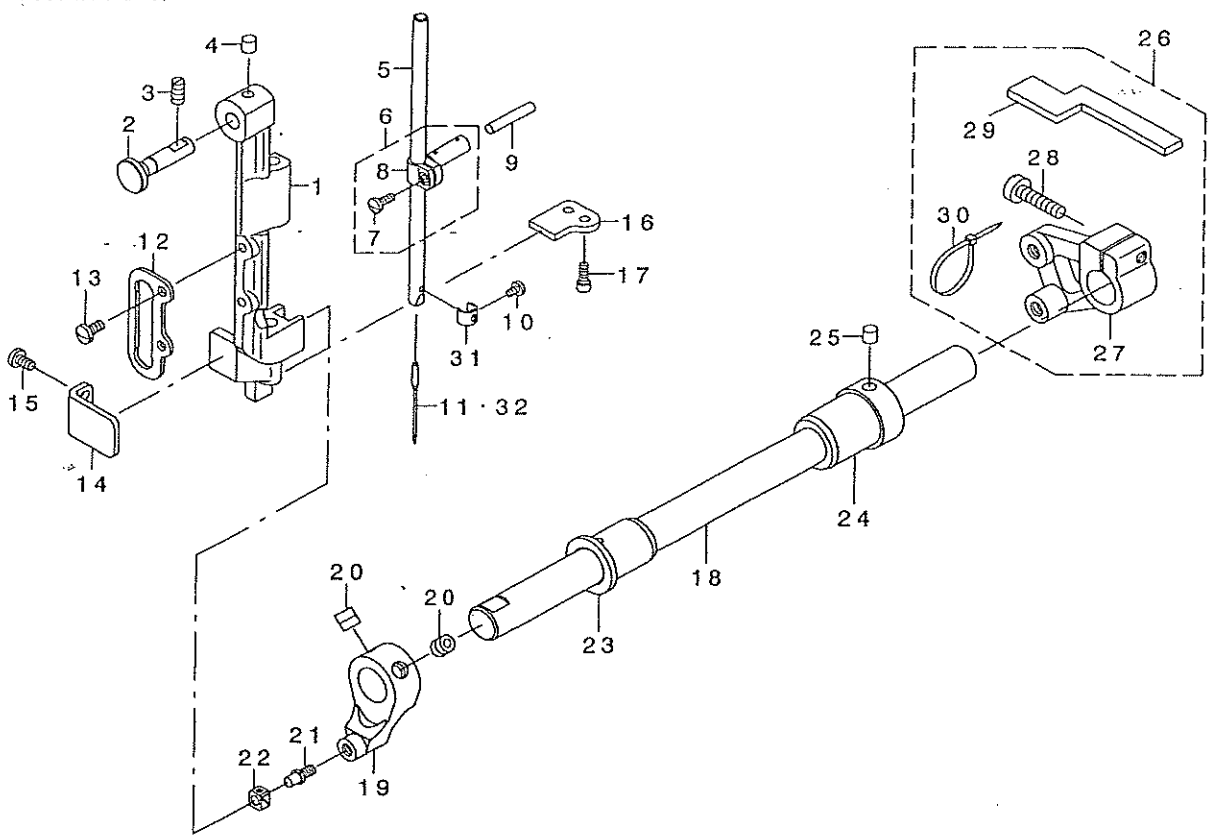
#01....FOR JAPAN — 日本用
#02....EXCEPT JAPAN — 日本を除く
#03....FOR LS-1341 — LS-1341用
#04....FOR LS-1340 — LS-1340用

2. UPPER SHAFT DRIVING & BALANCE COMPONENTS
上軸・天秤関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		213-32705	UPPER SHAFT	ｳﾜｼﾞｸ	1
2		213-33000	UPPER SHAFT FRONT METAL	ｳﾜｼﾞｸ ｸﾏｴﾒﾀﾙ	1
3	#01	214-02102	THREAD TAKE-UP LEVER	ﾃﾝﾋﾞﾝ	1
4	#01	226-05406	TAKE-UP LEVER THRUST PIN	ﾃﾝﾋﾞﾝｽﾗｲﾄﾞｼﾞｸ	1
5		CQ-2020000-00	OIL WICK	ﾕﾗﾝ	0.03
6		B1906-051-000	TAKE-UP LEVER PIN	ﾃﾝﾋﾞﾝ ﾁﾁｴｼﾞｸ	1
7		CQ-3030000-00	OIL WICK	ﾕﾗﾝ	0.2
8		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
9		213-39106	NEEDLE BAR CRANK ROD	ﾊﾘﾎﾞ ｸﾗﾝｸﾛｯﾄﾞ	1
10		B1210-051-000	NEEDLE BAR CRANK PIN	ﾊﾘﾎﾞ - ｸﾗﾝｸﾋﾟﾝ	1
11		CQ-5050000-00	OIL WICK	ﾕﾗﾝ	0.03
12		213-32507	COUNTER WEIGHT (A) (36MM)	ﾌﾘｱｲｽｲ(A)(36MM)	1
13		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
14		SM-8080812-TP	SCREW M8X8	ﾄﾒﾈｼﾞ M8 L=8	2
15		213-39502	UPPER FEED CAM (3.5)	ｳｴｵｸﾘｶA(3.5)	1
16		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	2
17		213-33109	UPPER SHAFT INNER METAL	ｳﾜｼﾞｸﾅｶﾒﾀﾙ	1
18		CQ-2020000-00	OIL WICK	ﾕﾗﾝ	0.25
19		213-36557	ECCENTRIC CAM A ASM.	ｽｲﾍｲｵｸﾘﾍﾝｼﾝｶAA(ｸﾐ)	1
20		213-36508	ECCENTRIC CAM A	ｽｲﾍｲｵｸﾘﾍﾝｼﾝｶAA	(1)
21		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(2)
22		213-53008	HORIZONTAL FEED CAM COVER	ｽｲﾍｲｵｸﾘｶAﾌﾀ	1
23		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
24		226-04904	UPPER SPROCKET	ｳｴｽﾌﾟﾛｹｯﾄ	1
25		SS-6661110-SP	SCREW 1/4-40 L=11	ﾋﾗﾈｼﾞ 1/4-40 L=11	2
26		214-27109	TIMING BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
27		214-02300	UPPER SHAFT BEARING HOOK	ｳｴﾗﾞｸﾍﾞｱﾘﾝｸﾞｳｹ	1
28		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	2
29		B1203-512-000	BUSHING, REAR	ｳﾜｼﾞｸ ｳﾗﾛﾍﾞｱﾘﾝｸﾞ	1
30		214-27000	FLYWHEEL	ﾊｽﾞﾐｸﾞﾙﾏ	1
31		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
32		213-33406	BALANCER	ﾊﾞﾗﾝｻｰ	1
33		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	2
34	#02	B1905-053-000	THREAD TAKE-UP	ﾃﾝﾋﾞﾝ	1
35	#02	B1907-051-000	TAKE-UP LEVER THRUST PIN	ﾃﾝﾋﾞﾝｽﾗｲﾄﾞｼﾞｸ	1
		NOTE (注記)	#01....FOR LS-1341 #02....FOR LS-1340	LS-1341用 LS-1340用	

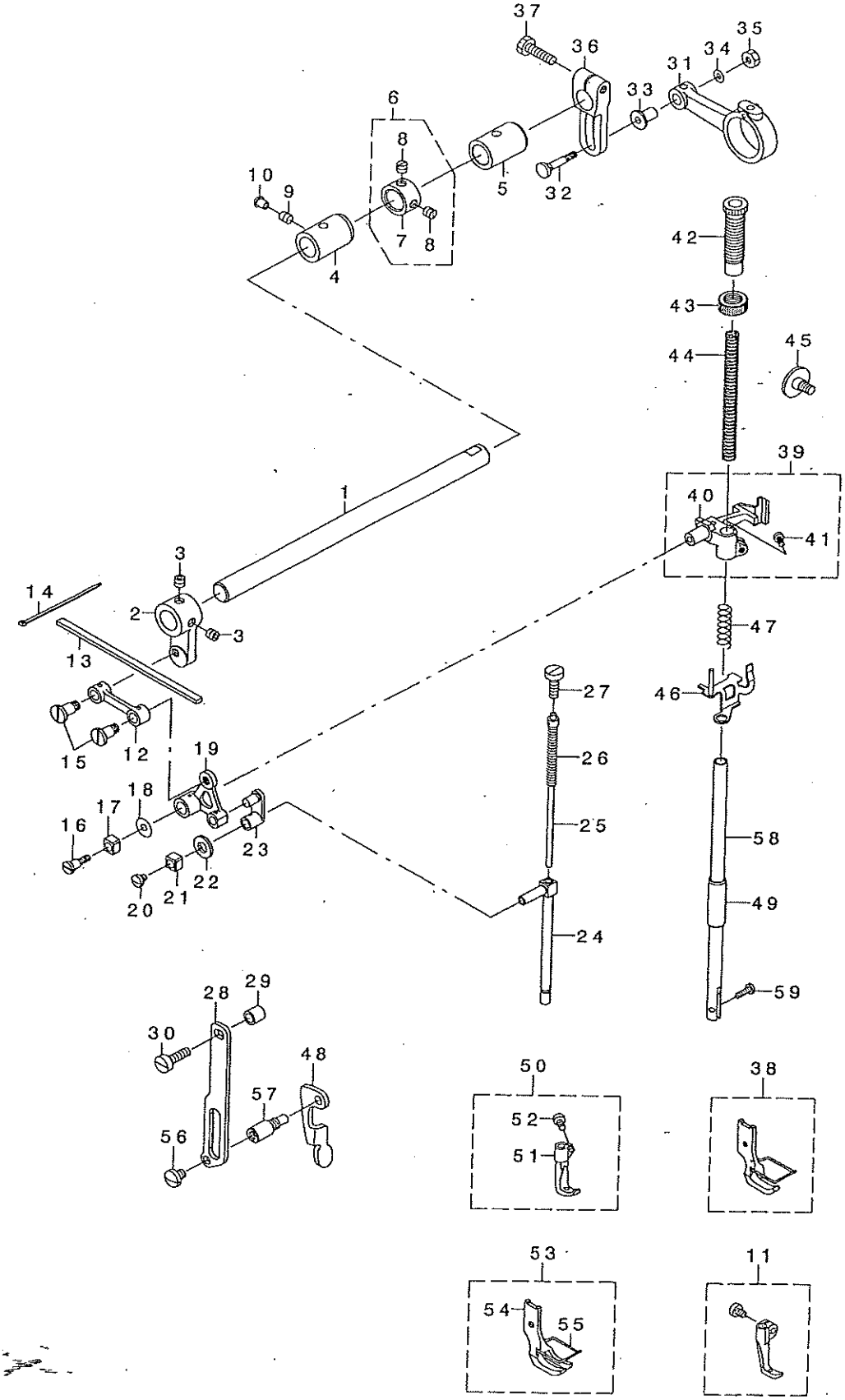
3. NEEDLE BAR ROCKING COMPONENTS
針棒揺動関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B1420-563-000	NEEDLE BAR FRAME	ﾊﾘﾎﾞｳﾖｳﾄｳﾀﾞｲ	1
2		214-05204	HINGE STUD	ﾊﾘﾎﾞｳﾖｳﾄｳﾀﾞｲｼﾞｸ	1
3		SS-8151150-TP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
4		228-14909	FELT	ｳﾜﾜｼﾞｸｷｭｳｺﾌｪﾙﾄ	1
5		B1401-053-000	NEEDLE BAR	ﾊﾘﾎﾞ-	1
6		B1411-053-0A0	NEEDLE BAR CONNECTION ASM.	ﾊﾘﾎﾞ-ﾀﾞｷ ｸﾐ	1
7		SS-7090910-SP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	(1)
8		B1411-053-000	NEEDLE BAR CONNECTION	ﾊﾘﾎﾞ-ﾀﾞｷ	(1)
9		B1412-051-000	FELT	ﾊﾘﾎﾞ-ﾀﾞｷ ﾌｪﾙﾄ	1
10		SS-7080510-TP	SCREW 1/8-44 L=4.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.5	1
11	#01	MC-3720016-00	NEEDLE SY3355 160	ﾊﾘ SY3355 160	1
12		B1467-563-000	UPPER FEED BAR GUIDE	ｳﾜｵｸﾘﾎﾞｳｶﾞｲﾄﾞ	1
13		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
14		213-38702	ROCKING BASE GUIDE	ﾖｳﾄﾞｳﾀﾞｲｱﾝﾅｲ	1
15		SS-7110830-SP	SCREW 11/64-40 L= 7.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.5	2
16		213-38603	ROCKING BASE GUIDE (B)	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲｱﾝﾅｲ(B)	1
17		SS-6091022-TP	SCREW	ﾋﾗﾈｼﾞ	2
18		213-38900	ROCKING SHAFT	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｼﾞｸ	1
19		213-38801	ROCKING FRONT ARM	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾋﾞﾝﾌﾞｳﾃﾞ	1
20		SM-8080802-TP	SCREW	ﾄﾒﾈｼﾞ	2
21		B1410-771-000	STUD	ﾊﾘﾎﾞ- ﾖｰﾄﾞ- ｶｸｺﾞﾏｼﾞｸ	1
22		B1414-232-000	SQUARE BLOCK	ｶｸｺﾞﾏ	1
23		213-39304	ROCKING SHAFT FRONT METAL	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｼﾞｸﾏｴﾒﾀﾙ	1
24		213-39205	ROCKING SHAFT REAR METAL	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｼﾞｸｱﾄﾒﾀﾙ	1
25		228-14909	FELT	ｳﾜﾜｼﾞｸｷｭｳｺﾌｪﾙﾄ	1
26		214-30053	ROCKING REAR ARM ASM.	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｺｳﾌﾞｳﾃﾞ(ｸﾐ)	1
27		214-30004	ROCKING REAR ARM	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｺｳﾌﾞｳﾃﾞ	(1)
28		SS-6152440-SP	SCREW 15/64-28 L=23.5	ﾋﾗﾈｼﾞ 15/64-28 L=23.5	(1)
29		214-30103	ROCKING REAR ARM FELT	ﾊﾘﾎﾞｳ ﾖｳﾄﾞｳｺｳﾌﾞｳﾃﾞﾌｪﾙﾄ	(1)
30		EA-9500B01-00	CABLE BAND	ｿｸｾﾝﾊﾞﾝﾄﾞ	(2)
31		103-08609	THREAD GUARD	ﾊﾘﾎﾞｳｲﾄｶｸ	1
32	#02	MC-3720014-00	NEEDLE SY3355 NM140	ﾊﾘ SY3355 NM140	1
		NOTE (注記)	#01....FOR LS-1341	LS-1341用	
			#02....FOR LS-1340	LS-1340用	

4. PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS

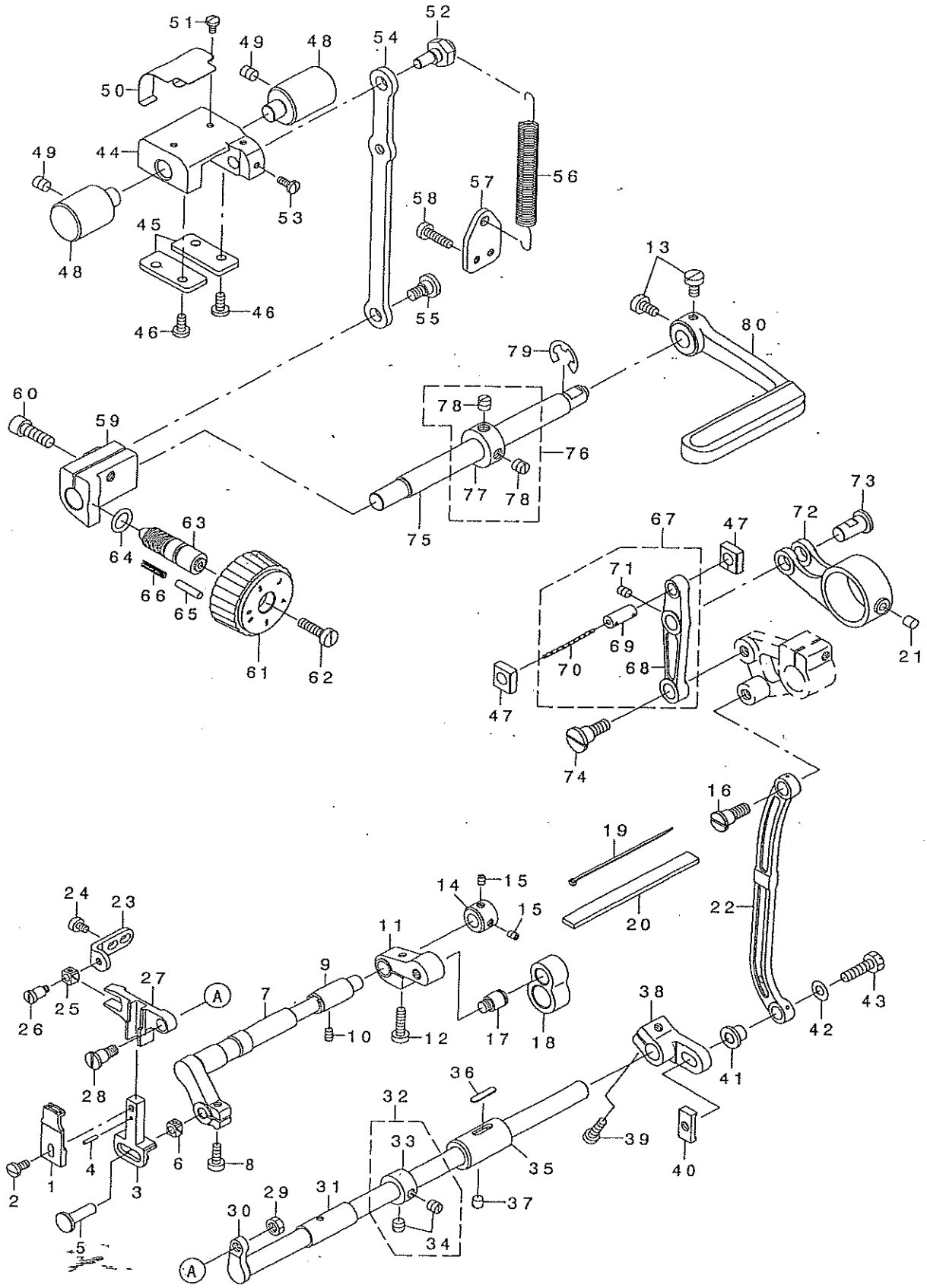
押え圧調節・上送り関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		213-40401	UPPER FEED SHAFT	ウワオクリシ゛ク	1
2		213-40500	UPPER FEED FRONT ARM	ウワオクリモ゛ンフ゛ウテ゛	1
3		SS-8660612-TP	SCREW 1/4-40 L=6	トメネシ゛ 1/4-40 L=6	2
4		213-41904	FRONT METAL	ウワオクリシ゛クマエメタル	1
5		213-78302	FEED SHAFT METAL	スイヘイオクリシ゛クメタル	1
6		229-04155	MAIN SHAFT THRUST COLLAR ASM.	ウワシ゛クスラストウケ(クミ)	1
7		229-04106	MAIN SHAFT THRUST COLLAR	ウワシ゛クスラストウケ	(1)
8		SS-8660610-TP	SCREW 1/4-40 L=6	トメネシ゛ 1/4-40 L=6	(2)
9		SS-8150710-SP	SCREW 15/64-28 L=7	トメネシ゛ 15/64-28 L=7	1
10		TA-0550604-RO	RUBBER PLUG	トメセン	1
11	#02	B1470-053-0A0	WALKING FOOT ASM.	ウワオクリアシ クミ	1
12		213-39908	UPPER FEED LINK	ウワオクリリンク	1
13		213-47109	FELT	ウワオクリリンクフェルト	1
14		EA-9500B00-00	CLIP CV-70S	ケツソクハ゛ント゛ 60	2
15		B3016-141-H00	HINGE SCREW, B	Lイタロツト゛ タ゛ンネシ゛ B	2
16		SD-0640701-SP	HINGE SCREW D=6.35 H=7	タ゛ンネシ゛ D=6.35 H=7	1
17		B1414-555-000	SLIDE BLOCK	ハリホ゛ウタ゛キ アンナイコロ	1
18		WP-0501046-SC	WASHER 5 X 13 X 1	ヒラザ゛カ゛ネ.5X14X1	1
19		213-40807	TRIANGULAR LEVER	サンカクテコ	1
20		SS-7110510-SP	SCREW 11/64-40 L=5	マルヒラネシ゛ 11/64-40 L= 5	1
21		B1414-555-000	SLIDE BLOCK	ハリホ゛ウタ゛キ アンナイコロ	1
22		105-09701	FELT	ウエローラ クト゛ウロツトフエルト	1
23		B1465-053-000	WALKING BAR DRIVING LINK	ウワオクリ ヨ-ト゛ -リンク	1
24		B1466-563-000	WALKING BAR	ウエオクリホ゛ウ	1
25		B1467-053-0A0	WALKING BAR ASM.	ウワオクリハ゛ネ シタ゛ホ゛ - クミ	1
26		B1468-053-000	WALKING BAR SPRING	ウワオクリホ゛ - オチエハ゛ネ	1
27		SS-6151780-SP	SCREW 15/64-28 L=17.0	ヒラネシ゛ 15/64-28 L=17	1
28		214-06509	UPPER FEED GUIDE PLATE	ウエオクリカ゛イト゛イタ	1
29		135-14310	ROLLER	イトキリホシ゛ヨコロ	1
30		SS-6151920-SP	SCREW 15/64-28 L=19.0	ヒラネシ゛ 15/64-28 L=19	1
31		213-40104	UPPER FEED ROD	ウエオクリロツト	1
32		D1456-055-B00	HINGE SCREW	ウワオクリ ロツト゛タ゛ンネシ゛	1
33		D1455-055-B00	CONNECTING STUD	ウワオクリ ロツト゛ レンケツシ゛ク	1
34		WP-0482086-SD	WASHER 4.8X11.5X2	ヒラザ゛カ゛ネ 4.8X11.5X2	1
35		NS-6110530-SP	NUT 11/64-40	ロツカクナツト 11/64-40	1
36		213-40203	UPPER FEED REAR ARM	ウワオクリコウフ゛ウテ゛	1
37		SM-9062250-SC	SCREW M6 L=22	ロツカクホ゛ルト M6 L=22	1
38	#02	B1525-563-DA0	PRESSER FOOT ASM.	オサエアシ クミ	1
39		213-41052	PRESSER BAR HOLDER ASM.	オサエホ゛ウタ゛キ(クミ)	1
40		213-41003	PRESSER BAR HOLDER	オサエホ゛ウタ゛キ	(1)
41		SS-7110910-TP	SCREW 11/64-40 L= 8.5	マルヒラネシ゛ 11/64-40 L=8.5	(1)
42		213-40906	PRESSER ADJUSTING SCREW	オサエチヨウセツネシ゛	1
43		110-71701	NUT	オサエ チヨウセツ ネシ゛ ナツト	1
44		B1502-246-000	PRESSER SPRING	オサエ チヨウセツ ハ゛ネ	1
45		SD-0800481-SP	HINGE SCREW D= 8 H= 4.9	タ゛ンネシ゛ D=8 H=4.9	1
46		213-41151	THREAD RELEASE HOLDING PLATE	イトユルメウケイタ(ケツコ゛ウ)	1
47		B1462-053-000	THREAD RELEASE SPRING	イトユルメ ウケイタ ハ゛ネ	1
48		214-06103	PRESSER LIFTER LEVER	オサエアケ゛レハ゛ー	1
49		B1510-155-000	PRESSER BAR LOWER BUSHING	オサエホ゛ - シタメタル	1
50	#01	B1470-241-HA0	WALKING FOOT ASM.	ウワオクリアシ クミ	1
51		B1470-241-H00	WALKING FOOT	ウワオクリアシ	(1)
52		B1471-241-H00	SCREW	ネシ゛	(1)
53	#01	B1525-241-HA0	PRESSER FOOT ASM.	オサエアシ クミ	1
54		B1525-241-H00	PRESSER FOOT	オサエアシ	(1)
55		103-37905	FINGER GUARD	ユビ゛カ゛ー ト゛	(1)
56		SS-7150740-SP	SCREW 15/64-28 L=7	マルヒラネシ゛ 15/64-28 L=7	1
57		214-06608	GUIDE PLATE SPACER	カ゛イト゛イタスヘ゛ーヲ	1
58		B1501-241-H00	PRESSER BAR	オサエホ゛ -	1
	NOTE (注記)		#01....FOR LS-1341 #02....FOR LS-1340	LS-1341用 LS-1340用	

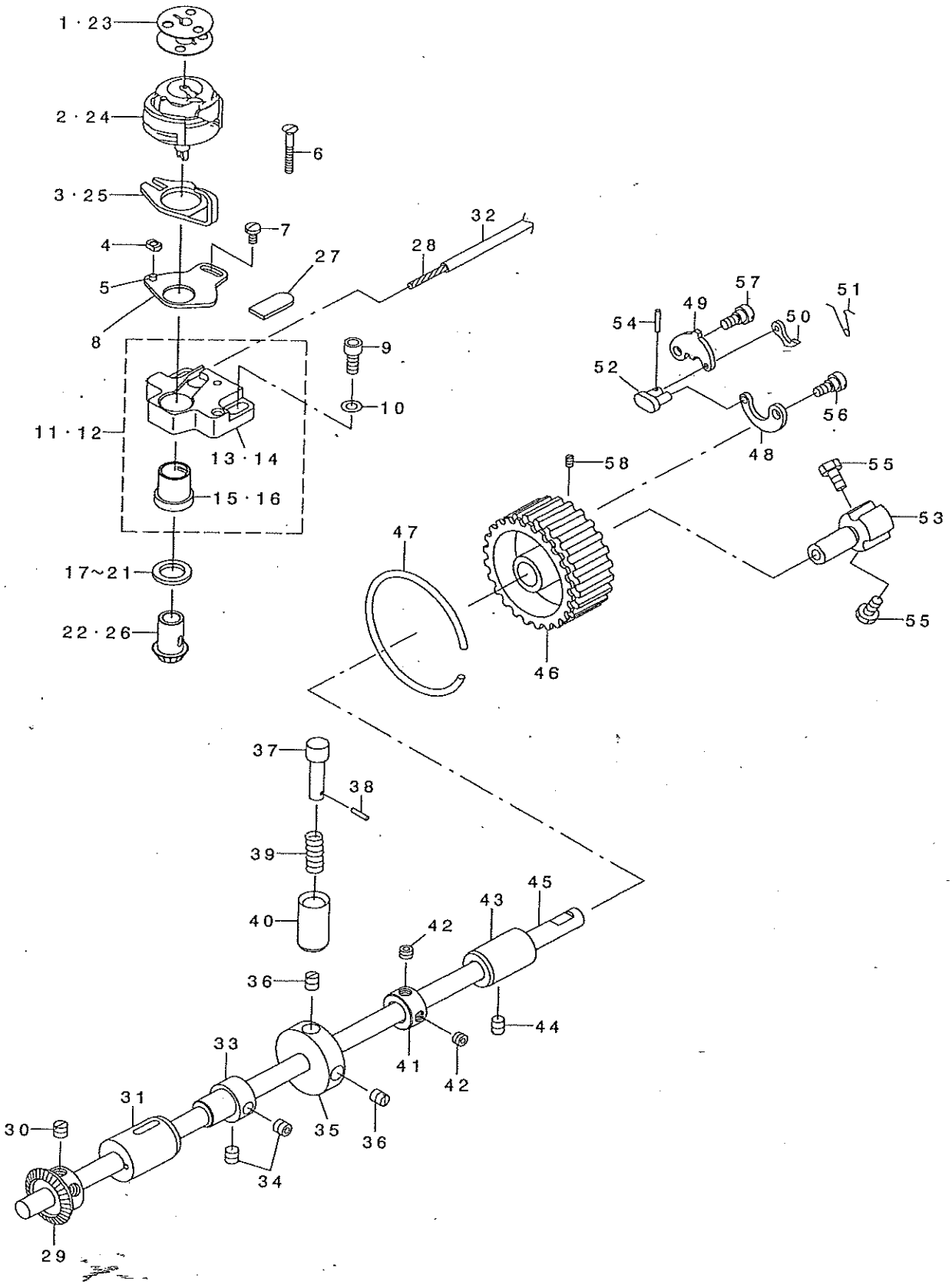
5. FEED MECHANISM COMPONENTS

送り関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		214-35003	FEED DOG	ｵｸﾘﾊﾞ(2.5*6)	1
2		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
3		214-28008	FEED BASE	ｵｸﾘﾀﾞｲ	1
4		PS-0200102-KH	SPRING PIN 2.0 X 10	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.0X10	1
5		214-28107	FEED BASEPIN	ｵｸﾘﾀﾞｲﾋﾟﾝ	1
6		B1414-232-000	SQUARE BLOCK	ｶｸｺﾞﾏ	1
7		214-29006	VERTICAL FEED SHAFT	ｼﾞﾖｳｹﾞｵｸﾘｼﾞｸ	1
8		SS-6121220-TP	SCREW 3/16-28 L=11.5	ﾋﾗﾈｼﾞ 3/16-28 L=11.5	1
9		214-29501	VERTICAL FEED SHAFT METAL	ｼﾞﾖｳｹﾞｵｸﾘｼﾞｸﾒﾀﾙ	1
10		SS-8110710-SP	SCREW 11/64-40 L=6.5	ﾄﾒﾈｼﾞ 11/64-40 L=6.5	1
11		214-29105	VERTICAL FEED ARM	ｼﾞﾖｳｹﾞｵｸﾘｳﾃﾞ	1
12		SS-6121850-TP	SCREW 3/16-28 L=18	ﾋﾗﾈｼﾞ 3/16-28 L=18	1
13		SS-6120930-TP	SCREW 3/16-28 L=9	ﾋﾗﾈｼﾞ 3/16-28 L=9	2
14		214-29709	VERTICAL FEED THRUST COLLAR	ｼﾞﾖｳｹﾞｵｸﾘｽﾗｽﾄｶﾗｰ	1
15		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	2
16		SD-0900701-TP	HINGE SCREW D= 9 H= 7	ﾀﾞﾝﾈｼﾞ D=9 H=7	1
17		210-48707	HINGE SCREW	ﾋﾞﾝｺﾞﾒｶﾞﾈ ﾀﾞﾝﾈｼﾞ	1
18		214-29204	VERTICAL FEED ROD	ｼﾞﾖｳｹﾞｵｸﾘﾛｯﾄﾞ	1
19		EA-9500B02-00	CABLE BAND 150	ｹﾌﾞｿｸﾊﾞﾝﾄﾞ 150	1
20		214-29600	VERTICAL FEED ROD FELT	ｼﾞﾖｳｹﾞｵｸﾘﾛｯﾄﾞﾌｪﾙﾄ	1
21		228-14909	FELT	ｳﾜｼﾞｸｷｭｳﾕﾌｪﾙﾄ	1
22		102-05201	NEEDLE BAR FRAME ROD	ﾊﾘﾎﾞｰ ﾖｰﾄﾞｰﾛｯﾄﾞ	1
23		214-27901	HORIZONTAL FEED BASE SUPPORT	ｽｲﾍｲｵｸﾘﾀﾞｲﾁｭｴ	1
24		SS-6110610-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	2
25		B1414-232-000	SQUARE BLOCK	ｶｸｺﾞﾏ	1
26		SD-0640752-TP	HINGE SCREW D= 6.35 H= 7.5	ﾀﾞﾝﾈｼﾞ D=6.35 H=7.5	1
27		214-27802	HORIZONTAL FEED BASE	ｽｲﾍｲｵｸﾘﾀﾞｲ	1
28		SD-0790701-SP	HINGE SCREW D=7.94 H=7	ﾀﾞﾝﾈｼﾞ	1
29		NS-6660430-SP	NUT 1/4-40	ﾛｯｶｸﾅｯﾄ 1/4-40	1
30		214-27604	HORIZONTAL FEED SHAFT	ｽｲﾍｲｵｸﾘｼﾞｸ	1
31		B1607-246-000	BUSHING, FRONT	ｽｲﾍｲ ｵｸﾘｼﾞｸ ﾏｴﾒﾀﾙ	1
32		CS-111101C-SH	THRUST COLLAR ASM.D=11.11 W=10	ｽﾗｽﾄｳｹ D=11.11 W=10 ｸﾐ	1
33		CS-1111019-SH	THRUST COLLAR D=11.11 W=10	ｽﾗｽﾄｳｹ D=11.11 W=10	(1)
34		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
35		214-27703	HORIZONTAL FEED SHAFT D	ｽｲﾍｲｵｸﾘｼﾞｸｱﾄﾒﾀﾙ	1
36		B1806-038-000	OIL FELT	ｼﾀﾀﾞｸ ｳｼﾛﾒﾀﾙ ﾌｪﾙﾄ	1
37		SS-8150510-TP	SCREW 15/64-28 L= 4.7	ﾄﾒﾈｼﾞ 15/64-28 L=4.7	1
38		214-28305	HORIZONTAL FEED ARM	ｽｲﾍｲｵｸﾘｳﾃﾞ	1
39		SS-6121610-SP	SCREW 3/16-28 L=15.5	ﾋﾗﾈｼﾞ 3/16-28 L=15.5	1
40		214-28503	HORIZONTAL FEED ARM STOPPER	ｽｲﾍｲｵｸﾘｳﾃﾞｽﾄｯﾊﾟｰ	1
41		214-28404	HORIZONTAL FEED ARM ROD	ｽｲﾍｲｵｸﾘｳﾃﾞｼﾞｸ	1
42		WP-0621016-SH	WASHER	ﾋﾗﾜﾞｶﾈ	1
43		SS-9152130-CP	SCREW 15/64-28 L=20.5	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	1
44		213-37506	FEED ADJUSTING BASE	ｵｸﾘﾁｮｳﾁｪﾂﾀｲ	1
45		213-37506	FEED ADJUSTING BASE	ｵｸﾘﾁｮｳﾁｪﾂﾀｲ	2
46		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	4
47		213-37407	SQUARE BLOCK	ｵｸﾘﾁｮｳﾁｪｶｸｺﾞﾏ	2
48		213-37803	FEED ADJUSTING BASE SUPPORT	ｵｸﾘﾁｮｳﾁｪﾀｲﾁｭｴ	2
49		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
50		213-38306	FELT SUPPORT	ﾌｪﾙﾄｵｻｴ	1
51		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	2
52		213-37902	ECCENTRIC PIN	ｵｸﾘﾁｮｳﾁｪﾍﾝｼﾝﾋﾟﾝ	1
53		SS-7090910-TP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	2
54		213-37308	FEED ADJUSTING ROD	ｵｸﾘﾁｮｳﾁｪﾛｯﾄﾞ	1
55		SD-0800402-TP	HINGE SCREW D= 8 H= 4	ﾀﾞﾝﾈｼﾞ D=8 H=4	1
56		213-37605	SPRING	ｵｸﾘﾁｮｳﾁｪﾀｲ ﾋｯﾊﾟｰﾘﾊﾞｰﾈ	1
57		213-38009	SPRING HOOK	ﾋｯﾊﾟｰﾘﾊﾞｰﾈｶｸ	1
58		SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	2
59		214-30202	FEED ADJUSTING	ｵｸﾘﾁｮｳﾁｪ	1
60		SM-6061802-TP	SCREW M6 L=18	ﾛｯｶｸﾅｯﾄ	1
61		214-30301	FEED ADJUSTING DIAL	ｵｸﾘﾁｮｳﾁｪ ﾀﾞｲﾔﾙ	1
62		SS-6121860-SP	SCREW 3/16-28 L=18	ﾋﾗﾈｼﾞ 3/16-28 L=18	1
63		110-09909	FEED REGULATOR SCREW	ｵｸﾘﾁｮｳﾁｪﾈｼﾞ	1
64		RO-0922702-00	RUBBER RING	Oﾘﾝｸﾞ	1
65		110-32701	SCREW 3/16-28 L=9	ﾋﾗﾈｼﾞ 3/16-28 L=9	1
66		229-12109	FEED REGULATOR PIN SPRING	ｵｸﾘﾁｮｳﾁｪﾋﾟﾝﾊﾞﾈ	1
67		213-36656	FEED LINK ASM.	ｽｲﾍｲｵｸﾘﾘﾝｸ(ｸﾐ)	1
68		213-36607	FEED LINK	ｽｲﾍｲｵｸﾘﾘﾝｸ	(1)
69		B1418-761-000	CONNECTING FORKED LINK PIN	ﾌﾀﾏﾀ ﾖｰﾄﾞｰﾘﾝｸ ﾋﾟﾝ	(1)
70		CQ-2020000-00	OIL WICK	ﾕｦﾝ	(0.04)
71		SM-8050612-TP	SCREW M5X6	ﾄﾒﾈｼﾞ M5X0.8 L=6	(1)
72		213-36706	FEED ROD A	ｽｲﾍｲｵｸﾘﾛｯﾄﾞA	1
73		213-38207	FEED LINK PIN	ｽｲﾍｲｵｸﾘﾘﾝｸﾋﾟﾝ	1
74		SD-1000801-SH	HINGE SCREW D=10 H=8	ﾀﾞﾝﾈｼﾞ D=10 H=8	1
75		213-36300	BACKWARD FEED LEVER SHAFT	ｷﾞｬｸｵｸﾘﾚﾊﾞｰｼﾞｸ	1
76		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	ｽﾗｽﾄｳｹ D=12 W=10 ｸﾐ	1
77		CS-1201011-SH	THRUST COLLAR D=12 W=10	ｽﾗｽﾄｳｹ D=12 W=10	(1)
78		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
79		RE-0900000-K0	E-RING 9	Eｶﾞﾀﾄﾒﾜ 9	1
80		226-10505	REVERSE FEED CONTROL LEVER	ｷﾞｬｸｵｸﾘﾚﾊﾞｰ	1

6. HOOK SHAFT & LOWER SHAFT COMPONENTS
釜軸・下軸関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#02	B9117-201-000	BOBBIN	ボビン	1
2	#02	214-31358	CAP HOOK ASM.	キャップ ガマ (クミ)	1
3	#02	212-27400	INNER HOOK GUIDE	ナカガマアンナイ	1
4		B1827-246-000	SLIDE BLOCK	ナカ ガマ アンナイ コロ	1
5		B1826-246-000	SLIDE BLOCK PIN	ナカ ガマ アンナイ コロシク	1
6		SS-1092810-SP	SCREW 9/64-40 L=25.4	ヲラネジ	1
7		SS-7090710-SP	SCREW 9/64-40 L= 6.8	マルヒラネジ 9/64-40 L=6.8	1
8		212-31204	ADJUSTING PLATE	ナカガマアンナイチョウセツイタ	1
9		SM-6051202-TP	SCREW M5X0.8 L=12	ロツカクアナネジ ルト M5X0.8 L=12	2
10		WP-0520656-SA	WASHER 5.2X9.5X0.6	ヒラヲ ガネ 5.2X9.5X0.6	2
11	#02	214-30855	HOOK SHAFT BASE ASM.	カマシタ クダイ(クミ)	1
12	#03	214-30954	HOOK SHAFT BASE	カマシタ クダイ(コカ マヨウ)(クミ)	1
13	#02	214-30806	HOOK SHAFT BASE	カマシタ クダイ	(1)
14	#03	214-30905	HOOK SHAFT BASE	カマシタ クダイ(コカ マヨウ)	(1)
15	#02	214-31002	HOOK SHAFT METAL	カマシタ クメタル	(1)
16	#03	214-31101	HOOK SHAFT METAL	カマシタ クメタル(コカ マヨウ)	(1)
17	#01	B1820-246-000	WASHER	カマシタ クサ ガネ	1
18	#01	B1820-246-00A	WASHER A	カマシタ クサ ガネ A	1
19		B1820-246-00B	WASHER B	カマシタ クサ ガネ B	1
20	#01	B1820-246-00C	WASHER C	カマシタ クサ ガネ C	1
21	#01	B1820-246-00D	WASHER	カマシタ クサ ガネ	1
22	#02	212-27301	HOOK SHAFT GEAR	カマシタ クカサハグ ルマ	1
23	#03	B9117-051-000	BOBBIN	ネジ ピン	1
24	#03	B1801-340-0A0	HOOK ASM.	クミ(クミ)	1
25	#03	B1810-340-000	BOBBIN CASE OPENING LEVER	ナカガマアンナイ	1
26	#03	B1814-340-000	HOOK SHAFT GEAR	カマシタ クカサハグ ルマ	1
27		214-31200	HOOK SHAFT LUBRICATION FELT	カマシタ クキュウユフェルト	1
28		CQ-2020000-00	OIL WICK	ユシン	0.15
29		B1836-246-000-A	LOWER SHAFT BEVEL GEAR	シタシタ クカサハグ ルマ	1
30		SS-8660610-TP	SCREW 1/4-40 L=6	トメネジ 1/4-40 L=6	3
31		B1803-246-000	BUSHING, INTERMEDIATE	シタシタ クナカメタル	1
32		BT-0500300-EA	OIL TUBE	ウレタンチューブ	0.05
33		214-29303	VERTICAL FEED CAM (1.0)	シヨウケ オクリカA(1.0)	1
34		SS-8660612-TP	SCREW 1/4-40 L=6	トメネジ 1/4-40 L=6	2
35		B1301-340-000	SAFETY CLUTCH DISK	アンセ ンソウチエンバン	1
36		SS-8150710-SP	SCREW 15/64-28 L=7	トメネジ 15/64-28 L=7	2
37		212-23409	SAFETY CLUTCH PUSH BUTTON	アンセ ンソウチオシボタン	1
38		PS-0200102-KH	SPRING PIN 2.0 X 10	スプ リング ピン 2.0X10	1
39		B1639-051-000	SPRING	オシボタン バネ	1
40		212-23508	PUSH BUTTON CYLINDER	アンセ ンソウチオシボタンツツ	1
41		231-02700	LOWER SHAFT THRUST HOLDER	シタシタ クスラストウケ	1
42		SS-8150432-TH	SCREW 15/64-28 L=4	トメネジ 15/64-28 L=4	2
43		214-27307	LOWER SHAFT METAL , REAR	シタシタ クアトメタル	1
44		SS-8150710-TP	SCREW 15/64-28 L=7	トメネジ 15/64-28 L=7	1
45		214-27208	LOWER SHAFT	シタシタ ク	1
46		213-33505	LOWER SPROCKET	シタスプ ロケット	1
47		B1214-019-000	SPROCKET RING	スプ ロケット リング	1
48		B1305-055-000-A	SAFETY CLUTCH SPRING	アンセ ンソーチ バネ	1
49		B1307-055-000	SAFETY CLUTCH HOOK	アンセ ンソーチ ツメ	1
50		B1308-055-000	SAFETY CLUTCH COUNTER-HOOK	アンセ ンソーチ キヤク ツメ	1
51		B1309-055-000	COUNTER-HOOK SPRING	アンセ ンソーチ キヤクツメ バネ	1
52		B1310-055-000	SAFETY CLUTCH SMALL LINK	アンセ ンソーチ シヨーリンク	1
53		105-03605	SAFETY BASE	アンセ ンソウチウケ	1
54		B1314-055-000	SAFETY CLUTCH SMALL LINK PIN	アンセ ンソーチ シヨーリンク ピン	1
55		SS-6661110-SP	SCREW 1/4-40 L=11	ヒラネジ 1/4-40 L=11	2
56		SD-0640322-TP	HINGE SCREW D= 6.35 H= 3.2	タンネジ D=6.35 H=3.2	1
57		SD-0640322-TP	HINGE SCREW D= 6.35 H= 3.2	タンネジ D=6.35 H=3.2	1
58		SS-8090540-SP	SCREW 9/64-40 L=5	トメネジ 9/64-40 L=5	1

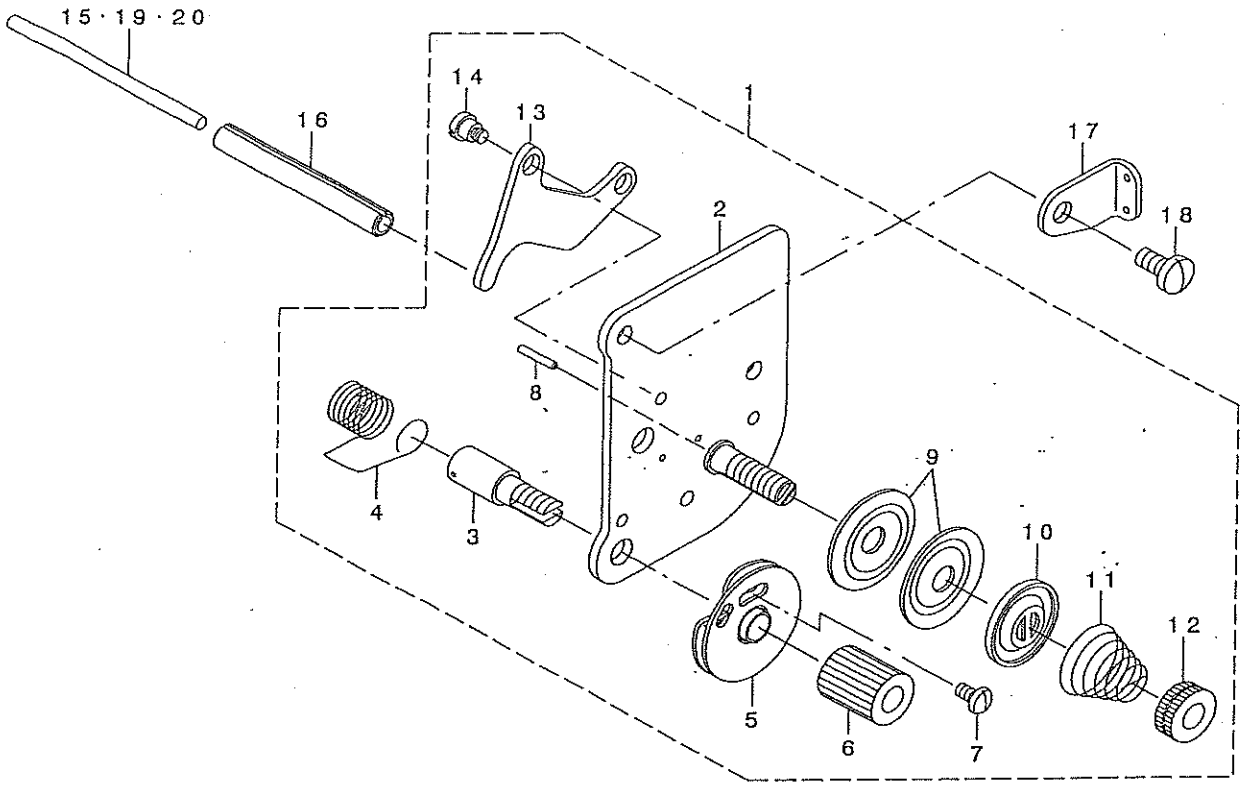
NOTE (注記)

#01....SELECTIVE PARTS
#02....FOR LS-1341
#03....FOR LS-1340

選択部品
LS-1341用
LS-1340用

7. THREAD TENSION COMPONENTS (FOR LS−1340)

糸調子関係（LS−1340用）

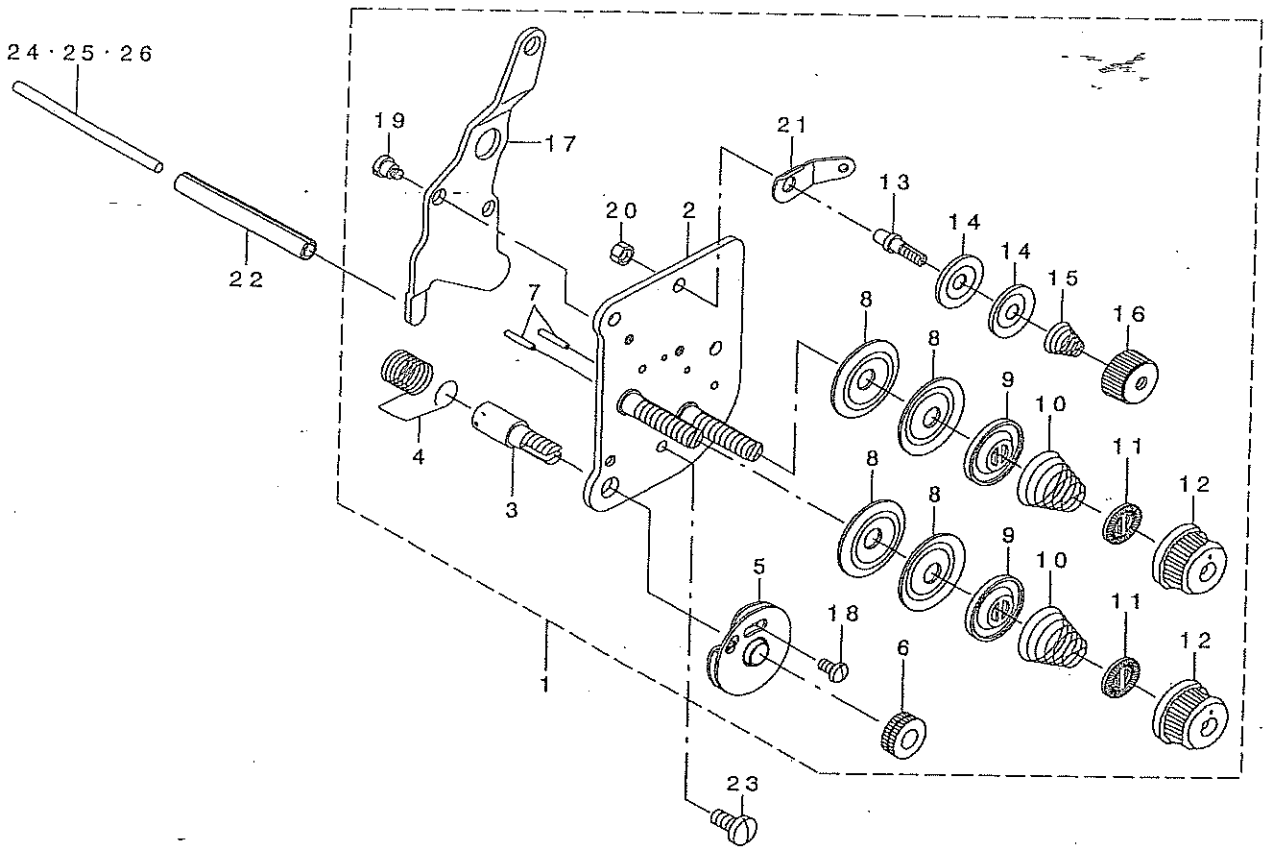


REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		214-09065	THREAD TENSION ASM.	ｲﾄﾁｮｳｼ(ｸﾐ)	1
2		214-09057	THREAD POST BASE COMPL.	ｲﾄﾁｮｳｼﾀﾞｲﾀｹﾂｺﾞｳ	(1)
3		103-20109	SCREW STUD	ｲﾄﾄﾘﾊﾞﾈｼﾞｸ	(1)
4		B3128-520-000	TENSION SPRING	ｲﾄﾄﾘﾊﾞﾈ	(1)
5		B3137-051-0A0	TAKE-UP SPRING GUIDE DISC ASM.	ｲﾄﾄﾘﾊﾞﾈ ｱﾝﾅｲｻﾞﾗ ｸﾐ	(1)
6		103-20208	THRED TENSION STUD NUT	ｲﾄﾄﾘﾊﾞﾈｼﾞｸﾅｯﾄ	(1)
7		SS-4080610-SP	SCREW 1/8-44 L=6.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6.4	(1)
8		B3127-051-000	TENSION RELEASE PIN, SHORT	ｲﾄﾕﾙﾒ ﾋﾟﾝ	(1)
9		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁｮｰｼｻﾗ	(2)
10		226-17906	THREAD TENSION DISK PRESSER	ｲﾄﾁｮｳｼｻﾗｵｻｴ	(1)
11		B3129-053-000	TENSION SPRING	ｲﾄﾁｮｰｼﾊﾞﾈ	(1)
12		B3125-012-000	THREAD TENSION NUT	ｲﾄﾁｮｰｼ ﾅｯﾄ	(1)
13		B3134-521-000	TENSION RELEASE LEVER	ｲﾄﾕﾙﾒｲﾀ	(1)
14		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
15		230-06406	TENSION RELEASE BAR	ｲﾄﾕﾙﾒｵﾝﾎﾞｳ	1
16		PS-0600502-KP	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	1
17		214-09909	GUIDE PLATE	ｲﾄﾁｮｳｼｱﾝﾅｲｲﾀ	1
18		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
19	#01	213-48206	TENSION RELEASE BAR	ｲﾄﾕﾙﾒｵﾝﾎﾞｳ	1
20	#01	103-21107	TENSION RELEASE BAR	ｲﾄﾕﾙﾒ ｵﾝﾎﾞｰ	1

NOTE（注記） #01....SELECTIVE PARTS 選択部品

8. THREAD TENSION COMPONENTS (FOR LS-1341)

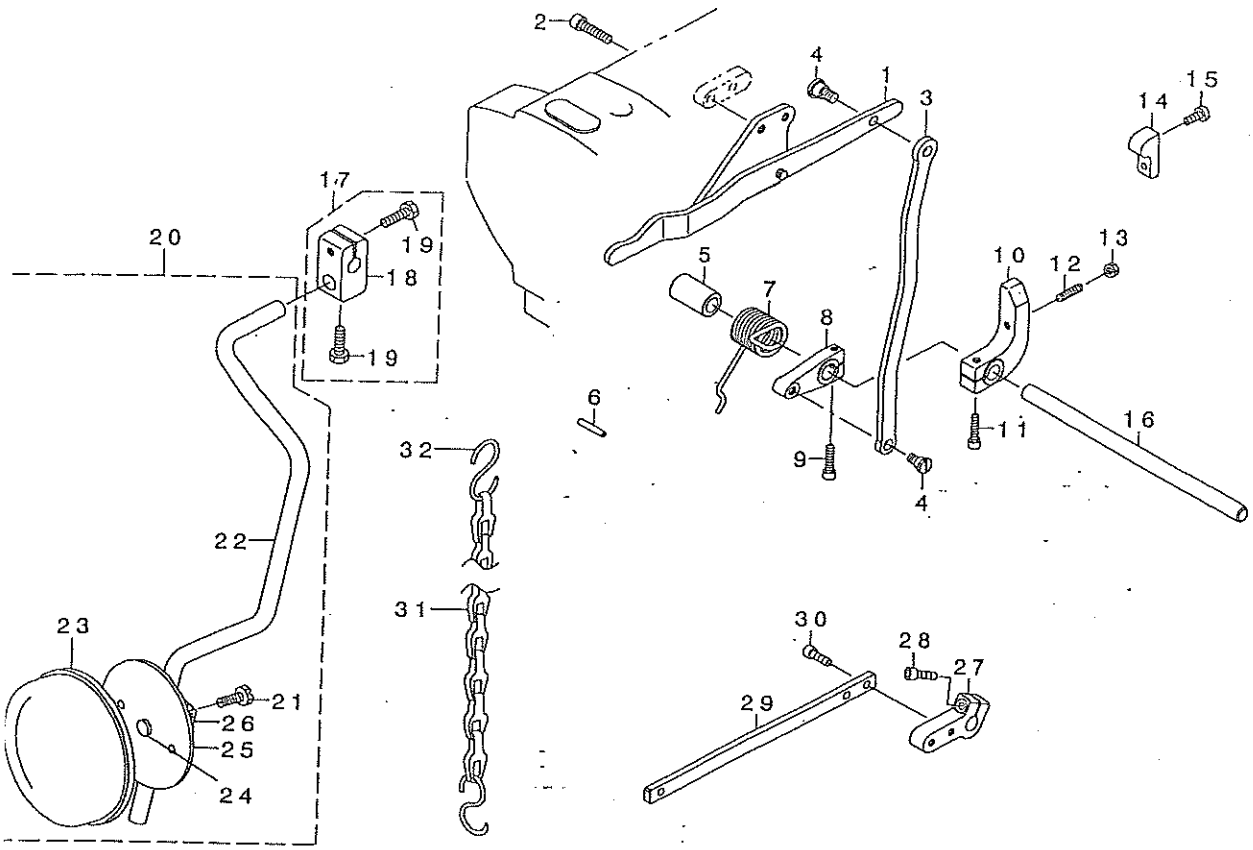
糸調子関係 (LS-1341用)



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		214-41068	THREAD TENSION ASM.	ｲﾄﾁｮｳｼ(ｸﾐ)	1
2		214-41050	TENSION POST COMPL.	ｲﾄﾁｮｳｼ(ｹｿﾞｺﾞｳ)	(1)
3		103-20109	SCREW STUD	ｲﾄﾄﾘﾊﾞﾈｼﾞｸ	(1)
4		B3128-520-000	TENSION SPRING	ｲﾄﾄﾘﾊﾞﾈ	(1)
5		B3137-051-0A0	TAKE-UP SPRING GUIDE DISC ASM.	ｲﾄﾄﾘﾊﾞﾈ ｱﾝﾅｲﾁﾞﾗ ｸﾐ	(1)
6		B3125-012-000	THREAD TENSION NUT	ｲﾄﾁｮｰｼ ﾅｯﾄ	(1)
7		226-18201	TENSION RELEASE PIN, A	ｲﾄﾕﾙﾒﾋﾟﾝ(A)	(2)
8		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁｮｰｼﾁﾗ	(4)
9		226-17906	THREAD TENSION DISK PRESSER	ｲﾄﾁｮｳｼﾁﾗｵｻｴ	(2)
10		B3129-526-000	TENSION SPRING (1.2)	ｲﾄﾁｮｰｼ ﾊﾞﾈ (1.2)	(2)
11		B3120-125-000	ROTATING STOPPER	ｲﾄﾁｮｰｼﾁﾗ ｶｲﾃﾝﾄﾞﾒ	(2)
12		119-56802	THREAD TENSION KNOB, BLUE	ｲﾄﾁｮｳｼﾂﾏﾐ (ｱｵ)	(2)
13		101-24204	THREAD TENSION POST, A	ﾀﾞｲ1ｲﾄﾁｮｰｼﾎﾞｰ A	(1)
14		107-41106	FIRST THREAD TENSION PLATE	ﾀﾞｲｲﾁｲﾄﾁｮｳｼﾁﾗ	(2)
15		110-45101	THREAD TENSION SPRING	ﾀﾞｲｲﾁ ｲﾄﾁｮｳｼﾊﾞﾈ	(1)
16		110-72402	THREAD TENSION NUT	ﾀﾞｲ 1 ｲﾄﾁｮｳｼ ﾅｯﾄ	(1)
17		214-4110	TENSION RELEASE PLATE	ｲﾄﾕﾙﾒｲﾀ	(1)
18		SS-4080610-SP	SCREW 1/8-44 L=6.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6.4	(1)
19		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
20		NS-6110310-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	(1)
21		B3162-555-B00	THREAD GUIDE	ｲﾄﾕﾙﾒｵｼﾎﾞｳ	(1)
22		PS-0600502-KP	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	1
23		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
24	#01	213-48206	TENSION RELEASE BAR	ｲﾄﾕﾙﾒｵｼﾎﾞｳ	1
25	#01	103-21107	TENSION RELEASE BAR	ｲﾄﾕﾙﾒ ｵｼﾎﾞｰ	1
26		230-6406	THREAD GUIDE	ﾀﾞｲｲﾁ ｲﾄﾁｮｰｼﾎﾞｰ ｱﾝﾅｲ	1

NOTE (注記) #01....SELECTIVE PARTS 選択部品

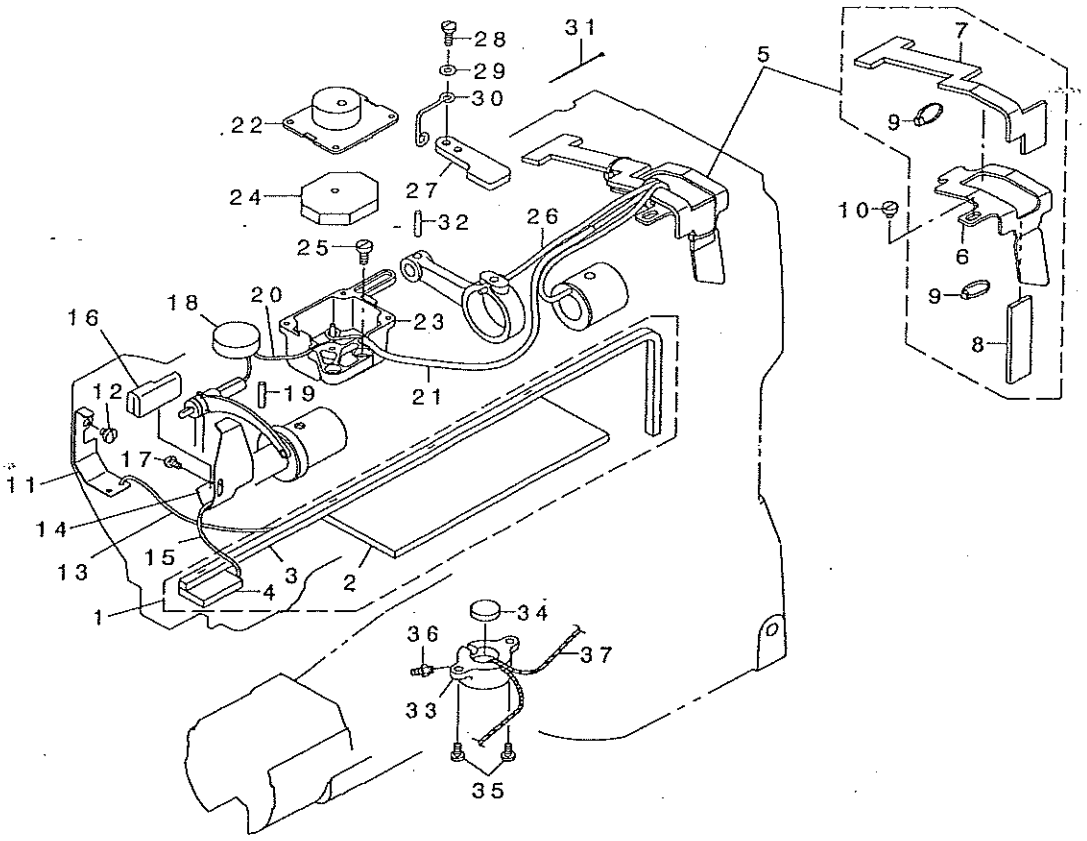
9. KNEE LIFTER COMPONENTS
膝上げ関係



NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		214-32851	KNEE LIFTER LEVER ASM.	ﾋｻﾞｱｹﾞﾃｺ(ｸﾐ)	1
2		SW-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	2
3		214-32703	NEE LIFTER CONNECTING PLATE	ﾋｻﾞｱｹﾞﾚﾝｹｸｲﾀ	1
4		SD-0790451-SP	HINGE SCREW D= 7.94 H= 4.5	ﾀﾞﾝﾈｼﾞ D=7.94 H=4.5	2
5		214-33008	NEE LIFTER CONNECTING PLATE	ﾋｻﾞｱｹﾞｼﾞｸｽﾗｽﾄｳｹ	1
6		PS-0400222-KO	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	1
7		214-33107	KNEE LIFTER SPRING	ﾋｻﾞｱｹﾞﾊﾞﾈ	1
8		214-05709	KNEE LIFTER ARM	ﾋｻﾞｱｹﾞｳﾃﾞ	1
9		SW-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
0		214-32604	KNEE LIFTER STOPPER ARM	ﾋｻﾞｱｹﾞｽﾄﾊﾟｳﾃﾞ	1
1		SW-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
2		SW-8052502-TP	SCREW M5X0.8 L=25	ﾄﾒﾈｼﾞ	1
3		NW-6050001-SD	NUT M5X0.8	ﾛｯｶｸﾅｯﾄ M5X0.8 ﾄｼｭ	1
4		214-33206	STOPPER ARM	ｽﾄｯﾊﾟｳﾃﾞ	1
5		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=12	2
6		214-32505	KNEE LIFTER SHAFT	ﾋｻﾞｱｹﾞｼﾞｸ	1
7		229-32453	BRACKET ASM.	ﾋｻﾞｱﾃﾀﾃﾃﾞｸﾄﾘｿｹｳﾃﾞ(ｸﾐ)	1
8		229-32404	BRACKET	ﾋｻﾞｱﾃﾀﾃﾃﾞｸﾄﾘｿｹｳﾃﾞ	(1)
9		229-34707	SCREW	ﾋｻﾞｱﾃﾀﾃﾃﾞｸﾄﾘｿｹｳﾃﾞｼﾒﾈｼﾞ	(2)
0		214-33354	KNEE PRESS PLATE ASM.	ﾋｻﾞｱﾃｲﾀ(ｸﾐ)	1
1		SW-9061203-SE	SCREW M6 L=12	ﾛｯｶｸﾎﾞﾙﾄ M6 L=12	(1)
2		214-33305	KNEE PRESS LEVER	ﾋｻﾞｱﾃﾚﾊﾞｰ	(1)
3		229-34509	KNEE PAD PLATE COVER	ﾋｻﾞｱﾃｲﾀｶﾊﾞｰ	(1)
4		229-34400	KNEE PAD PLATE RUBBER	ﾋｻﾞｱﾃｲﾀｺﾞﾑ	(1)
5		229-34202	KNEE PAD PLATE	ﾋｻﾞｱﾃｲﾀ	(1)
6		229-34301	KNEE PAD PLATE SUPPORT	ﾋｻﾞｱﾃｲﾀｻﾎﾟｰﾄ	(1)
7	#01	214-33404	PRESSER LIFTER ARM	ｵｻｴｱｹﾞｳﾃﾞ	1
8	#01	SW-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	1
9	#01	214-33503	PRESSER LIFTER PLATE	ｵｻｴｱｹﾞｲﾀ	1
0	#01	SW-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
1	#01	B8131-019-000	CHAIN	ｸｻﾘ	1
2	#01	B8133-019-000	S SHAPED HOOK	Sｶﾞﾀ ｶﾅｸﾞ	2

NOTE (注記)　#01....OPTIONAL PARTS　ｵﾌﾟｼｮﾝ部品

10. LUBRICATION COMPONENTS
給油関係

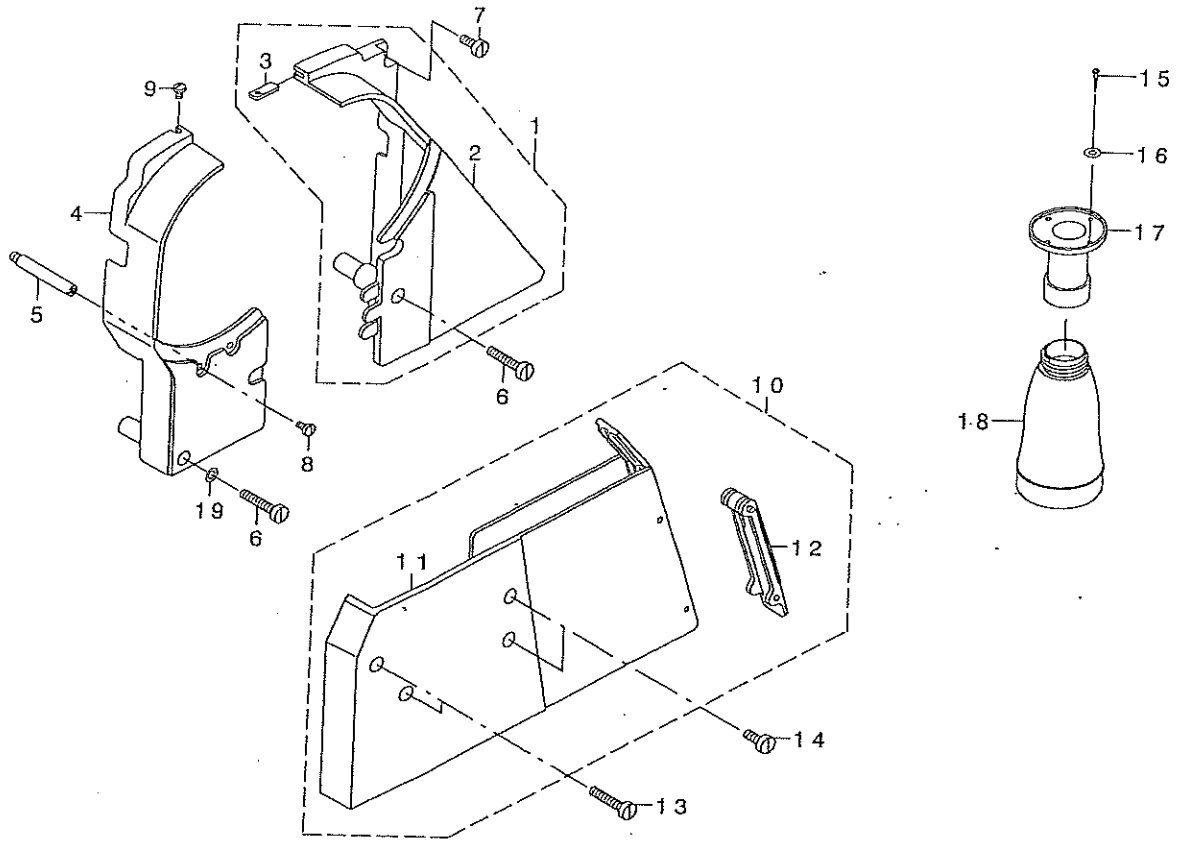


REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		213-45756	ARM ONCE THROUGH OIL FELT ASM.	ｱｰﾑｶﾝﾘｭｳﾌｪﾙﾄ(ｸﾐ)LU-1510	1
2		213-45707	ARM ONCE THROUGH FELT A	ｱｰﾑｶﾝﾘｭｳﾌｪﾙﾄA	(1)
3		213-45806	FELT B	ｱｰﾑｶﾝﾘｭｳﾌｪﾙﾄB	(1)
4		213-45905	FACE ONCE THROUGH FELT	ﾒﾝﾌﾟｶﾝﾘｭｳﾌｪﾙﾄ	(1)
5		213-46358	FELT SUPPORT ASM.	ﾌｪﾙﾄｻﾎﾟｴ(ｸﾐ)	1
6		213-46309	FELT	ﾌｪﾙﾄｻﾎﾟｴ	(1)
7		213-46507	FEED CHANGE FELT	ｵｸﾘﾍﾝｶﾝﾀｲﾌｪﾙﾄ	(1)
8		213-46408	FELT	ｶﾑｷｭｳｺﾌｪﾙﾄ	(1)
9		EA-9500800-00	CLIP CV-70S	ｸﾘｯﾌﾟﾊﾞﾈﾄ 60	(2)
10		SS-6110480-SP	SCREW 11/64-40 L=4.3	ﾋﾗﾈｼﾞ 11/64-40 L=4.3	1
11		213-40708	UPPER FEED OIL BAR PLATE	ｳﾜｵｸﾘｺﾎﾞｳｲﾀ	1
12		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	1
13		CQ-2020000-00	OIL WICK	ﾕﾗﾝ	0.2
14	#01	213-47000	TAKE-UP OIL PLATE	ﾃﾝﾋﾟﾝｺﾎﾞｳﾊﾞﾝ	1
15		CQ-2020000-00	OIL WICK	ﾕﾗﾝ	0.2
16		213-47208	TAKE-UP LUBRICATION FELT	ﾃﾝﾋﾟﾝｷｭｳﾕﾌｪﾙﾄ	1
17		SS-3090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾈｼﾞ 9/64-40 L=6	1
18		213-46002	FELT	ｱｰﾑｷｭｳﾕﾌｪﾙﾄ	1
19		B1412-051-000	FELT	ﾊﾘﾎﾞｰﾀﾞｷ ﾌｪﾙﾄ	1
20		CQ-2520000-00	OIL WICK	ﾕﾗﾝ	0.3
21		BT-0500300-EA	OIL TUBE	ｳﾚﾀﾝﾁｭｰﾌﾞ	0.25
22		214-07507	OIL TANK A	ｼﾞﾖｳﾌﾞｱﾌﾞﾗﾀﾝｸA	1
23		214-07606	OIL TANK B	ｼﾞﾖｳﾌﾞｱﾌﾞﾗﾀﾝｸB	1
24		214-07705	FELT	ｼﾞﾖｳﾌﾞｱﾌﾞﾗﾀﾝｸﾌｪﾙﾄ	2
25		SS-6111010-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	2
26		CQ-2020000-00	OIL WICK	ﾕﾗﾝ	0.2
27		213-39700	UPPER FEED STOPPER PLATE (B)	ｳﾜｵｸﾘｽﾄｯﾊﾟｲﾀ(B)	1
28		SS-7111120-TP	SCREW	ﾏﾙﾋﾗﾈｼﾞ	2
29		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗﾜｶﾞﾈ 4.5X10X0.8	1
30		226-20504	OIL WICK HOLDER	ﾒﾝﾌﾟｷｭｳﾕﾕﾗﾝｻﾎﾟｴ	1
31		EA-9500800-00	CLIP CV-70S	ｸﾘｯﾌﾟﾊﾞﾈﾄ 60	1
32		PS-0500202-KP	SPRING PIN 5X20	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 5.0X20	1
33		214-33800	OIL TANK	ｵｲﾙﾀﾝｸ	1
34		B1203-051-000	OIL FELT	ｳﾜﾗﾞｸ ﾏｴﾒﾀﾙ ﾌｪﾙﾄ	1
35		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
36		SQ-1110401-MZ	CONNECTING SCREW	ﾁｭｰﾌﾞﾚﾝｹﾂﾈｼﾞ	1
37		CQ-2020000-00	OIL WICK	ﾕﾗﾝ	0.3
38	#02	B1140-051-000	TAKE-UP OIL SPLASHER	ﾃﾝﾋﾟﾝ ﾕﾎﾞｰｲﾀ	1

NOTE (注記)

#01....FOR LS-1341 — LS-1341用
#02....FOR LS-1340 — LS-1340用

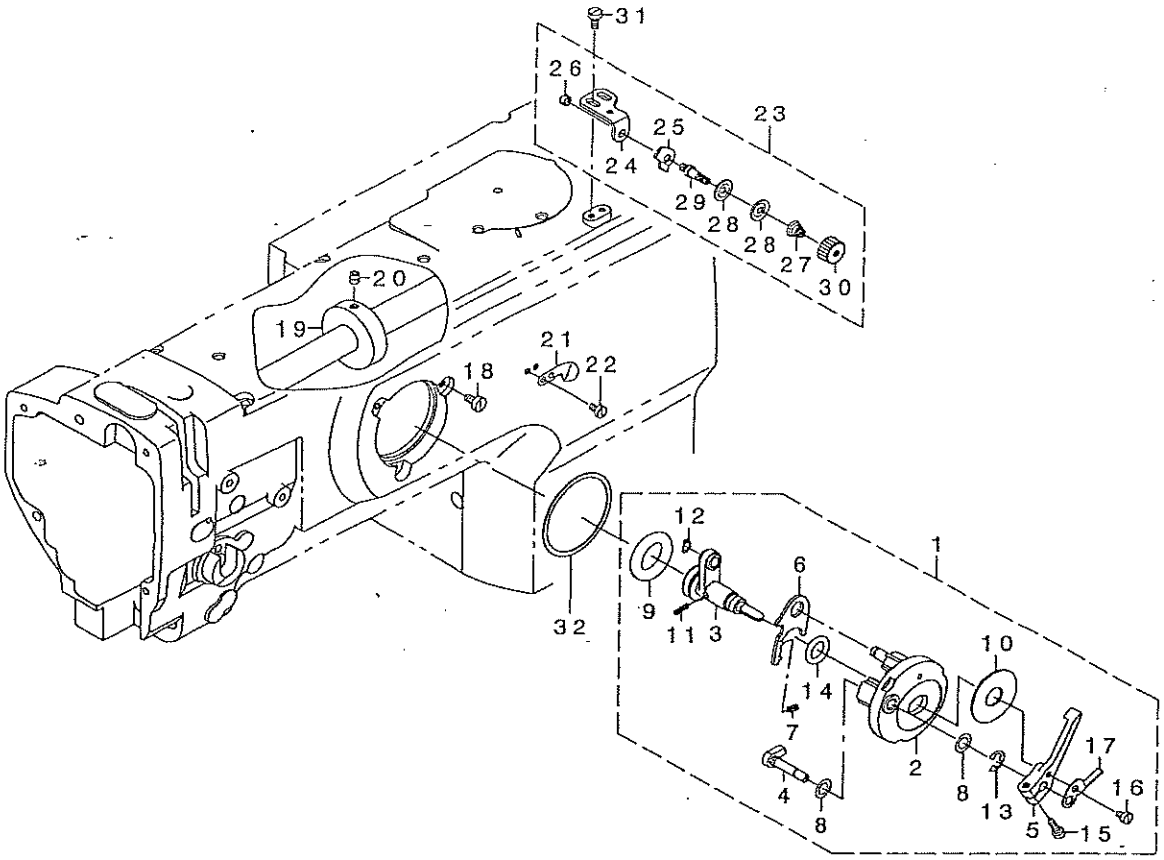
ベルトカバー ・ 油抜き関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		213-51150	BELT COVER ASM. (RIGHT)	ﾍﾞﾙﾄｶﾊﾞｰ(ﾐｷﾞ)ｸﾐ	1
2		213-51101	BELT COVER (RIGHT)	ﾍﾞﾙﾄｶﾊﾞｰ(ﾐｷﾞ)	(1)
3		213-51002	BELT COVER AUXILIARY PLATE	ﾍﾞﾙﾄｶﾊﾞｰﾎｼﾞｮｲﾀ	(1)
4		213-51200	BELT COVER (LEFT)	ﾍﾞﾙﾄｶﾊﾞｰ(ﾋﾀﾞﾘ)	1
5		D8232-241-E00	BELT COVER SUPPORT A	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｳ A	1
6		SS-6153040-SP	SCREW 15/64-28 L=30	ﾋﾗﾈｼﾞ 15/64-28 L=30	2
7		SS-6151440-SP	SCREW 15/64-28 L=14	ﾋﾗﾈｼﾞ 15/64-28 L=14	1
8		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
9		SS-5110740-TP	SCREW 11/64-40 L= 6.5	ﾄﾗｽﾈｼﾞ 11/64-40 L=6.5	1
10		214-34451	BELT COVER ASM. , LOWER	ﾍﾞﾙﾄｶﾊﾞｰｼﾀ(ｸﾐ)	1
11		214-34402	BELT COVER LOWER	ﾍﾞﾙﾄｶﾊﾞｰｼﾀ	(1)
12		214-34501	BELT COVER COVER	ﾍﾞﾙﾄｶﾊﾞｰﾌﾀ	(1)
13		SS-6153040-SP	SCREW 15/64-28 L=30	ﾋﾗﾈｼﾞ 15/64-28 L=30	2
14		SS-6151440-SP	SCREW 15/64-28 L=14	ﾋﾗﾈｼﾞ 15/64-28 L=14	2
15		SK-3241601-SC	WOOD SCREW D=2.4 L=16	ﾏﾙﾓｸﾈｼﾞ D=2.4 L=16	4
16		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	4
17		B8202-205-000	OIL MANAGEMENT	ｱﾌﾞﾗﾇｷ	1
18		B9121-012-000	OIL CAN	ｱﾌﾞﾗﾋﾞﾝ	1
19		WP-0612076-SP	WASHER 6.1X11X2	ﾋﾗｻﾞｶﾞﾈ 6.1X11X2	1

12. LOWER THREAD WINDER MECHANISM COMPONENTS

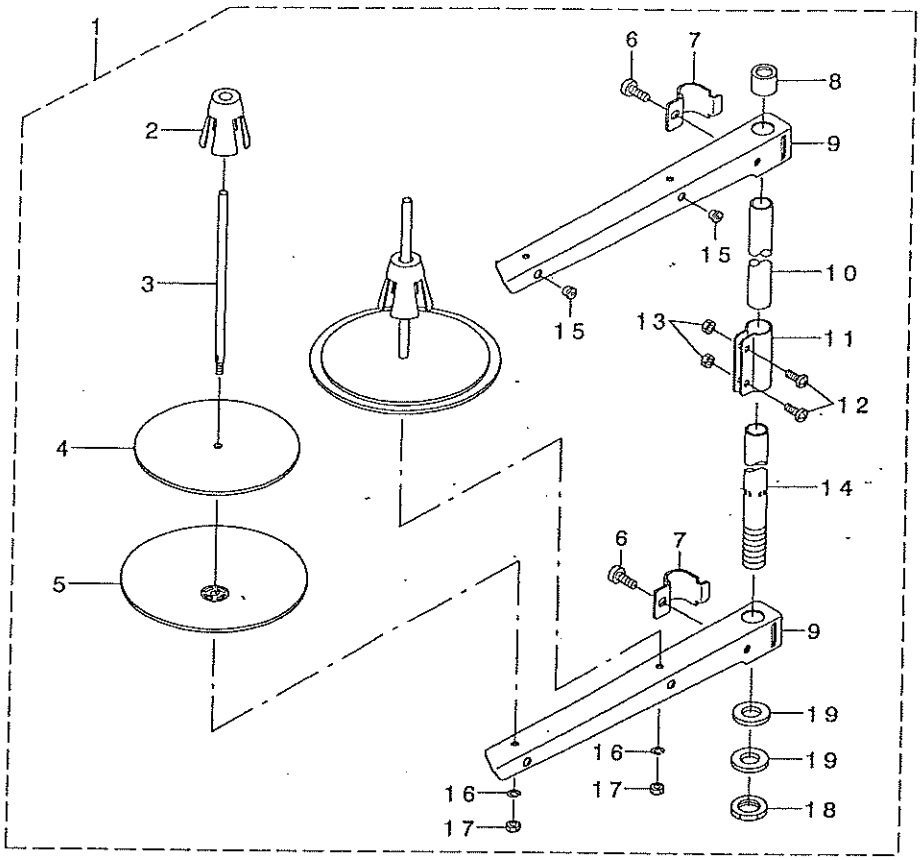
下糸巻き装置関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		213-57967	BOBBIN DEVICE ASM.	イトマキソウチ(クミ)	1
2		225-37658	BOBBIN FITTING BASIS COMPL.	イトマキトリツケダイ(ケツコウ)	(1)
3		213-57959	BOBIN SHAFT COMPL.	イトマキジク(ケツコウ)	(1)
4		225-38151	BOBBIN CAM SHAFT COMPL.	イトマキカムジク(ケツコウ)	(1)
5		236-36202	BOBBIN LEVER	イトマキレバー	(1)
6		225-38409	ADJUSTING PLATE	イトマキジクダイチョウセツイタ	(1)
7		B1529-890-00C-A	PRESSUR FOOT SPRING	オサエバネ	(1)
8		106-18304	VERTICAL ROLLER WASHER	ジュウトウ ローラ ワッシャ	(2)
9		A3216-001-00A	RUBBER RING	ゴムワ(フラツク)	(1)
10		B3205-210-000	CUSHION	ネヒンチ	(1)
11		B1148-555-000	SPRING	オクリ チョーセツ ヒンバネ	(1)
12		RC-0560711-KP	RETAINING RING	Cカタトメワ	(1)
13		RE-0500000-K0	E-RING	Eカタトメワ 5	(1)
14		R0-0922702-00	RUBBER RING	Oリング	(1)
15		SS-7091410-SP	SCREW 9/64-40 L=13.5	マルヒラネジ 9/64-40 L=13.5	(1)
16		SS-6090520-SP	SCREW 9/64-40 L= 5.0	ヒラネジ 9/64-40 L=5	(1)
17		145-12503	BOBBIN ADJUSTING PLATE	イトマキチョウセツイタ	(1)
18		SS-6110810-TP	SCREW 11/64-40 L=8	ヒラネジ 11/64-40 L=8	3
19		107-04807	BOBBIN FRICTION WHEEL	イトマキマサツク ルマ	1
20		SM-8050602-TP	SCREW M5 L=6	トメネジ M5X0.8 L=6	2
21		105-02300	THREAD CUTTER	イトキリネジイタ	1
22		SS-6090620-TP	SCREW	ヒラネジ	1
23		213-55755	LOWER THREAD GUIDE ASM.	シタイトアンナイ(クミ)	1
24		213-55706	FITTING BASE	シタイトアンナイトリツケダイ	(1)
25		D3162-555-B00	THREAD GUIDE	ダイイチ イトチョーシネ - アンナイ	(1)
26		NS-6110310-SP	NUT 11/64-40	ロツカクナツト 11/64-40	(1)
27		D3168-555-H0B	TENSION SPRING NO.1	ダイ1 イトチョウシバネ	(1)
28		B3214-047-000	BOBBIN WINDER TENSION DISC	イトチョーシ サラ	(2)
29		213-78708	THREAD TENSION POST	ダイイチイトチョウシネ ウ	(1)
30		110-72402	THREAD TENSION NUT	ダイ 1 イトチョウシ ナツト	(1)
31		SM-6040800-SP	SCREW	ヒラネジ	2
32		225-38706	PACKING	イトマキトリツケダイパッキン	1

13. THREAD STAND COMPONENTS

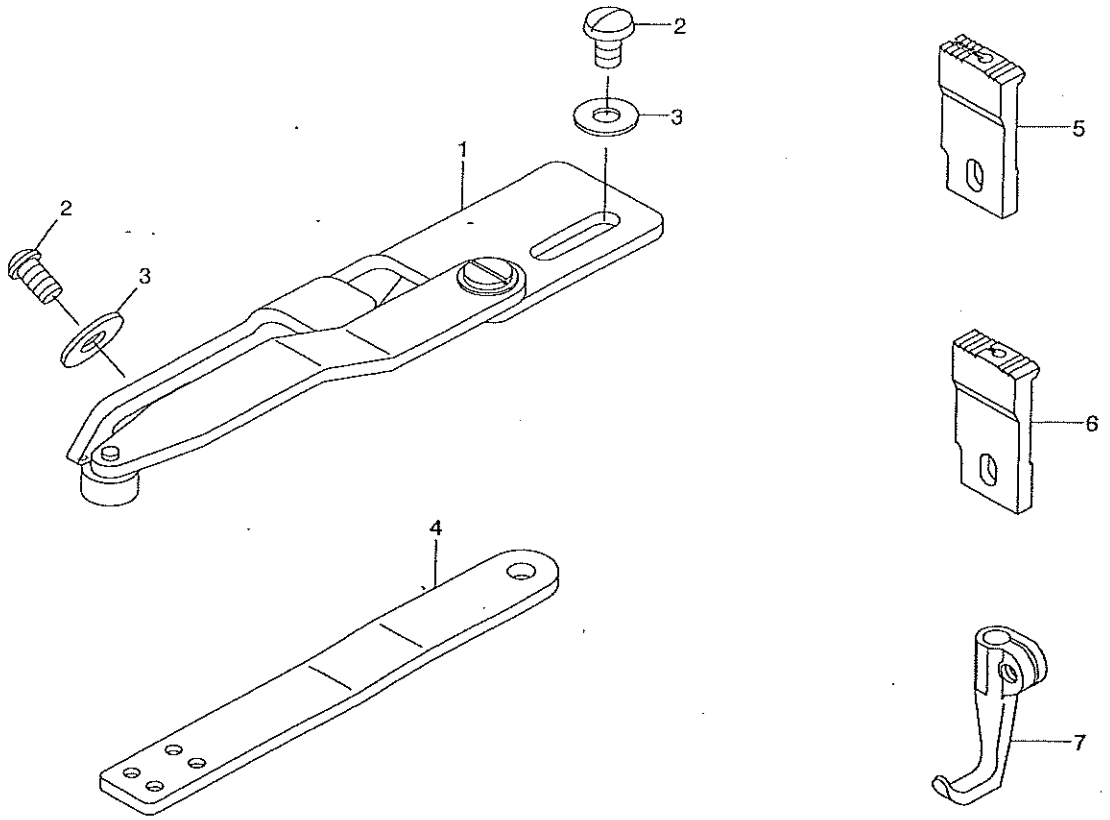
糸立て装置関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		229-30358	THREAD STAND ASM.	イトタテソウチ(クミ)	1
2		229-31109	SPOOL RETAINER	イトマキフレトメ	(2)
3		229-31000	SPOOL PIN	イトマキウケボウ	(2)
4		229-30903	SPOOL REST CUSHION	イトマキウケザラクッション	(2)
5		229-30804	SPOOL REST	イトマキウケザラ	(2)
6		SM-6061610-SC	SCREW M6 L=16	ヒラコネジ M6 L=15	(2)
7		229-30705	THREAD GUIDE ARM JOINT.	イトタテボウシメカナグ	(2)
8		229-31406	SPOOL REST ROD RUBBER CAP	イトタテボウホコゴム	(1)
9		229-30507	SPOOL REST ARM	イトタテウデ	(2)
10		229-30408	SPOOL REST ROD, UPPER	イトタテボウ(ウエ)	(1)
11		229-31307	SPOOL REST ROD JOINT	イトタテボウツキテ	(1)
12		SM-4051405-SE	SCREW M5 L=14	ナベコネジ M5 L=14	(2)
13		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
14		229-30309	SPOOL REST ROD, LOWER	イトタテボウ(シタ)	(1)
15		229-31208	THREAD GUIDE	イトミチ	(2)
16		WS-0510002-KN	SPRING WASHER	ハネザガネ 5.1X9.2X1.3	(2)
17		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
18		NM-6160511-SE	NUT M16X1.5	ロツカクナツト M16X1.5 1シュ	(1)
19		WP-1702600-SO	WASHER 17X30X2.6	ヒラザガネ 17X30X2.6	(2)

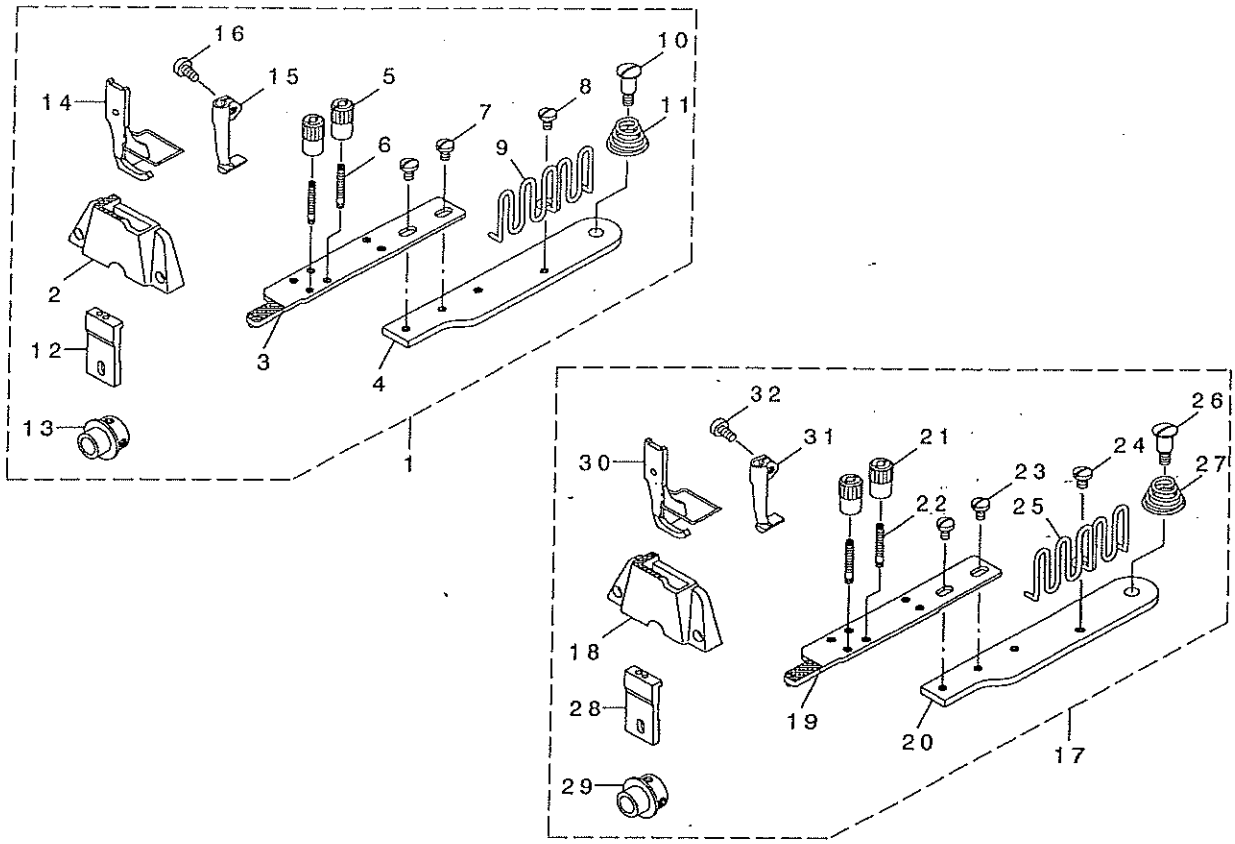
14. GAUGE COMPONENTS (OPTIONAL PARTS)

ゲージ関係（オプション部品）



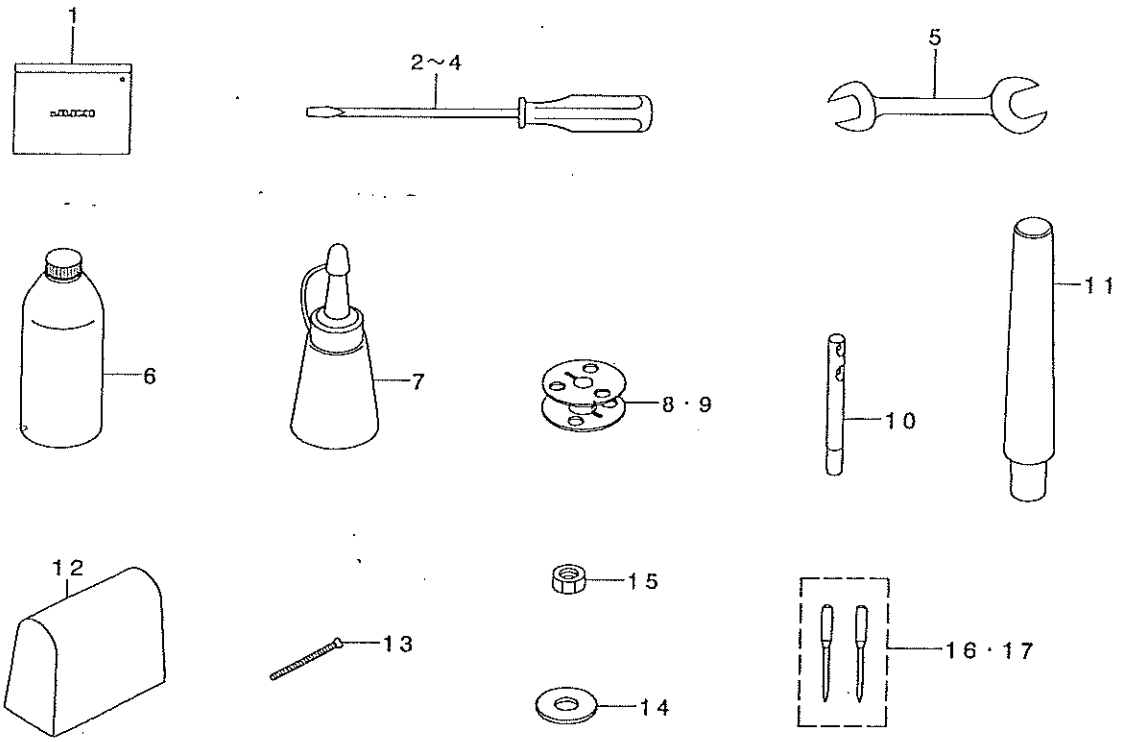
REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B9101-340-0A0	EDGE GUIDE ASM.	ｴﾂｼﾞ ｶﾞｲﾄﾞ (ｸﾐ)	1
2		MAM-22709000	SCREW	ﾄﾘﾂｹｲﾀﾄﾒﾈｼﾞ	2
3		WP-0551016-SH	WASHER 5.5X13X1	ﾋﾗｶﾞ ﾈ 5.5X13X1	2
4		B9104-340-000	FIXING BINDER FITTING PLATE.	ｺﾃｲﾊﾞｲﾝﾀﾞｰﾄﾘﾂｹｲﾀ	1
5		212-25305	FEED DOG, 3.2MM	ｵｸﾘﾊﾞ (ｵﾌﾟｼｮﾝ ﾊﾘｱﾅ:3.2)	1
6		212-25008	FEED DOG	ｵｸﾘﾊﾞ	1
7		212-31006	WALKING FOOT	ｳﾜｵｸﾘｱｼ	1

15. BINDER COMPONENTS
バインダー関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1	#01	214-27455	BINDER SET	ﾊﾞｲﾝﾀﾞｰｾｯﾄ	1
2		214-27406	THROAT PLATE	ﾊﾘｲﾀ(ﾊﾞｲﾝﾀﾞｰﾖｳ)	(1)
3		MAQ-14302000	FEED PLATE A ASM.	ｵｸﾘｲﾀA(ｸｿｺﾞｳ)	(1)
4		MAQ-14303000	FEED PLATE B	ｵｸﾘｲﾀB	(1)
5		MAQ-09205000	BINDER LOCK NUT	ﾊﾞｲﾝﾀﾞｰ ﾄﾒﾅｯﾄ	(2)
6		MAQ-09204000	BINDER SETSCREW	ﾊﾞｲﾝﾀﾞｰ ﾄﾒﾈｼﾞ	(2)
7		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(2)
8		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(1)
9		MAQ-09206000	TAPE GUIDE	ﾃｰﾌﾟｶﾞｲﾄﾞ	(1)
10		SD-0721112-SN	HINGE SCREW D=7.24 H=11.1	ﾀﾞﾝﾈｼﾞ D=7.24 H=11.1	(1)
11		212-32004	SPRING	ﾊﾞｲﾝﾀﾞｰﾄﾘｿｸﾀﾞｲｵｻｴﾊﾞﾈ	(1)
12		MAQ-14306000	FEED	ｵｸﾘ	(1)
13		MAQ-14307000	FEED VERTICAL CAM	ｵｸﾘｼﾀﾞﾖｳｹﾞｶﾑ	(1)
14		MAQ-093080A0	PRESSER FOOT ASM.	ｵｻｴｱｼ (ｸﾐ)	(1)
15		MAQ-09307000	WALKING FOOT	ｳﾜｵｸﾘ ｱｼ	(1)
16		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	(1)
17	#02	MAQ-143010A0	BINDER SET (Q143)	Q143ｾｯﾄ	1
18		MAQ-14301000	THROAT PLATE	ﾊﾘｲﾀ	(1)
19		MAQ-14302000	FEED PLATE A ASM.	ｵｸﾘｲﾀA(ｸｿｺﾞｳ)	(1)
20		MAQ-14303000	FEED PLATE B	ｵｸﾘｲﾀB	(1)
21		MAQ-09205000	BINDER LOCK NUT	ﾊﾞｲﾝﾀﾞｰ ﾄﾒﾅｯﾄ	(2)
22		MAQ-09204000	BINDER SETSCREW	ﾊﾞｲﾝﾀﾞｰ ﾄﾒﾈｼﾞ	(2)
23		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(2)
24		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(1)
25		MAQ-09206000	TAPE GUIDE	ﾃｰﾌﾟｶﾞｲﾄﾞ	(1)
26		SD-0721112-SN	HINGE SCREW D=7.24 H=11.1	ﾀﾞﾝﾈｼﾞ	(1)
27		212-32004	SPRING	ﾊﾞｲﾝﾀﾞｰﾄﾘｿｸﾀﾞｲｵｻｴﾊﾞﾈ	(1)
28		MAQ-14306000	FEED	ｵｸﾘ	(1)
29		MAQ-14307000	FEED VERTICAL CAM	ｵｸﾘｼﾀﾞﾖｳｹﾞｶﾑ	(1)
30		MAQ-093080A0	PRESSER FOOT ASM.	ｵｻｴｱｼ (ｸﾐ)	(1)
31		MAQ-09307000	WALKING FOOT	ｳﾜｵｸﾘ ｱｼ	(1)
32		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ﾋﾗﾈｼﾞ 11/64-40 L=6.5	(1)
		NOTE (注記)	#01....FOR LS-1341	LS-1341用	
			#02....FOR LS-1340	LS-1340用	

16. ACCESSORIES PARTS COMPONENTS
付属品関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B9101-552-000	ACCESSORY BOX	ﾌｿﾞｸﾋﾝﾊﾞｺ	1
2		229-33006	SCREW DRIVER,LARGE	ﾄﾞﾗｲﾊﾞｰ(ﾀﾞｲ)	1
3		B9110-012-000	SCREW DRIVER, MIDDLE	ﾄﾞﾗｲﾊﾞｰ (ﾁｭｳ)	1
4		B9111-012-000	SCREW DRIVER, SMALL	ﾄﾞﾗｲﾊﾞｰ (ｼｮｰ)	1
5		B9113-012-000	WRENCH (9X10)	ﾘｮｰｸﾞﾁ ｽﾊﾟﾅ(ｼｮｰ)	1
6		MDF-RX2700C0	NEW DEFRIX OIL NO.2(700CC)	ﾃﾞﾌﾚｯｸｽｵｲﾙNO.2(700CC)	1
7		J1067-000-000	OILER	ｱﾌﾞﾗｻｼ	1
8		B9117-201-000	BOBBIN	ﾎﾞﾋﾞﾝ	1
9	#01	B9117-051-000	BOBBIN	ﾎﾞﾋﾞﾝ	1
10		229-58300	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾎﾞｳ	1
11		B8204-245-00A	FRAME SUPPORT BAR	ﾄｳﾌﾞｻｻｴﾎﾞｳ	1
12	#02	105-29808	COVER	ﾄｳﾌﾞﾋﾞﾆｰﾙｶﾊﾞｰ	1
13		B9130-245-000	BOLT	ﾄﾘﾂｹﾎﾞﾙﾄ	4
14		WP-0751576-SD	WASHER 7.5X19X1.5	ﾋﾗｻﾞｶﾞﾈ 7.5X19X1.5	4
15		NM-6060001-SD	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	4
16		MC-3720016-02	NEEDLE SY3355 #160-2	SY3355 #160-2	1
17	#01	MC-3720014-02	NEEDLE SY3355 NM140-2	ﾊﾘ SY3355 NM140-2	1
		NOTE (注記)	#01....FOR LS-1340	LS-1340用	
			#02....EXCEPT JAPAN	日本を除く	

PART NO 品番	PAGE 頁	REF NO
A3216-001-00A	16	9
BT-0500300-EA	10	32
BT-0500300-EA	14	21
B1105-340-000	2	72
B1116-246-000	2	62
B1117-246-000	2	61
B1129-051-000	2	22
B1132-521-000	2	27
B1140-051-000	14	38
B1148-555-000	16	11
B1203-051-000	14	34
B1203-512-000	3	29
B1210-051-000	3	10
B1214-019-000	10	47
B1301-340-000	10	35
B1305-055-000-A	10	48
B1307-055-000	10	49
B1308-055-000	10	50
B1309-055-000	10	51
B1310-055-000	10	52
B1314-055-000	10	54
B1401-053-000	4	5
B1410-771-000	4	21
B1411-053-0A0	4	6
B1411-053-000	4	8
B1412-051-000	4	9
B1412-051-000	14	19
B1414-232-000	4	22
B1414-232-000	8	6
B1414-232-000	8	25
B1414-555-000	6	17
B1414-555-000	6	21
B1418-761-000	8	69
B1420-563-000	4	1
B1462-053-000	6	47
B1465-053-000	6	23
B1466-563-000	6	24
B1467-053-0A0	6	25
B1467-563-000	4	12
B1468-053-000	6	26
B1470-053-0A0	6	11
B1470-241-HA0	6	50
B1470-241-H00	6	51
B1471-241-H00	6	52
B1501-241-H00	6	58
B1502-246-000	6	44
B1510-155-000	6	49
B1525-241-HA0	6	53
B1525-241-H00	6	54
B1525-563-DA0	6	38
B1529-890-00C-A	16	7
B1607-246-000	8	31
B1639-051-000	10	39
B1801-340-0A0	10	24
B1803-246-000	10	31
B1806-038-000	8	36
B1810-340-000	10	25
B1814-340-000	10	26
B1820-246-00A	10	18
B1820-246-00B	10	19
B1820-246-00C	10	20
B1820-246-00D	10	21
B1820-246-000	10	17
B1826-246-000	10	5
B1827-246-000	10	4
B1836-246-000-A	10	29
B1905-053-000	3	34
B1906-051-000	3	6
B1907-051-000	3	35
B3016-141-H00	6	15
B3120-125-000	12	11
B3125-012-000	11	12
B3125-012-000	12	6
B3126-012-000	11	9
B3126-012-000	12	8
B3127-051-000	11	8
B3128-520-000	11	4
B3128-520-000	12	4
B3129-053-000	11	11
B3129-526-000	12	10
B3134-521-000	11	13
B3137-051-0A0	11	5
B3137-051-0A0	12	5
B3138-512-000	2	30
B3205-210-000	16	10
B3214-047-000	16	28
B8131-019-000	13	31
B8133-019-000	13	32
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