JUKI

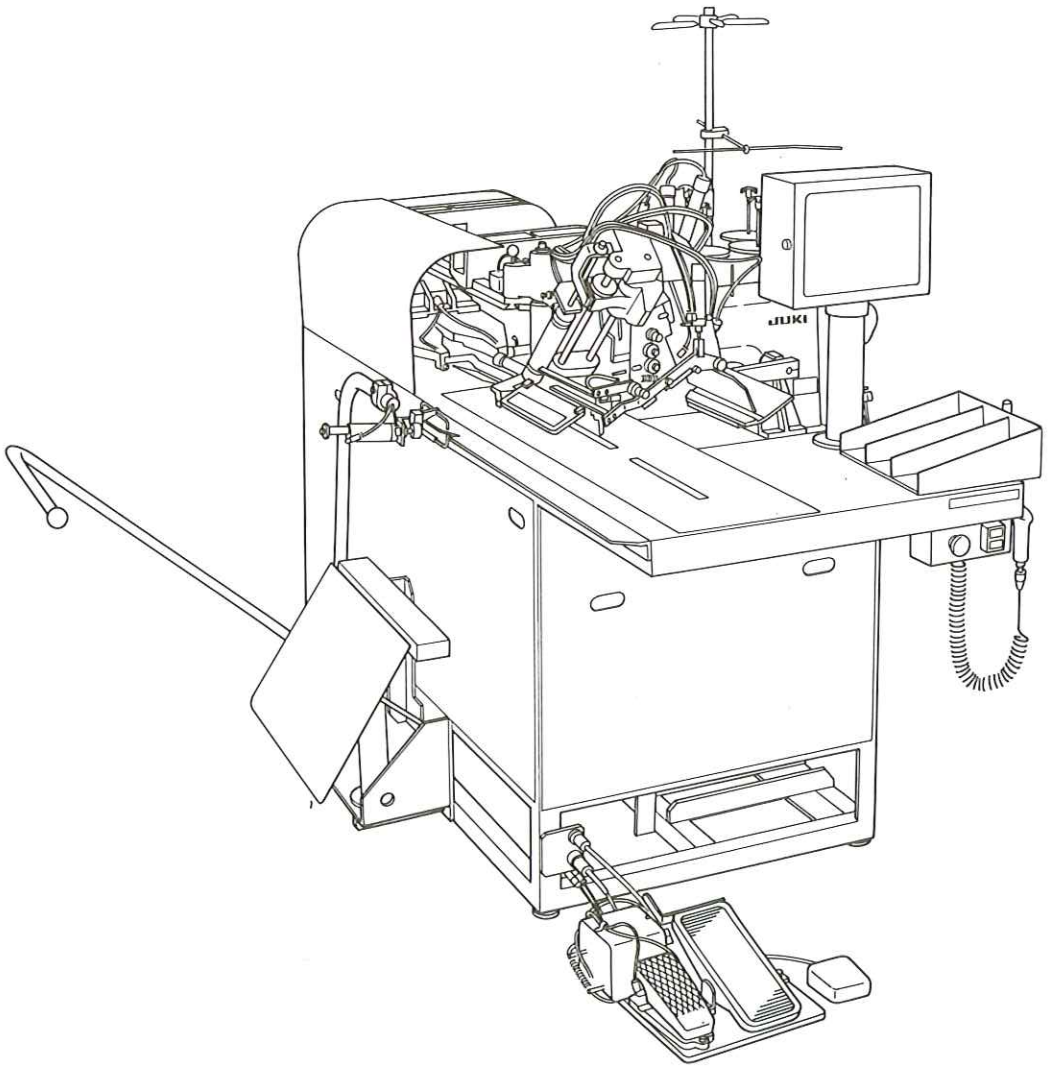
Automatic Lockstitch Welting Machine
(With Slant Welting Mechanism)

本縫自動玉縁縫機(斜め玉縁縫機能付)

APW-241

PARTS LIST

副本
1993. 6. 30
技術資料係



19547504
No.0414-01

HOW TO MAKE USE OF THIS PARTS LIST
パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
図に示された部品の品番は、図にふられているNo(Ref.No)に対応するインデックスによって、その品番がわかります

2. Explanation of codes
記号の説明

1) Codes on the "Note" column
"注記" 欄の記号

① ☆ . . . . . means this part is changed from the previous parts list.
前回のパーツリストに対して今回変更された部品を意味します

② #01 . . . . . refer to the "Note" explanation at bottom of page.
◇01 ページ下の "注記" の説明を参照して下さい。

2) Codes on the "E.C. (Engineering change)" column
"変更年月" 欄の記号

① A.10/83. . . . Added from October, 1983
1983年10月より追加された。

② D.10/83 . . . . Obsoleted from October, 1983
1983年10月より削除された。

③ When previous parts (Obsoleted part) and new parts (Added parts) are not interchangeable with each other:
部品の互換性がない変更の場合

In this case, even obsoleted part (D.) can be ordered with the obsoleted part number, so select the parts with changed dates and place your orders.
この場合は削除(D)された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい。

Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	☆	B1401-100-000	Needle bar	D.10/83	ハリボー	—
1-1	☆	B1401-100-000-A	Needle bar	A.10/83	ハリボー	1
2	☆	B1105-200-000	Frame cover	D.10/83	B1105-300-000	—
	☆	B1105-300-000	Frame cover	A.10/83	フレームカバー	1

④ In case when previous parts and new part are interchangeable with each other:
部品の互換性がある場合の変更

In this case the new part number is replaced on the " 品名 (Japanese)" column of the previous parts, so please order by the new part number.
この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい。

⑤ C.10/83

1	☆	B1105-500-000	Frame cover	C.10/83	~~B1105-600-000~~	1

Correct No. 正しい品番 — Wrong No. 誤まり品番

Please order by the correct part number.
正しい品番でご注文下さい。

⑥ M.10/83 . . . . . The amount required is changed from October, 1983
The new amount required is shown in the "Amt. Req". column.
1983年10月より数量が変更になった。この場合数量欄には新しい数量が表示してあります。

3) Codes on the "Amt. Req." column
"数量" 欄の記号

① 2 . . . . . Indicates amount required is 2.
数量、2個を表わします。

② 2.0 . . . . . Indicates length in meters. (unit is meter)
長さ、2メートルを表わします。(単位はメートルです)

③ — . . . . . Indicates parts obsoleted from the parts list.
このパーツリストから削除された部品です。

④ (1) . . . . . Indicates sub parts which construct the assembly part.
Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
組部品を構成している子部品を表わします。組部品は品名欄に英文で "asm." 和文でクミと表示してあります。

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the top right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えば、B1109-012-A00)でご注文下さい。合わせて、ご覧のパーツリストの管理番号(表紙右下、例えば、No.0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい。

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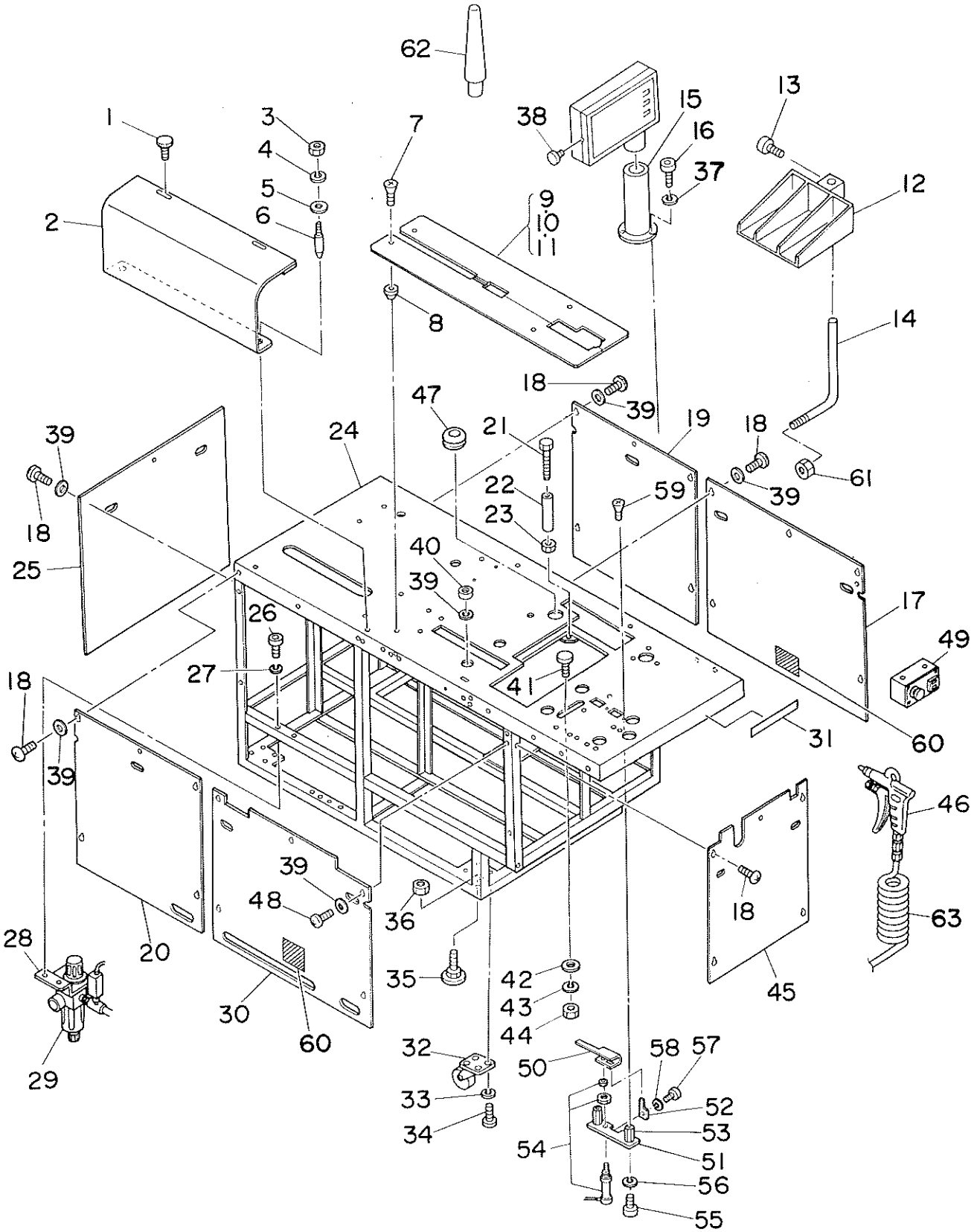
MECHANISM COMPILATION
装置編

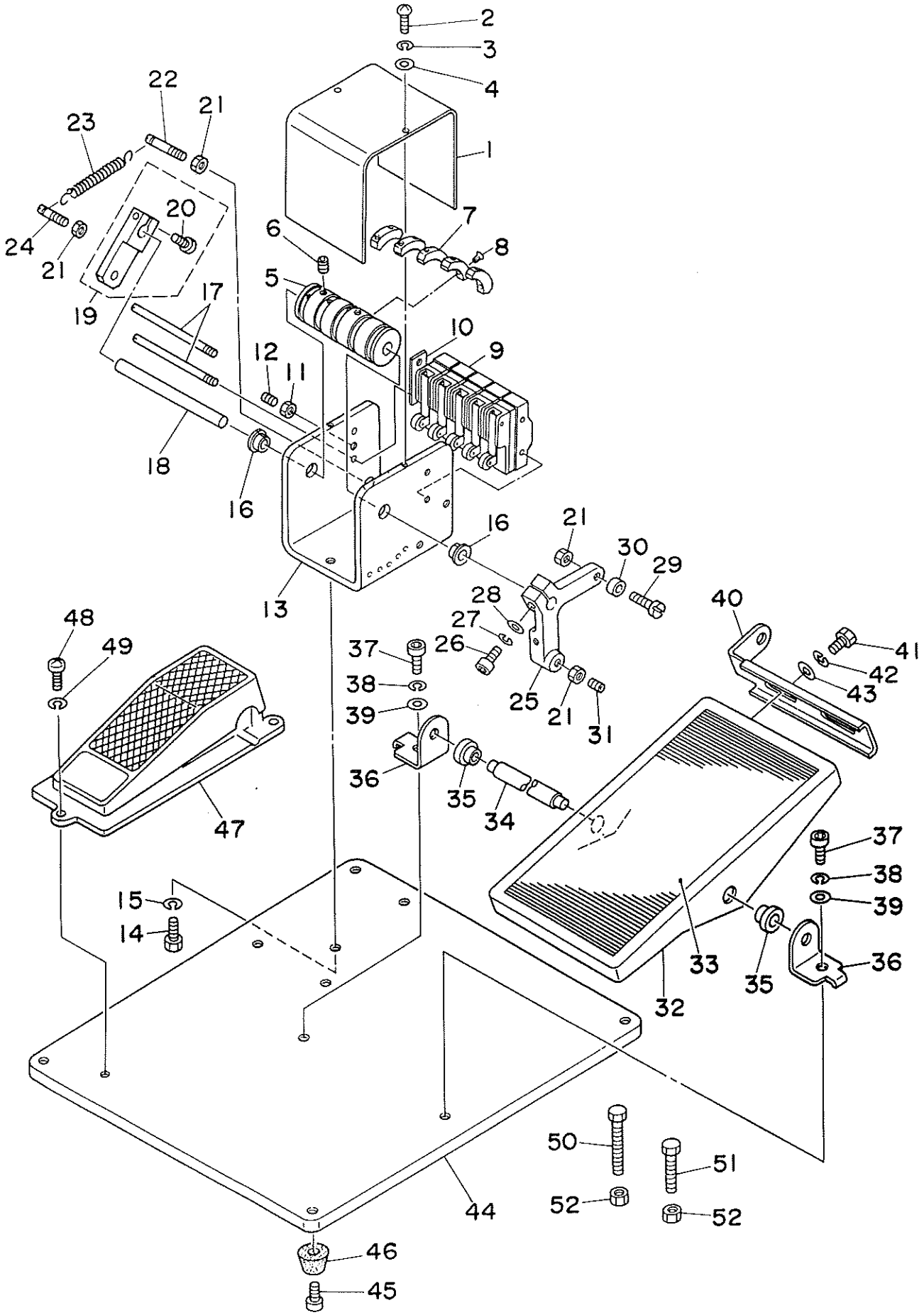
1. FRAME & COVER COMPONENTS
本体・カバー関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		167-80108	SCREW	ｹｼｮｳ ﾈｼﾞ	2
2		166-76819	UPPER COVER	ｼﾞｮｳﾌﾞｶﾊﾞｰ	1
3		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	2
4		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
5		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
6		166-77007	PIN	ﾋﾟﾝ	2
7		SM-1040801-SC	SCREW M4X0.7 L=8	ｻﾗｺﾈｼﾞ M4X0.7 L=8	2
8		G5023-116-000	POSITIONING BOSS	ｲﾁｷﾞﾒﾎﾞｽ	2
9	#01	168-24104	TABLE G=8,12	ﾎｳｾｲﾃｰﾌﾞﾙG=8,12	1
10	#02	168-24203	TABLE G=14,16	ﾎｳｾｲﾃｰﾌﾞﾙ G=14,16	1
11	#03	168-24302	TABLE G=18,20	ﾎｳｾｲﾃｰﾌﾞﾙ G=18,20	1
12		168-06507	CLOTH RECEIVER	ﾇﾉｳｹｻﾞﾗ	1
13		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	1
14		168-06614	CLOTH RECEIVER FASTENER ASM.	ﾇﾉｳｹｻﾞﾗﾄﾒｶﾅｸﾞ	1
15		165-41302	STAND	ｿｳｻﾎﾞｯｸｽ ｼﾁｭｳ	1
16		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
17		166-76413	COVER C	ﾎﾝﾀｲｶﾊﾞｰ(C)	1
18		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	25
19		166-76306	COVER B	ﾎﾝﾀｲｶﾊﾞｰ B	1
20		167-00908	COVER F	ﾎﾝﾀｲｶﾊﾞｰ(F)	1
21		G5058-116-A00	ADJUSTING BOLT	ﾐｼﾝﾁｮｳｾﾂ ﾎﾞﾙﾄ 2	4
22		G5058-116-B00	COLLAR	ｶﾗｰ A	4
23		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	4
24		166-74525	FRAME	ﾎﾝﾀｲﾌﾚｰﾑ	1
25		166-76603	COVER E	ﾎﾝﾀｲｶﾊﾞｰ E	1
26		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
27		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
28		166-75704	FILTER BRACKET	ﾌｲﾙﾀ ﾌﾞﾗｹｯﾄ	1
29		PF-0552080-A0	FILTER REGULATOR	ﾌｲﾙﾀｯｷ ｹﾞﾝｱﾂﾍﾞﾝ	1
30		166-76116	COVER A	ﾎﾝﾀｲｶﾊﾞｰ(A)	1
31		168-12505	PLATE	ｾｲｿﾞｳﾊﾞﾝｺﾞﾌﾟﾚｰﾄ	1
32		G5846-116-000	CASTER	ｷｬｽﾀ	4
33		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	16
34		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	16
35		GAS-11111000	ADJUST BOLT	ｱｼﾞﾔｽﾄ ﾎﾞﾙﾄ	4
36		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	4
37		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
38		165-42508	SCREW	ﾌｱｽﾅ	1
39		166-76207	COLLAR	ｶﾗｰ	29
40		167-22704	MAGNET CATCH	ﾏｸﾞﾈｯﾄｷｬﾂﾁ	6
41		166-75308	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	2
42		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
43		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
44		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
45		166-76512	COVER D	ﾎﾝﾀｲｶﾊﾞｰ(D)	1
46		168-38609	AIR GUN	ｴｱｰｶﾞﾝ	1
47		167-80009	GROMMET	ｸﾞﾛﾒｯﾄ Bｶﾞﾀ	1
48		SM-0051001-SC	SCREW	ﾄﾗｽﾈｼﾞ	5
49		165-44157	SWITCH BOX ASM.	ｽｲｯﾁﾎﾞｯｸｽｸﾐ	1
50		167-02003	HAIR CLOTH PRESSER	ｼﾝｼﾞｵｻｴ	1
51		167-02102	CYLINDER INSTALLING PLATE	ｼﾘﾝﾀﾞｰ ﾄﾘﾂｹｲﾀ	1
52		167-02201	GUIDE PLATE	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	1
53		167-02300	PIN	ｽﾀｯﾄﾞﾋﾟﾝ	2
54		PA-1501504-A0	TONGS RETURN CYLINDER	ﾀﾝｸﾞﾓﾄﾞｼ ｼﾘﾝﾀﾞｰ	1
55		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
56		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
57		SM-6041502-TP	SCREW M4X0.7 L=15	ﾃﾞﾝｼﾞﾍﾞﾝ ﾄﾒﾈｼﾞ	1
58		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
59		SM-1051001-SC	SCREW M5 L=10	ｻﾗｺﾈｼﾞ	2
60		168-70206	GRAVITY SEAL	ｶｼﾞｭｳﾁｭｳｼﾝｼｰﾙ	2
61		NM-6120003-SE	NUT M12	ﾛｯｶｸﾅｯﾄ M12 3ｼｭ	1
62		G8216-119-000	FRAME SUPPORT BAR	ﾄｰﾌﾞｻｻｴﾎﾞｰ	1
63		G5458-116-000	CURLED TUBE	ｶｰﾙﾁｭｰﾌﾞ	1

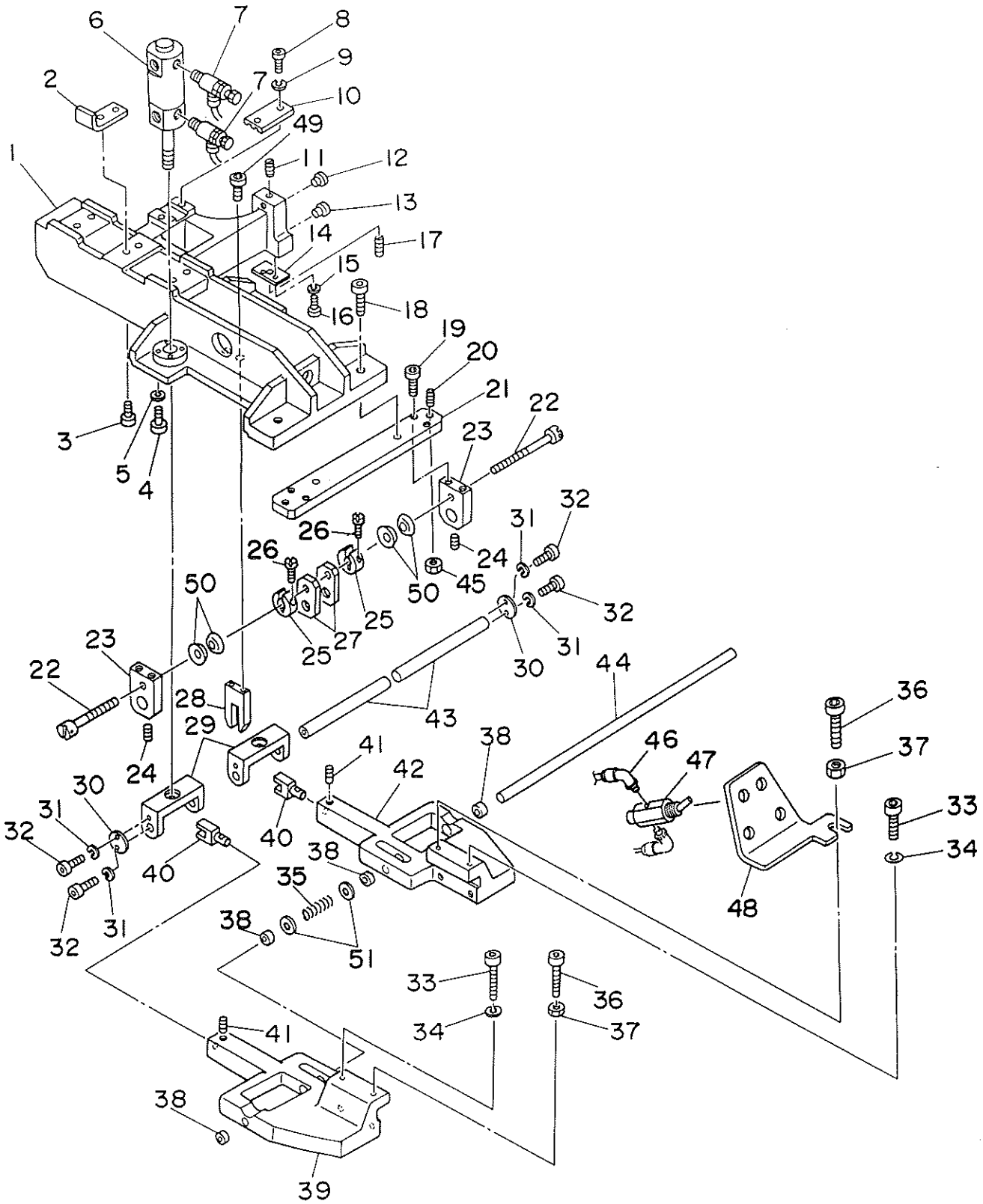
Note (注記) #01...FOR 8,10,12 mm　8,10,12 mm用
#02...FOR 14,16 mm　14,16 mm用
#03...FOR 18,20 mm　18,20 mm用

2. PEDAL SWITCH COMPONENTS
足踏みスイッチ関係



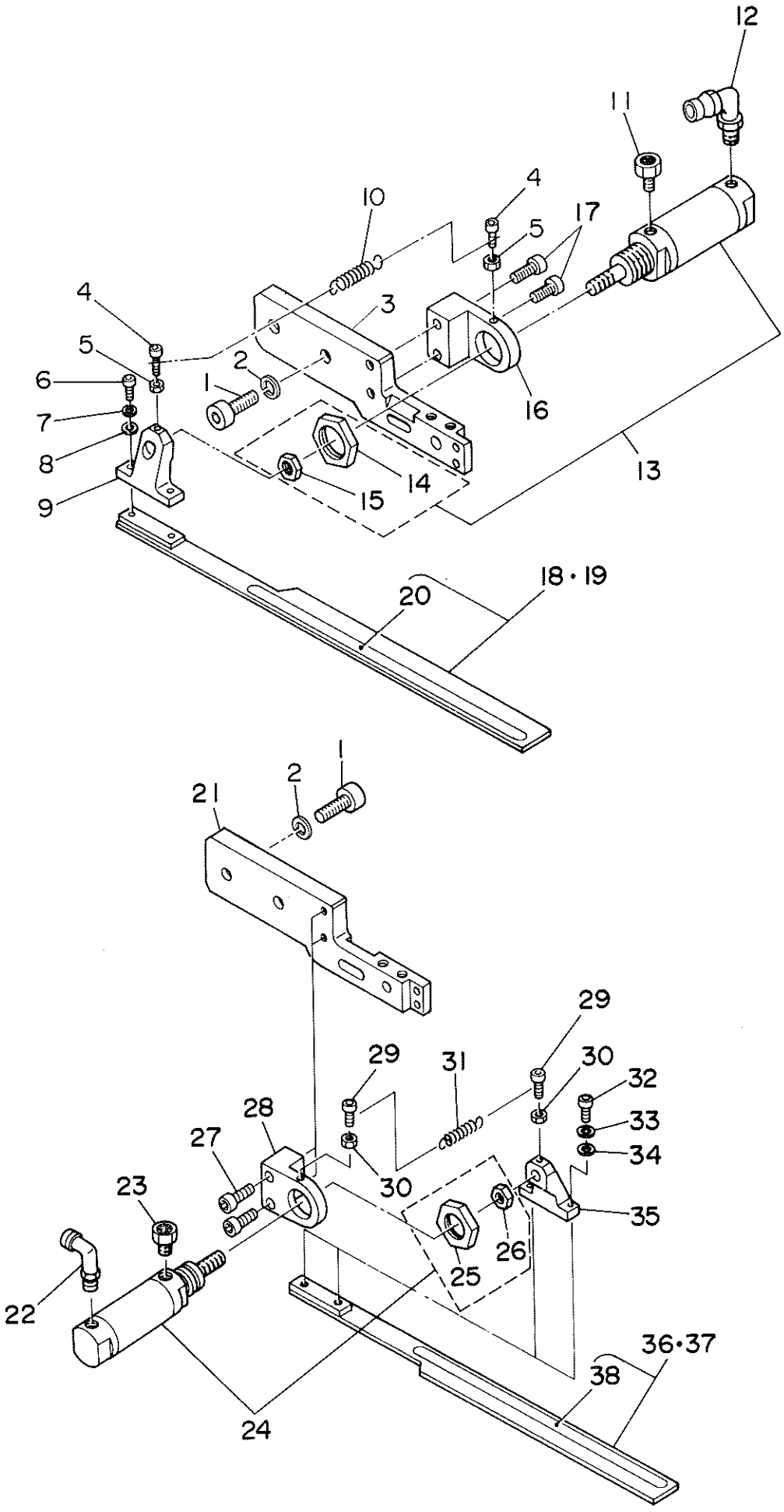
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		G5077-116-A00	LIMITING BOX COVER	リミットボックスカバー	1
2		SM-3040601-SC	SCREW M4X0.7 L=6	マルコネジ	2
3		WS-0410002-KN	SPRING WASHER	バネザガネ M4	2
4		WP-0430800-SC	WASHER	ヒラザガネ ユガタマル M4	2
5		G5065-116-A00	SWITCH DRUM	スイッチドラム	1
6		SM-8050812-TP	SCREW M5X8	トメネジ M5X0.8 L=8	2
7		G5068-116-000	LIMITING DOG	リミットドック	5
8		SS-1061010-SP	SCREW 3/32-56 L=10	サラネジ 3/32-56 L=10	5
9		HA-0007000-00	MICROSWITCH	マイクロスイッチ	5
10		G5087-116-A00	WASHER PLATE	ユダンSW リミットアテイタ	1
11		NM-6060001-SC	NUT M6	ロッカクナット M6 1シュ	1
12		SM-8061552-TP	SCREW M6 L=15	トメワシ	1
13		G5064-116-A00	LIMITING BOX	リミットボックス	1
14		SM-9081403-SC	SCREW M8 L=14	ロッカクボルト	2
15		WS-0820002-KN	SPRING WASHER M8	バネザガネ M8	2
16		G5854-116-000	DRY BEARING	ソバッキ トライベアリング	2
17		G5067-116-A00	LIMITER INSTALLATION ROD	リミットトリッケボー	2
18		G5069-116-A00	SHAFT	シャフト	1
19		G5088-116-A00	ANCHOR ARM	バネカケアーム	1
20		SM-6051552-TP	SCREW M5 L=15	ロッカクアナボルト	(1)
21		NM-6060001-SC	NUT M6	ロッカクナット M6 1シュ	4
22		G5075-116-000	ANCHOR	バネカケ A	1
23		G5078-116-000	SWITCH SPRING	スイッチバネ	1
24		G5075-116-A00	ANCHOR	ユダンSW バネカケ B	1
25		167-49418	FOOT LEVER	アシブミレバー	1
26		SM-6062502-TP	SCREW M6 L=25	ロッカクアナボルト M6 L=25	1
27		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	1
28		WP-0641601-SC	WASHER	ヒラザガネ ミガキマル M6	1
29		G5073-116-000	ROLLER PIN	ローラピン	1
30		G5072-116-000	ROLLER	コロ 8ミリ	1
31		167-84902	BALL PLUNGER	ボールプランジャー	1
32		B8151-771-000	PEDAL	Zキヤクヨー ペダル	1
33		B8152-771-000	PEDAL MAT	ペダルマット	1
34		B8153-771-000	PEDAL CONNECTING ROD	ペダルシク	1
35		D8113-555-B00	PEDAL BUSHING	フミイタ ブッシュ	2
36		D8114-555-B0E	PEDAL SHAFT BRACKET	フミイタジク ウケイタ	2
37		SM-6082002-TP	SCREW M8 L=20	ロッカクアナボルト	2
38		WS-0820002-KN	SPRING WASHER M8	バネザガネ M8	2
39		WP-0841600-SC	WASHER	ヒラザガネ	2
40		B8125-280-000	PEDAL ADJUSTING PLATE	フミイタ チヨーセツイタ	1
41		SM-9061203-SE	SCREW M6 L=12	ロッカクボルト M6 L=12	2
42		WS-0820002-KN	SPRING WASHER M8	バネザガネ M8	2
43		WP-0841600-SC	WASHER	ヒラザガネ	2
44		167-48204	PEDAL BASE	アシフミペダルダイ(カイテンシキ)	1
45		SM-6041002-TP	SCREW M4 L=10	ロッカクアナボルト M4X0.7 L=10	4
46		G5840-116-000	RUBBER FOOT	ゴムアシ	4
47		G5421-116-0A0	MECHANICAL VALVE ASM.	アシブミ メカニカルバルブ クミ	1
48		SM-4062001-SC	SCREW M6 L=20	ナベコネジ M6 L=20	3
49		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	バネザガネ M6	3
50		SM-9065503-SP	SCREW M6 L=55	6カクボル M6 L=55	1
51		SM-9063503-SE	SCREW M6 L=35	ロッカクボルト M6 L=35	1
52		NM-6060001-SC	NUT M6	ロッカクナット M6 1シュ	2

3. CLAMP FOOT COMPONENTS (1)
大押さえ関係（1）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-12905	SLIDE BASE	ｽﾗｲﾄﾞﾍﾞｰｽ	1
2		166-11808	STOPPER HITTING	ｽﾄｯﾊﾟｰｱﾀﾘ	1
3		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
4		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	8
5		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	8
6		PA-2501501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	2
7		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	4
8		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
10		166-10305	BELT CLAMP PLATE	ﾍﾞﾙﾄｸﾗﾝﾌﾟﾊﾞﾝ	1
11		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	1
12		167-20807	CAM FOLLOWER A	ｶﾑﾌﾛｱ A	1
13		167-20906	CAM FOLLOWER B	ｶﾑﾌﾛｱ B	1
14		166-12301	DETECTING PLATE	ｹﾝﾁﾊﾞﾝ	1
15		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
17		SM-8052502-TP	SCREW M5X0.8 L=25	ﾄﾒﾈｼﾞ	1
18		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
19		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
20		167-21102	BALL PLUNGER	ﾎﾞｰﾙﾌﾟﾗﾝｼﾞｬ	2
21		166-13507	BASE PLATE	ｳｹｲﾀﾄﾘｯｹﾍﾞｰｽ	1
22		166-13804	ADJUSTING SLATE	ｱｼﾞﾔｽﾄﾈｼﾞ	2
23		166-13606	SUPPORT SHAFT PLATE	ｼｼﾞｼﾞｸｳｹｲﾀ	2
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		166-13903	SPLIT COLLAR	ﾜﾘｶﾗｰ	2
26		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	2
27		166-13705	ADJUSTING PLATE	ｱｼﾞﾔｽﾄﾊﾞﾝ	2
28		166-14307	PIN GUIDE	ｼｮｳｺｳﾋﾟﾝｶﾞｲﾄﾞ	1
29		166-14000	LIFTING BLOCK	ｼｮｳｺｳﾌﾞﾛｯｸ	2
30		166-14208	STOPPER PLATE	ﾄﾒｲﾀ	2
31		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
32		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	4
33		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	4
34		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
35		168-40308	COIL SPRING	ｱｯｼｭｸｺｲﾙﾊﾞﾈ	1
36		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
37		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	4
38		166-13309	BUSHING	ﾒﾀﾙ	4
39		166-13010	CLAMP FOOT SUPPORT ARM, LEFT	ｼｼﾞｱｰﾑﾀﾞｲ(ﾋﾀﾞﾘ)	1
40		166-13200	BLOCK	ｼﾃﾝﾌﾞﾛｯｸ	2
41		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
42		166-13119	SUPPORT ARM BASE (RIGHT)	ｼｼﾞｱｰﾑﾀﾞｲ(ﾐｷﾞ)	1
43		166-14109	SHAFT	ｵｻｴｼｮｳｺｳﾋﾟﾝ	2
44		166-13408	CLAMP FOOT SUPPORT SHAFT	ｼｼﾞｼﾞｸ	1
45		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
46		PJ-0460525-03	HOSE ELBOW	ﾎｰｽ ｴﾙﾎﾞ	4
47		PV-0105080-00	MECHANICAL VALVE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	4
48		167-04603	VALVE INSTALLING PLATE	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞﾄﾘｯｹﾊﾞﾝ	1
49		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
50		167-22803	SPRING L	ｹｲｶｼﾞｭｳﾖｳ ｻﾗﾊﾞﾈL	4
51		168-40407	WAHER	ﾋﾗｻﾞｶﾞﾈ	2

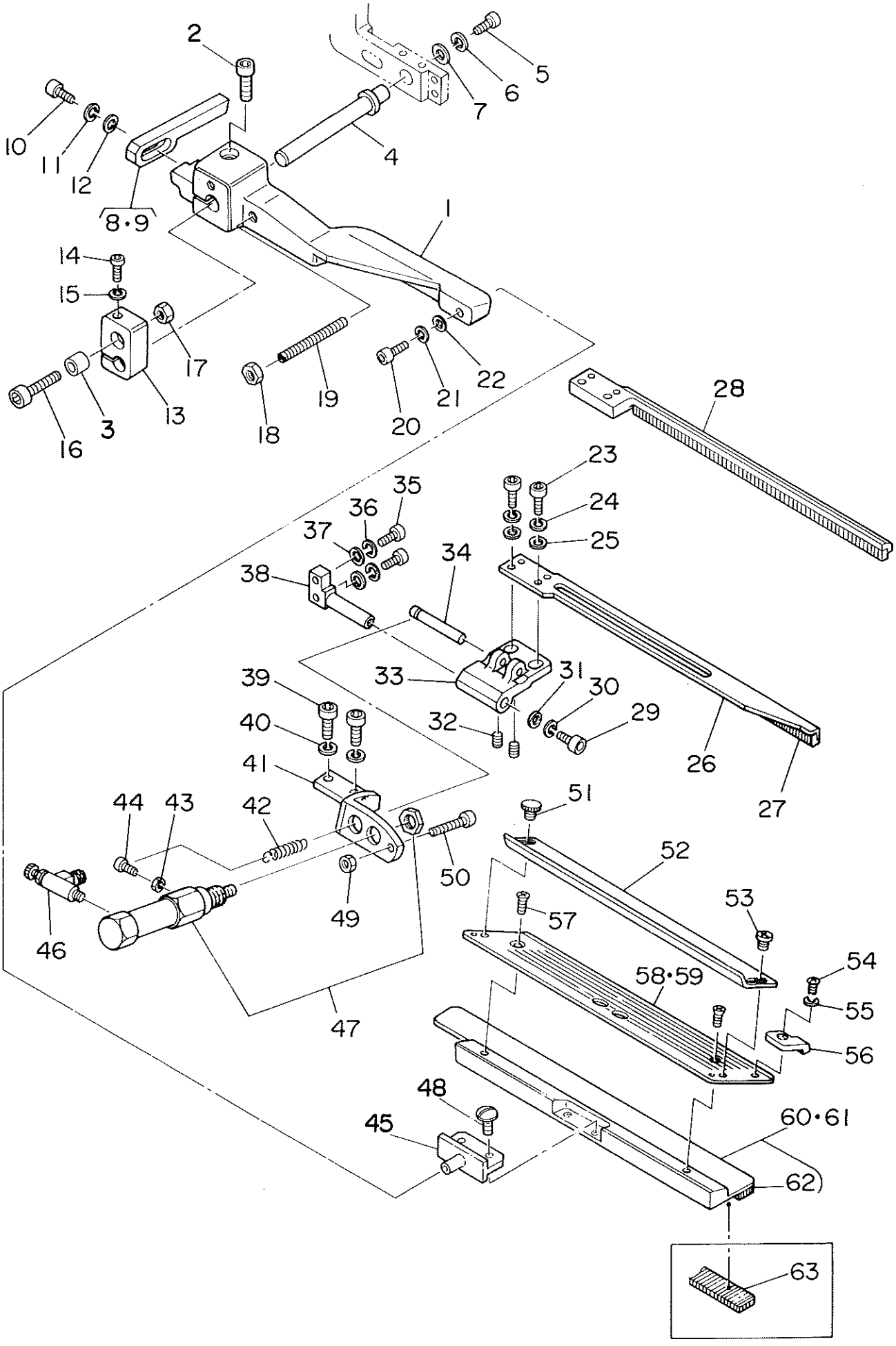
4. CLAMP FOOT COMPONENTS (2)
大押さえ関係（2）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
2		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	4
3		168-23106	PRESSER ARM, RIGHT	ｵｵｵｻｴｱｰﾑ(ﾐｷﾞ)	1
4		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
5		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
6		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
7		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
8		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
9		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1
10		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
11		PX-0551010-00	ELEMENT	ｴﾚﾒﾝﾄ ﾄﾘｯｹﾆｭｳﾌﾟﾙ	1
12		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	1
13		G5402-116-AA0	WELT PATCH FOLDING CYL. ASM.	ｵﾘｺﾐ ｼﾘﾝﾀﾞ ｸﾐ	1
14		NM-6200002-SB	ROCK NUT	ﾛｯｶｸﾅｯﾄ M20 2ｼｭ	(1)
15		NM-6080002-SB	NUT M8	ﾛｯｶｸﾅｯﾄ M8 3ｼｭ	(1)
16		168-23601	CYLINDER BRACKET, RIGHT	ｵﾘｺﾐｲﾀｼﾘﾝﾀﾞｰBKT (ﾐｷﾞ)	1
17		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
18	#01	168-21803	FOLDING PLATE, RIGHT	ｵﾘｺﾐｲﾀ(ﾐｷﾞ) G=8-14	1
19	#02	168-22009	FOLDING PLATE, RIGHT	ｵﾘｺﾐｲﾀ(ﾐｷﾞ)	1
20		168-22108	SEAT	ﾊﾝｼｬｼｰﾄ	(1)
21		168-23205	PRESSER ARM, LEFT	ｵｵｵｻｴｱｰﾑ(ﾋﾀﾞﾘ)	(1)
22		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	1
23		PX-0551010-00	ELEMENT	ｴﾚﾒﾝﾄ ﾄﾘｯｹﾆｭｳﾌﾟﾙ	1
24		G5402-116-AA0	WELT PATCH FOLDING CYL. ASM.	ｵﾘｺﾐ ｼﾘﾝﾀﾞ ｸﾐ	1
25		NM-6200002-SB	ROCK NUT	ﾛｯｶｸﾅｯﾄ M20 2ｼｭ	(1)
26		NM-6080002-SB	NUT M8	ﾛｯｶｸﾅｯﾄ M8 3ｼｭ	(1)
27		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
28		168-23700	CYLINDER BRACKET, LEFT	ｵﾘｺﾐｲﾀｼﾘﾝﾀﾞｰBKT (ﾋﾀﾞﾘ)	1
29		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
30		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	2
31		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
32		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
33		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
34		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
35		G5132-116-B00	FOLDING BRACKET	ｵﾘｺﾐﾌﾞﾗｹｯﾄ	1
36	#01	168-21704	FOLDING PLATE, LEFT	ｵﾘｺﾐｲﾀ(ﾋﾀﾞﾘ) G=8-14	1
37	#02	168-21902	FOLDING PLATE, LEFT	ｵﾘｺﾐｲﾀ(ﾋﾀﾞﾘ)	1
38		168-22108	SEAT	ﾊﾝｼｬｼｰﾄ	(1)

Note (注記)#01...FOR 8,10,12,14 mm　8,10,12,14 mm用
#02...FOR 16,18,20 mm　16,18,20 mm用

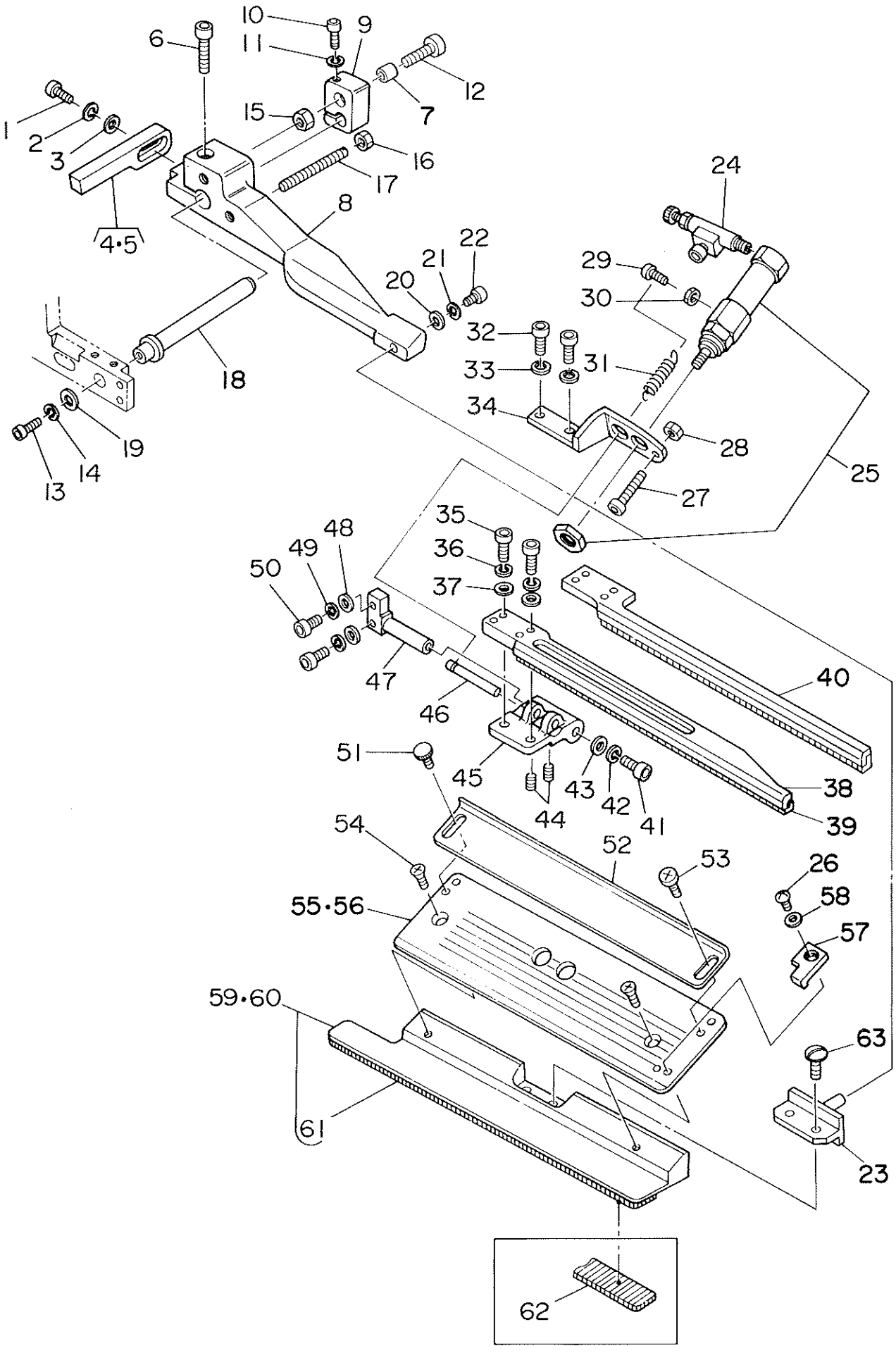
5. CLAMP FOOT COMPONENTS (3)
大押さえ関係（3）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		168-23403	CLAMP FOOT SUPPORT ARM, LEFT	ｵｵｵｻｴｼｷﾞｱｰﾑ(ﾋﾀﾞﾘ)	1
2		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
3		G5126-117-000	SPACER	ｽﾍﾟｰｻ	1
4		168-23502	ARM SLIDE SHAFT	ｵｵｵｻｴｼｷﾞｱｰﾑｽﾗｲﾄﾞｼﾞｸ	1
5		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
6		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
7		G5108-119-000	WASHER	ﾜｯｼｬ A	1
8	#01	G5131-116-C00	FOLDING PLATE STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾋﾀﾞﾘ	1
9	#02	G5131-116-D00	STOPPER, LEFT	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾋﾀﾞﾘ A	1
10		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
11		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
12		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
13		168-23908	ARM SLIDE PLATE, LEFT	ｼｼﾞｱｰﾑｽﾗｲﾄﾞﾊﾞﾝ (ﾋﾀﾞﾘ)	1
14		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
15		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
16		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
17		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
18		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
19		G5122-117-000	SUPPORT ARM STOPPER	ｼｼﾞｱｰﾑ ｽﾄｯﾊﾟ	1
20		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
21		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
22		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
23		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
24		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
25		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
26		168-22306	FLAP PRESSER, LEFT	ﾌﾗｯﾌﾟｵｻｴ(ﾋﾀﾞﾘ)	1
27		168-22207	FLAP PRESSER RUBBER SOLE	ﾌﾗｯﾌﾟｵｻｴｺﾞﾑ	1
28	#03	168-22603	FLAP PRESSER, RIGHT	ﾌﾗｯﾌﾟｵｻｴ(ﾐｷﾞ) ﾊｺﾎﾟｹ	1
29		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
30		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
31		G5108-119-000	WASHER	ﾜｯｼｬ A	1
32		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
33		G5150-116-C00	FLAP PRESSER ARM, LEFT	ﾌﾗｯﾌﾟｵｻｴｱｰﾑ ﾋﾀﾞﾘ	1
34		G5148-116-C00	PIN	ﾌﾗｯﾌﾟｵｻｴ ﾋﾟﾝ	1
35		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
36		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
37		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
38		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
39		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
41		G5147-116-C00	CYLINDER BRACKET, LEFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
42		167-01005	SPRING	ﾌﾗｯﾌﾟﾓﾄﾞｼｮｳﾊﾞﾈ	1
43		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
44		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
45		168-07109	PIN	ﾐｺﾞﾛｸﾗﾝﾌﾟｼﾃﾝﾋﾟﾝ	1
46		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
47		G5410-116-AA0	CYLINDER	ﾌﾗｯﾌﾟｵｻｴｼﾘﾝﾀﾞ ｸﾐ	1
48		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
49		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
50		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
51		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
52		GSA-21008000	FLAP SCALE	ﾌﾗｯﾌﾟｽｹｰﾙ	1
53		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
54		SM-4030401-SC	SCREW (EUROPE)	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	1
55		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
56		G5123-117-000	FLAP STOPPER A	ﾌﾗｯﾌﾟ ｽﾄｯﾊﾟ A	1
57		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	3
58	#01	168-21308	FLAP BASE, LEFT	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾋﾀﾞﾘ) G=16-20	1
59	#02	168-21506	FLAP BASE, LEFT	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾋﾀﾞﾘ)	1
60	#01	168-20904	CLAMP, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾋﾀﾞﾘ) G=8-14	1
61	#02	168-21100	CLAMP, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾋﾀﾞﾘ)	1
62		G5109-119-A0G	RUBBER SOLE, LEFT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑﾋﾀﾞﾘ	(1)
63	#04	G5109-119-B0G	RUBBER SOLE, LEFT A	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑﾋﾀﾞﾘ	1

Note (注記)#01...FOR 8,10,12,14 mm　8,10,12,14 mm用
#02...FOR 16,18,20 mm　16,18,20 mm用
#03...FOR BOX POCKET　箱ポケット用
#04...FOR HEAVY-WEIGHT MATERIALS　厚物用

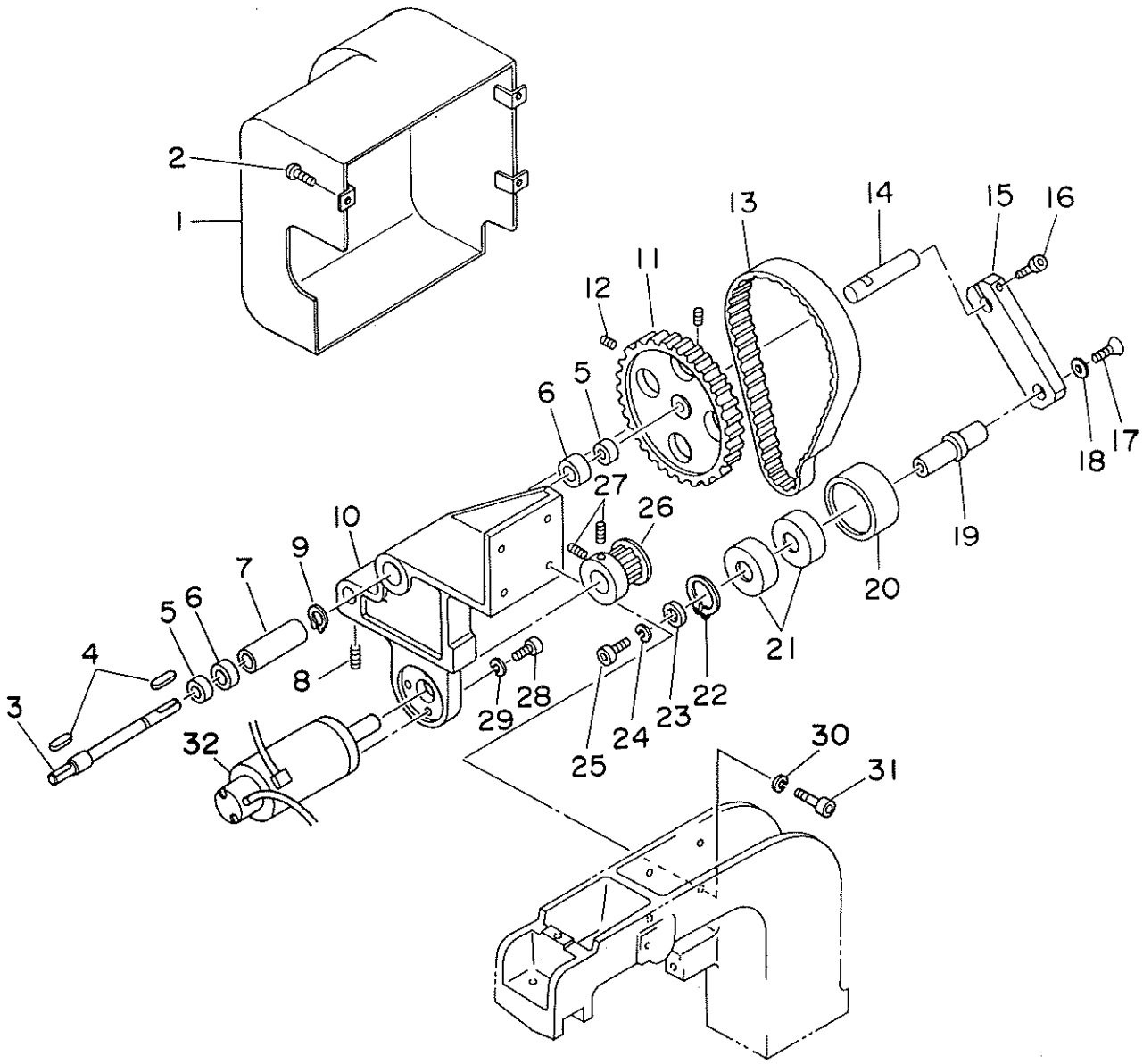
6. CLAMP FOOT COMPONENTS (4)
大押さえ関係（4）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
2		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
3		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
4	#01	G5130-116-D00	FOLDING PLATE STOPPER, RIGHT A	ｵﾘｺﾐｲﾀ ｽﾄｯﾊﾟｰ ﾐｷﾞ A	1
5	#02	G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
6		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
7		G5126-117-000	SPACER	ｽﾍﾟｰｻ	1
8		168-23304	CLAMP FOOT SUPPORT ARM, RIGHT	ｵｵｵｻｴｼｷﾞｱｰﾑ(ﾐｷﾞ)	1
9		168-23809	ARM SLIDE PLATE, RIGHT	ｼｼﾞｱｰﾑｽﾗｲﾄﾞﾊﾞﾝ (ﾐｷﾞ)	1
10		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
11		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
12		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
13		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
14		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
15		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
16		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
17		G5122-117-000	SUPPORT ARM STOPPER	ｼｼﾞｱｰﾑ ｽﾄｯﾊﾟ	1
18		168-23502	ARM SLIDE SHAFT	ｵｵｵｻｴｼｷﾞｱｰﾑｽﾗｲﾄﾞｼﾞｸ	1
19		G5108-119-000	WASHER	ﾜｯｼｬ A	1
20		WP-0450801-SD	WASHER 4.5X10.0X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
21		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
22		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	1
23		168-07109	PIN	ﾐｺﾞﾛｸﾗﾝﾌﾟｼﾃﾝﾋﾟﾝ	1
24		PC-0105070-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	1
25		G5410-116-AA0	CYLINDER	ﾌﾗｯﾌﾟｵｻｴｼﾘﾝﾀﾞｰ ｸﾐ	1
26		SM-4030401-SC	SCREW (EUROPE)	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	1
27		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	1
28		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
29		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	1
30		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
31		167-01005	SPRING	ﾌﾗｯﾌﾟﾓﾄﾞｼｮｳﾊﾞﾈ	1
32		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
33		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
34		G5147-116-D00	CYLINDER BRACKET, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
35		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
36		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
37		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
38		168-22405	FLAP PRESSER, RIGHT	ﾌﾗｯﾌﾟｵｻｴ(ﾐｷﾞ)	1
39		168-22207	FLAP PRESSER RUBBER SOLE	ﾌﾗｯﾌﾟｵｻｴｺﾞﾑ	1
40	#03	168-22504	FLAP PRESSER, LEFT	ﾌﾌﾗｯﾌﾟｵｻｴ(ﾋﾀﾞﾘ) ﾊｺﾎﾟｹ	1
41		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	1
42		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
43		G5108-119-000	WASHER	ﾜｯｼｬ A	1
44		SM-8030502-TP	SCREW M3 L=5	ﾄﾒﾈｼﾞ M3X0.5 L=5	2
45		G5149-116-C00	FLAP PRESSER ARM, RIGHT	ﾌﾗｯﾌﾟｵｻｴ ｱｰﾑ ﾐｷﾞ	1
46		G5148-116-C00	PIN	ﾌﾗｯﾌﾟｵｻｴ ﾋﾟﾝ	1
47		G5151-116-C00	FLAP PRESSER FULCRUM SHAFT	ﾌﾗｯﾌﾟｵｻｴ ｼﾃﾝｼﾞｸ	1
48		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
49		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
50		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
51		G5847-116-000	KNOB SCREW	ﾂﾏﾐﾈｼﾞ	1
52		GSA-21008000	FLAP SCALE	ﾌﾗｯﾌﾟｽｹｰﾙ	1
53		SM-5040451-SC	SCREW M4X0.7 L=4	ﾊﾞｲﾝﾄﾞｺﾈｼﾞ M4 L=4	1
54		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	2
55	#01	168-21407	FLAP BASE, RIGHT	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾐｷﾞ)	1
56	#02	168-21605	FLAP BASE, RIGHT	ﾌﾗｯﾌﾟﾍﾞｰｽ(ﾐｷﾞ)	1
57		G5124-117-000	FLAP STOPPER B	ﾌﾗｯﾌﾟ ｽﾄｯﾊﾟ B	1
58		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	1
59	#01	168-21001	CLAMP, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾐｷﾞ) G=8-14	1
60	#02	168-21209	CLAMP, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟ(ﾐｷﾞ) G=16-20	1
61		G5110-119-A0G	RUBBER SOLE, RIGHT	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ ﾐｷﾞ	(1)
62	#04	G5110-119-B0G	RUBBER SOLE, RIGHT A	ﾐｺﾞﾛｸﾗﾝﾌﾟｺﾞﾑ ﾐｷﾞ	1
63		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2

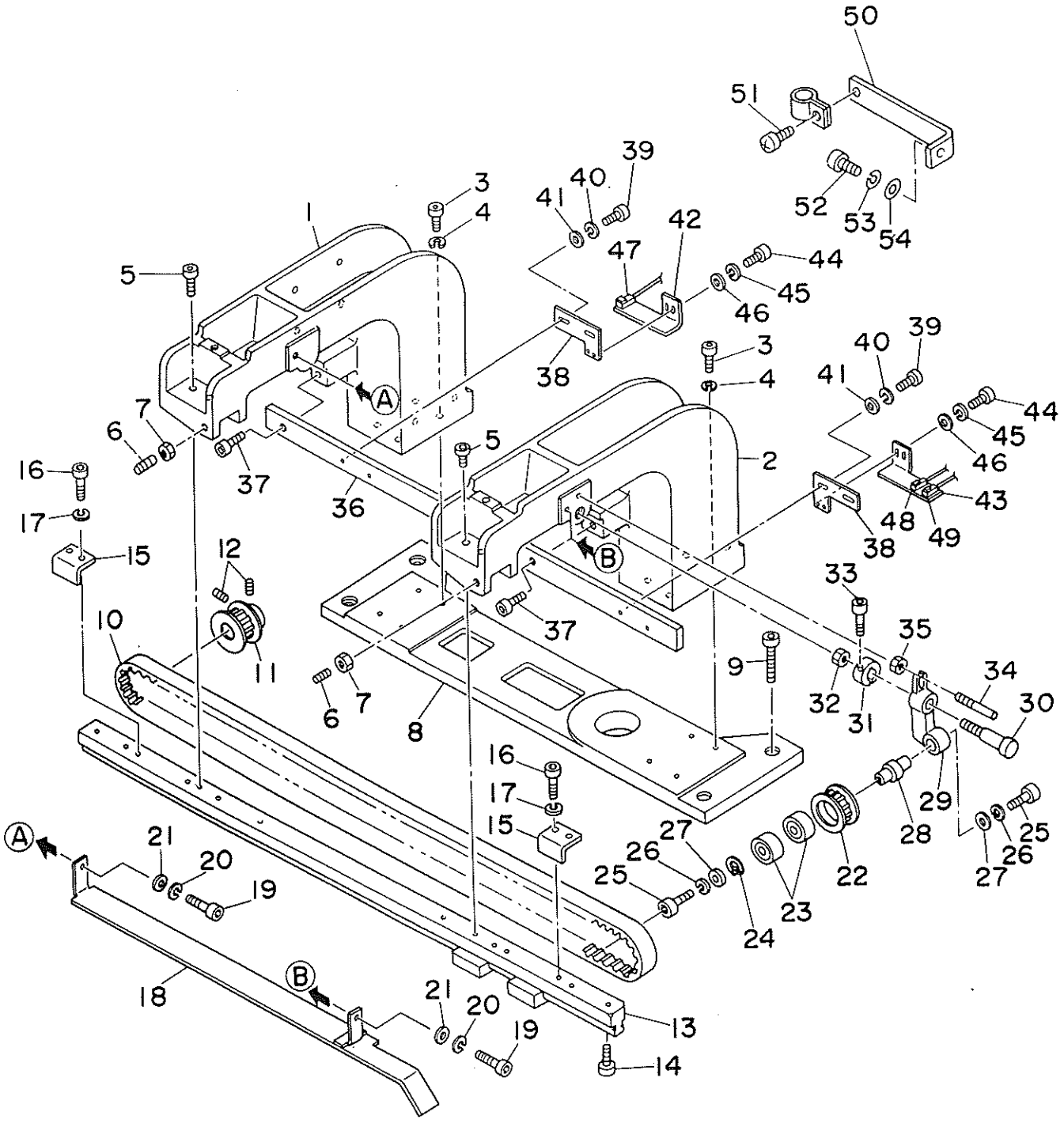
Note (注記) #01...FOR 8,10,12,14 mm　8,10,12,14 mm用
#02...FOR 16,18,20 mm　16,18,20 mm用
#03...FOR BOX POCKET　箱ポケット用
#04...FOR HEAVY-WEIGHT MATERIALS　厚物用

7. CLAMP FOOT FEED COMPONENTS(1)
大押さえ送り関係（1）



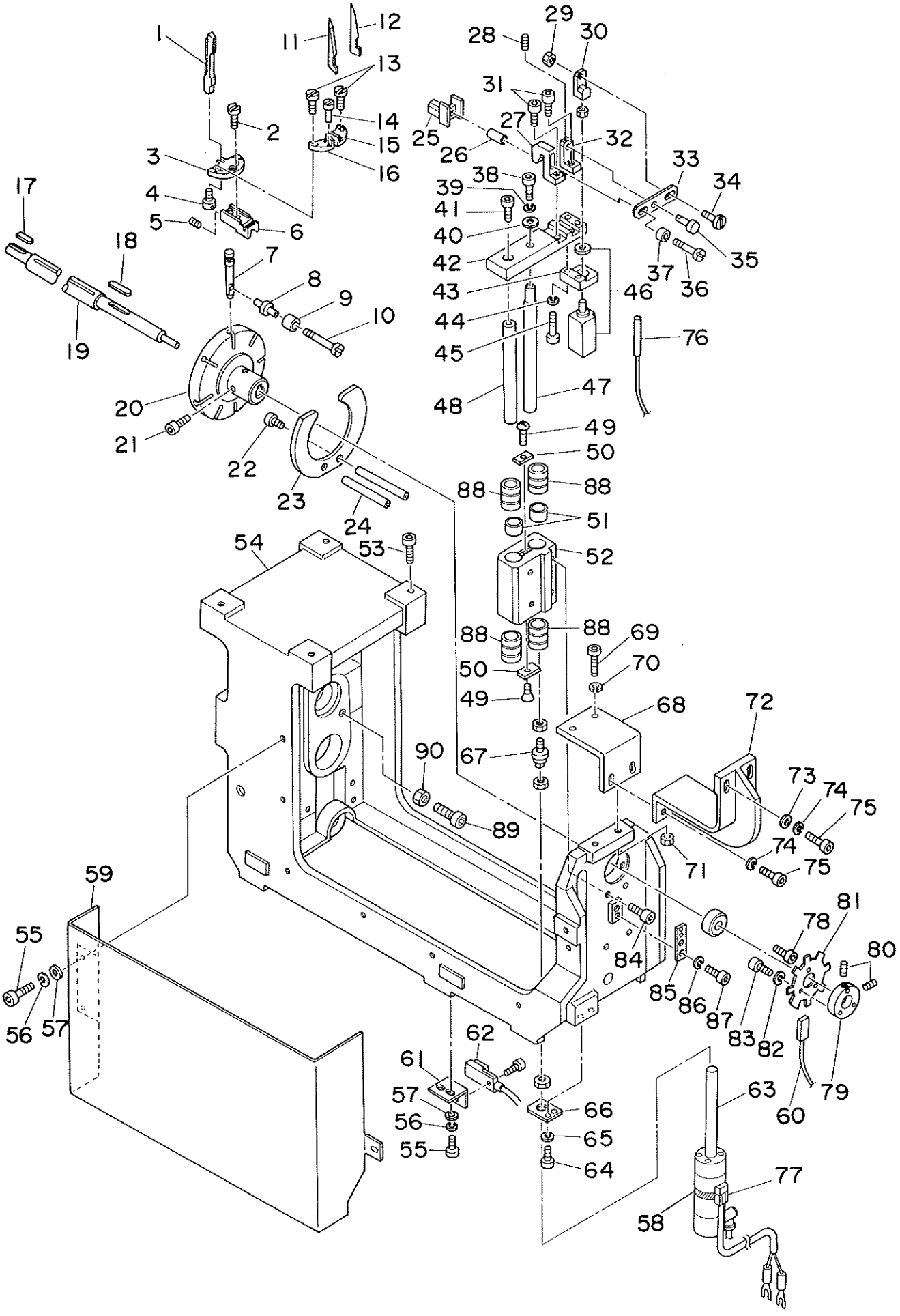
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-12806	COVER	ｶﾊﾞｰ	1
2		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	3
3		166-09901	SHAFT	ｼﾔﾌﾄ	1
4		167-21706	KEY	ﾍｲｺｳｷｰ(ｶﾀﾏﾙ)	2
5		166-10107	COLLAR B	ｶﾗｰ B	2
6		SB-1120002-00	BEARING	ﾍﾞｱﾘﾝｸﾞ D=12X28	2
7		166-10008	COLLAR A	ｶﾗｰ A	1
8		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
9		RC-2800002-KP	RETAINIG PIN	Cｶﾞﾀﾄﾒﾜ 30.1 ｱﾅﾖｳ	2
10		166-09810	MOTOR BASE	ﾓｰﾀｰﾍﾞｰｽ	1
11		166-10404	TIMING PULLEY A	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ A	1
12		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
13		167-22407	TIMING BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
14		166-10701	IDLER SHAFT	ｱｲﾄﾞﾗ ｼﾞｸ	1
15		166-10602	PULLEY INSTALLING ARM	ﾌﾟｰﾘ ﾄﾘﾂｹｱｰﾑ	1
16		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
17		SM-1051001-SF	SCREW M5 L=10	ｻﾗﾈｼﾞ M5X0.8 L=10	1
18		167-25905	WASHER	ｻﾞｶﾞﾈ	1
19		166-10800	PULLEY PIN	ﾌﾟｰﾘ ﾄﾘﾂｹﾋﾟﾝ	1
20		166-11006	IDLER PULLEY	ｱｲﾄﾞﾗ ﾌﾟｰﾘ	1
21		167-10303	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
22		RC-2200002-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	1
23		166-10909	WASHER	ﾜｯｼﾔ	1
24		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
25		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	1
26		166-10503	TIMING PULLEY B	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ B	1
27		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	2
28		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
29		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
30		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
31		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
32		165-58850	MOTOR CABLE ASM.	ｻｰﾎﾞﾓｰﾀｴﾝｺｰﾀﾞｹｰﾌﾞﾙｸﾐ	1

8. CLAMP FOOT FEED COMPONENTS(2)
大押さえ送り関係（2）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-09711	STAND A	ｼﾁｭｳ(A)	1
2		166-74608	STAND B	ｼﾁｭｳ B	1
3		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	8
4		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	8
5		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	4
6		SM-8082002-TP	SCREW M8 L=20	ﾄﾒﾈｼﾞ M8 L=20	2
7		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	2
8		166-09513	ROD BASE	ｼﾁｭｳﾍﾞｰｽ	1
9		SM-6085502-TP	SCREW M8 L=55	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=55	4
10		168-78100	BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
11		166-10206	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
12		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	2
13		166-11709	FEED RAIL	ｵｸﾘﾚｰﾙ	1
14		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	7
15		166-11907	STOPPER	ｽﾄｯﾊﾟｰ	2
16		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
17		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
18		166-12608	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
19		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
20		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
21		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M5	2
22		166-11600	FOLLOW PULLEY	ｼﾞｭｳﾄﾞｳｶﾞﾜﾌﾟｰﾘ	1
23		167-20005	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
24		RC-2421211-KP	RETAINING RING	Cﾘﾝｸﾞ	1
25		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	2
26		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
27		167-24403	WASHER	ｼﾞｭｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	2
28		166-11501	FOLLOW SHAFT	ｼﾞｭｳﾄﾞｳｼﾞｸ	1
29		166-11105	TENSION BRACKET	ﾃﾝｼｮﾝﾌﾞﾗｹｯﾄ	1
30		166-11303	TENSION SCREW	ﾃﾝｼｮﾝﾈｼﾞ	1
31		166-11204	COLLAR	ｺﾃｲｶﾗｰ	1
32		NM-6120001-SC	NUT M12	ﾛｯｶｸﾅｯﾄ	1
33		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
34		166-11402	GUIDE BAR A	ｶﾞｲﾄﾞﾎﾞｳ A	1
35		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
36		166-12012	GUIDE RAIL	ｶﾞｲﾄﾞﾚｰﾙ	1
37		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
38		168-07901	SENSOR BRACKET (A)	ｾﾝｻｰﾌﾞﾗｹｯﾄ(A)	2
39		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	4
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
41		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M5	4
42		168-08305	SENSOR BRACKET (C)	ｾﾝｻｰﾌﾞﾗｹｯﾄ(C)	1
43		168-08206	SENSOR BRACKET (B)	ｾﾝｻｰﾌﾞﾗｹｯﾄ(B)	1
44		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
45		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
46		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M4	4
47		164-63853	REAR DETECTING SWITCH ASM.	ｺｳｼﾝｾﾝﾀﾝ ｹﾝﾁ.ｸﾐ	1
48		164-63754	SPEED DETECTING SWITCH ASM.	ｾﾞﾝｼﾝｾﾝﾀﾝ ｹﾞﾝｿｸｹﾝﾁ ｸﾐ	1
49		164-63655	FRONT DETECTING SWITCH ASM.	ｾﾞﾝｼﾝｾﾝﾀﾝ ｹﾝﾁ ｸﾐ	1
50		167-02706	CORD BRACKET	ｾﾝﾄﾞﾒBKT	2
51		SM-0040801-SF	SCREW M4X0.7 L=8	ﾄﾗｽｺﾈｼﾞ M4X0.7 L=8	1
52		SM-6041202-SP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=12	2
53		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
54		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M4	2

9. CORNER KNIFE COMPONENTS(1)
コーナーメス関係（1）

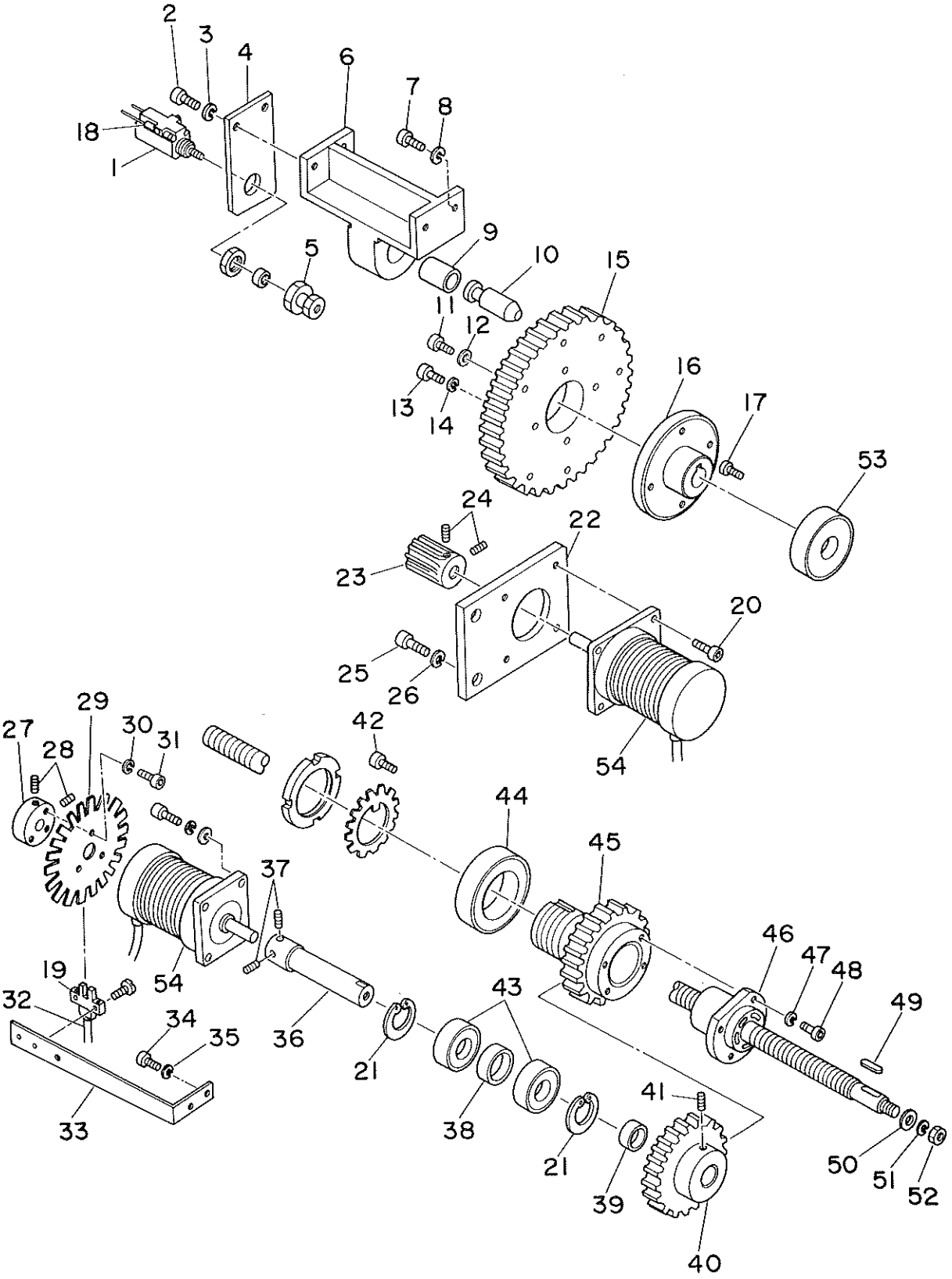


REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-07004	KNIFE GUIDE	ﾒｽｶﾞｲﾄﾞ	7
2		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	7
3		166-06907	KNIFE HOLDER BASE	ﾒｽﾎﾙﾀﾞｰ ﾄﾞﾀﾞｲ	7
4		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	7
5		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	14
6		166-04902	KNIFE BASE	ﾒｽﾀﾞｲ	7
7		166-05008	KNIFE BASE GUIDE BAR	ﾒｽﾀﾞｲｶﾞｲﾄﾞﾎﾞｳ	7
8		166-05206	ROLLER BOSS	ﾛｰﾗ ﾎﾞｽ	7
9		166-05107	ROLLER	ﾛｰﾗ	7
10		166-05305	ROLLER PIN	ﾛｰﾗ ﾋﾟﾝ	7
11	#01	166-07301	CORNER KNIFE A1	ｺｰﾅｰﾒｽ A1 (ｾﾗﾐｯｸ)	7
12	#01	166-07400	CORNER KNIFE A2	ｺｰﾅｰﾒｽ(A2)(ｾﾗﾐｯｸ)	7
13		SS-6081210-SP	SCREW 1/8-44 L=12	ﾋﾗﾈｼﾞ 1/8-44 L=12	14
14		G5279-117-000	ECCENTRIC PIN	ﾒｽｺﾃｲ ｴｷｾﾝﾋﾟﾝ	14
15		166-07103	KNIFE HOLDER A	ﾒｽﾎﾙﾀﾞｰ A	7
16		166-07202	KNIFE HOLDER B	ﾒｽﾎﾙﾀﾞｰ B	7
17		167-21904	KEY	ﾍｲｺｳｷｰ (ｶﾀﾏﾙ)	1
18		167-22001	KEY	ﾍｲｺｳｷｰ ﾘｮｳﾏﾙ	1
19		166-01106	BALL SPLINE	ﾎﾞｰﾙｽﾌﾟﾗｲﾝ	1
20		166-04308	KNIFE BASE WHEEL A	ﾒｽﾀﾞｲﾎｲｰﾙ A	1
21		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
22		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
23		166-04001	KNIFE BASE GUIDE	ﾒｽﾀﾞｲｶﾞｲﾄﾞ	1
24		166-04100	GUIDE STUD	ｶﾞｲﾄﾞﾀﾞｲ	2
25		166-05503	CHUCK B	ﾁｬｯｸ B	1
26		166-06204	COLLAR B	ｶﾗｰ B	1
27		166-05602	CHUCK BRACKET	ﾁｬｯｸﾌﾞﾗｹｯﾄ	1
28		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
29		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
30		166-06808	CONNECTING BLOCK	ﾂﾅｸﾞﾀ	1
31		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
32		166-05701	LOCK BRACKET	ﾛｯｸｼﾃﾝﾌﾞﾗｹｯﾄ	1
33		166-05800	LEVER	ﾚﾊﾞｰ	1
34		166-05909	PIN A	ﾋﾟﾝ A	1
35		166-06303	PIN C	ﾋﾟﾝ C	1
36		166-06105	PIN B	ﾋﾟﾝ B	1
37		166-06402	COLLAR	ﾒﾀﾙ	1
38		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
39		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
40		167-24403	WASHER	ｼﾞｭｳﾄｳｳｼﾜｻﾞｶﾞﾈ	1
41		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
42		166-06501	CHUCK BASE	ﾁｬｯｸﾀﾞｲ(ｺﾃｲｶﾞﾜ)	1
43		166-06709	CYLINDER BASE	ｼﾘﾝﾀﾞﾍﾞｰｽ	1
44		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
45		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
46		PA-1502003-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	1
47		166-04506	GUIDE SHAFT A	ｶﾞｲﾄﾞｼﾞｸ A	1
48		166-04605	GUIDE SHAFT B	ｶﾞｲﾄﾞｼﾞｸ B	1
49		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	2
50		166-04803	BEARING STOPPER	ﾍﾞｱﾘﾝｸﾞｽﾄｯﾊﾟ	2
51		166-04704	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	2
52		166-04407	CORNER KNIFE BRACKET	ｺｰﾅｰﾒｽﾌﾞﾗｹｯﾄ	1
53		SM-6082502-TP	SCREW M8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
54		166-00017	CORNER KNIFE FRAME	ｺｰﾅｰﾒｽﾌﾚｰﾑ	1
55		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	8
56		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	8
57		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	6
58		168-40506	BAND BMI-01	ﾊﾞﾝﾄﾞBMI-01	1
59		166-00116	SAFETY COVER	ｱﾝｾﾝｶﾊﾞｰ	1
60		164-72359	TURRET POSITION PERCEIVER	ﾀｰﾚｯﾄｲﾁｹﾝﾁ ｸﾐ	1
61		166-00801	SWITCH INSTALLING PLATE	ｽｲｯﾁﾄﾘﾂｹﾌﾟﾚｰﾄ	1
62		164-63952	HOME POSITION SENSOR ASM.	ｺｰﾅｰﾒｽ ｹﾞﾝﾃﾝｹﾝﾁ ｸﾐ	1
63		PA-2506501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
64		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
65		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
66		166-04209	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰ ﾌﾞﾗｹｯﾄ	1
67		PX-5000160-00	FLOATING JOINT	ﾌﾛｰﾃｨﾝｸﾞｼﾞｮｲﾝﾄ	1
68		166-00900	FRAME RECEIVING BRACKET 2	ﾎﾝﾀｲｳｹﾌﾞﾗｹｯﾄ 2	1
69		SM-9062003-SC	SCREW M6 L=20	ﾛｯｶｸﾎﾞﾙﾄ M6 L=20	2
70		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
71		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
72		166-01007	FRAME RECEIVING BRACKET A	ﾎﾝﾀｲｳｹﾌﾞﾗｹｯﾄ A	1
73		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
74		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
75		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
76		165-59452	SENSOR CABLE ASM.	ﾒｽﾛｯｸﾕﾃｨｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
77		165-55856	PERCEIVING CABLE B ASM.	ｺｰﾅｰﾒｽｼﾀｹﾝﾁｹｰﾌﾞﾙB ｸﾐ	1
78		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	3
79		166-03201	SENSOR BOSS	ｾﾝｻｰﾎﾞｽ	1
80		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
81		166-00504	SENSOR SLIT	ｾﾝｻ ｽﾘｯﾄ	1
82		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	3
83		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	3
84		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
85		166-00603	SENSOR BRACKET	ｾﾝｻｰﾌﾞﾗｹｯﾄ	1
86		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
87		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
88		167-25004	LINEAR BUSHING	ﾘﾆｱﾌﾞｯｼｭ	4
89		SM-6055502-TP	SCREW M5X0.8 L=55	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
90		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1

Note (注記)#01...GAUGE PART ゲージ部品

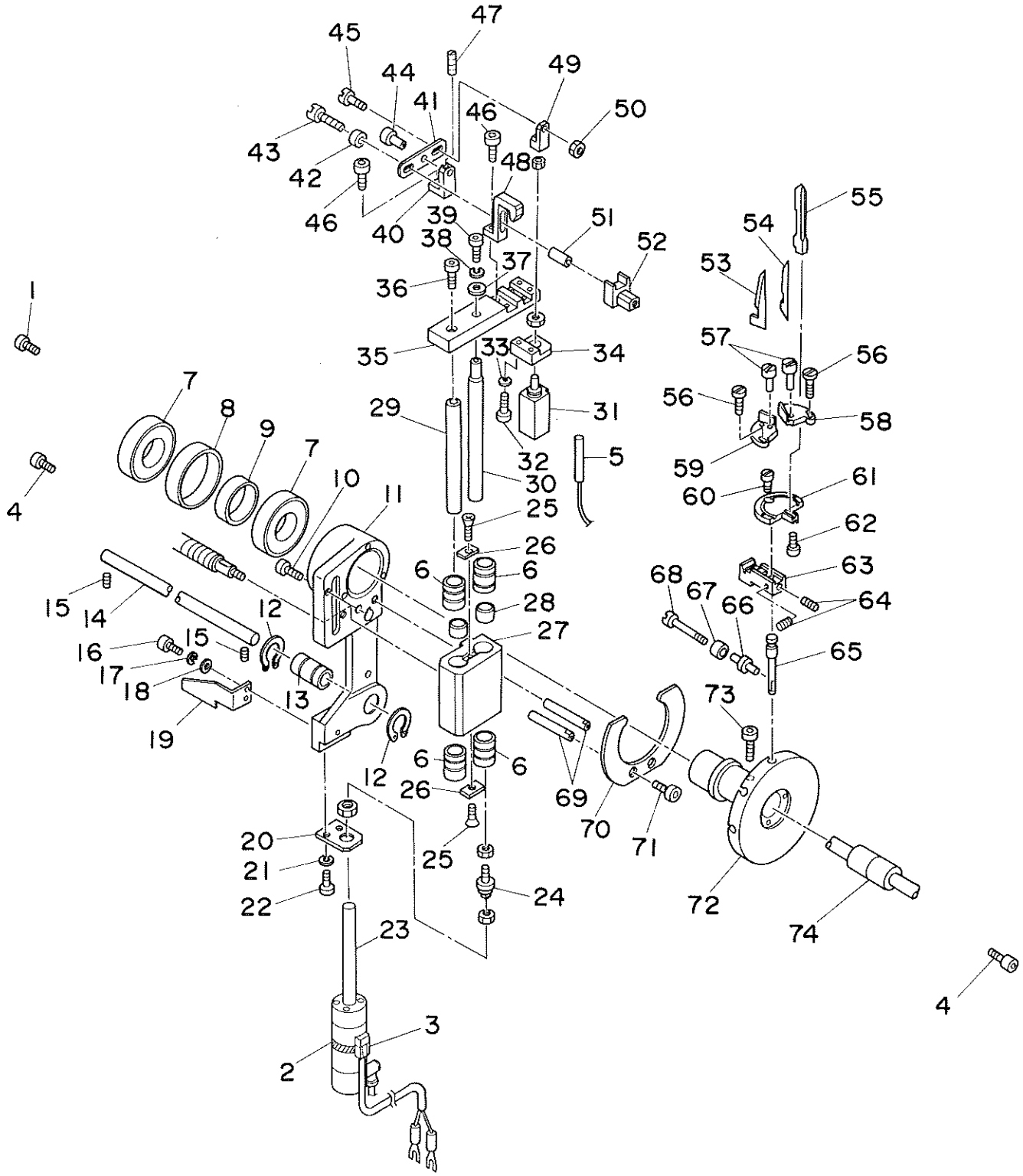
(REFER TO THE TABLE ON PEGE 82.) (82 ページの表をご参照ください)

10. CORNER KNIFE COMPONENTS(2)
コーナーメス関係（２）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		PA-1501509-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞｰ	1
2		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
4		166-02104	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰ ﾌﾞﾗｹｯﾄ	1
5		166-01809	NOTCH B	ﾉｯﾁ B	1
6		166-01908	NOTCH BRACKET	ﾉｯﾁﾌﾞﾗｹｯﾄ	1
7		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	2
8		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
9		166-02005	NOTCH BUSHING	ﾉｯﾁﾌﾞｯｼｭ	1
10		166-01700	NOTCH A	ﾉｯﾁ A	1
11		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
12		167-24106	WASHER	ﾜｯｼｬ	1
13		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
14		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
15		166-01601	GEAR	ｷﾞﾔｰ	1
16		166-01304	GEAR INSTALLING BOSS	ｷﾞﾔｰﾄﾘｯｹﾎﾞｽ	1
17		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
18		165-59254	TURRET ROCK SENSOR CABLE ASM.	ﾀｰﾚｯﾄﾛｯｸｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
19		HD-0003900-00	MICRO SENSOR	ﾌｫﾄ ﾏｲｸﾛ ｾﾝｻ	1
20		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	4
21		RC-2800002-KP	RETAINIG PIN	Cｶﾞﾀﾄﾒﾜ 30.1 ｱﾅﾖｳ	2
22		166-01403	MOTOR BRACKET	ﾓｰﾀ ﾌﾞﾗｹｯﾄ	1
23		166-01502	PINION GEAR	ﾋﾟﾆｵﾝ	1
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
26		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
27		166-03201	SENSOR BOSS	ｾﾝｻｰﾎﾞｽ	1
28		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
29		166-03102	SENSOR PLATE	ﾀﾞｯﾁﾖｳｹﾝﾁｾﾝｻ	1
30		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	3
31		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=10	3
32		164-63556	ROTATION DETECT SENSOR ASM.	ﾊﾟﾙｽﾓｰﾀ ｶｲﾃﾝｹﾝﾁ ｸﾐ	1
33		166-03003	SENSOR BRACKET	ｾﾝｻｰﾌﾞﾗｹｯﾄ	1
34		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
35		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
36		166-02500	MOTOR SHAFT	ﾓｰﾀ ｼｬﾌﾄ	1
37		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	2
38		166-02302	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	1
39		166-02401	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	1
40		166-02609	MOTOR GEAR	ﾓｰﾀ ﾌﾞｷﾞﾔｰ	1
41		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	1
42		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	3
43		167-10105	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
44		167-20104	BEARING	ﾍﾞｱﾘﾝｸﾞ	1
45		166-02708	BALL SCREW GEAR	ﾎﾞｰﾙﾈｼﾞﾌﾞｷﾞﾔｰ	1
46		166-02807	BALL SCREW	ﾒｽｵｸﾘﾎﾞｰﾙﾈｼﾞ	1
47		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
48		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	4
49		167-21904	KEY	ﾍｲｺｳｷｰ (ｶﾀﾏﾙ)	1
50		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	1
51		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
52		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
53		167-20609	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
54		164-60552	STEPPING MOTOR ASM.	ｽﾃｯﾌﾟﾓｰﾀ ｿｸｾﾝ ｸﾐ	2

11. CORNER KNIFE COMPONENTS(3)
コーナーメス関係（3）

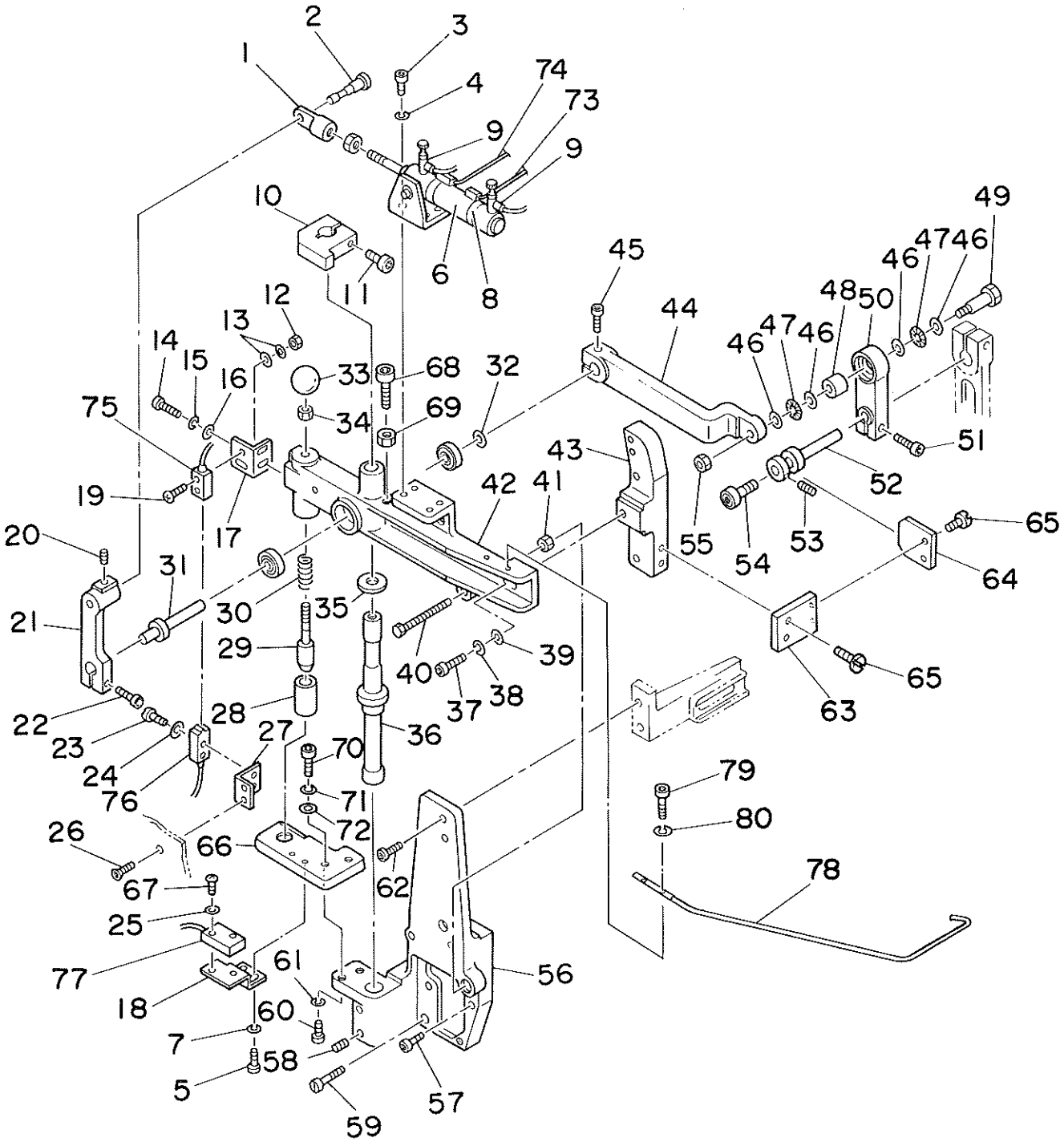


REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	3
2		168-40506	BAND BMI-01	ﾊﾞﾝﾄﾞBMI-01	1
3		165-55757	PERCEIVING CABLE A ASM.	ﾕｰﾅｰﾒｽｼﾀｹﾝﾁｹｰﾌﾞﾙA ｸﾐ	1
4		SM-0040801-SF	SCREW M4X0.7 L=8	ﾄﾗｽｺﾈｼﾞ M4X0.7 L=8	6
5		165-59353	SENSOR CABLE ASM.	ﾒｽﾛｳｸｲﾄﾞｳｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
6		167-25004	LINEAR BUSHING	ﾘﾆｱﾌﾞｯｼｭ	4
7		167-20708	BEARING	ﾍﾞｱﾘﾝｸﾞ	2
8		166-03607	BEARING COLLAR B	ﾍﾞｱﾘﾝｸﾞｶﾗｰ B	1
9		166-03508	BEARING COLLAR A	ﾍﾞｱﾘﾝｸﾞｶﾗｰ A	1
10		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
11		166-03300	SLIDE BRACKET	ｽﾗｲﾄﾞﾌﾞﾗｹｯﾄ	1
12		167-27208	RETAINING RING	Cｶﾞﾀｼﾞｸｺｳﾄﾒﾘ	2
13		167-21607	LINEAR BUSHING	ﾘﾆｱﾌﾞｯｼｭ	1
14		166-00405	SLIDE SHAFT	ｽﾗｲﾄﾞｼｬﾌﾄ	1
15		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	2
16		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
17		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
18		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
19		166-00702	SWITCH DETECT PLATE	ｽｲｯﾁｹﾝﾁﾊﾞﾝ	1
20		166-04209	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰ ﾌﾞﾗｹｯﾄ	1
21		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
22		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
23		PA-2506501-00	CYLINDER	ｴｱｼﾘﾝﾀﾞｰ	1
24		PX-5000160-00	FLOATING JOINT	ﾌﾛｰﾃｨﾝｸﾞｼﾞｮｲﾝﾄ	1
25		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	2
26		166-04803	BEARING STOPPER	ﾍﾞｱﾘﾝｸﾞｽﾄｯﾊﾟ	2
27		166-04407	CORNER KNIFE BRACKET	ｺｰﾅｰﾒｽﾌﾞﾗｹｯﾄ	1
28		166-04704	BEARING COLLAR	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	2
29		166-04605	GUIDE SHAFT B	ｶﾞｲﾄﾞｼﾞｸ B	1
30		166-04506	GUIDE SHAFT A	ｶﾞｲﾄﾞｼﾞｸ A	1
31		PA-1502003-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞｰ	1
32		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
33		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
34		166-06709	CYLINDER BASE	ｼﾘﾝﾀﾞﾍﾞｰｽ	1
35		166-06600	CHUCK BASE	ﾁｬｯｸﾀﾞｲ(ｲﾄﾞｳｶﾞﾜ)	1
36		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
37		167-24403	WASHER	ｼﾞｭｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
38		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
39		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
40		166-05701	LOCK BRACKET	ﾛｯｸｼﾃﾝﾌﾞﾗｹｯﾄ	1
41		166-05800	LEVER	ﾚﾊﾞｰ	1
42		166-06402	COLLAR	ﾒﾀﾙ	1
43		166-06105	PIN B	ﾋﾟﾝ B	1
44		166-06303	PIN C	ﾋﾟﾝ C	1
45		166-05909	PIN A	ﾋﾟﾝ A	1
46		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
47		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
48		166-05602	CHUCK BRACKET	ﾁｬｯｸﾌﾞﾗｹｯﾄ	1
49		166-06808	CONNECTING BLOCK	ｺﾈｸﾀ	1
50		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
51		166-06204	COLLAR B	ｶﾗｰ B	1
52		166-05503	CHUCK B	ﾁｬｯｸ B	1
53	#01	166-07400	CORNER KNIFE A2	ｺｰﾅｰﾒｽ(A2)(ｾﾗﾐｯｸ)	7
54	#01	166-07301	CORNER KNIFE A1	ｺｰﾅｰﾒｽ A1 (ｾﾗﾐｯｸ)	7
55		166-07004	KNIFE GUIDE	ﾒｽｶﾞｲﾄﾞ	7
56		SS-6081210-SP	SCREW 1/8-44 L=12	ﾋﾗﾈｼﾞ 1/8-44 L=12	14
57		G5279-117-000	ECCENTRIC PIN	ﾒｽｺﾃｲ ｴｷｾﾝﾋﾟﾝ	14
58		166-07202	KNIFE HOLDER B	ﾒｽﾎﾙﾀﾞ B	7
59		166-07103	KNIFE HOLDER A	ﾒｽﾎﾙﾀﾞ A	7
60		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	7
61		166-06907	KNIFE HOLDER BASE	ﾒｽﾎﾙﾀﾞ ﾄﾞﾀﾞｲ	7
62		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	7
63		166-04902	KNIFE BASE	ﾒｽﾀﾞｲ	7
64		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	14
65		166-05008	KNIFE BASE GUIDE BAR	ﾒｽﾀﾞｲｶﾞｲﾄﾞﾎﾞｳ	7
66		166-05206	ROLLER BOSS	ﾛｰﾗ ﾎﾞｽ	7
67		166-05107	ROLLER	ﾛｰﾗ	7
68		166-05305	ROLLER PIN	ﾛｰﾗ ﾋﾟﾝ	7
69		166-04100	GUIDE STUD	ｶﾞｲﾄﾞﾀﾞｲ	2
70		166-04001	KNIFE BASE GUIDE	ﾒｽﾀﾞｲｶﾞｲﾄﾞ	1
71		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
72		166-03417	KNIFE BASE WHEEL	ﾒｽﾀﾞｲﾎｲｰﾙ	1
73		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	1
74		166-03706	SPLINE NUT COLLAR	ｽﾌﾟﾗｲﾝﾅｯﾄｶﾗｰ	1

Note (注記)#01...GAUGE PART ゲージ部品

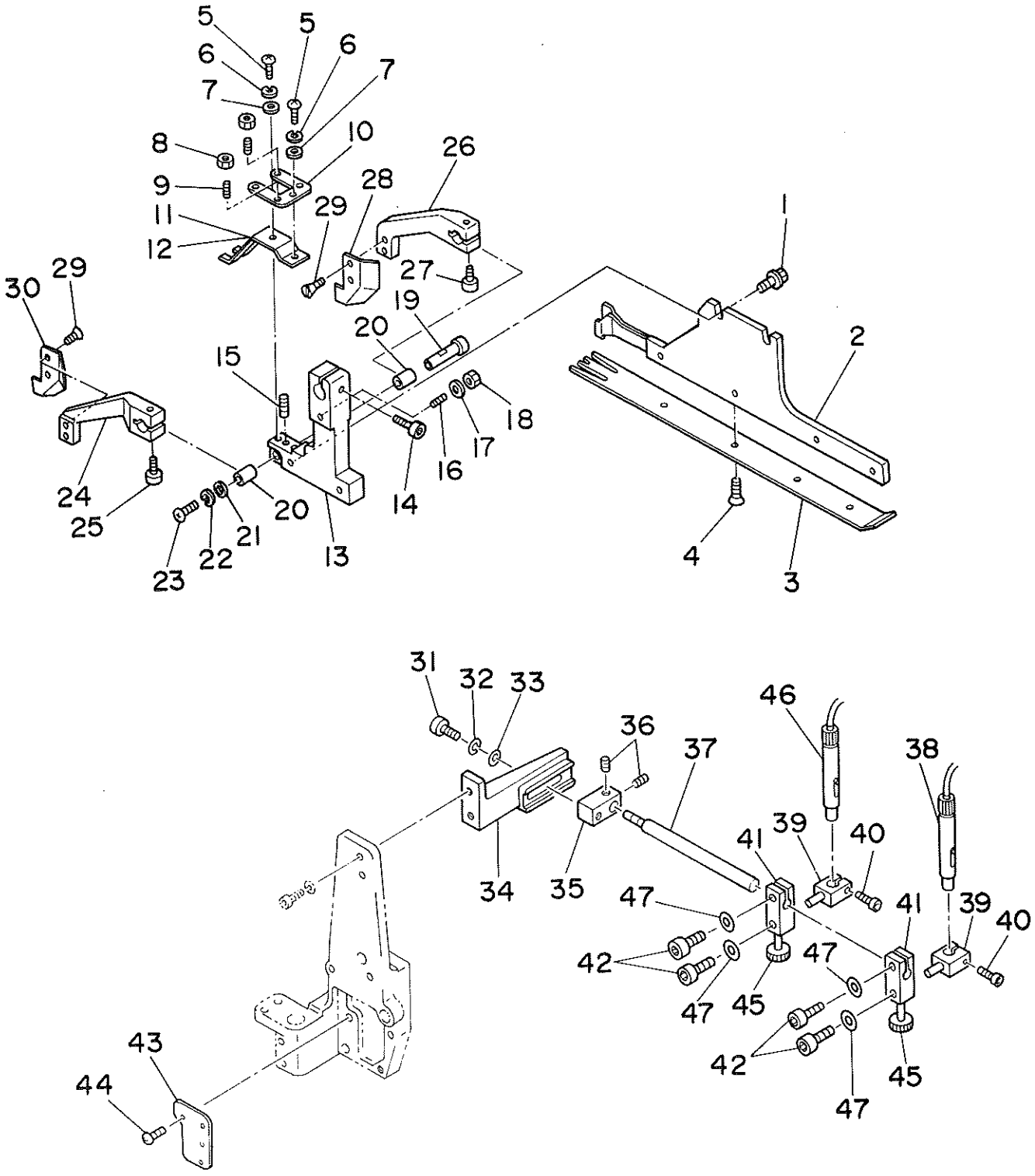
(REFER TO THE TABLE ON PAGE 82.) (82 ページの表をご参照ください)

12. BINDER COMPONENTS (1)
バインダー関係（1）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		PA-9000140-00	KNUCKLE JOINT	ﾅﾔﾏﾅｼｸﾙｼﾞｮｲﾝﾄ	1
2		167-66008	KNUCKLE PIN	ﾅｼｸﾙﾋﾟﾝ	1
3		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
4		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
5		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	2
6		PA-2504501-A0	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
7		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
8		167-27109	BAND	ﾊﾞﾝﾄﾞ	2
9		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	2
10		167-65406	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	1
11		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	1
12		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	1
13		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	3
14		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
15		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	2
17		167-65505	SENSOR BRACKET	ｺｳﾃﾞﾝｶﾝ BKT	1
18		167-65703	SENSOR BRACKET	ｷﾝｾﾂﾘｯｹﾌﾞﾗｹｯﾄ ﾄﾒﾈｼﾞ	1
19		SM-4031601-SC	SCREW M3 L=16	ﾅﾍﾞｺﾈｼﾞ M3 L=16	2
20		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	1
21		167-65901	CYLINDER LEVER	ｼﾘﾝﾀﾞｰ ﾚﾊﾞｰ	1
22		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
23		SM-4031601-SN	SCREW M3X0.5 L=16	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=16	2
24		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
25		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
26		167-80207	SCREW	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄﾖｳ ﾄﾒﾈｼﾞ	2
27		166-56407	SENSOR BRACKET (2)	ｺｳﾃﾞﾝｶﾝﾌﾞﾗｹｯﾄ(2)	1
28		166-53107	GUIDE COLLAR	ｶﾞｲﾄﾞｶﾗｰ	1
29		166-53008	STOPPER PIN	ｽﾄｯﾊﾟ ﾋﾟﾝ	1
30		167-23801	SPRING	ｱｯｼｭｸｺｲﾙﾊﾞﾈ	1
31		167-65802	LEVER SHAFT NO.2	ﾀﾞｲ2 ﾚﾊﾞｰｼﾞｸ	1
32		167-67402	COLLAR	ｶﾗｰ	1
33		167-22902	KNOB	ﾉﾌﾞ	1
34		168-12802	COLLAR	ｶﾗｰ	1
35		167-65307	THRUST WASHER	ｽﾗｽﾄ ﾜｯｼｬ	1
36		167-65208	BINDER SHAFT	ﾊﾞｲﾝﾀﾞｰ ｼﾞｸ	1
37		SM-6082502-TP	SCREW M8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
38		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
39		WP-0841600-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	1
40		166-98409	STOPPER BOLT	ｽﾄｯﾊﾟｰ ﾎﾞﾙﾄ	1
41		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
42		167-65109	BINDER BASE	ﾊﾞｲﾝﾀﾞｰ ﾍﾞｰｽ	1
43		167-66107	SLOPING GUIDE	ﾐｿﾞｶﾑ	1
44		167-66206	LEVER NO.2	ﾀﾞｲ2 ﾚﾊﾞｰ	1
45		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
46		G5325-119-000	THRUST WASHER	ｽﾗｽﾄﾜｯｼｬ	4
47		G5324-119-000	THRUST NEEDLE BEARING	ｽﾗｽﾄ ﾆｰﾄﾞﾙ ﾍﾞｱﾘﾝｸﾞ	2
48		G5323-119-000	SEPARABLE-CAGE NEEDLE BEARING	ﾆｰﾄﾞﾙ ﾍﾞｱﾘﾝｸﾞ	1
49		G5303-119-000	LEVER PIN	ﾚﾊﾞｰﾋﾟﾝ	1
50		G5306-119-000	LEVER NO.1	ﾀﾞｲｲﾁﾚﾊﾞｰ	1
51		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
52		167-66305	BINDER PIVOT SHAFT	ﾊﾞｲﾝﾀﾞｰ ｼﾃﾝｼﾞｸ	1
53		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
54		167-80603	CAM FOLLOWER	ｶﾑﾌｫﾛｱｰ	1
55		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	1
56		167-65000	BINDER BRACKET	ﾊﾞｲﾝﾀﾞｰ ﾌﾞﾗｹｯﾄ	1
57		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	3
58		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
59		166-52505	POSITIONING PIN	ｲﾁｷﾞﾒﾋﾟﾝ	1
60		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
61		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
62		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	2
63		167-72006	PLATE INSTALLING BASE	ﾌﾚﾄﾞﾒﾄﾘｯｹﾀﾞｲ	1
64		167-72105	OSCILLATION PREVENTING PLATE	ﾌﾚﾄﾞﾒﾊﾝ	1
65		SS-4090815-SP	SCREW 9/64-40 L=8	ﾅﾍﾞﾈｼﾞ 9/64-40 L=8	2
66		168-12901	POSITIONING PLATE	ｲﾁｷﾞﾒｲﾀ	1
67		SM-3031401-SC	SCREW M3X0.5 L=14	ﾏﾙｺﾈｼﾞ	2
68		SM-6065002-TP	SCREW M6 L=50	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=50	1
69		NM-6060001-SD	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
70		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	1
71		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	1
72		167-24403	WASHER	ｼﾞﾕｳﾄﾞｳｼﾞｸｻﾞｶﾞﾈ	1
73		165-55955	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｶｺｳｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
74		165-56052	SENSOR CABLE ASM.	ﾊﾞｲﾝﾀﾞｲﾄﾞｳｼﾞﾖｳｼｮｳｹﾝﾁ	1
75		165-56656	RECEIVING SENSOR CABLE ASM.	ﾇﾉｹﾝﾁｼﾞﾕｳｹﾞﾜｹｰﾌﾞﾙ ｸﾐ	1
76		165-56557	PROJECTION SENSOR CABLE ASM.	ﾇﾉｹﾝﾁﾄｳｺｳｹﾞﾜｹｰﾌﾞﾙ ｸﾐ	1
77		164-64257	BINDER ROTATION SENSOR ASM.	ﾊﾞｲﾝﾀﾞｰ ｶｲﾃﾝｹﾝﾁ ｸﾐ	1
78		168-15508	BINDER GUARD	ﾊﾞｲﾝﾀﾞｰ ｶﾞｰﾄﾞ	1
79		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
80		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2

13. BINDER COMPONENTS (2)
バインダー関係（2）

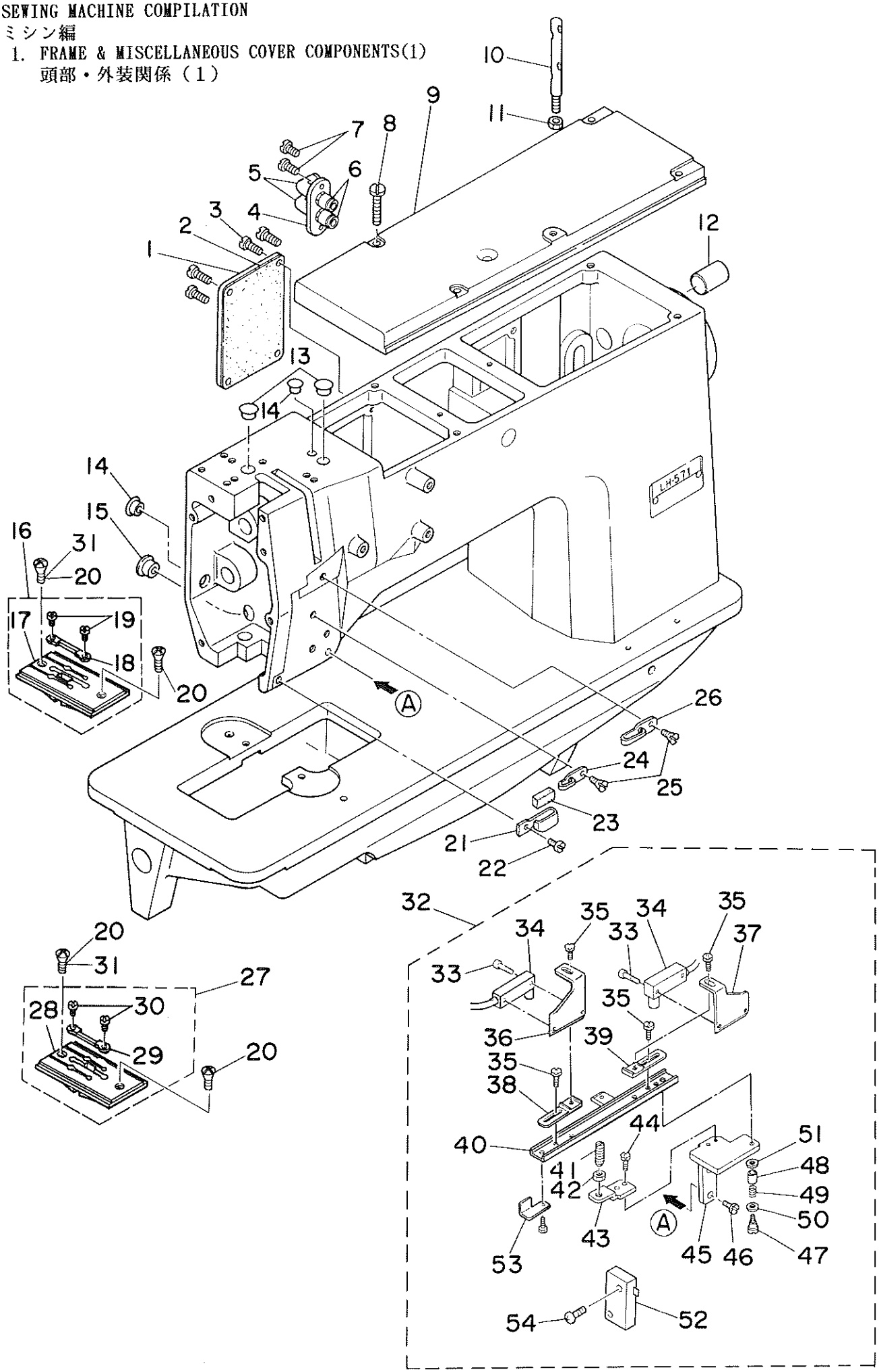


REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		G5377-139-000	SCREW M4 L=8	ﾊﾞｲﾝﾀﾞ ｷﾊﾞﾝﾄﾒﾈｼﾞ	2
2		168-12703	BINDER CIRCUIT BOARD	ﾊﾞｲﾝﾀﾞｰｷﾊﾞﾝ	1
3	#01	168-30507	WELT PATCH BASE PLATE	ﾀﾏﾇﾉｼﾞｮｳｷﾞ(ﾘｮｳﾀﾏ)	1
4		G5333-119-000	SCREW M2 L=4	ﾀﾏﾇﾉｷﾊﾞﾝ ﾄﾒﾈｼﾞ	4
5		SM-8030802-TP	SCREW M3X0.5 L=8	ﾄﾒﾈｼﾞ	2
6		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
7		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	2
8		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	4
9		SM-8041552-TP	SCREW M4 L=15	ﾄﾒﾈｼﾞ	4
10		G5321-119-000	WORKPIECE GUIDE STOPPER	ｼﾞﾖｳｹﾞﾝ ｽﾄｯﾊﾟ	1
11	#02	G5328-116-000	WORKPIECE GUIDE SPRING A	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ	1
12	#03	G5328-116-A00	WORKPIECE GUIDE SPRING B	ｷｼﾞｶﾞｲﾄﾞﾊﾞﾈ	1
13		167-68103	BINDER BASE	ﾊﾞｲﾝﾀﾞ ﾄﾘｯｹﾀﾞｲ	1
14		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	1
15		SM-8030802-TP	SCREW M3X0.5 L=8	ﾄﾒﾈｼﾞ	1
16		SM-8044002-TP	SCREW M4X0.7 L=40	ﾄﾒﾈｼﾞ	1
17		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
18		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	1
19		166-71703	GUIDE PIN	ｶﾞｲﾄﾞﾋﾟﾝ	1
20		166-71802	ARM BUSHING	ｱｰﾑﾒﾀﾙ	2
21		G5329-116-000	WASHER D=8	ｻﾞｶﾞﾈ	1
22		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	1
23		SM-3030601-SC	SCREW M3X0.5 L=6	ﾏﾙｺﾒﾈｼﾞ	1
24		167-66610	WORKPIECE GUIDE ARM, LEFT	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾋﾀﾞﾘ)	1
25		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
26		167-66511	WORKPIECE GUIDE ARM, RIGHT	ｷｼﾞｶﾞｲﾄﾞｱｰﾑ(ﾐｷﾞ)	1
27		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
28		166-97005	WORKPIECE GUIDE, RIGHT	ｷｼﾞｶﾞｲﾄﾞ ﾐｷﾞ	1
29		SS-1060610-SP	SCREW 3/32-56 L=5.5	ｻﾗﾈｼﾞ 3/32-56 L=5.5	4
30		166-97104	WORKPIECE GUIDE, LEFT	ｷｼﾞｶﾞｲﾄﾞ ﾋﾀﾞﾘ	1
31		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	1
32		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
33		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
34		167-66701	LIGHT INSTALLING BASE	ﾏｰｶｰ ﾄﾘｯｹﾀﾞｲ	1
35		167-66800	HOLDER	ﾎﾙﾀﾞｰ	1
36		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
37		167-66909	LIGHT INSTALLING SHAFT	ﾏｰｶｰ ﾄﾘｯｹｼｬﾌﾄ	1
38		165-62951	CROSS-MARK LAMP B ASM.	ｼﾞｭｳｼﾞﾏｰｷﾝｸﾞﾗｲﾄBｸﾐ	1
39		166-56209	LIGHT BRACKET (2)	ﾏｰｶ ﾌﾞﾗｹｯﾄ(2)	2
40		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
41		166-56100	LIGHT BRACKET (1)	ﾏｰｶ ﾌﾞﾗｹｯﾄ(1)	2
42		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
43		166-52612	COVER	ｶﾊﾞｰ	1
44		SM-0040601-SC	SCREW M4X0.7 L=6	ﾄﾗｽｺﾒﾈｼﾞ M4X0.7 L=6	2
45		G5338-116-000	CLAMP BOLT	ｼﾒﾂｹﾎﾞﾙﾄ	2
46		165-70855	LIGHT C ASM.	ｼﾞｭｳｼﾞﾏｰｷﾝｸﾞﾗｲﾄCｸﾐ	1
47		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2

Note (注記)#01...GAUGE PART ゲージ部品
(REFER TO THE TABLE ON PAGE 83.) (83 ページの表をご参照ください)
#02...FOR 8,10,12,14 mm 8,10,12,14 mm用
#03...FOR 16,18,20 mm 16,18,20 mm用

SEWING MACHINE COMPILATION
ミシン編

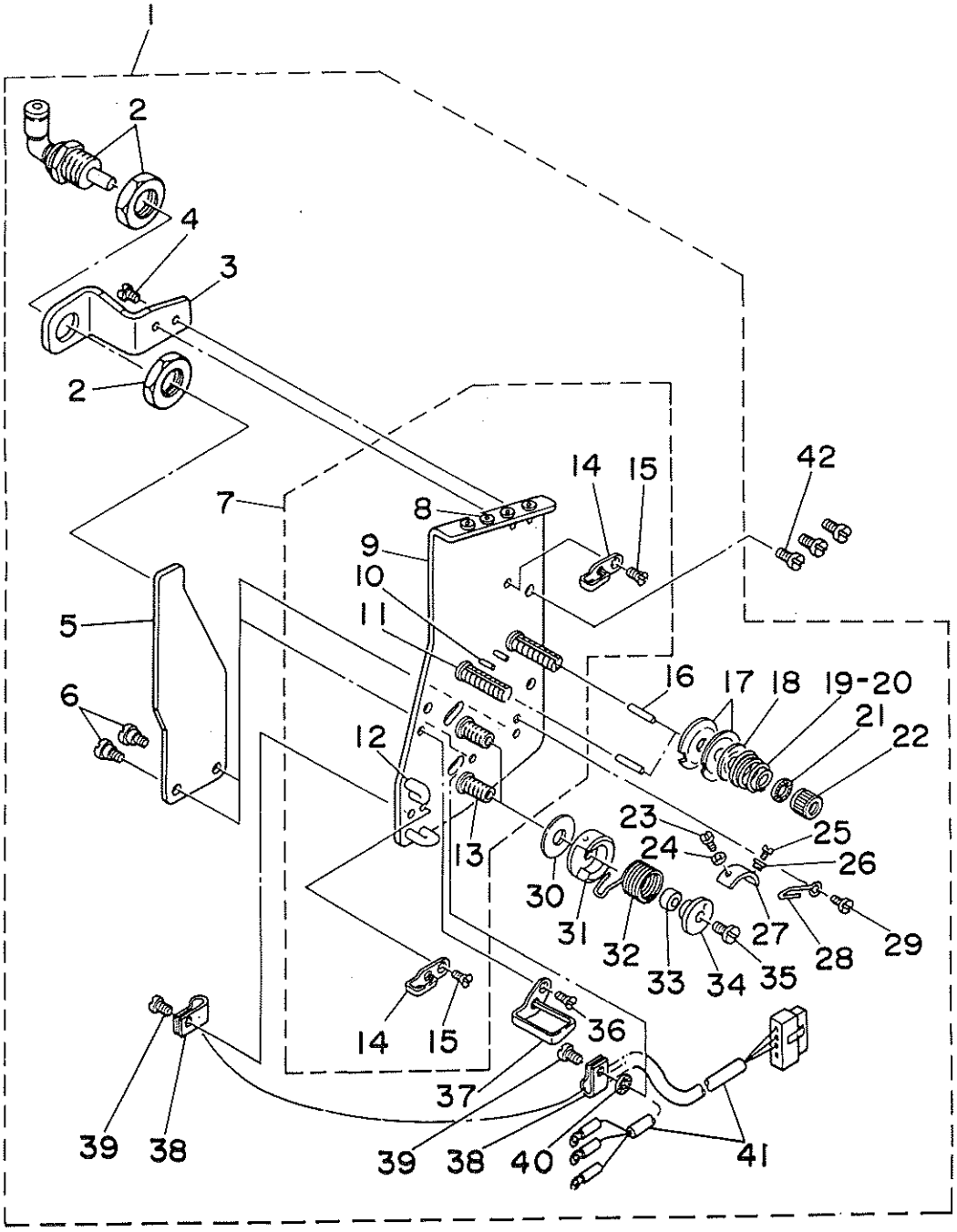
1. FRAME & MISCELLANEOUS COVER COMPONENTS(1)
頭部・外装関係（1）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		164-00400	COVER	ﾒｽｲﾁﾁﾖｳｾｲｶﾊﾞｰ	1
2		164-00509	GASKET	ﾒｽｲﾁﾁﾖｳｾｲｶﾊﾞｰﾊﾟｯｷﾝ	1
3		SS-7111810-SP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	4
4		164-00608	TUBE COVER	ｼﾀｲﾄｷﾘﾁﾕｳﾌﾞｶﾊﾞｰ	1
5		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	2
6		G5682-116-000	UNION	ｶｸﾍｷﾕﾆｵﾝ	2
7		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	2
8		SS-6151920-TP	SCREW 15/64-28 L=19.0	ﾋﾗﾈｼﾞ 15/64-28 L=19	4
9		164-00202	TOP COVER	ｼﾞﾖｳﾒﾝｶﾊﾞｰ	1
10		B1114-051-000	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾎﾞｰ	1
11		NS-6620310-SP	NUT 3/16-32	ﾛｯｶｸﾅｯﾄ 3/16-32	1
12		TA-1871602-RO	RUBBER PLUG	ﾄﾒｾﾝ D=18.7 L=16	1
13		TA-1250406-RO	RUBBER PLUG	ﾄﾒｾﾝ D=12.5 L=4	2
14		TA-1050504-RO	RUBBER PLUG	ﾄﾒｾﾝ	2
15		TA-1250504-RO	RUBBER PLUG	ﾄﾒｾﾝ	1
16	#01	164-01259	THROAT PLATE ASM. 10MM	ﾊﾘｲﾀ10MM ｸﾐ	1
17	#01	164-01200	THROAT PLATE 10MM	ﾊﾘｲﾀ 10MM	(1)
18	#01	164-01002	FIXED BLADE	ｺﾃｲﾒｽ	(1)
19		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	(2)
20		SS-2110915-SP	SCREW 11/64-40 L=6.8	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	4
21		164-00806	THREAD GUIDE B	ｲﾄｱﾝﾅｲ B	1
22		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	1
23		164-00905	THREAD GUIDE B FELT	ｲﾄｱﾝﾅｲBﾌｪﾙﾄ	1
24		B1130-051-000	FRAME THREAD GUIDE, MIDDLE	ｲﾄｱﾝﾅｲ	1
25		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=5	1
26		101-01400	THREAD GUIDE, C	ｲﾄｱﾝﾅｲ C	1
27	#01	164-02455	THROAT PLATE, RIGHT 10MM	ﾊﾘｲﾀ ﾐｷﾞ 10MM ｸﾐ	1
28	#01	164-02406	THROT PLATE RIGHT 10MM	ﾊﾘｲﾀ ﾐｷﾞ 10MM	(1)
29	#01	164-03008	CONTER KNIFE, RIGHT	ｺﾃｲﾒｽ ﾐｷﾞ	(1)
30		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	(2)
31	#02	SS-2110930-SP	SCREW 11/64-40 L=8.7	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.75	2
32		165-44058	PHOTOTUBE BRACKET ASM.	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄ ｸﾐ	1
33		SM-4031201-SN	SCREW M3 X 12	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=12	(4)
34		164-50900	FLAP SENSOR	ﾌﾗｯﾌﾟｾﾝｻｰ	(2)
35		SS-9080410-SP	SCREW 1/8-44 L=4.3	ﾛｯｶｸﾎﾞﾙﾄ 1/8-44 L=4.3	(4)
36		165-44900	PHOTOTUBE BRACKET, LEFT	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄ(ﾋﾀﾞﾘ)	(1)
37		165-44801	PHOTOTUBE BRACKET, RIGHT	ｺｳﾃﾞﾝｶﾝ ﾌﾞﾗｹｯﾄ(ﾐｷﾞ)	(1)
38		165-44702	ADJUSTING PLATE, LEFT	ｺｳﾃﾞﾝｶﾝ ﾁﾖｳｾｲｲﾀ(ﾋﾀﾞﾘ)	(1)
39		165-44603	ADJUSTING PLATE, RIGHT	ｺｳﾃﾞﾝｶﾝ ﾁﾖｳｾｲｲﾀ(ﾐｷﾞ)	(1)
40		165-44405	PHOTOTUBE SLIDE BASE	ｺｳﾃﾞﾝｶﾝ ｽﾗｲﾄﾞﾍﾞｰｽ	(1)
41		165-45105	BALL PLUNGER	ﾐﾆﾎﾞｰﾙ ﾌﾟﾗﾝｼﾞｬｰ	(1)
42		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	(1)
43		165-45006	PHOTOTUBE GUIDE PLATE	ｺｳﾃﾞﾝｶﾝ ｶﾞｲﾄﾞﾌﾟﾚｰﾄ	(1)
44		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	(2)
45		165-44504	PHOTOTUBE INSTALLING BASE	ｺｳﾃﾞﾝｶﾝ ﾄﾘﾂｹﾀﾞｲ	(1)
46		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	(2)
47		SD-0450401-SP	HINGE SCREW D= 4.5 H= 4	ﾀﾞﾝﾈｼﾞ D=4.5 H=4	(1)
48		166-99506	STOPPER A	ﾀﾏﾇﾉｽﾄｯﾊﾟ A	(1)
49		B1639-057-000	SPRING	ｵｼﾎﾞﾀﾝ ﾊﾞﾈ B	(1)
50		WP-0371016-SD	WASHER 3.7X8X1	ﾋﾗｻﾞｶﾞﾈ 3.7X8X1	(1)
51		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	(1)
52		164-50900	FLAP SENSOR	ﾌﾗｯﾌﾟｾﾝｻｰ	(1)
53		166-98706	SWITC STOPPER	ｽｲｯﾁｱﾀﾘ	(1)
54		SM-4031801-SB	SCREW M3X0.5 L=18	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=18	(2)

Note (注記)#01...GAUGE PART ゲージ部品
(REFER TO THE TABLE ON PAGE 83.) (83 ページの表をご参照ください)
#02...FOR 8 mm GAUGE 8 mm ゲージ用

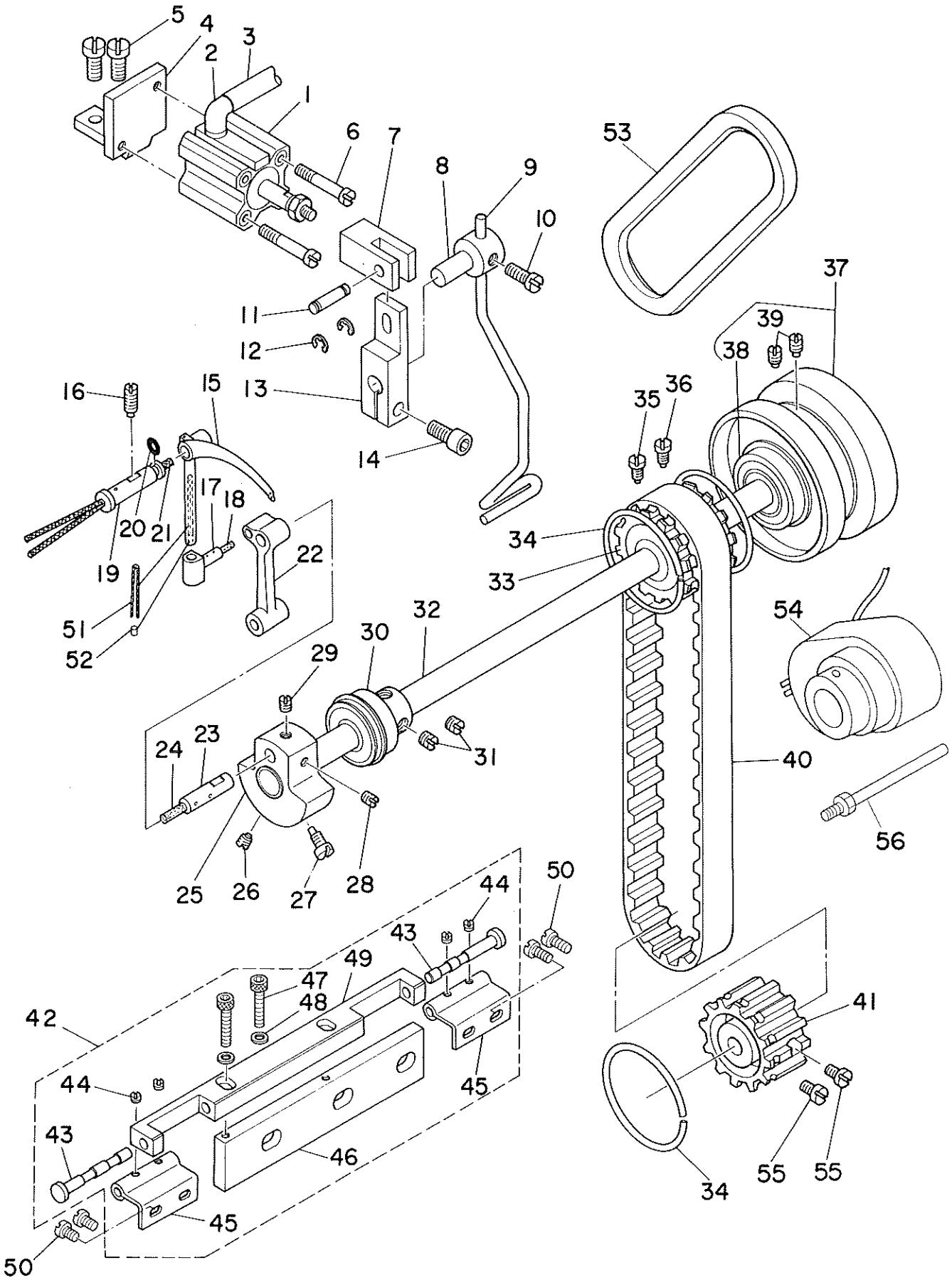
2. FRAME & MISCELLANEOUS COVER COMPONENTS(2)
頭部・外装関係（２）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		164-23964	THREAD TENSION BASE PLATE ASM.	ｲﾄﾁｮｰｼﾀﾞｲｲﾀ ｸﾐ	1
2		PA-1000503-A0	CYLINDER	ｲﾄｳｶｼｼﾘﾝﾀﾞ	(1)
3		164-24608	CYLINDER BRACKET	ｲﾄﾁｮｳｼｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	(1)
4		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	(2)
5		164-24202	TENSION RELEASE PLATE	ｲﾄﾕﾙﾒｲﾀ	(1)
6		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
7		164-23956	THREAD TENSION BASE PLATE ASM.	ｲﾄﾁｮｳｼﾀﾞｲｲﾀ ｸﾐ	(1)
8		B1124-804-000	THREAD GUIDE, SMALL	ｲﾄﾐﾁ ｼｮｰ	(2)
9		164-23907	THREAD TENSION BASE PLATE	ｲﾄﾁｮｳｼﾀﾞｲｲﾀ	(1)
10		PS-0200122-K0	SPRING PIN 2.0X12	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.0X12	(2)
11		B3124-512-000	THREAD TENSION STUD	ｲﾄﾁｮｰｼﾎﾞｰ	(2)
12		164-24301	THREAD GUIDE	ｲﾄｱﾝﾅｲ	(2)
13		164-24905	THREAD TAKE-UP SPRING STUD	ｲﾄﾄﾘﾊﾞﾈｼﾞｸ	(2)
14		B1130-051-000	FRAME THREAD GUIDE, MIDDLE	ｲﾄｱﾝﾅｲ	(2)
15		SS-2090520-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=5	(2)
16		B3127-051-000	TENSION RELEASE PIN, SHORT	ｲﾄﾕﾙﾒ ﾋﾟﾝ	(2)
17		B3126-051-000	TENSION DISC	ｲﾄﾁｮｰｼ ｻﾗ	(4)
18		B3132-051-000	TENSION DISC HOLDER	ｲﾄﾁｮｰｼｻﾗ ｵｻｴ	(2)
19	#01	B3129-012-A00	TENSION SPRING	ｲﾄﾁｮｰｼﾊﾞﾈ A	(2)
20	#01	B3129-526-000	TENSION SPRING (1.2)	ｲﾄﾁｮｰｼ ﾊﾞﾈ (1.2)	(2)
21		B3120-125-000	ROTATING STOPPER	ｲﾄﾁｮｰｼｻﾗ ｶｲﾃﾝﾄﾞﾒ	(2)
22		B3116-512-00B	TENSION NUT B	ｲﾄﾁｮｰｼ ﾅｯﾄ B	(2)
23		SS-6060220-SP	SCREW 3/32-56 L= 2.0	ﾋﾗﾈｼﾞ 3/32-56 L=2	(2)
24		WP-0250516-SD	WASHER 2.5X6X0.5	ﾋﾗｻﾞｶﾞﾈ 2.5X6X0.5	(1)
25		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	(1)
26		G3197-116-000	INSULATING BUSHING	ﾁｮｰｾﾂｲﾀ ｾﾞﾂｴﾝﾌﾞｯｼｭ	(2)
27		164-24509	TAKE-UP SPRING ADJUSTING PLATE	ｲﾄﾄﾘﾊﾞﾈｱﾝﾅｲﾁﾖｳｾﾂｲﾀ	(2)
28		B2213-019-000	LOOPER THREAD GUIDE (C)	ｶﾑ ｲﾄｱﾝﾅｲ C	(1)
29		SS-7090510-SP	SCREW 9/64-40 L= 4.6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.6	(1)
30		164-24707	TAKE-UP SPRING GUIDE PLATE	ｲﾄｱﾝﾅｲｲﾀ	(2)
31		164-24400	THREAD TENSION POST	ｲﾄﾄﾘﾊﾞﾈﾄﾞﾀﾞｲ	(2)
32		164-24806	THREAD TAKE-UP SPRING	ｲﾄﾄﾘﾊﾞﾈ	(2)
33		164-25100	SPRING ADJUSTING POST A	ｲﾄﾄﾘﾊﾞﾈﾁﾖｳｾﾂｼﾞｸ A	(2)
34		164-25209	SPRING ADJUSTING POST B	ｲﾄﾄﾘﾊﾞﾈﾁﾖｳｾﾂｼﾞｸ B	(2)
35		SS-6080610-TP	SCREW 1/8-44 L=6	ﾋﾗﾈｼﾞ 1/8-44 L=6	(2)
36		SS-2090541-SL	SCREW 9/64-40 L=5	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=4.5	(1)
37		164-24004	THREAD GUIDE	ｲﾄｱﾝﾅｲ	(1)
38		G5066-110-000	CORD HOLDER	ｹｰﾌﾞﾙｵｻｴ	(2)
39		SS-7090540-TP	SCREW 9/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=5	(2)
40		WT-0480002-KR	WASHER WITH TEETH M4.5	ﾊﾂｷｻﾞｶﾞﾈ M4.5	(1)
41		164-25050	SENSOR CABLE ASM.	ｳﾘｲﾄｷﾞﾚｹﾝﾁ ｹｰﾌﾞﾙ ｸﾐ	(1)
42		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	3

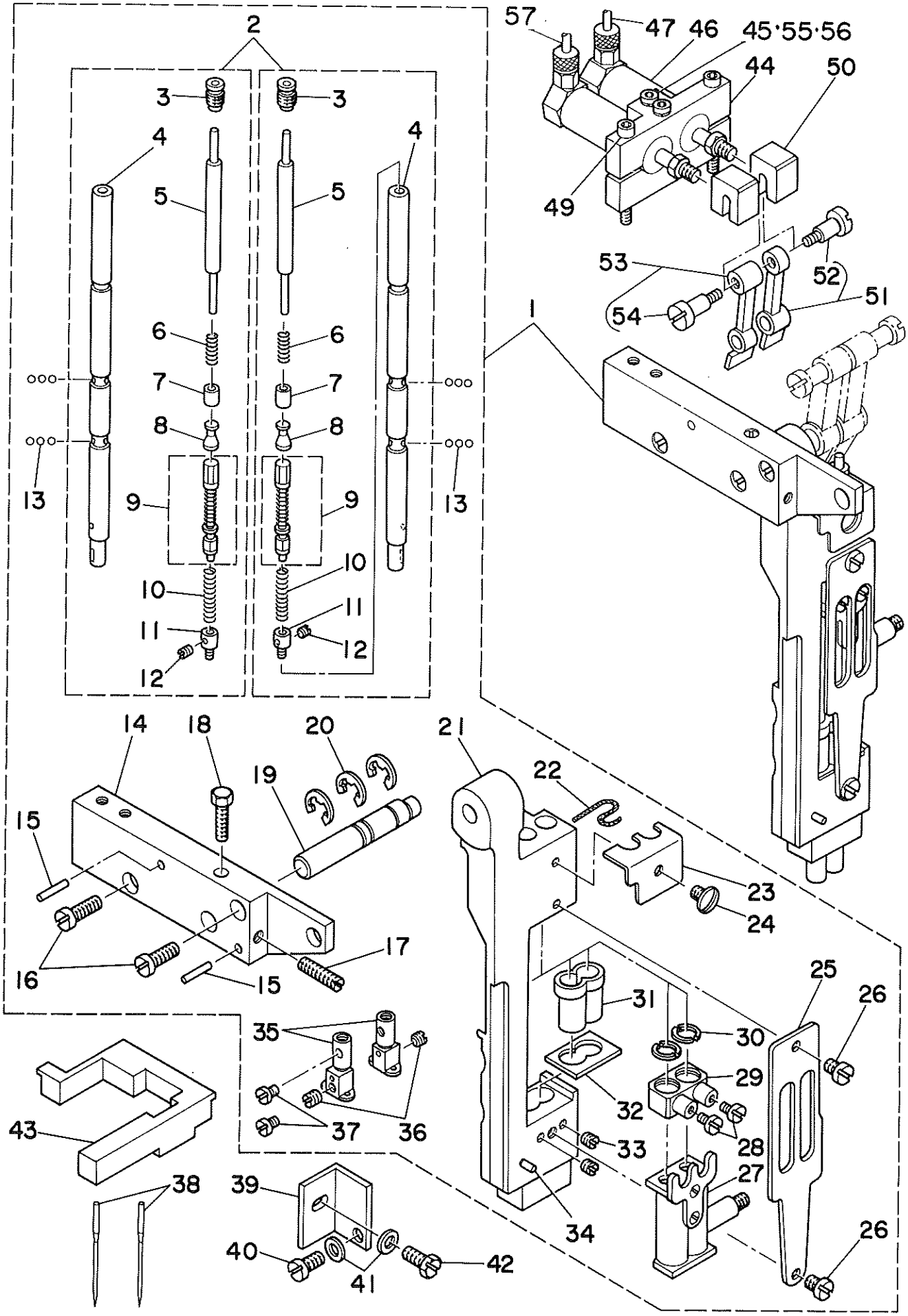
Note (注記)#01...SELECTIVE PART 選択部品

3. MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS
上軸・天秤関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		PA-1201002-A0	WIPER CYLINDER	ワイパ゜-シリンダ゛	1
2		PJ-3040405-01	ELBOW UNION 4XM5	エルボ゛ユニオン 4XM5	1
3		BT-0400251-EA	TUBE HOSE, BLUE	ウレタンホース アオ	1
4		164-02000	WIPER CYLINDER BASE	ワイパ゜-シリンダ゛-ダ゛イ	1
5		SS-7110910-SP	SCREW	マルヒラネジ゛ 11/64-40 L=8.5	2
6		SM-4033001-SN	SCREW M3X0.5 L=30	ナベ゛コネジ゛ M3X0.5 L=30	2
7		164-16505	CYLINDER JOINT	ジ゛ヨイント	1
8		164-01903	WIPER SHAFT ARM	ワイパ゜-ジ゛クウデ゛	1
9		164-01804	WIPER	ワイパ゜-	1
10		SS-6110710-TP	SCREW 11/64-40 L= 6.5	ヒラネジ゛ 11/64-40 L=6.5	1
11		B3034-450-000	LINK PIN	ウワオクリ リンクピ゜ン	1
12		B3035-450-000	SNAP RING	ウワオクリ リンクピ゜ン トメワ	2
13		164-01903	WIPER SHAFT ARM	ワイパ゜-ジ゛クウデ゛	1
14		SM-6051202-TP	SCREW M5X0,8 L=12	ロツカクアナボ゛ルト M5X0.8 L=12	1
15		164-23006	THREAD TAKE-UP LEVER	テンヒ゜ン	1
16		SS-8151550-SP	SCREW 15/64-28 L=15	トメネジ゛ 15/64-28 L=15	1
17		B1907-526-000	TAKE-UP LEVER THRUST PIN	テンヒ゜ン スライド゛ジ゛ク	1
18		CQ-2020000-00	OIL WICK	ユシン	0.2
19		B1906-528-000	THREAD TAKE-UP LEVER PIN ASM.	テンヒ゜ンササエジ゛ク	1
20		RO-0371801-00	RUBBER RING	Oリング゛	1
21		CQ-2020000-00	OIL WICK	ユシン	0.3
22		B1408-526-000	NEEDLE BAR CRANK ROD	ハリボ゛- クランクロツト	1
23		B1210-526-000	NEEDLE BAR CRANK PIN	ハリボ゛- クランクピ゜ン	1
24		CQ-3030000-00	OIL WICK	ユシン	1
25		B1206-051-000	COUNTERWEIGHT	ツリアイオモリ	1
26		SS-8681650-TP	SCREW 9/32-28 L=16	トメネジ゛ 9/32-28 L=16	1
27		SS-7681750-TP	SCREW 9/32-28 L=16.5	マルヒラネジ゛ 9/32-28 L=16.5	1
28		SS-8680730-SP	SCREW 9/32-28 L=7	トメネジ゛ 9/32-28 L=7	1
29		SS-8680540-SP	SCREW 9/32-28 L= 4.5	トメネジ゛ 9/32-28 L=4.5	1
30		103-05159	MAIN SHAFT BUSHING, FRONT	ウワジ゛ク マエメタル クミ	1
31		SS-8150760-TP	SCREW 15/64-28 L=7.0	トメネジ゛ 15/64-28 L=7	2
32		164-04204	MAIN SHAFT	ウワジ゛ク	1
33		B1302-051-000	SPROCKET WHEEL, UPPER	ウワスプ゜ロケツト	1
34		B1214-019-000	SPROCKET RING	スプ゜ロケツト リング゛	3
35		SS-8681950-SP	SCREW 9/32-28 L=19	トメネジ゛ 9/32-28 L=19	2
36		SS-8681650-TP	SCREW 9/32-28 L=16	トメネジ゛ 9/32-28 L=16	2
37		103-07056	HAND WHEEL ASM.	ハズ゛ミグ゛ルマ クミ	1
38		B1203-512-000	MAIN SHAFT BUSHING, REAR	ウワジ゛ク ウシロベ゛アリング゛	(1)
39		SS-8151550-SP	SCREW 15/64-28 L=15	トメネジ゛ 15/64-28 L=15	(2)
40		101-03406	TIMING BELT	タイミング゛ベ゛ルト	1
41		B1303-512-000	SPROCKET WHEEL, LOWER	シタスプ゜ロケツト	1
42		G8213-117-0A0	HINGE BLOCK ASM.	ヒンジ゛サ゛ クミ	1
43		G8215-119-000	HINGE PIN	ヒンジ゛ジ゛ク	(2)
44		SS-8110320-SP	SCREW 11/64-40 L= 3.2	トメネジ゛ 11/64-40 L=3.2	(4)
45		G8214-119-000	HINGE	ヒンジ゛	(2)
46		G8220-117-000	HINGE BLOCK BASE	ヒンジ゛サ゛トダ゛イ	(1)
47		SM-6082002-TP	SCREW M8 L=20	ロツカクアナボ゛ルト	(2)
48		WP-0850002-SP	WASHER 8.5X18X1.6	ヒラサ゛カ゛ネ 8.5X18X1.6	(2)
49		G8213-117-000	HINGE BLOCK	ヒンジ゛サ゛	(1)
50		SS-7680870-SP	SCREW 9/32 L= 8.0	マルヒラネジ゛ 9/32-28 L=8	4
51		CQ-2020000-00	OIL WICK	ユシン	0.1
52		TA-0290301-M0	PLUG 2.9X3.2X3	トメセン D=2.9X3.2 L=3	1
53		167-24809	V VELTE, M TYPE	Vベ゛ルト(Mカ゛タ)	1
54		M8512-120-BA0-A	SYNCHRONIZER ASM.	BBシキ シンクロナイサ゛ クミ	1
55		SS-6661110-SP	SCREW 1/4-40 L=11	ヒラネジ゛ 1/4-40 L=11	2
56		101-29054	SINCHRONIZER HOLDER STUD ASM.	ケンシユサキ ササエジ゛ク クミ	1

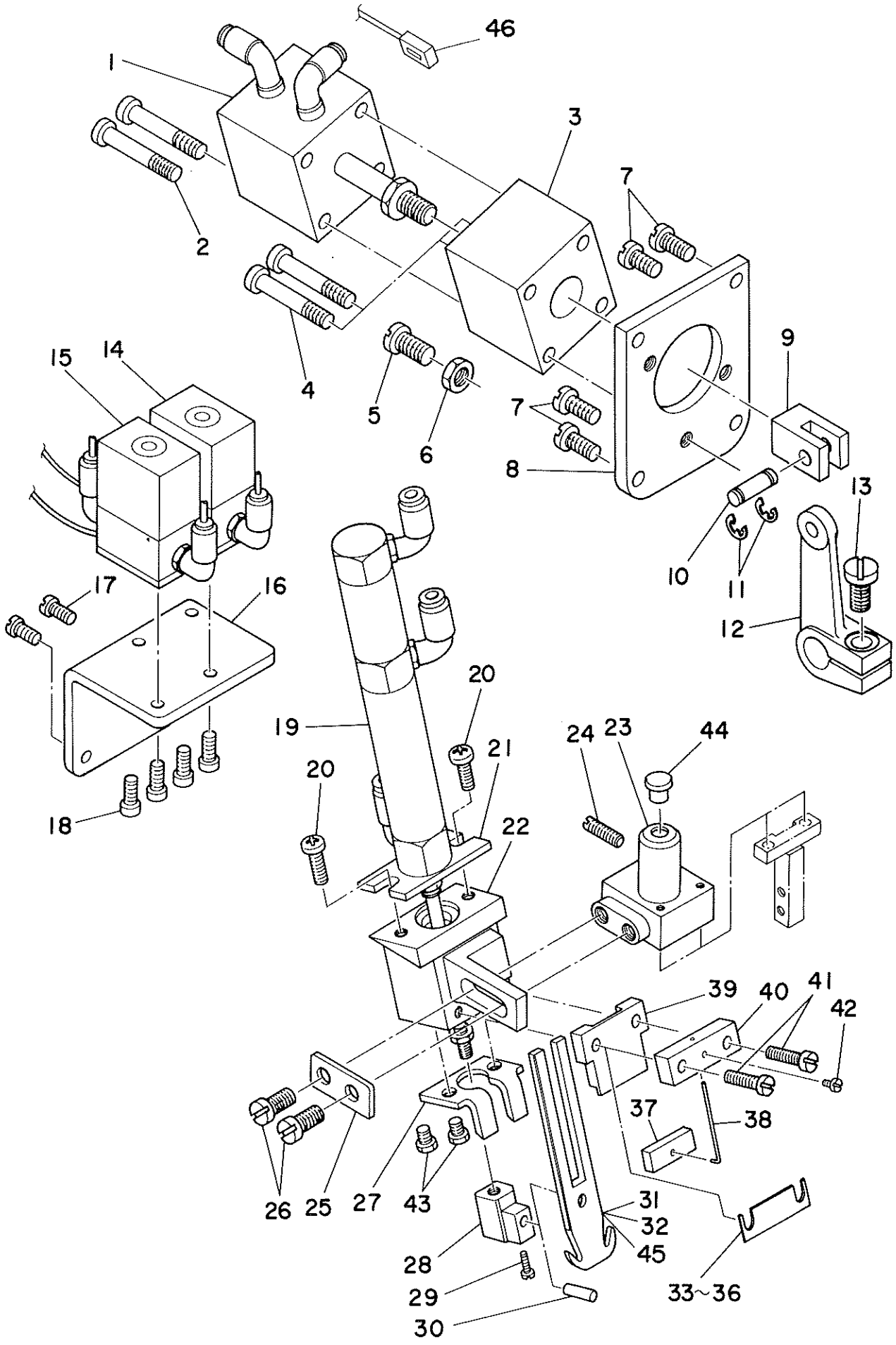
4. NEEDLE BAR FRAME COMPONENTS
針棒揺動関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		164-30555	NEEDLE BAR FRAME B ASM.	ﾖｳﾄﾞｳﾀﾞｲ B ｸﾐ	1
2		164-30951	NEEDLE BAR ASM.	ﾊﾘﾎﾞｳ ｸﾐ	(2)
3		B1404-526-000	PLUG SCREW	ﾊﾘﾎﾞｰ ﾌﾀﾈｼﾞ	(2)
4		164-30951	NEEDLE BAR ASM.	ﾊﾘﾎﾞｳ ｸﾐ	(2)
5		B1405-526-000	PRESS BAR	ﾊﾘﾃｰｼ ｵｼﾎﾞｰ	(2)
6		B1406-526-000	SPRING	ﾊﾘﾃｰｼ ｵｼﾎﾞｰ ｽﾘｰﾌﾞ ﾊﾞﾈ	(2)
7		B1407-526-000	PRESS BAR SLEEVE	ﾊﾘﾃｰｼ ｵｼﾎﾞｰ ｽﾘｰﾌﾞ	(2)
8		164-30803	SLIDE SHAFT	ﾊﾘﾃｲｼﾎﾞｰﾙｽﾗｲﾄﾞｼﾞｸ	(2)
9		B1412-526-0A0	ADJUSTING SLIDE STUD ASM.	ﾊﾘﾃｰｼ ﾁｮｰｾｳｽﾗｲﾄﾞｼﾞｸ ｸﾐ	(2)
10		B1415-526-000	SPRING	ﾊﾘﾃｰｼ ｱｳｼｸﾊﾞﾈ	(2)
11		G1403-117-000	ANCHOR	ﾊﾞﾈｳｹ	(2)
12		SS-8080650-TP	SCREW 1/8-44 L=6	ﾄﾒﾈｼﾞ 1/8-44 L=6	(2)
13		B1410-526-000	BALL	ﾊﾘﾃｰｼ ﾎﾞｰﾙ	(2)
14		164-06506	NEEDLE BAR SHAFT BASE A	ﾊﾘﾎﾞｳｼﾞｸﾀﾞｲ A	(1)
15		PT-0301800-S0	TAPERED PIN 3X18	ﾃｰﾊﾟﾋﾟﾝ 3X18	(2)
16		SS-7111310-SP	SCREW 11/64-40 L=12.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=12.8	(2)
17		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	(1)
18		SS-9111610-SP	SCREW 11/64-40 L=16	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=16	(1)
19		G1408-117-000	NEEDLE BAR FRAME SHAFT	ﾖｳﾄﾞｳﾀﾞｲｼﾞｸ	(1)
20		RE-0700000-K0	E-SHAPED SNAP RING (7MM)	Eｶﾞﾀﾄﾒﾜ 7	(3)
21		164-30506	NEEDLE BAR FRAME B	ﾖｳﾄﾞｳﾀﾞｲ B	(1)
22		CQ-3030000-00	OIL WICK	ﾕｼﾝ	(1)
23		B1450-528-000	OIL WICK RETAINER	ﾕｼﾝｵｻｴ	(1)
24		SS-5090420-SP	SCREW 9/64-40 L=3.5	ﾄﾗｽﾈｼﾞ 9/64-40 L=3.5	(1)
25		B1423-526-000	NEEDLE BAR GUIDE PLATE	ﾊﾘﾎﾞｰ ｱﾝﾅｲｲﾀ	(1)
26		SS-6090510-SP	SCREW 9/64-40 L=5	ﾋﾗﾈｼﾞ 9/64-40 L=5	(2)
27		B1420-526-0A0	NEEDLE BAR BRACKET ASM.	ﾊﾘﾎﾞｰﾀﾞｷ ｸﾐ	(1)
28		SS-7090910-TP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	(2)
29		G1405-117-000	NEEDLE BAR FIXED PIN	ﾊﾘﾎﾞｳﾕﾃｲｼﾞｸ	(2)
30		G1404-117-000	HALF RING	ﾊｰﾌﾘﾝｸ	(4)
31		B1510-526-000-A	NEEDLE BAR LOWER BUSHING	ﾊﾘﾎﾞｰｼﾀﾒﾀﾙ	(2)
32	#01	B1453-526-00A	THRUST PLATE A	ｼﾀﾒﾀﾙ ｽﾗｽﾄｲﾀ A	(1)
33		SS-8080310-TP	SCREW 1/8-44 L=2.8	ﾄﾒﾈｼﾞ 1/8-44 L=2.8	(2)
34		PS-0200082-KH	SPRING PIN	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	(1)
35	#02	164-30704	NEEDLE CLAMP 8MM	ﾊﾘﾄﾞﾒ 8MM	(2)
36	#02	SS-8080660-TP	SCREW 1/8-44 L=5.5	ﾄﾒﾈｼﾞ 1/8-44 L=5.5	(2)
37		B1425-526-000	SCREW 1/8-44 L=6	ﾊﾘﾄﾞﾒﾄﾒﾈｼﾞ	(2)
38		MDP-170B1600	NEEDLE DPX17 #16	ﾊﾘ DPX17 #16	2
39		G1407-117-000	NEEDLE BAR FRAME GUIDE	ﾖｳﾄﾞﾀﾞｲ ｱﾝﾅｲ	1
40		SS-7110740-TP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
41		WP-0480856-SP	WASHER 4.8X8.4X0.8	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	2
42		SS-9111010-SP	SCREW 11/64-40 L=9.5	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=9.5	1
43		164-30605	NEEDLE BAR FRAME RUBBER B	ﾖｳﾄﾞｳﾀﾞｲﾗﾊﾞｰ B	1
44		164-30209	CYLINDER BASE	ｷﾘｶｴｼﾘﾝﾀﾞｰﾀﾞｲ	1
45		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
46		PA-1502002-A0	CYLINDER	ｴｱｰｼﾘﾝﾀﾞ	2
47		BT-0400251-EF	VINYL TUBE	ﾁｭｰﾌﾞ	1.5
48		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	1.5
49		SM-6054002-TP	SCREW M5X0.8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
50		G5605-117-000	CYLINDER JOINT	ｼﾘﾝﾀﾞ ｼﾞｮｲﾝﾄ	2
51		G5603-117-0A0	ROD ASM. A	ﾊﾘｷﾘｶｴﾛｯﾄﾞ A ｸﾐ	1
52		SD-0551101-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	(1)
53		G5604-117-0A0	ROD ASM. B	ﾊﾘｷﾘｶｴﾛｯﾄﾞ B ｸﾐ	1
54		SD-0551101-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	(1)
55		WS-0510002-KR	SPRING WASHER, M5	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
56		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	2
57		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	2

Note (注記)#01...SELECTIVE PART 選択部品
#02...GAUGE PART ゲージ部品
(REFER TO THE TABLE ON PAGE 83.) (83 ページの表をご参照ください)

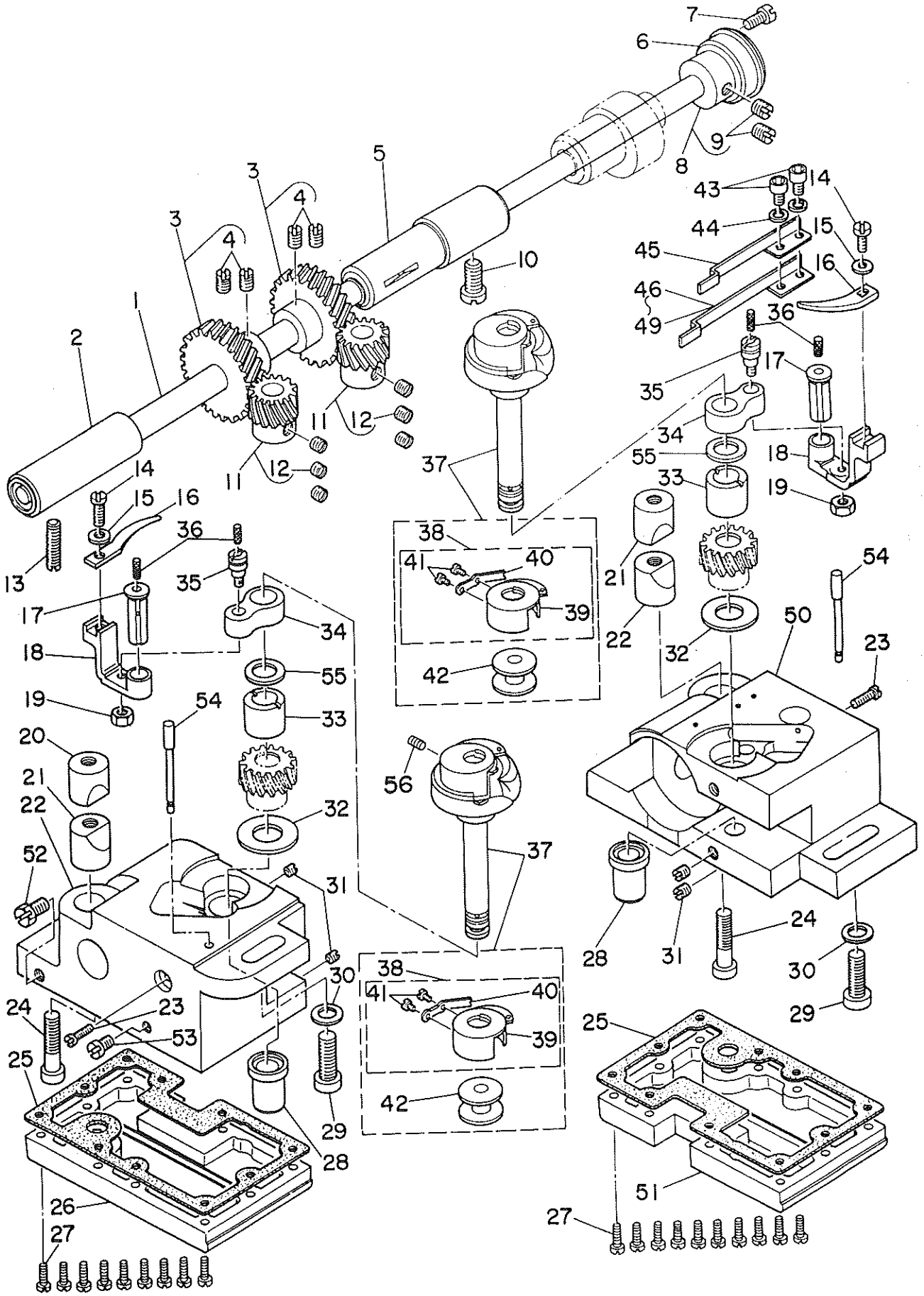
5. NEEDLE THREAD TRIMMER COMPONENTS
上糸切り関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		PA-2002003-A0	KNIFE CHANGING CYLINDER	ﾒｽｷﾘｶｴｼﾘﾝﾀﾞ	1
2		SM-6053002-TP	SCREW M5X0.8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
3		164-16604	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	1
4		SM-6056052-TP	SCREW M5 L=60	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
5		SS-6153040-SP	SCREW 15/64-28 L=30	ﾋﾗﾈｼﾞ 15/64-28 L=30	1
6		NS-6150310-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
7		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	4
8		164-16703	CYLINDER COVER	ﾒｽｷﾘｶｴｶﾊﾞｰ	1
9		164-16505	CYLINDER JOINT	ｼﾞﾖｲﾝﾄ	4
10		164-16406	JOINT PIN	ｼﾞﾖｲﾝﾄﾋﾟﾝ	1
11		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2
12		164-17107	KNIFE CHANGING LINK	ｳﾜﾒｽｷﾘｶｴﾘﾝｸ	1
13		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=9	1
14		164-30456	SOLENOID VALVE RIGHT ASM.	ﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ ﾐｷﾞ ｸﾐ	1
15		164-30357	SOLENOID VALVE RIGHT ASM.	ﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ ﾋﾀﾞﾘ ｸﾐ	1
16		164-30100	SOLENOID VALVE BASE	ｷﾘｶｴﾃﾞﾝｼﾞﾍﾞﾝﾄﾘｻｹﾀﾞｲ	1
17		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
18		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
19		PA-1501002-A0	NEEDLE THREAD TRIMMING CYL.	ｳﾜｲﾄｷﾘｼﾘﾝﾀﾞ	1
20		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	1
21		164-09807	CYLINDER PLATE	ｳﾜｲﾄｷﾘﾒｽｼﾘﾝﾀﾞｰｲﾀ	1
22		164-09302	CYLINDER BASE	ｳﾜｲﾄｷﾘｼﾘﾝﾀﾞｰﾄﾞﾀﾞｲ	1
23		164-09203	NEEDLE THREAD KNIFE BASE A	ｳﾜｲﾄｷﾘﾒｽﾄﾞﾀﾞｲ A	1
24		SS-8151150-TP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
25		164-09401	WASHER PLATE	ｼﾘﾝﾀﾞｰﾄﾞﾀﾞｲﾜｯｼﾔ	1
26		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
27		164-09906	NEEDLE THREAD COUNTER KNIFE	ｳﾜｲﾄｷﾘｺﾃｲﾒｽ	1
28		164-10003	CYLINDER JOINT	ｳﾜｲﾄｷﾘﾒｽｼﾘﾝﾀﾞｰｼﾞﾖｲﾝﾄ	1
29		SS-6080810-SP	SCREW 1/8-44 L= 8.0	ﾋﾗﾈｼﾞ 1/8-44 L=8	1
30		164-09708	PIN	ｳﾜｲﾄｷﾘﾒｽｼﾞｸ	1
31	#01	164-09500	NEEDLE THREAD KNIFE A	ｳﾜｲﾄｷﾘﾒｽA	1
32	#01	164-10508	NEEDLE THREAD KNIFE B	ｳﾜｲﾄｷﾘﾒｽ B	1
33	#02	164-10607	SPACER 0.2	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.2	1
34	#02	164-10706	SPACER 0.4	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.4	1
35	#02	164-10805	SPACER 0.6	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.6	1
36	#02	164-10904	SPACER 0.8	ｳﾜｲﾄｷﾘﾒｽｽﾍﾟｰｻｰ0.8	1
37		164-10201	NEEDLE THREAD CLAMP PLATE	ｳﾜｲﾄｸﾗﾝﾌﾟｲﾀ	1
38		164-10300	NEEDLE THREAD CLAMP SPRING	ｳﾜｲﾄｸﾗﾝﾌﾟﾊﾞﾈ	1
39		164-09609	NEEDLE THREAD KNIFE GUIDE	ｳﾜｲﾄｷﾘﾒｽｶﾞｲﾄﾞ	1
40		164-10102	NEEDLE THREAD CLAMP BASE	ｳﾜｲﾄｸﾗﾝﾌﾟﾄﾞﾀﾞｲ	1
41		SS-7091410-SP	SCREW 9/64-40 L=13.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=13.5	2
42		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	1
43		SS-9090640-SP	SCREW 9/64-40 L=6	ﾛｯｶｸﾎﾞﾙﾄ 9/64-40 L=6	1
44		TA-0550604-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
45	#01	164-11019	NEEDEL THREAD TRIMMER,UPPER	ｳﾜｲﾄｷﾞﾘﾒｽ C	1
46		165-61375	CENTER KNIFE LIFTING SENSOR	ｾﾝﾀｰﾒｽｼﾞﾖｳｼﾖｳｹﾝﾁｸﾐ	1

Note (注記)#01...GAUGE PART ゲージ部品
(REFER TO THE TABLE ON PAGE 83.) (83 ページの表をご参照ください)
#02...SELECTIVE PART 選択部品

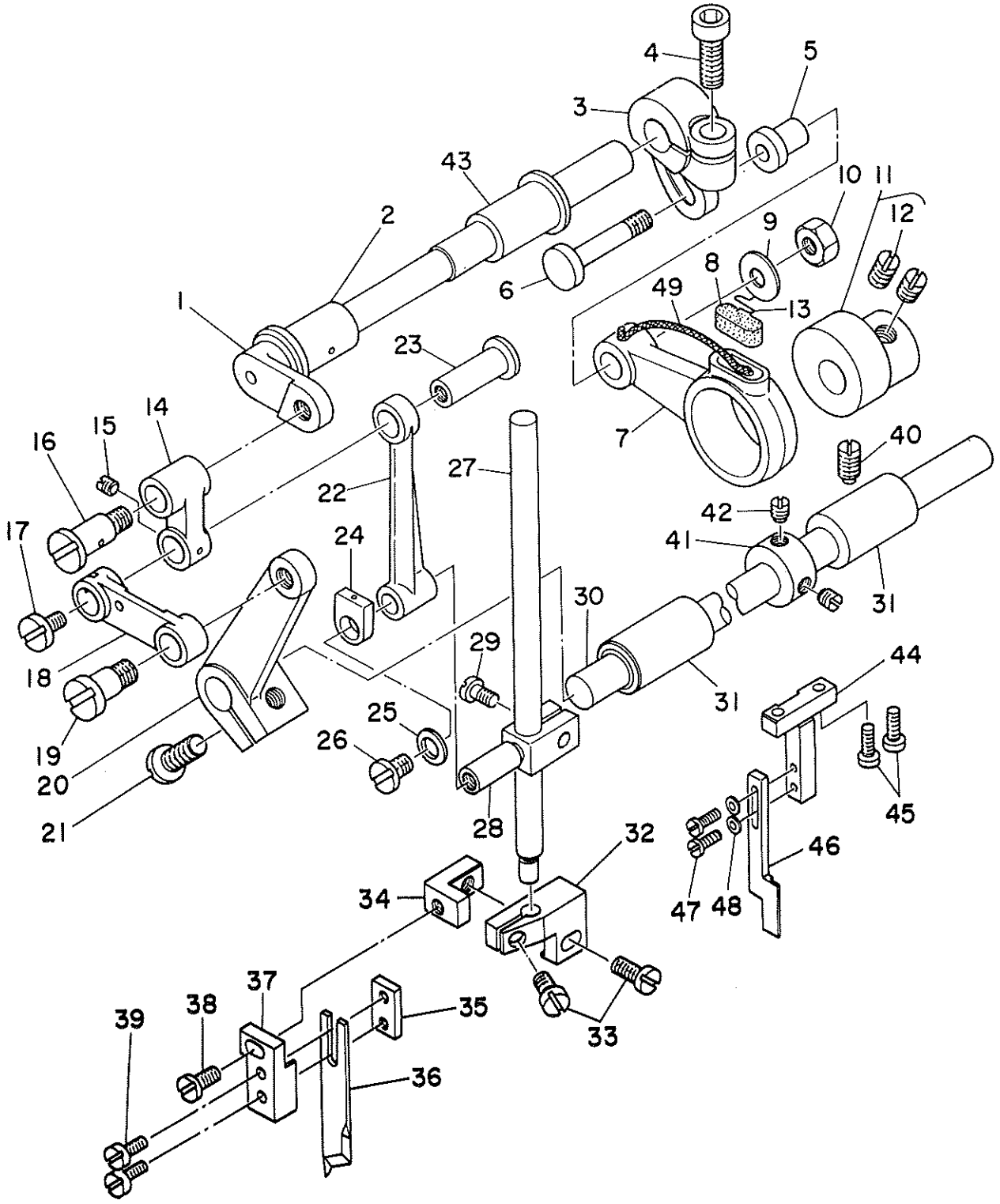
6. HOOK & HOOK DRIVING SHAFT COMPONENTS
釜・下軸関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B1801-515-000-A	HOOK DRIVING SHAFT	ｼﾀｼﾞｸ	1
2		B1802-512-0AB	BUSHING ASM., FRONT	ｼﾀｼﾞｸ ﾏｴﾒﾀﾙ ｸﾐ	1
3		B1816-512-0A0	HOOK DRIVING SHAFT GEAR ASM.	ｼﾀｼﾞｸ ﾈｼﾞﾊｸﾞﾙﾏ ｸﾐ	2
4		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(4)
5		101-12357	BUSHING ASM. INTERMEDIATE	ｼﾀｼﾞｸﾅｶﾒﾀﾙ ｸﾐ	1
6		B1813-512-000	HOOK DRIVING SHAFT BEARING	ｼﾀｼﾞｸ ﾍﾞｱﾘﾝｸﾞ	1
7		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
8		B1804-512-000	THRUST COLLAR	ｼﾀｼﾞｸ ｽﾗｽﾄｳｹ	1
9		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	(2)
10		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
11	#01	G1864-119-A00	HOOK SHAFT GEAR	ｶﾏｼﾞｸﾈｼﾞﾊｸﾞﾙﾏ	1
12		SS-8660530-TP	SCREW 1/4-40 L= 4.5	ﾄﾒﾈｼﾞ 1/4-40 L=4.5	(6)
13		SS-8152030-SP	SCREW 15/64-28 L=20	ﾄﾒﾈｼﾞ 15/64-28 L=20	1
14		SS-6090810-SP	SCREW 9/64-40 L= 7.5	ﾋﾗﾈｼﾞ 9/64-40 L=7.5	2
15		WP-0371016-SD	WASHER 3.7X8X1	ﾋﾗｻﾞｶﾞﾈ 3.7X8X1	2
16		164-20705	BOBBIN CASE OPENING LEVER	ﾅｶｶﾞﾏｱﾝﾅｲ	2
17		164-20804	CRANK PIN	ﾅｶｶﾞﾏｱﾝﾅｲｳﾃﾞｼﾞｸ	2
18		164-20903	OPENING LEVER CRANK	ﾅｶｶﾞﾏｱﾝﾅｲｳﾃﾞ	2
19		NS-6110430-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	2
20		101-09908	SADDLE INSTALLING BLOCK, UPPER	ｶﾏｼﾞｸﾀﾞｲﾄﾒ ｳｴ	2
21		101-12407	SADDLE INSTALLING BLOCK, LOWER	ｶﾏｼﾞｸﾀﾞｲﾄﾒ ｼﾀ	2
22		164-21505	HOOK SHAFT SADDLE, LEFT	ｶﾏｼﾞｸﾀﾞｲ ﾋﾀﾞﾘ	1
23		SS-6111610-SP	SCREW 11/64-40 L=16	ﾋﾗﾈｼﾞ 11/64-40 L=16	2
24		SS-6153012-TP	SCREW 15/64-28	ﾛｯｶｸｱﾅﾎﾞﾙﾄ 15/64-28	2
25		G1861-119-000	GASKET	ｶﾏｼﾞｸﾀﾞｲ ﾊﾟｯｷﾝ	2
26		G1860-119-AA0	HOOK SADDLE COVER ASM., LEFT	ｶﾏｼﾞｸﾀﾞｲﾌﾀ ﾋﾀﾞﾘ ｸﾐ	1
27		SS-6091210-TP	SCREW 9/64-40 L=12	ﾋﾗﾈｼﾞ 9/64-40 L=12	20
28		G1815-119-000	HOOK SHAFT LOWER BUSHING	ｶﾏｼﾞｸｼﾀﾒﾀﾙ	2
29		SM-6082002-SP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=20	2
30		WP-0850002-SP	WASHER 8.5X18X1.6	ﾋﾗｻﾞｶﾞﾈ 8.5X18X1.6	2
31		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	4
32	#01	B1818-051-000	THRUST WASHER	ﾈｼﾞﾊｸﾞﾙﾏ ｽﾗｽﾄｲﾀ	4
33		G1816-119-000	HOOK SHAFT UPPER BUSHING	ｶﾏｼﾞｸｳﾜﾒﾀﾙ	2
34		164-20606	BOBBIN CASE OPENING LEVER LINK	ﾅｶｶﾞﾏｱﾝﾅｲﾘﾝｸ	2
35		B1821-051-000	CRANK SCREW STUD	ﾅｶｶﾞﾏ ｱﾝﾅｲ ｸﾗﾝｸﾋﾟﾝ	2
36		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
37		164-21752	VERTICAL-AXIS HOOK ASM.	ｽｲﾍｲｶﾞﾏ ｸﾐ	2
38		164-22057	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽ	(2)
39		G1831-116-00B	TENSION SPRING	ﾁｮｰｼﾊﾞﾈ	(2)
40		040-00001380	TENSION SPRING SET SCREW	ﾌﾅﾊﾞﾈ ﾄﾒﾈｼﾞ	(2)
41		040-00000591	TENSION SPRING ADJUSTING SCREW	ﾌﾅﾊﾞﾈ ﾁｮｰｾﾂﾈｼﾞ	(2)
42		164-21802	BOBBIN	ﾎﾞﾋﾞﾝ(ｱﾙﾐ)	(2)
43		SM-6040802-SP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	2
44		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	2
45		164-21109	NIPPER SPRING, RIGHT	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾐｷﾞ	1
46	#02	164-21208	NIPPER SPRING, LEFT 8,10MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 8,10	1
47	#02	164-21307	NIPPER SPRING, LEFT 12,14MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 12,14	1
48	#02	164-21406	NIPPER SPRING, LEFT 16,18MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 16,18	1
49	#02	164-21901	NIPPER SPRING, LEFT 20,22MM	ｲﾄﾂｶﾐｵｼﾊﾞﾈ ﾋﾀﾞﾘ 20,22	1
50		164-21604	HOOK SHAFT SADDLE, RIGHT	ｶﾏｼﾞｸﾀﾞｲ ﾐｷﾞ	1
51		G1860-119-BA0	HOOK SADDLE COVER ASM., RIGHT	ｶﾏｼﾞｸﾀﾞｲﾌﾀ ﾐｷﾞ ｸﾐ	1
52		SS-9660720-SP	SCREW 1/4-40 L=7	ﾛｯｶｸﾎﾞﾙﾄ 1/4-40 L=7	1
53		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	1
54		G1862-119-000	OIL GAUGE	ｶﾏｼﾞｸｵｲﾙｹﾞｰｼﾞ	2
55	#01	101-09700	THRUST WASHER, A	ｶﾏｼﾞｸｳﾜﾒﾀﾙ ｽﾗｽﾄｲﾀ A	1
56		164-22107	SCREW	ﾕﾁｮｳﾁｮｳｾﾂﾈｼﾞ	2

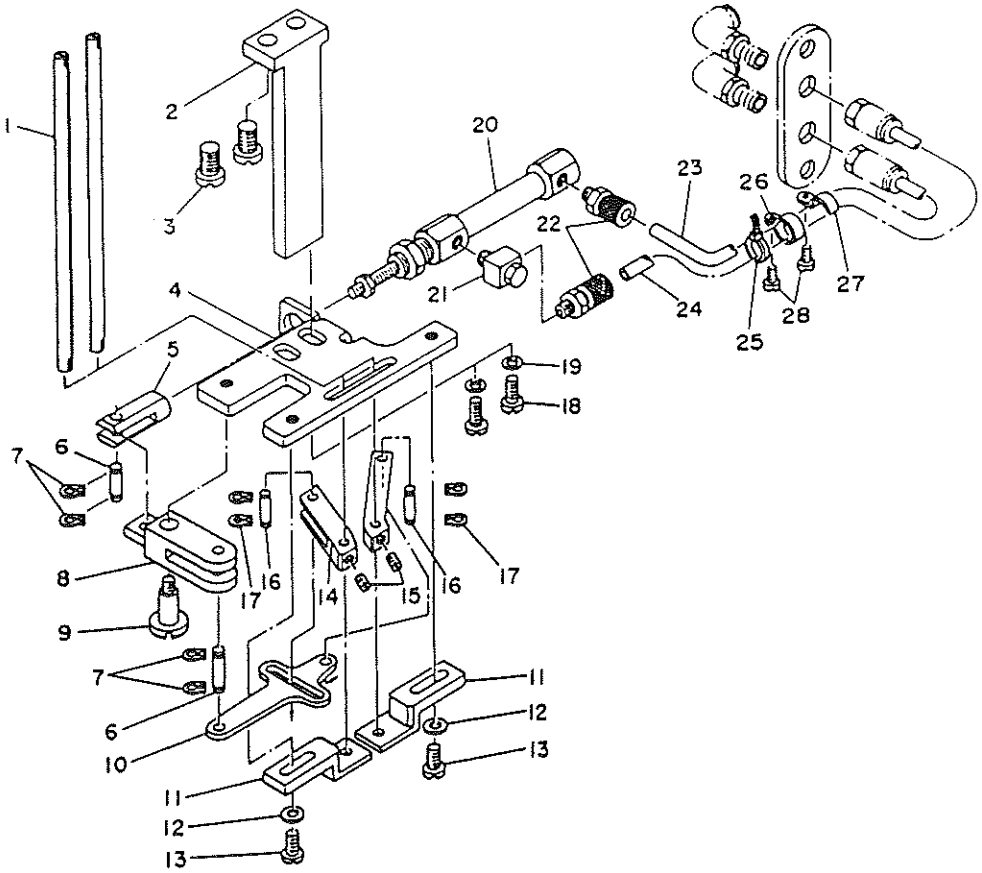
Note (注記)#01...SELECTIVE PART 選択部品
#02...GAUGE PART ゲージ部品
(REFER TO THE TABLE ON PAGE 83.) (83 ページの表をご参照ください)

7. UPPER KNIFE COMPONENTS
上メス関係



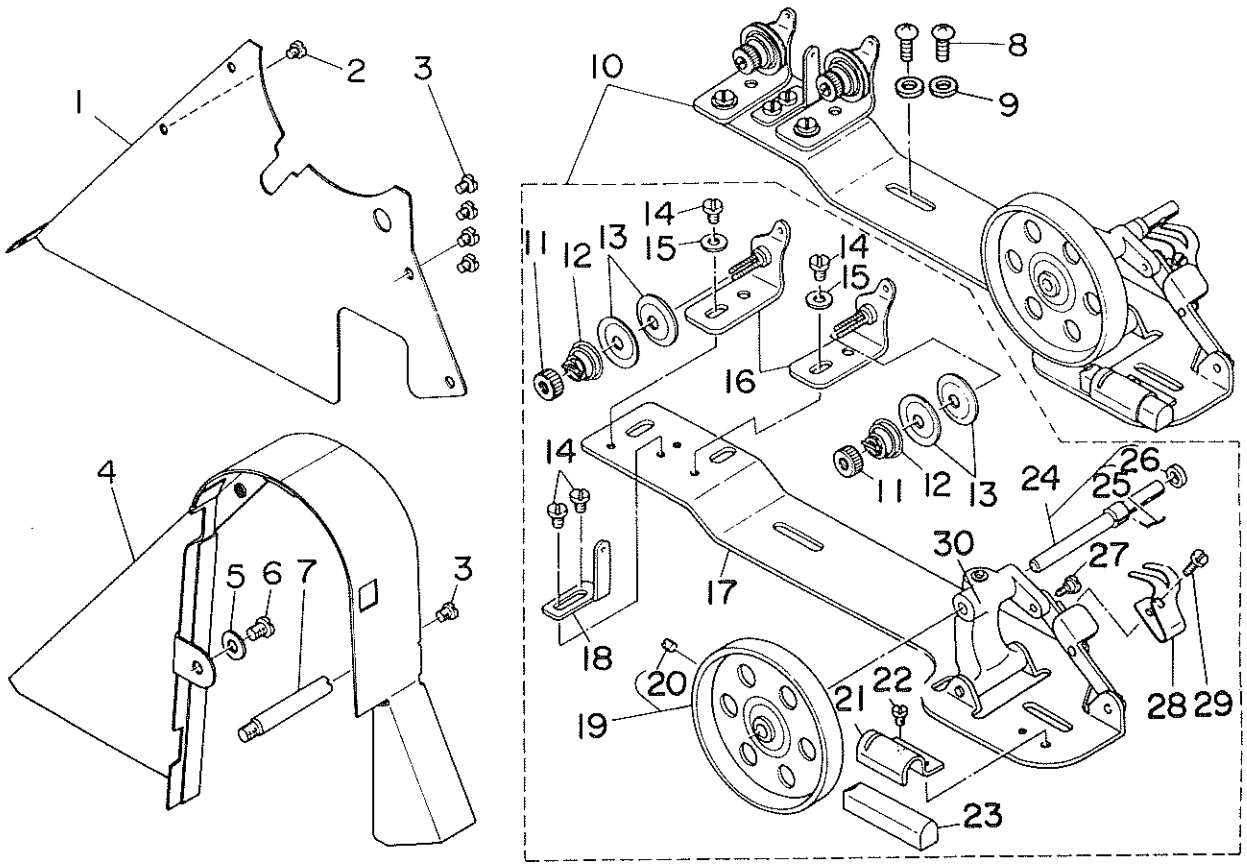
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		164-17602	KNIFE DRIVING SHAFT	ｳﾜﾒｽｸﾄﾞｳｼﾞｸ	1
2		164-15309	BUSHING	ｳﾜｵｸﾘｼﾞｸﾒﾀﾙ	2
3		164-17503	KNIFE DRIVING CRANK	ｳﾜﾒｽｸﾄﾞｳｳﾃﾞ	1
4		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
5		D1457-055-B00	WASHER	ﾚﾝｹｯｼﾞｸ ﾀﾞﾝﾈｼﾞ ｻﾞｶﾞﾈ	1
6		D1456-055-B00	HINGE SCREW	ｳﾜｵｸﾘ ﾛｯﾄﾞﾀﾞﾝﾈｼﾞ	1
7		164-17909	KNIFE DRIVING ROD	ｳﾜﾒｽｸﾄﾞｳﾛｯﾄ	1
8		B1702-012-000	OIL FELT	ﾌｪﾙﾄ	1
9		D1457-055-B00	WASHER	ﾚﾝｹｯｼﾞｸ ﾀﾞﾝﾈｼﾞ ｻﾞｶﾞﾈ	1
10		NS-6110530-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	1
11		D1450-055-BA0	TOP FEED CAM ASM.	ｳﾜｵｸﾘｶﾑ ｸﾐ	1
12		SS-8660340-SP	SCREW 1/4-40 L= 2.5	ﾄﾒﾈｼﾞ 1/4-40 L=2.5	(2)
13		B1213-012-000	FELT RETAINER	ﾌｪﾙﾄ ｵｻｴ	1
14		164-17404	UPPER KNIFE LINK A	ｳﾜﾒｽﾘﾝｸ A	1
15		SS-8110520-TP	SCREW 11/64-40 L= 4.5	ﾄﾒﾈｼﾞ 11/64-40 L=4.5	1
16		164-16208	HINGE SCREW	ｳﾜﾒｽﾘﾝｸAﾀﾞﾝﾈｼﾞ	1
17		SS-5110710-SP	SCREW 11/64-40 L=7	ﾄﾗｽﾈｼﾞ 11/64-40 L=7	1
18		164-17701	UPPER KNIFE LINK B	ｳﾜﾒｽﾘﾝｸ B	1
19		164-15903	HINGE SCREW A	ｳﾜﾒｽﾘﾝｸﾀﾞﾝﾈｼﾞ A	1
20		164-17800	UPPER KNIFE LINK D	ｳﾜﾒｽﾘﾝｸ D	1
21		SS-7151120-SP	SCREW 15/64-28 L=11	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=11	1
22		164-17305	UPPER KNIFE LINK C	ｳﾜﾒｽﾘﾝｸ C	1
23		164-15200	LINK PIN	ｳﾜﾒｽﾘﾝｸﾋﾟﾝ	1
24		B1659-484-000	SLIDE BLOCK	ﾌｸ ｵｸﾘ ｶｸｺﾞﾏ	1
25		WP-0480856-SP	WASHER 4.8X8.4X0.8	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	1
26		SS-5110810-SP	SCREW 11/64-40 L=8	ﾄﾗｽﾈｼﾞ 11/64-40 L=8	1
27		164-16000	KNIFE BAR	ﾒｽﾎﾞｳ	1
28		164-15507	KNIFE BAR CLAMP	ﾒｽﾎﾞｳﾀﾞｷ	1
29		SS-6090910-TP	SCREW 9/64-40 L=9	ﾋﾗﾈｼﾞ 9/64-40 L=9	1
30		164-15002	KNIFE CHANGING SHAFT	ｷﾘｶｴｼﾞｸ	1
31		164-15101	BUSHING	ｷﾘｶｴｼﾞｸﾒﾀﾙ	2
32		164-17206	KNIFE MOUNTING BASE A	ｳﾜﾒｽﾄﾘｿｹﾀﾞｲ A	1
33		SS-5110810-SP	SCREW 11/64-40 L=8	ﾄﾗｽﾈｼﾞ 11/64-40 L=8	2
34		164-15606	KNIFE MOUNTING BASE B	ｳﾜﾒｽﾄﾘｿｹﾀﾞｲ B	1
35		164-15804	KNIFE MOUNTING BASE D	ｳﾜﾒｽﾄﾘｿｹﾀﾞｲ D	1
36		164-16109	UPPER KNIFE	ｳﾜﾒｽ	1
37		164-15705	KNIFE MOUNTING BASE C	ｳﾜﾒｽﾄﾘｿｹﾀﾞｲ C	1
38		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	1
39		SS-6080810-SP	SCREW 1/8-44 L= 8.0	ﾋﾗﾈｼﾞ 1/8-44 L=8	1
40		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
41		CS-1111019-SH	THRUST COLLAR D=11.11 W=10	ｽﾗｽﾄｳｹ D=11.11 W=10	1
42		SS-8660340-SP	SCREW 1/4-40 L= 2.5	ﾄﾒﾈｼﾞ 1/4-40 L=2.5	2
43		164-15408	BUSHING	ｳﾜﾒｽｸﾄﾞｳｼﾞｸﾒﾀﾙ	1
44		164-16802	KNIFE COVER BASE	ﾒｽｶﾊﾞｰﾄﾞﾀﾞｲ	1
45		SM-6030802-TP	SCREW M3X0.5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=8	2
46		164-16307	KNIFE COVER	ﾒｽｶﾊﾞｰ	1
47		SM-4860501-SC	SCREW M 2.6 X 5	ﾅﾍﾞｺﾈｼﾞ M2.6 L=5	2
48		WP-0280500-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M2.5	2
49		CQ-3030000-00	OIL WICK	ﾕｼﾝ	0.1

8. BOBBIN THREAD CLIP COMPONENTS
下糸つかみ関係



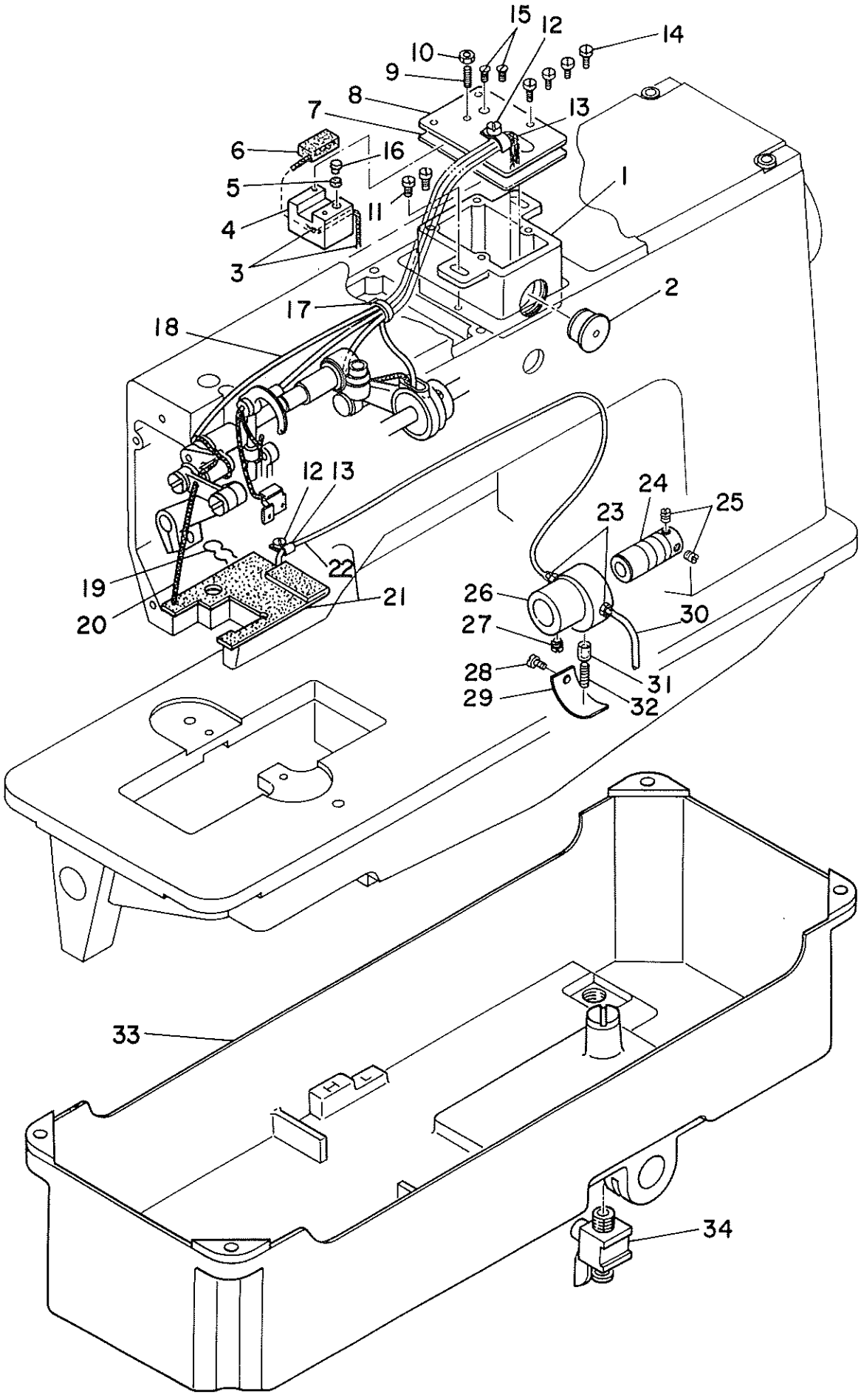
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		G5659-116-000	BOBBIN THREAD NIPPER BAR	ｼﾀｲﾄｳｶﾐﾎﾞｰ	2
2		G5701-119-000-A	UNDER KNIFE MOUNTING BASE	ｼﾀﾒｽﾄﾘｳｹﾀﾞｲ	1
3		SS-6151712-TP	SCREW 15/64-28 L=16.5	ﾛｳｶｸｱﾅﾎﾞﾙﾄ 15/64-28	2
4		164-13502	CYLINDER BASE B	ｼﾀﾒｽﾄﾘｳｹﾀﾞｲ B	1
5		G5707-119-000	CYLINDER JOINT	ｼﾀﾒｽｼﾘﾝﾀﾞｰｼﾞｮｲﾝﾄ	1
6		B3034-450-000	LINK PIN	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ	2
7		B3035-450-000	SNAP RING	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾜ	4
8		G5702-119-000	KNIFE SUPPORTING BASE	ｼﾀﾒｽｼｼﾞﾀﾞｲ	1
9		SD-0640902-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ D=6.35 H=9	1
10		G5708-119-000	JOINT CONNECTING PLATE	ｼﾞｮｲﾝﾄﾚﾝｹﾂｲﾀ	1
11		164-13403	KNIFE PRESSER BASE	ｼﾀﾒｽｵｻｴﾀﾞｲ	2
12		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	2
13		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
14		G5710-119-000	KNIFE LINK ARM, LEFT	ｼﾀﾒｽｼﾞﾕｸｳﾃﾞ ﾋﾀﾞﾘ	1
15		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	2
16		G5704-119-000	PIN	ｼﾀﾒｽﾋﾟﾝ	2
17		B3035-450-000	SNAP RING	ｳﾜｵｸﾘ ﾘﾝｸﾋﾟﾝ ﾄﾒﾜ	2
18		SS-7150940-SP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	2
19		WP-0621026-SP	WASHER 6.2X9.5X1	ﾋﾗｻﾞｶﾞﾈ 6.2X9.5X1	2
20		PA-1001502-A0	AIR CYLINDER ASM.	ｴｱﾖｳﾐﾆｼﾘﾝﾀﾞｰ	1
21		G5680-116-000	UNIVERSAL ELBOW	ﾕﾆﾊﾞｰｻﾙｴﾙﾎﾞ	1
22		PJ-0320525-01	HOSE NIPPLE	ﾎｰｽﾆｯﾌﾟﾙ	2
23		BT-0600400-EC	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	0.9
24		BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	0.8
25		GES-12153000	OIL WICK HOLDER	ｿｸｾﾝﾊﾞﾝﾄﾞ A	1
26		EA-9502B05-00	CABLE CLIP	ｹｰﾌﾞﾙｸﾘｯﾌﾟ	1
27		D2611-555-B00-A	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	1
28		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2

9. BELT COVER & BOBBIN WINDER UNIT
ベルトカバー・糸巻装置



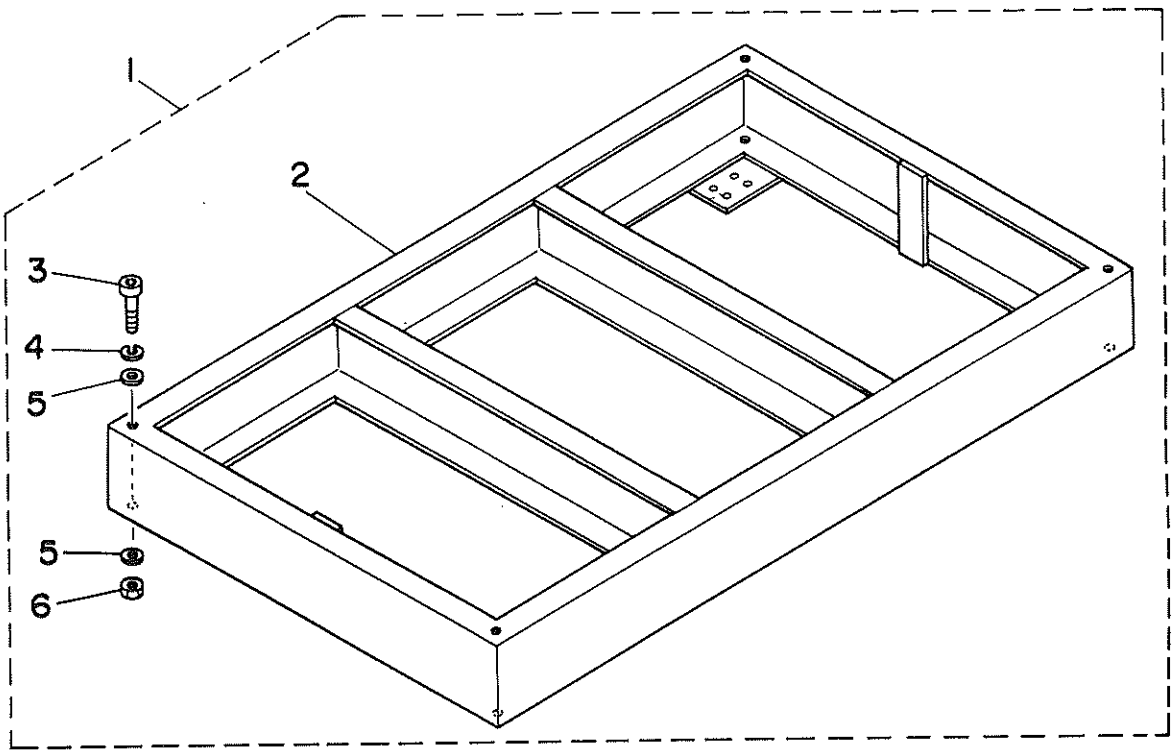
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		164-27908	BELT COVER PLATE	ﾍﾞﾙﾄｶﾊﾞｰﾌﾀ	1
2		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
3		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	5
4		101-28007	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
5		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	1
6		SS-7150740-SP	SCREW 15/64-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=7	1
7		100-39105	BELT COVER SUPPORT STUD	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｰ	1
8		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ	2
9		WP-0531001-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M5	2
10		164-27551	BOBBIN WINDER ASM.	ｲﾄﾏｷｿｳﾁ ｸﾐ	1
11		B3125-012-000	THREAD TENSION NUT	ｲﾄﾁｮｰｼ ﾅｯﾄ	(2)
12		B3129-012-B00	THREAD TENSION SPRING	ｲﾄﾁｮｰｼ ﾊﾞﾈ B	(2)
13		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁｮｰｼｻﾗ	(4)
14		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	(4)
15		WP-0501016-SC	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	(2)
16		B3223-012-0A0	THREAD TENSION BRACKET ASM.	ｲﾄﾏｷ ｲﾄﾁｮｰｼﾎﾞｰﾀﾞｲ ｸﾐ	(2)
17		164-27700	BOBBIN WINDER BASE	ｲﾄﾏｷﾀﾞｲ	(1)
18		G3213-116-000	THREAD GUIDE	ｲﾄﾏｷｲﾄｱﾝﾅｲ	(1)
19		164-27809	BOBBIN WINDER WHEEL	ｲﾄﾏｷｸﾞﾙﾏ	(1)
20		SS-8110510-SP	SCREW 11/64-40 L=5	ﾄﾒﾈｼﾞ 11/64-40 L=5	(1)
21		B3229-012-000	BRAKE CLAMP	ｾｲﾄﾞｰﾍﾞﾙﾄ ｵｻｴｲﾀ	(1)
22		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	(1)
23		B3228-012-000	RUBBER BRAKE	ｾｲﾄﾞｰﾍﾞﾙﾄ	(1)
24		G3212-116-0A0	THREAD WINDER SHAFT ASM.	ｲﾄﾏｷｼﾞｸ ｸﾐ	(1)
25		B3210-771-000	BOBBIN STOP SPRING	ﾎﾞﾋﾞﾝ ﾄﾒﾊﾞﾈ	(1)
26		B3224-771-000	COLLAR	ｲﾄﾏｷｼﾞｸ ｶﾗｰ	(1)
27		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	ﾀﾞﾝﾈｼﾞ D=4.9 H=2.6	(1)
28		102-32650	BOBBIN PRESSER	ｲﾄﾏｷｿｳﾁ(ｸﾐ)ｵｵｶﾞﾏﾖｳ	(1)
29		SS-7081310-SN	SCREW 1/8-44 L=12.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=12.5	(1)
30		164-27601	BOBBIN WINDER BRACKET	ｲﾄﾏｷﾀｲ	(1)

10. LUBRICATION COMPONENTS
給油関係



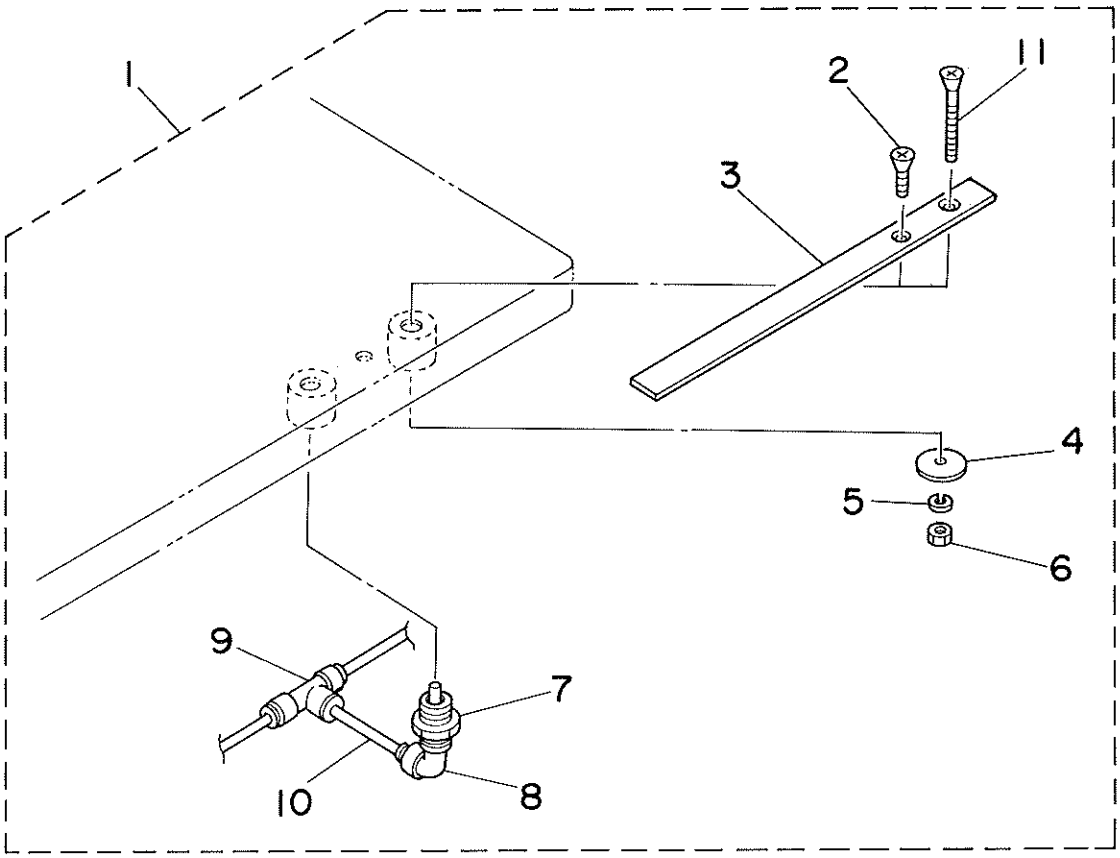
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		164-25902	OIL TANK	ｷﾕｳﾕﾀﾝｸ	1
2		164-27007	OIL GAUGE	ｵｲﾙｹﾞｰｼﾞ	1
3		B3541-012-000	OIL WICK	ｶﾝﾘｭｰ ﾕｼﾝ	0.8
4		164-26504	OIL ADJUSTING BASE	ﾕﾘﾖｳﾁﾖｳｾﾂﾀﾞｲ	1
5		164-26207	RUBBER	ﾕﾘﾖｳﾁﾖｳｾﾂｺﾞﾑ	1
6		164-26306	FELT	ﾕﾘﾖｳﾁﾖｳｾﾂﾌｪﾙﾄ	1
7		164-26009	OIL TANK GASKET	ｷﾕｳﾕﾀﾝｸﾊﾟｯｷﾝ	1
8		164-26603	OIL TANK COVER	ｷﾕｳﾕﾀﾝｸﾌﾀ	1
9		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	1
10		NS-6110420-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	1
11		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
12		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	2
13		D2611-555-B00	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	2
14		SS-6090630-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	4
15		SS-2090820-TP	SCREW 9/64-40 L=8	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=8	2
16		164-26405	OIL ADJUSTING PIN	ﾕﾘﾖｳﾁﾖｳｾﾂｼﾞｸ	1
17		GES-12153000	OIL WICK HOLDER	ｿｸｾﾝﾊﾞﾝﾄﾞ A	1
18		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	1
19		B3529-226-000	OIL FELT PRESSER	ｶﾝﾘｭｰ ﾌｪﾙﾄｵｻｴ	1
20		CQ-2000000-00	OIL WICK	ﾕｼﾝ	0.6
21		164-26751	OIL RETURN FELT ASM.	ｶﾝﾘｭｰﾌｪﾙﾄ ｸﾐ	1
22		B3568-771-000	OIL RETURN TUBE	ｶﾝﾘｭｰ ﾊﾟｲﾌﾟ	(1)
23		SQ-1110401-MZ	CONNECTING SCREW	ﾁｭｰﾌﾞﾚﾝｹﾂﾈｼﾞ	2
24		B3513-512-000	LUBRICATING OIL PUMP SHAFT	ｷｭｰﾕﾎﾟﾝﾌﾟｼﾞｸ	1
25		SS-8150410-SP	SCREW 15/64-28 L=4	ﾄﾒﾈｼﾞ 15/64-28 L=4	2
26		B1807-512-00B	BUSHING, INTERMEDIATE B	ｼﾀｼﾞｸ ﾅｶﾒﾀﾙ B	1
27		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
28		SS-7110720-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
29		B3511-512-000	PLUNGER PRESSER	ﾌﾟﾗﾝｼﾞｬｰｵｻｴ	1
30		BP-4000000-00	VINYL TUBE, WHITE D=4	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ	0.6
31		164-26108	PLUNGER	ﾌﾟﾗﾝｼﾞｬｰ	1
32		B1214-038-000	PLUNGER SPRING	ﾌﾟﾗﾝｼﾞｬｰ ｵｻｴﾊﾞﾈ	1
33		164-26801	OIL RESERVOIR	ｱﾌﾞﾗﾀﾞﾏﾘ	1
34		164-26900	COCK	ﾊｲﾕｺｳｸ	1

11. SA-31:STAND FOR STANDING WORK(OPTION)
立作業スタンド（オプション）



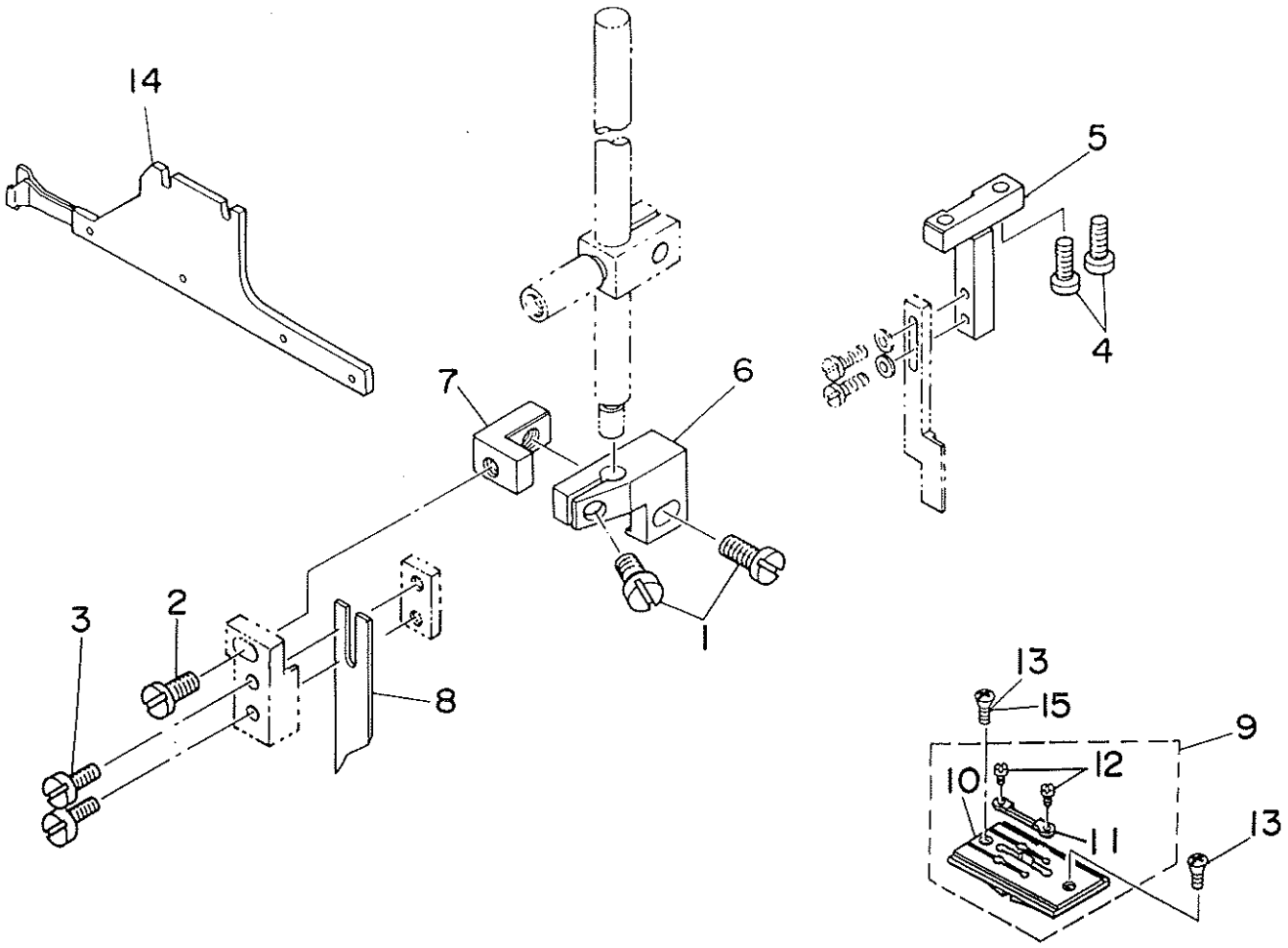
REF.NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		GSA-31000AA0	SA-31 NEW TYPE	SA-31 ｼﾝﾀｲﾌﾟ	1
2		167-04215	WORKING STAND	ﾀﾁｻｷﾞﾖｳﾖｳｽﾀﾝﾄﾞ	(1)
3		SM-6107002-TP	SCREW M10 L=70	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(4)
4		WS-1020002-KN	SPRING WASHER M10	ﾊﾞﾈｻﾞｶﾞﾈ M10	(4)
5		GSA-06002000	WASHER	ﾜｯｼｬ	(8)
6		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	(4)

12. SA-32:POCKET BAK CLAMPING UNIT(OPTION)
ポケット袋布押さえ装置（オプション）



REF.NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		GSA-320000A0	POCKET CLOTH PRESSER DEVICE (S	ﾎﾟｹｯﾄﾌｸﾛ ﾇﾉｵｻｴﾝｳﾁ(SA32)	1
2		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(1)
3		166-76009	WORKPIECE CLAMP	ｷｼﾞｵｻｴ	(1)
4		166-77205	WASHER	ﾜｯｼﾔ	(1)
5		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(1)
6		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	(1)
7		PA-1500502-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	(1)
8		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(1)
9		PJ-3050400-01	TEE UNION	ﾁｰｽﾞﾕﾆｵﾝ	(1)
10		BT-0400251-EB	URETHANE HOSE, BLACK	ｳﾚﾀﾝﾎｰｽ ｸﾛ	(1)
11		SM-1044050-SM	SCREW M4X0.7 L=40	ｻﾗｺﾈｼﾞ M4X0.7 L=40	(1)

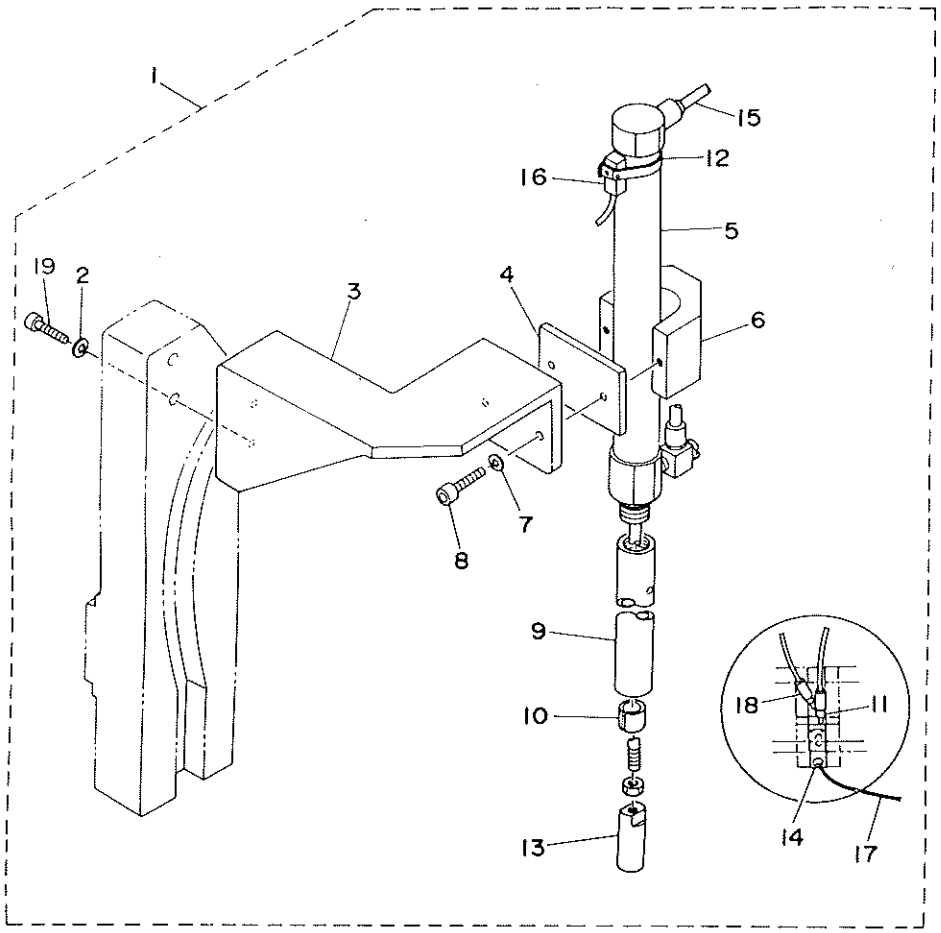
13. SA-33:RIGHT-HAND CENTER KNIFE APPLICATING UNIT(OPTION)
センターメス右仕様装置（オプション）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		SS-5110810-SP	SCREW 11/64-40 L=8	ﾄﾗｽﾈｼﾞ 11/64-40 L=8	2
2		SS-7110910-SP	SCREW	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	1
3		SS-6080810-SP	SCREW 1/8-44 L= 8.0	ﾋﾗﾈｼﾞ 1/8-44 L=8	1
4		SM-6030802-TP	SCREW M3X0.5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=8	2
5		164-18105	KNIFE COVER BASE, RIGHT	ﾒｽｶﾊﾞｰﾄﾞﾀﾞｲ ﾐｷﾞ	1
6		164-18204	KNIFE MOUNTING BASE A, RIGHT	ｳﾜﾒｽ ﾄﾘｯｹﾀﾞｲ A ﾐｷﾞ	1
7		164-18303	UPPER KNIFE INSTALLATION BASE	ｳﾜﾒｽ ﾄﾘｯｹﾀﾞｲ ﾐｷﾞ	1
8		164-18006	UPPER KNIFE, RIGHT	ｳﾜﾒｽ ﾐｷﾞ	1
9		164-02455	THROAT PLATE, RIGHT 10MM	ﾊﾘｲﾀ ﾐｷﾞ 10MM ｸﾐ	1
10		164-02406	THROT PLATE RIGHT 10MM	ﾊﾘｲﾀ ﾐｷﾞ 10MM	(1)
11		164-03008	CONTER KNIFE, RIGHT	ｺﾃｲﾒｽ ﾐｷﾞ	(1)
12		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	(2)
13		SS-2110930-SP	SCREW 11/64-40 L=8.7	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.75	2
14		168-15409	BINDER BASE R	ﾊﾞｲﾝﾀﾞｰｷﾍﾞﾝ R	1
15	#01	SS-2110930-SP	SCREW 11/64-40 L=8.7	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.75	1

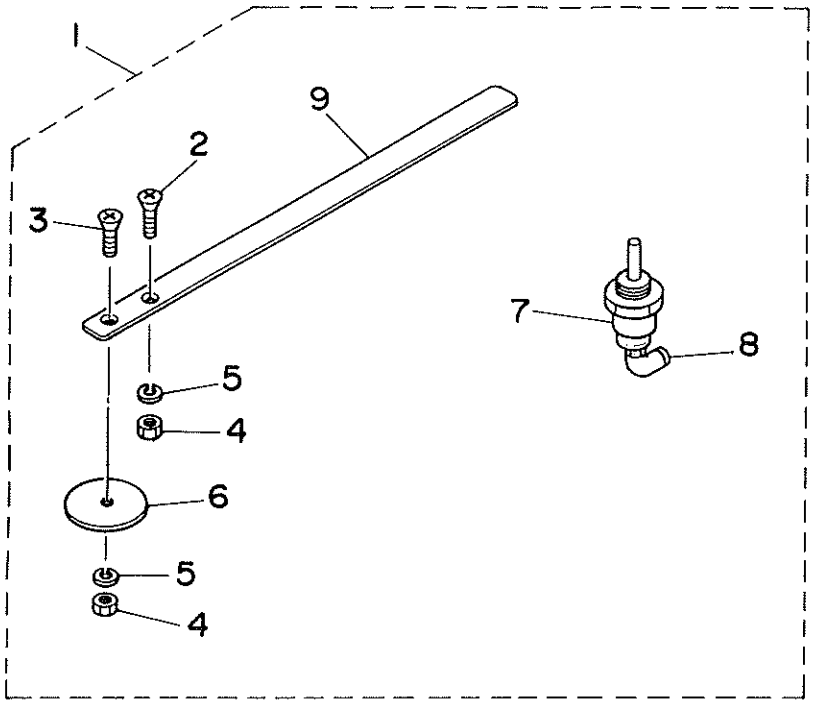
Note (注記)#01...FOR 8 mm GAUGE　　8 mm ゲージ用

14. SA-38:DARTS EXTEND UNIT(OPTION)
ダーツ延ばし装置（オプション）



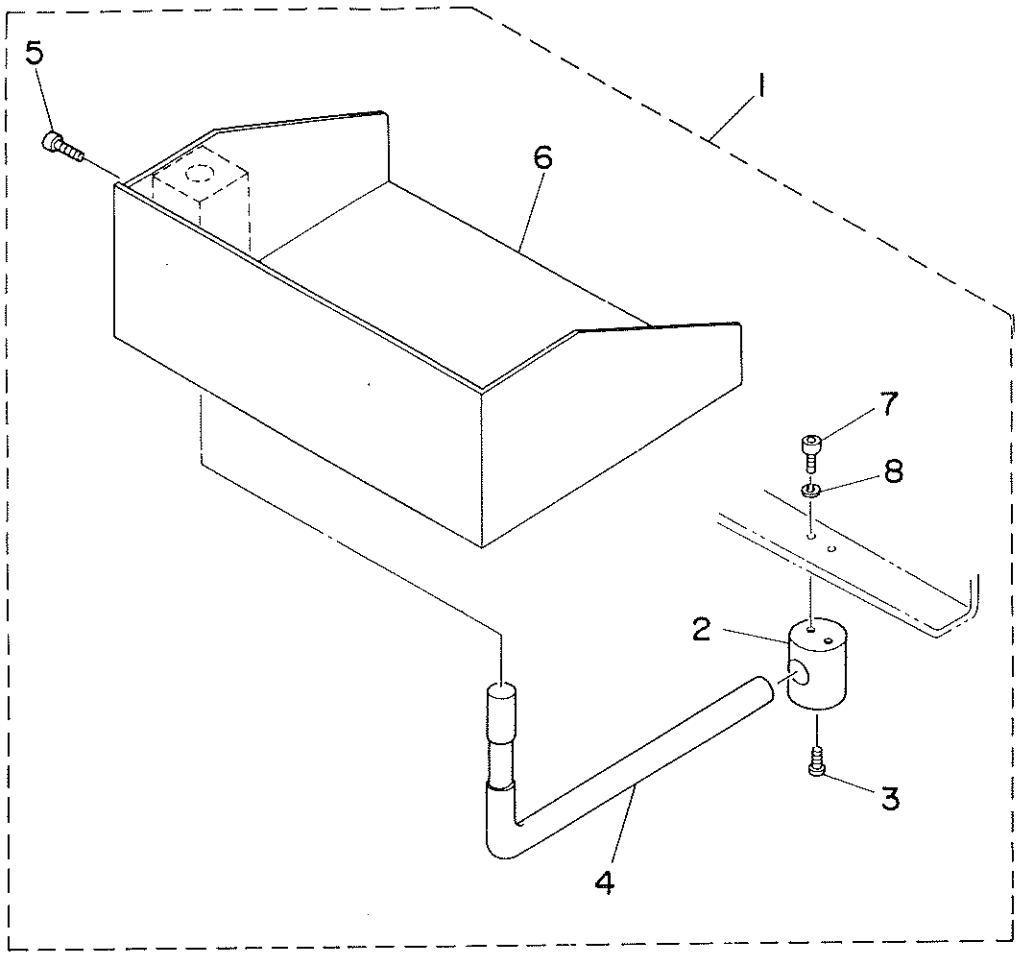
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		GSA-380000A0	DART STRETCHING DEVICE (SA38)	ﾀﾞｰﾂ ﾉﾊﾞｼ ｿｳﾁ(SA38)	1
2		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
3		167-75108	CYLINDER BKT	ｼﾘﾝﾀﾞ BKT	(1)
4		GSA-11005000	CLAMP RUBBER	ｸﾗﾝﾌﾟ ｺﾞﾑ	(4)
5		PA-1513501-A0	AIR CYLINDER	ﾁｮｳﾐﾆｼﾘﾝﾀﾞ	(1)
6		GSA-11003000	CYLINDER CLAMP	ｼﾘﾝﾀﾞ ｸﾗﾝﾌﾟｶﾅｸﾞ	(1)
7		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(1)
8		SM-6041802-TP	SCREW M4 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
9		167-75207	CYLINDER ROD GUIDE	ｼﾘﾝﾀﾞ ﾛｯﾄﾞｶﾞｲﾄﾞ	(1)
10		167-00809	METAL	ﾒﾀﾙ	(1)
11		PJ-0105050-01	JOINT	ｴﾝﾁﾖｳﾂｷﾞﾃ	(1)
12		167-56702	BAND	ﾊﾞﾝﾄﾞ	(1)
13		167-00700	CILNDER EDGE	ｼﾘﾝﾀﾞ ｴｯﾁﾞ	(1)
14		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	(1)
15		BT-0400251-EB	URETHANE HOSE, BLACK	ｳﾚﾀﾝﾎｰｽ ｸﾛ	(1)
16		165-64254	RECEIVING SENSOR CABLE ASM.	ﾀﾞｰﾂﾉﾊﾞｼｳｹﾘｹﾝﾁｹｰﾌﾞﾙｸﾐ	(1)
17		165-63355	PROCESSING OUTPUT CABLE	ﾀﾞｰﾂﾉﾊﾞｼｶｺｳｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	(1)
18		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(2)
19		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)

15. SA-43:HAIR CLOTH PRESSER UNIT(OPTION)
芯地押さえ装置（オプション）



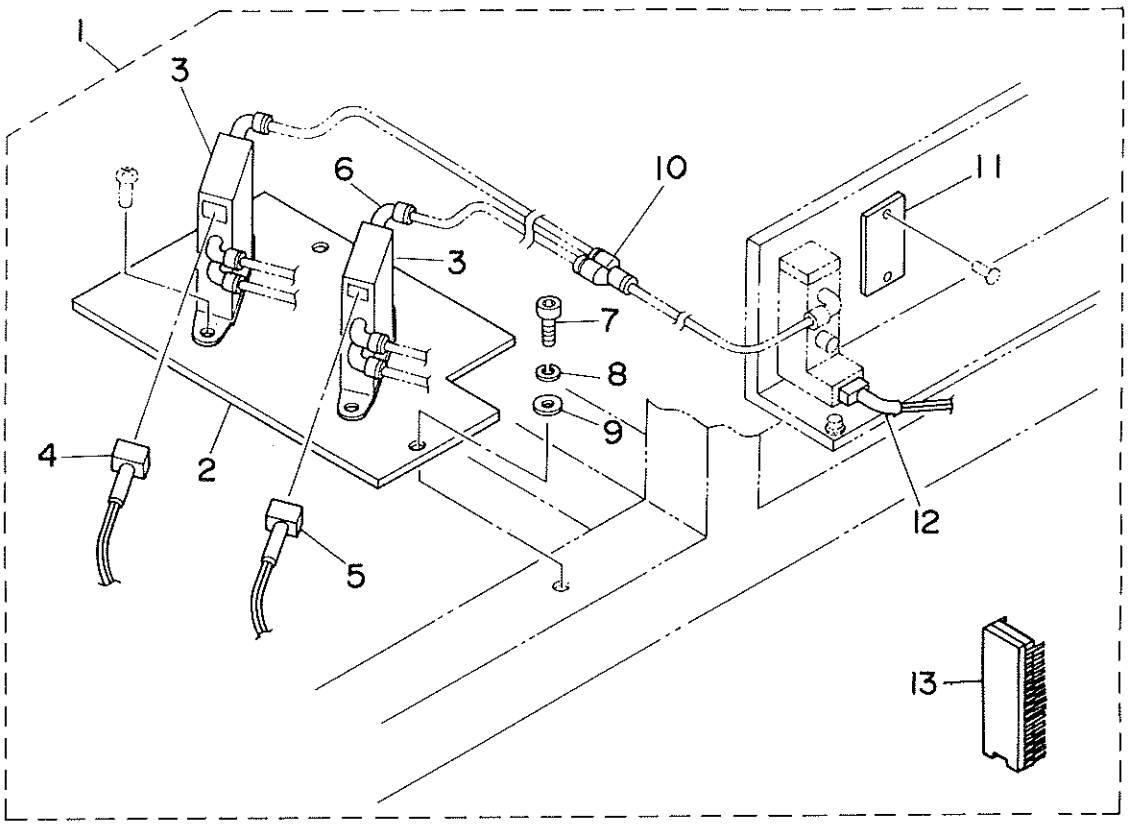
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		GSA-430000A0	PADDING PRESSER DEVICE	ｼﾝﾁﾞｵｻｴｿｳﾁ	1
2		SM-1041001-SC	SCREW M4X0.7 L=10	ｻﾗｺﾈｼﾞ M4X0.7 L=10	(1)
3		SM-1044050-SM	SCREW M4X0.7 L=40	ｻﾗｺﾈｼﾞ M4X0.7 L=40	(1)
4		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	(2)
5		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
6		166-77205	WASHER	ﾜｯｼﾔ	(1)
7		PA-1500502-A0	PIN CYLINDER	ﾋﾟﾝｼﾘﾝﾀﾞ	(1)
8		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(1)
9		166-76009	WORKPIECE CLAMP	ｷｼﾞｵｻｴ	(1)

16. SA-45:POCKET BAK PLACING BASE UNIT(OPTION)
ポケット袋置台装置（オプション）



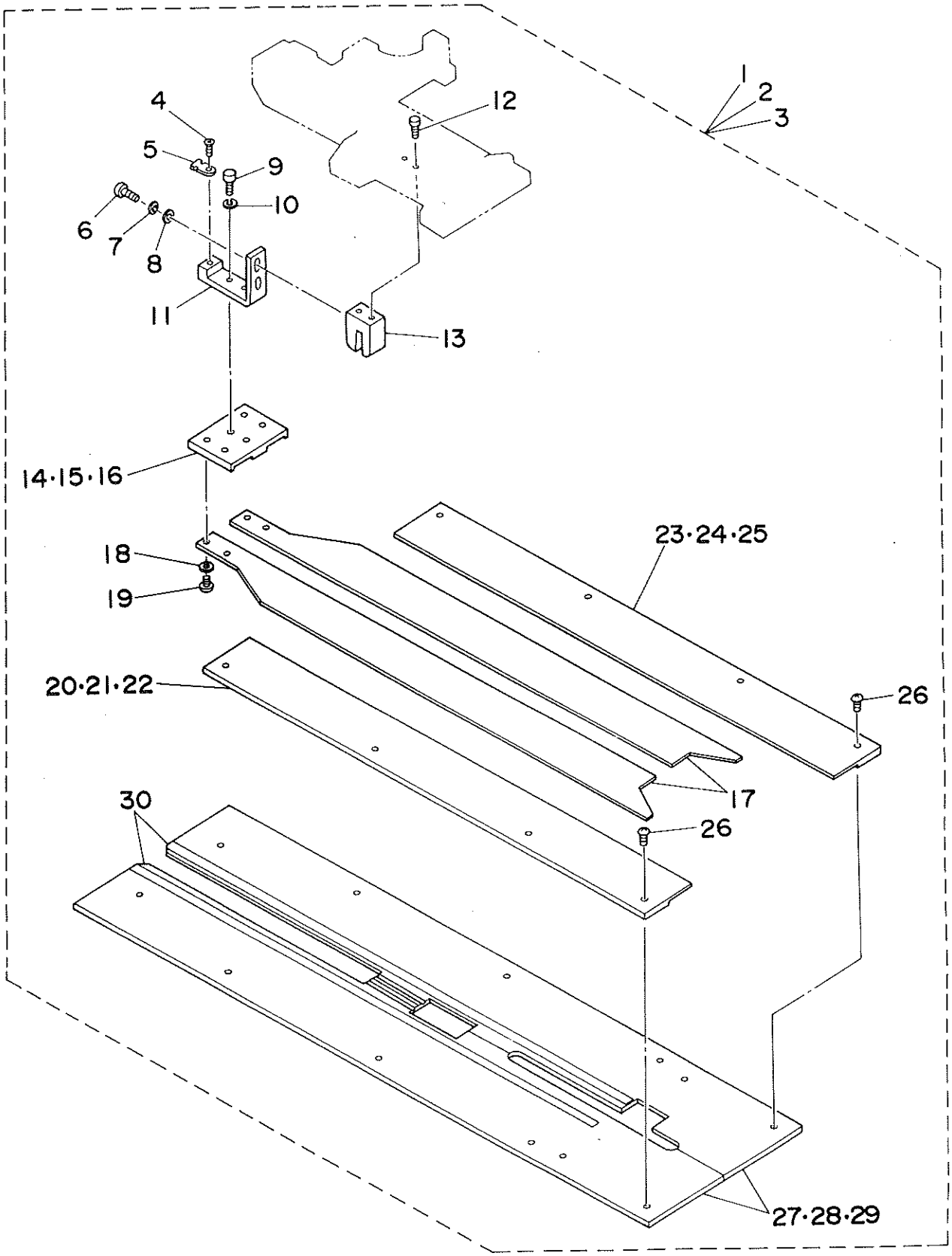
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		GSA-45000AA0	POCKET BAG LAYING BASE DEVICE	ﾎﾟｹｯﾄﾌｸﾛｵｷﾀﾞｲｿｳﾁ	1
2		168-04700	POCKET CLOTH BRACKET	ﾎﾟｹｯﾄﾇﾉﾌﾞﾗｹｯﾄ	(1)
3		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
4		168-04908	POCKET BAG HOLDING L ROD	ﾎﾟｹｯﾄﾌﾞｸﾛｳｹｻﾞﾗﾖｳLﾎﾞｳ	(1)
5		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
6		168-10707	POCKET BAG SAUCER	ﾎﾟｹｯﾄﾌｸﾛｳｹｻﾞﾗ	(1)
7		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
8		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)

17. SA-46:RIGHT AND LEFT CLAMP FOOT INDEPENDENTLY LOWERING UNIT(OPTION)
大押さえ左右下降装置（オプション）



REF.NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		GSA-46000DA0	PRESSER WORKING DEVICE	ｵｵｵｻｴｻﾕｳｶｺｳｿｳﾁ	1
2		167-72402	SOLENOID VALVE BASE	ﾃﾞﾝｼﾞﾍﾞﾝ ﾍﾞｰｽ	(1)
3		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	(2)
4		164-92357	WORKING OUTPUT CABLE ASM.	ｵｵｻｴﾐｷﾞｶｺｳｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	(1)
5		164-92258	WORKING OUTPUT CABLE ASM.	ｵｵｻｴﾋﾀﾞﾘｶｺｳｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	(1)
6		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	(6)
7		SM-6041002-TP	SCREW M4 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=10	(2)
8		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	(2)
9		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	(2)
10		PJ-3080400-02	QUICK COUPLING	ﾜﾝﾀｯﾁｿｹﾞﾃ	(1)
11		PX-5000140-00	PLUG	ﾒｸﾗｾﾝ	(1)
12		164-92456	DIRECTING OUTPUT CABLE ASM.	ｵｵｻｴﾄﾞｳｻｼﾚｲｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	(1)
13		HL-0071700-45	IC	IC	(1)

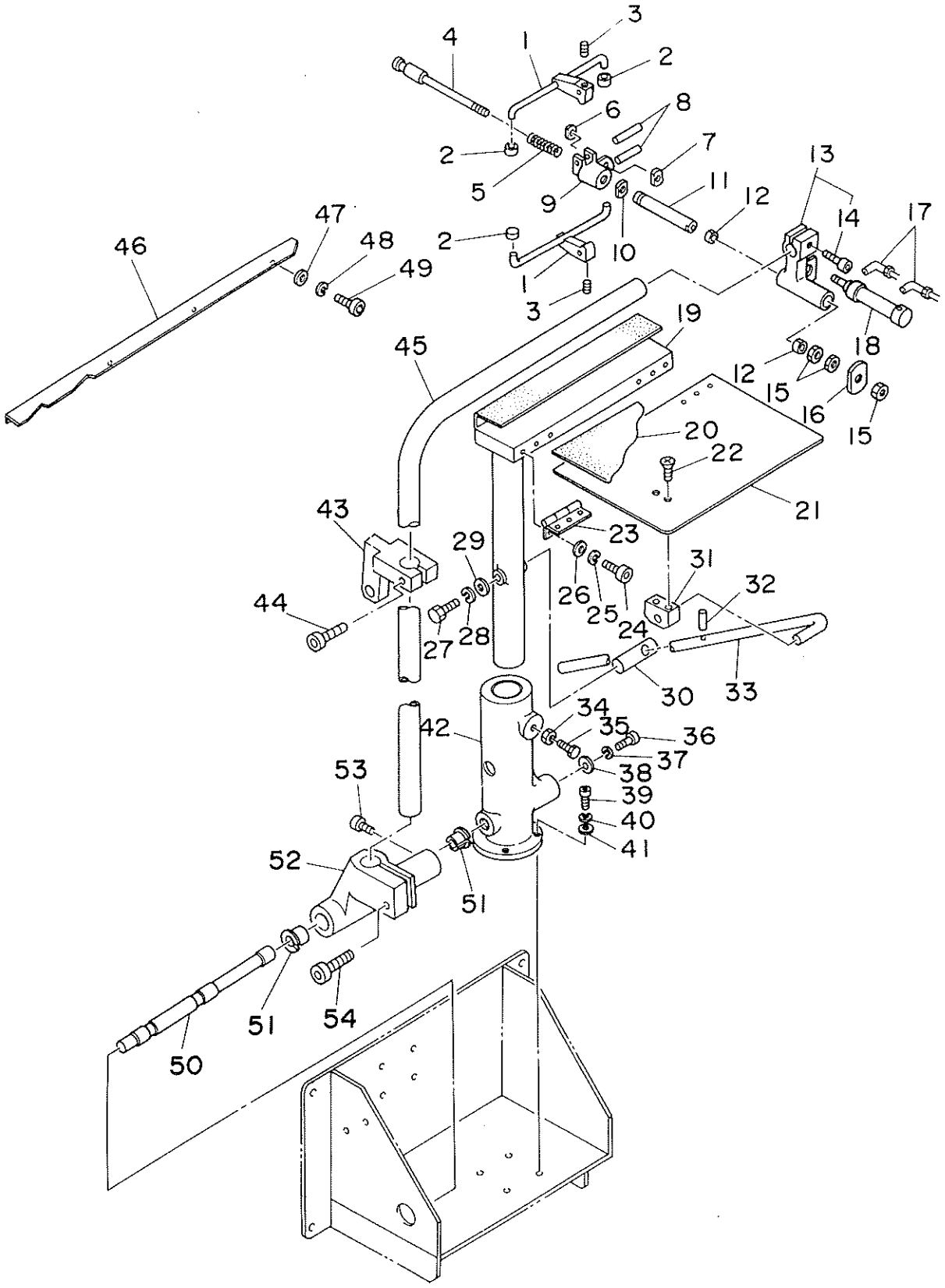
18. SA-62:PAVING PLATE UNIT(OPTION)
敷板装置（オプション）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1	#01	GSA-62000AA0	SPREAD PLATE ASM. G8-12 A TYPE	SA-62ｼｷｲﾀｸﾐ(8-12)	1
2	#02	GSA-62000BA0	SPREAD PLATE ASM. G14-16 B TYP	SA-62ｼｷｲﾀｸﾐ(14-16)	1
3	#03	GSA-62000CA0	SPREAD PLATE ASM. G18-20 C TYP	SA-62ｼｷｲﾀｸﾐ(18-20)	1
4		SM-1040601-SC	SCREW M4X0.7 L=6	ｻﾗｺﾈｼﾞ M4X0.7 L=6	(1)
5		167-29600	TIE MOUNT	ﾀｲﾏｳﾝﾄ	(1)
6		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
7		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
8		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M5	(2)
9		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
10		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	(2)
11		167-03407	PLATE FITTING BRACKET	ｼｷｲﾀﾀﾞｲ ﾄﾘﾂｹﾌﾞﾗｹｯﾄ	(1)
12		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	(2)
13		167-03308	PIN GUIDE	ｼｮｳｺｳﾋﾟﾝ ｶﾞｲﾄﾞ	(1)
14	#01	167-03506	PAVING PLATE BASE A	ｼｷｲﾀﾀﾞｲ	(1)
15	#02	167-03605	PAVING PLATE BASE B	ｼｷｲﾀﾀﾞｲ	(1)
16	#03	167-03704	PLATE BASE	ｼｷｲﾀﾀﾞｲ	(1)
17		168-18106	PLATE	ｼｷｲﾀ	(2)
18		WS-0441040-KP	SPRING WASHER 4.4X7.4X1	ﾊﾞﾈｻﾞｶﾞﾈ 4.4X7.4X1	(2)
19		SS-5090610-SP	SCREW 9/64-40 L=6	ﾄﾗｽﾈｼﾞ 9/64-40 L=6	(2)
20	#01	167-03019	PLATE GUIDE (LEFT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	(1)
21	#02	167-03118	PLATE GUIDE (LEFT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	(1)
22	#03	167-03217	PLATE GUIDE (LEFT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾋﾀﾞﾘ)	(1)
23	#01	167-02409	PLATE GUIDE (RIGHT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾐｷﾞ)	(1)
24	#02	167-02508	PLATE GUIDE (RIGHT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾐｷﾞ)	(1)
25	#03	167-02607	PLATE GUIDE (RIGHT)	ｼｷｲﾀｶﾞｲﾄﾞ(ﾐｷﾞ)	(1)
26		SS-5090210-SP	SCREW 9/64-40 L=2	ﾄﾗｽﾈｼﾞ 9/64-40 L=2	(4)
27	#01	168-18205	SEWING TABLE G=8,10,12	ﾎｳｾｲﾃｰﾌﾞﾙG=8,10,12	(2)
28	#02	168-18304	SEWING TABLE G=14,16	ﾎｳｾｲﾃｰﾌﾞﾙG=14,16	(2)
29	#03	168-18403	SEWING TABLE G=18,20	ﾎｳｾｲﾃｰﾌﾞﾙG=18,20	(2)
30		G5126-118-000	TAPE	ﾈﾝﾁﾔｸﾃｰﾌﾟ	(2)

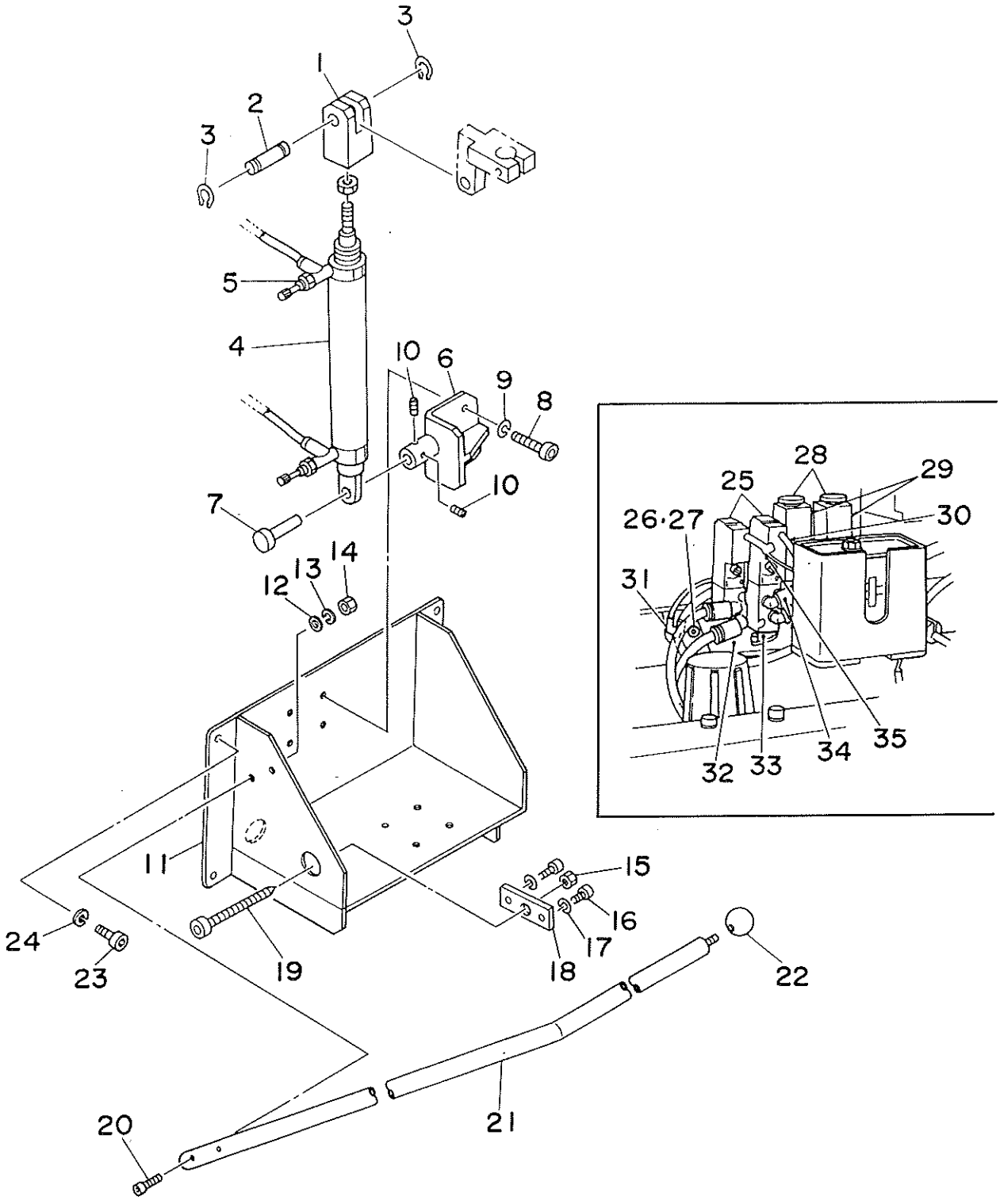
Note (注記)#01...FOR 8,10,12 mm　8,10,12 mm用
#02...FOR 14,16 mm　14,16 mm用
#03...FOR 18,20 mm　18,20 mm用

19. SP-31:GRASP STACKER UNIT(1)(OPTION)
つかみスタッカー装置（１）（オプション）



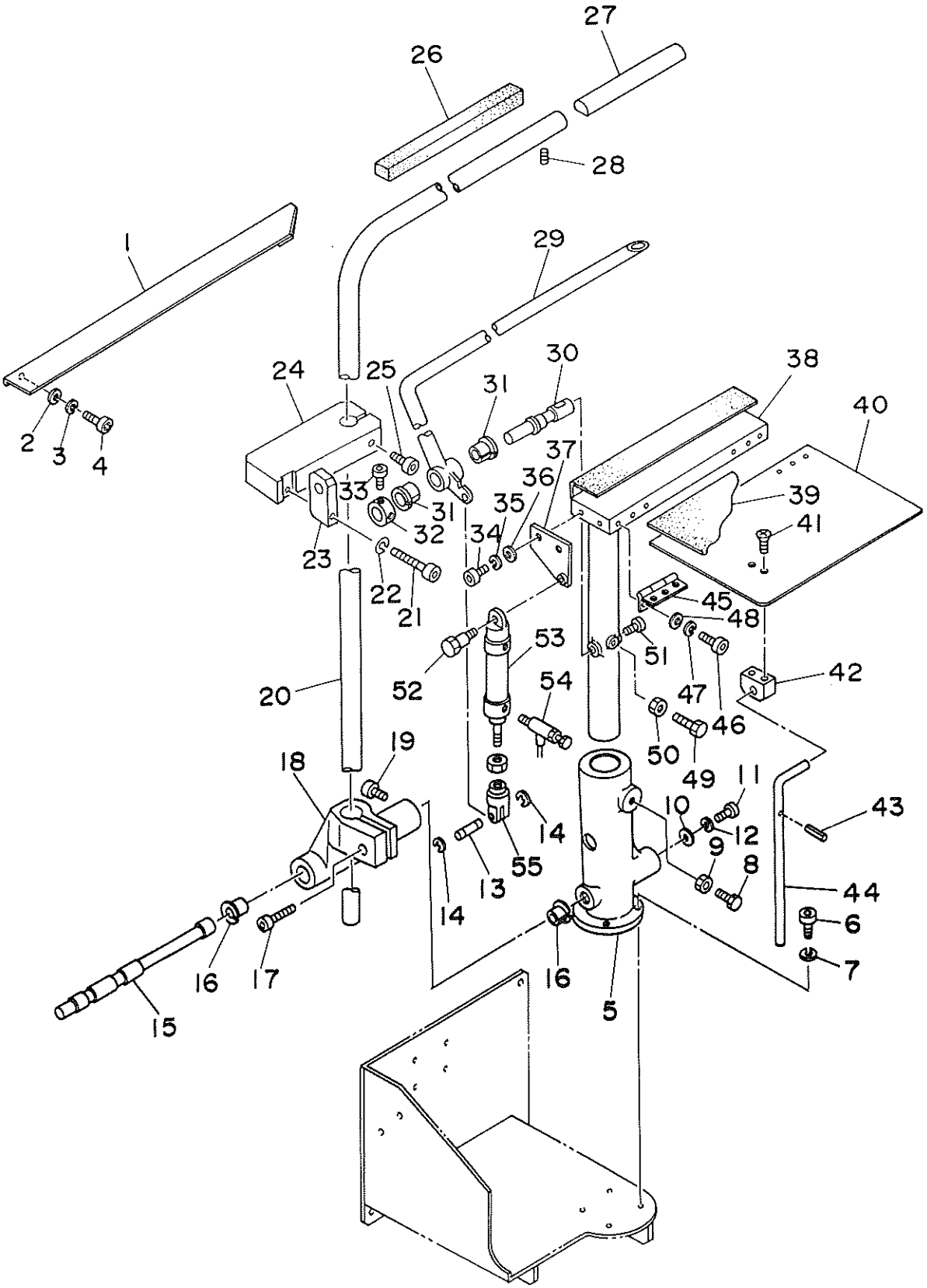
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		G5527-116-000	GASPING CLAMP	ｻｶﾐｸﾗﾝﾌﾟ	1
2		G5528-116-000	RUBBER BOSS	ｺﾞﾑﾎﾞｽ	4
3		SM-8030302-TP	SCREW M3X0.5 L=3	ﾄﾒﾈｼﾞ M3X0.5 L=3	2
4		G5520-116-000	CENTER SHAFT	ｾﾝﾀｰｼｬﾌﾄ	1
5		G5523-116-000	COIL SPRING	ｺｲﾙﾊﾞﾈ	1
6		G5525-116-000	CYLINDER EDGE NUT	ｼﾘﾝﾀﾞｴｯｼﾞ ﾅｯﾄ	1
7		G5524-116-000	CYLINDER EDGE	ｼﾘﾝﾀﾞｴｯｼﾞ	1
8		G5827-116-000	CHUCK BOSS PIN	ﾁｬｯｸﾎﾞｽ ﾋﾟﾝ	2
9		G5526-116-000	CHUCK BOSS	ﾁｬｯｸﾎﾞｽ	1
10		G5522-116-000	CHUCK ROD NUT	ﾁｬｯｸﾛｯﾄﾞ ﾅｯﾄ	1
11		G5519-116-000	CHUCK ROD	ﾁｬｯｸﾛｯﾄﾞ	1
12		G5819-116-000	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
13		G5518-116-000	CHUCK STAND	ﾁｬｯｸﾀﾞｲ	1
14		SM-6083002-SP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=30	(1)
15		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	3
16		G5521-116-000	CHUCK JAW	ﾁｬｯｸ ｱﾀﾘｻﾞ	1
17		PJ-3040651-01	ELBOW UNION 6XPT1/8	ｴﾙﾎﾞﾕﾆｵﾝ 6XPT1/8	2
18		G5405-116-0A0	STACKER CLAMPING CYLINDER ASM.	ｽﾀｯｶｸﾗﾝﾌﾟ ｼﾘﾝﾀﾞｰ ｸﾐ	1
19		G5503-116-000	T-SHAPED FRAME	Tｶﾞﾀﾌﾚｰﾑ	1
20		G5850-116-000	VELVET CLOTH	ﾋﾞﾛｰﾄﾞ	1
21		G5504-116-000	TAKE-UP TABLE	ｷﾁﾞｳｹ ﾃｰﾌﾞﾙ	1
22		SM-1061001-SC	SCREW M6 L=10	ｻﾗﾈｼﾞ	2
23		G5843-116-000	RISED HINGE	ﾔﾏｶﾞﾀﾁｮｰﾊﾞﾝ	2
24		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	1
25		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	1
26		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	1
27		SM-9081523-SN	SCREW M8 L=15	ﾛｯｶｸﾎﾞﾙﾄ M8 L=15	1
28		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
29		G5514-116-000	WASHER D=30	ｻﾞｶﾞﾈ	1
30		G5513-116-000	FIXING PIN	ｺﾃｲﾋﾟﾝ	1
31		G5517-116-000	BLOCK BRACKET	ﾌﾞﾛｯｸﾌﾞﾗｹｯﾄ	1
32		G5832-116-000	SPRING PIN	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ ﾋﾟﾝ	1
33		G5512-116-000	TABLE SUPPORT BAR	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ	1
34		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
35		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
36		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
37		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
38		167-28206	WASHER	ﾜｯｼｬ	1
39		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
40		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
41		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
42		166-81207	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
43		166-98102	ROCKING ARM BRACKET	ｸﾋﾞﾌﾘｱｰﾑ ﾌﾞﾗｹｯﾄ	1
44		SM-6084002-TN	SCREW M8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=40	1
45		166-82007	ROCKING ARM	ｸﾋﾞﾌﾘｱｰﾑ	1
46		166-82213	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
47		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
48		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
49		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
50		166-81306	PIVOT PIN	ｼﾃﾝﾋﾟﾝ	1
51		167-28107	BUSHING	ﾂﾊﾞｻｷ DNﾌﾞｯｼｭ	2
52		166-81405	ARM BRACKET	ｱｰﾑﾌﾞﾗｹｯﾄ	1
53		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	2
54		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1

20. SP-31:GRASP STACKER UNIT(2)(OPTION)
つかみスタッカー装置（２）（オプション）



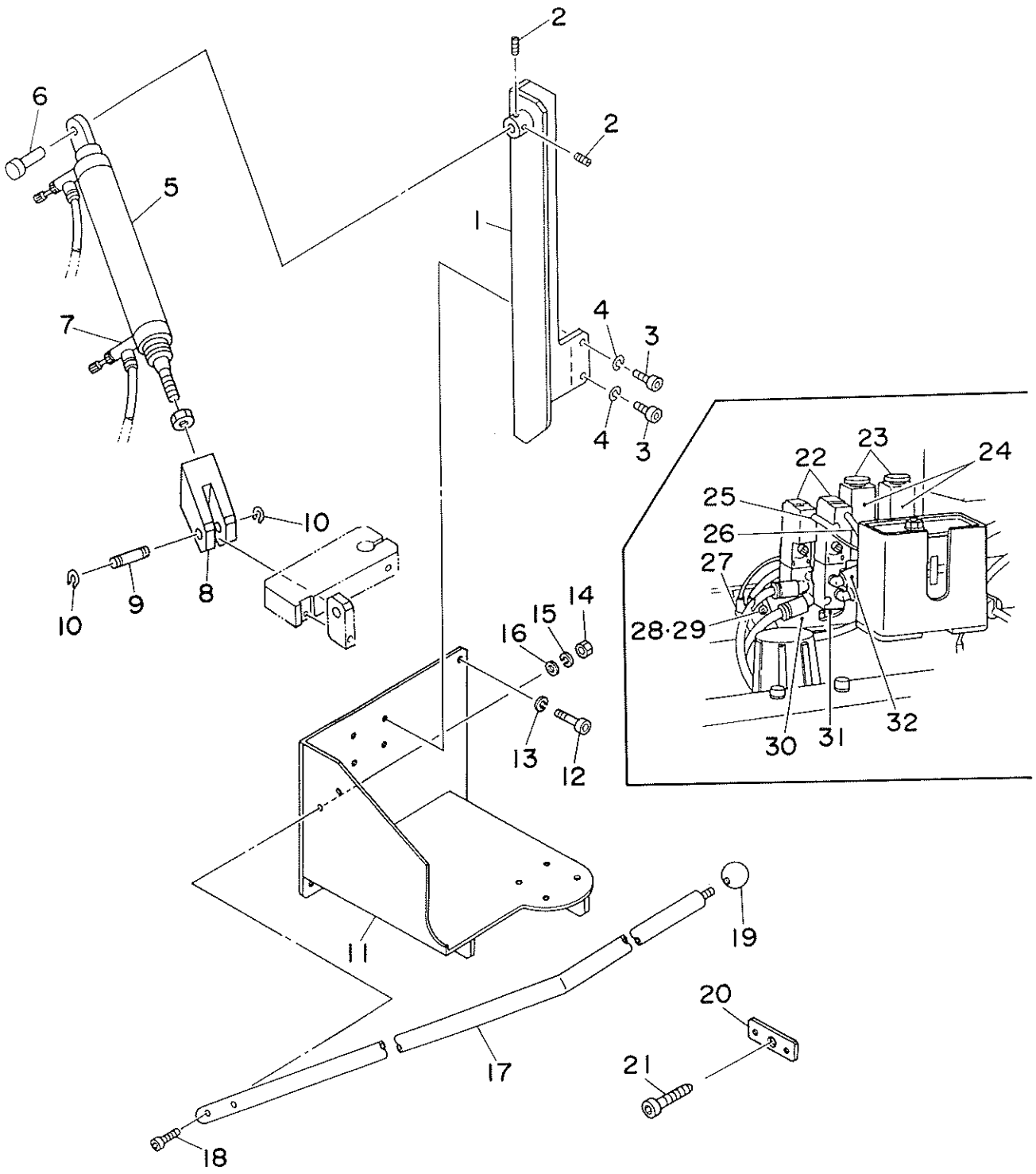
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-81900	CONNECTING BLOCK	ｺﾈｸﾀ	1
2		166-81801	CYLINDER PIN (2)	ｼﾘﾝﾀﾞｰﾋﾟﾝ (2)	1
3		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
4		167-28719	ROCKING CYLINDER	ｸﾋﾞｳﾌﾘﾖｳｼﾘﾝﾀﾞｰ(SP-31)	1
5		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
6		166-81603	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰﾌﾞﾗｹｯﾄ	1
7		166-81702	CYLINDER PIN (1)	ｼﾘﾝﾀﾞｰﾋﾟﾝ (1)	1
8		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	2
9		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
10		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
11		166-81108	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
12		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
13		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
14		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
15		NM-6120001-SC	NUT M12	ﾛｯｶｸﾅｯﾄ	1
16		SM-6061802-TP	SCREW M6 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
17		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
18		166-98201	SET PLATE	ｻｻｴﾈｼﾞﾄﾒｲﾀ	1
19		166-98300	PIN SUPPORTING SCREW	ｼﾃﾝﾋﾟﾝ ｻｻｴﾈｼﾞ	1
20		SM-6063502-TP	SCREW M6 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
21		166-82106	STACKER SAFETY PIPE	ｽﾀｯｶｰｱﾝｾﾞﾝﾊﾟｲﾌﾟ	1
22		167-28008	GRIP	ﾆｷﾞﾘﾀﾞﾏ	1
23		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
24		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
25		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
26		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
27		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
28		HB-0003100-10	RELAY SOCKET	ﾋﾖｳﾒﾝ ｾﾂｿﾞｸｿｹｯﾄ	2
29		164-91300	TIMER RELAY	ﾀｲﾏﾘﾚｰ	2
30		165-63454	GRASPING OUTPUT CABLE ASM.	ｽﾀｯｶ ﾂｶﾐｼｭﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1
31		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
32		166-83005	SOLENOID VALVE BASE PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ	1
33		167-28503	BASE	ﾍﾞｰｽ	2
34		PJ-3040405-05	ELBOW	ｴﾙﾎﾞﾕﾆｵﾝ	6
35		165-63553	SWING OUTPUT CABLE ASM.	ｽﾀｯｶ ｽｲﾝｸﾞｼｭﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1

21. SP-32:BAR STACKER UNIT(1)(OPTION)
バースタッカー装置（1）（オプション）



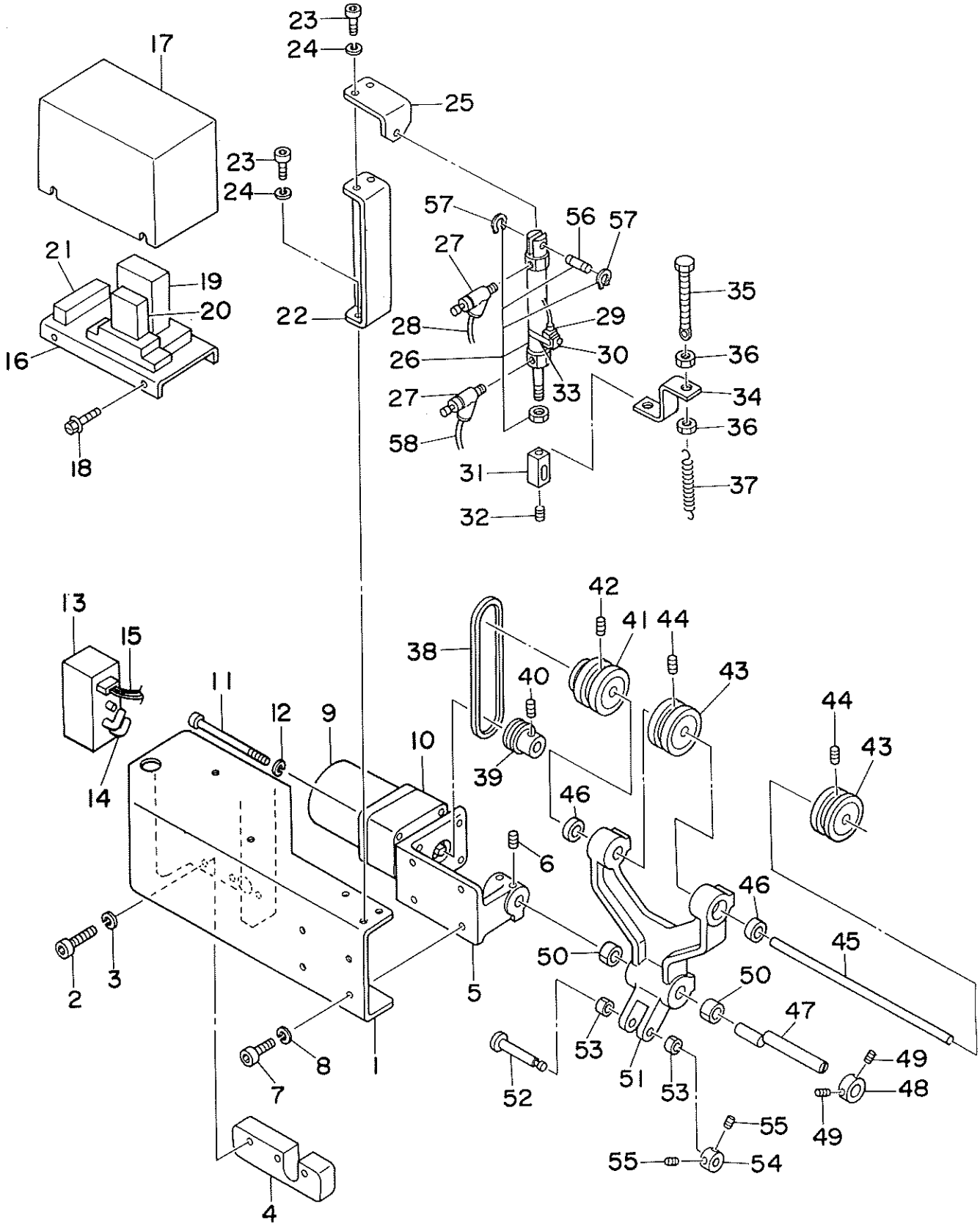
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		166-82817	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
2		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
3		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
5		166-81207	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
6		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
7		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
8		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
9		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
10		167-28206	WASHER	ﾜｯｼｬ	1
11		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
12		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
13		GSP-02011000	KNUCKLE JOINT PIN B	ﾅｯｸﾙﾋﾟﾝ B	1
14		G5824-116-000	STOP RING	ｽﾄｯﾌﾟﾘﾝｸﾞ	2
15		166-82502	SHAFT	ｼｬﾌﾄ	1
16		GSP-02018000	DRY METAL	ｿﾊﾞﾂｷ ﾄﾞﾗｲﾒﾀﾙ	2
17		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	1
18		166-82403	ARM BRACKET	ｱｰﾑﾌﾞﾗｹｯﾄ	1
19		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	2
20		166-82601	ROCKING ARM	ｸﾋﾞﾌﾘｱｰﾑ	1
21		SM-6083502-TP	SCREW M8 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
22		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	1
23		166-98003	CONNECTING BLOCK	ﾐﾈｸﾀ	1
24		166-97906	ROCKING ARM BRACKET	ｸﾋﾞﾌﾘｱｰﾑ ﾌﾞﾗｹｯﾄ	1
25		SM-6084002-TN	SCREW M8 L=40	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M8 L=40	1
26		GAS-11124000	RUBBER CUSHION	ｸｯｼｮﾝｺﾞﾑ	1
27		GSP-11011000	AUXILIARY ROCKING ARM	ｸﾋﾞﾌﾘ ﾎｼﾞｮｱｰﾑ	1
28		SM-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
29		166-82908	PRESSER ARM B	ｵｻｴｱｰﾑ B	1
30		GSP-02014000	FIXING SHAFT B	ｺﾃｲｼﾞｸ B	1
31		GSP-02018000	DRY METAL	ｿﾊﾞﾂｷ ﾄﾞﾗｲﾒﾀﾙ	2
32		GSP-020150A0	THRUST COLLAR ASM. B	ｺﾃｲｼﾞｸｽﾗｽﾄ B ｸﾐ	1
33		SM-6040802-TR	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=8	(2)
34		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
35		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
36		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
37		GSP-11008000	CYLINDER BASE PLATE B	ｵｻｴｼﾘﾝﾀﾞﾀﾞｲ	1
38		GSP-11003000	T-SHAPED FRAME	ﾃｲｶﾞﾀﾌﾚｰﾑ	1
39		G5850-116-000	VELVET CLOTH	ﾋﾞﾛｰﾄﾞ	1
40		GSP-02004000	TAKE-UP TABLE B	ｷｼﾞｳｹﾃｰﾌﾞﾙ B	1
41		SM-1061001-SC	SCREW M6 L=10	ｻﾗﾈｼﾞ	2
42		G5502-116-000	FRAME BRACKET	ﾌﾚｰﾑﾌﾞﾗｹｯﾄ	1
43		G5832-116-000	SPRING PIN	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ ﾋﾟﾝ	1
44		G5512-116-000	TABLE SUPPORT BAR	ﾃｰﾌﾞﾙｻｻｴﾎﾞｰ	1
45		G5843-116-000	RISED HINGE	ﾔﾏｶﾞﾀﾁｮｰﾊﾞﾝ	2
46		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	12
47		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	12
48		WP-0430800-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M4	12
49		SM-9082503-SC	SCREW M8 L=25	ﾛｯｶｸﾎﾞﾙﾄ	1
50		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
51		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
52		G5509-116-000	CYLINDER PIVOT PIN	ｼﾘﾝﾀﾞｼﾃﾝ ﾋﾟﾝ	1
53		PA-2004001-A0	PRESSER ARM CYLINDER ASM.	ｴｱｼﾘﾝﾀﾞ ﾑｷｭｳｭ ｸﾐ	1
54		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
55		G5409-116-000	Y-SHAPE KNUCKLE JOINT	ﾅｯｸﾙｼﾞｮｲﾝﾄ	1

22. SP-32:BAR STACKER UNIT(2)(OPTION)
バースタッカー装置（２）（オプション）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-82700	CYLINDER BRACKET	ｼﾘﾝﾀﾞﾌﾞﾗｹｯﾄ	1
2		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
3		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
4		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
5		167-28800	ROCKING CYLINDER	ｸﾋﾞﾌﾘﾖｳｼﾘﾝﾀﾞ (SP-32)	1
6		166-81702	CYLINDER PIN (1)	ｼﾘﾝﾀﾞﾋﾟﾝ (1)	1
7		PC-0151060-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
8		166-81900	CONNECTING BLOCK	ｺﾈｸﾀ	1
9		166-81801	CYLINDER PIN (2)	ｼﾘﾝﾀﾞﾋﾟﾝ (2)	1
10		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
11		166-82304	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
12		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
13		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
14		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	2
15		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
16		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
17		166-82106	STACKER SAFETY PIPE	ｽﾀｯｶｰｱﾝｾﾞﾝﾊﾟｲﾌﾟ	1
18		SM-6063502-TP	SCREW M6 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
19		167-28107	BUSHING	ﾂﾊﾞﾂｷ DNﾌﾞｯｼｭ	1
20		166-98201	SET PLATE	ｻｻｴﾈｼﾞﾄﾒｲﾀ	1
21		166-98300	PIN SUPPORTING SCREW	ｼﾃﾝﾋﾟﾝ ｻｻｴﾈｼﾞ	1
22		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
23		HB-0003100-10	RELAY SOCKET	ﾋﾖｳﾒﾝ ｾﾂｿﾞｸｿｹｯﾄ	2
24		164-91300	TIMER RELAY	ﾀｲﾏﾘﾚｰ	2
25		165-63553	SWING OUTPUT CABLE ASM.	ｽﾀｯｶ ｽｲﾝｸﾞｼｭﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1
26		165-63454	GRASPING OUTPUT CABLE ASM.	ｽﾀｯｶ ﾂｶﾐｼｭﾂﾘﾖｸｹｰﾌﾞﾙｸﾐ	1
27		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
28		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
29		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
30		166-83005	SOLENOID VALVE BASE PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ	1
31		167-28503	BASE	ﾍﾞｰｽ	2
32		PJ-3040405-05	ELBOW	ｴﾙﾎﾞﾕﾆｵﾝ	2

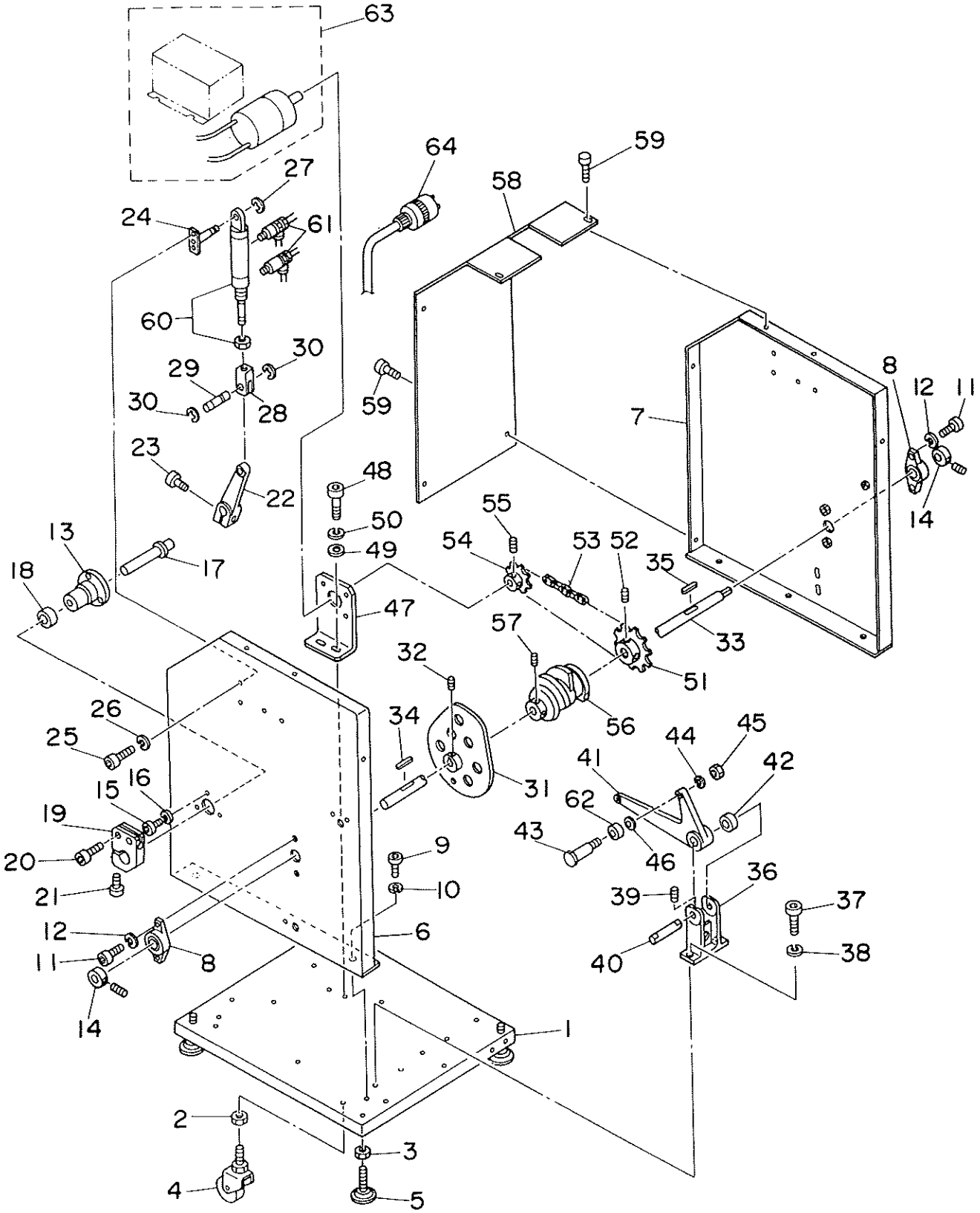
23. SP-33:ROLLER STACKER UNIT(OPTION)
ローラースタッカー装置（オプション）



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		167-70505	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
2		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	3
3		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4	#01	167-71800	SPACER (A)	ｽﾍﾟｰｻｰ(A)	1
5		167-70604	MOTOR BASE	ﾓｰﾀｰﾍﾞｰｽ	1
6		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
7		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	4
8		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
9		GSP-060250A0	MOTOR ASM.	ﾓｰﾀ ｸﾐ	1
10		167-28909	GEAR HEAD	ｷﾞﾔｰﾍｯﾄﾞ	1
11		SM-3045000-SC	SCREW M4X0.7 L=50	ﾏﾙｺﾈｼﾞ M4X0.7 L=50	4
12		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
13		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	1
14		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
15		165-67158	STACKER OUTPUT CABLE ASM.	ﾛｰﾗ ｽﾀｯｶ ｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	1
16		165-60906	MOTOR CONTROL BASE	ﾓｰﾀｾｲｷﾞｮﾍﾞｰｽ	1
17		165-61003	MOTOR CONTROL BOX	ﾓｰﾀｾｲｷﾞｮﾎﾞｯｸｽ	1
18		SL-4041081-SF	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4 L=10	4
19		165-65756	CONDENSER CABLE ASM.	ｺﾝﾃﾞﾝｻｹｰﾌﾞﾙｸﾐ	1
20		165-65855	SERIES KILLER CABLE ASM.	ｻｰｼﾞｷﾗｰｹｰﾌﾞﾙ4ｸﾐ	1
21		165-65756	CONDENSER CABLE ASM.	ｺﾝﾃﾞﾝｻｹｰﾌﾞﾙｸﾐ	1
22		167-71701	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰBKT	1
23		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
24		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
25		167-71602	CYLINDER CONNECTOR B	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(B)	1
26		PA-1506003-A0	SUPER MINI-CYLINDER	ﾁｮｳﾐﾆｼﾘﾝﾀﾞ	1
27		PC-0105080-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
28		BT-0400251-EA	TUBE HOSE, BLUE	ｳﾚﾀﾝﾎｰｽ ｱｵ	1.5
29		165-65459	PERCEIVER CABLE ASM.	ﾛｰﾗ ｽﾀｯｶｰｳｴｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
30		167-56702	BAND	ﾊﾞﾝﾄﾞ	1
31		167-71412	CYLINDER CONNECTOR, A	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(A)	1
32		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	1
33		167-56702	BAND	ﾊﾞﾝﾄﾞ	1
34		168-09006	BRACKET	ﾊﾞﾈｶｹBKT	1
35		168-09105	BOLT	ﾊﾞﾈｶｹﾎﾞﾙﾄ	1
36		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
37		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1
38		167-29204	BELT	ﾎﾟﾘﾏｯｸｽﾍﾞﾙﾄ	1
39		GSP-06008000	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
40		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	1
41		GSP-06010000	ROLLER A	ﾛｰﾗ A	1
42		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	1
43		GSP-06011000	ROLLER B	ﾛｰﾗ B	2
44		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
45		167-70901	ROLLER SHAFT	ﾛｰﾗｰｼｬﾌﾄ	1
46		GSP-06006000	BALL BEARING	ﾍﾞｱﾘﾝｸﾞ	2
47		167-70810	ARM STUD	ｱｰﾑｼﾃﾝｼﾞｸ	1
48		168-12000	COLLAR	ｴｷｾﾝﾋﾟﾝﾖｳｶﾗｰ	1
49		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	2
50		167-29006	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
51		167-70703	ROLLER ARM	ﾛｰﾗｰｱｰﾑ	1
52		167-71511	PIN	ﾋﾟﾝ	1
53		167-29105	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
54		168-08909	SET COLLAR	ｾｯﾄｶﾗｰ	1
55		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	2
56		PX-5000290-A0	PIN	ｸﾚﾋﾞｽｶﾞﾀ ﾋﾟﾝ	1
57		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾘ 5	2
58		BT-0400251-EB	URETHANE HOSE, BLACK	ｳﾚﾀﾝﾎｰｽ ｸﾛ	1.5

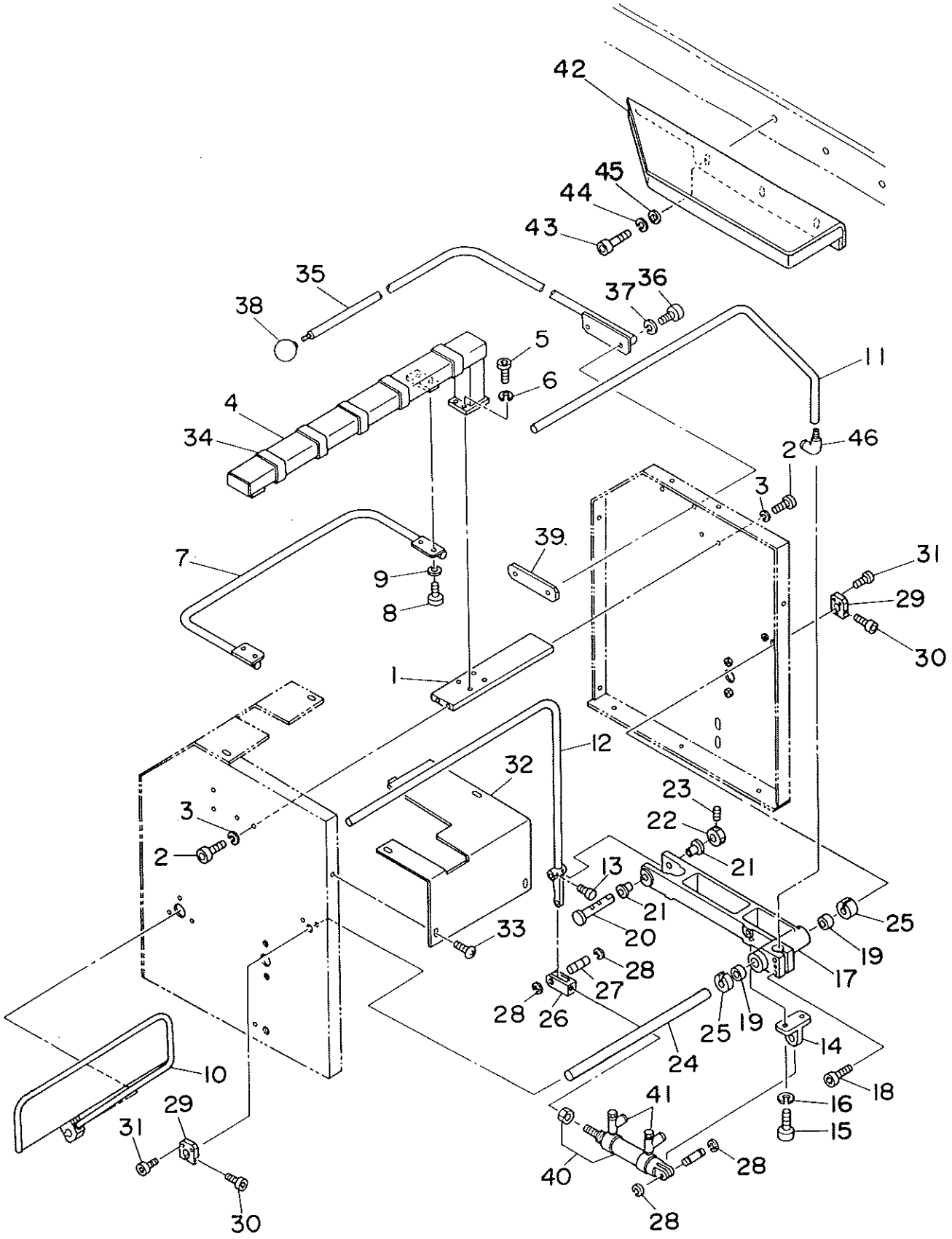
Note (注記)#01...FOR 16,18,20 mm　　16,18,20 mm用

24. SP-34:CLANP BAR STACKER UNIT(1)(OPTION)
クランプバースタッカー装置（1）（オプション）



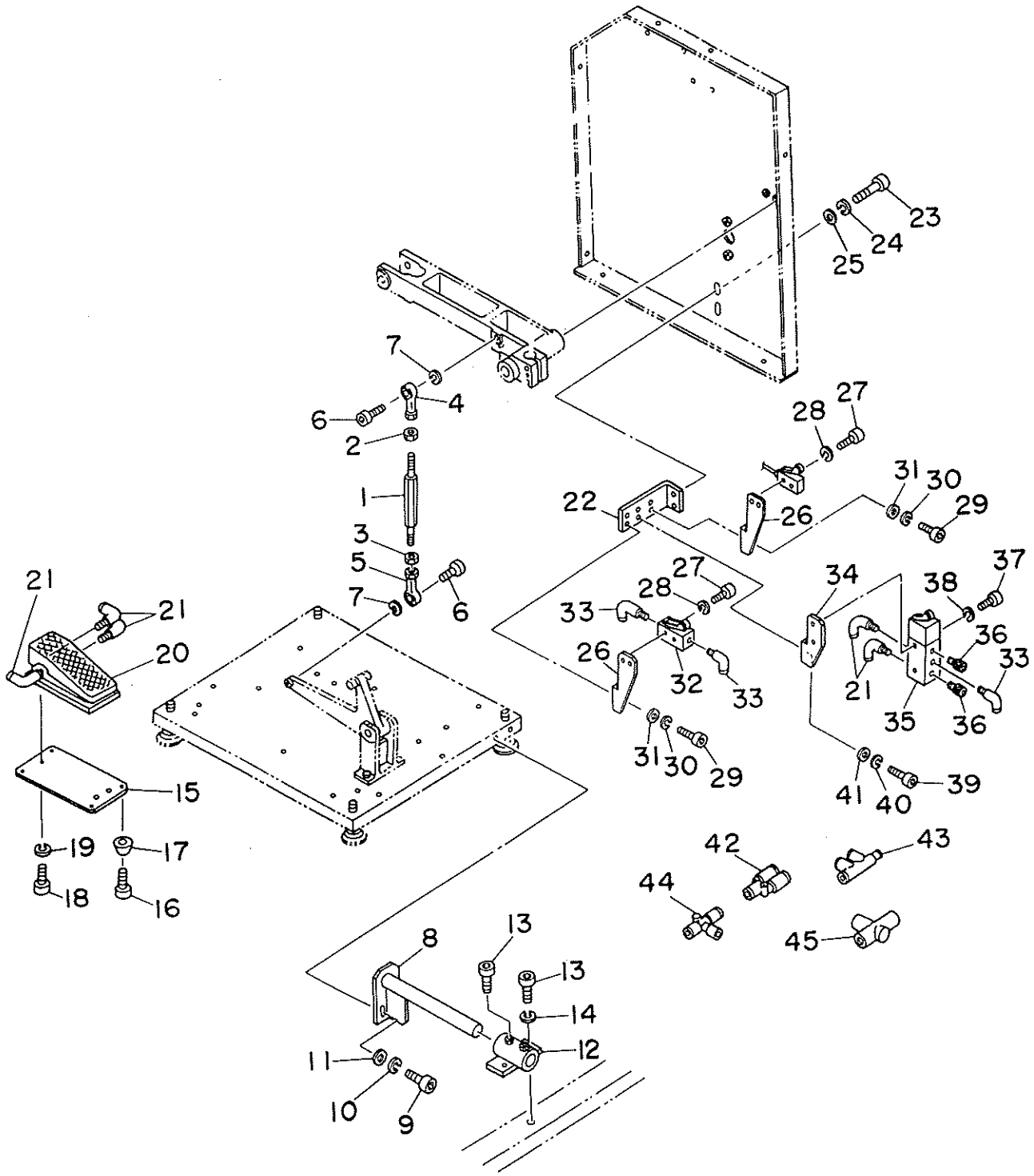
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-19207	BASE	ﾍﾞｰｽ	1
2		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	4
3		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	4
4		167-27505	CASTER	ｷｬｽﾀｰ	4
5		167-23306	ADJUST BOLT	ｱｼﾞｬｽﾄﾎﾞﾙﾄ	4
6		166-19306	SIDE FRAME, LEFT	ｻｲﾄﾞﾌﾚｰﾑ ﾋﾀﾞﾘ	1
7		166-19405	SIDE FRAME, RIGHT	ｻｲﾄﾞﾌﾚｰﾑ ﾐｷﾞ	1
8		167-21508	PILLOW	ﾋﾟﾛｰ	2
9		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	6
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	6
11		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
12		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	4
13		166-19801	HUB	ﾊﾌﾞ	1
14		167-20203	DRY	ﾄﾞﾗｲ	2
15		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	3
16		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
17		166-19900	SHAFT	ｼｬﾌﾄ	1
18		167-24007	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	1
19		166-20007	BAR BRACKET	ﾊﾞｰ ﾌﾞﾗｹｯﾄ	1
20		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	2
21		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
22		166-20106	CLOTH HOLDING LEVER	ｷｼﾞﾄﾞﾒ ﾚﾊﾞｰ	1
23		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
24		166-20304	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰ ﾌﾞﾗｹｯﾄ	1
25		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
26		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
27		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	1
28		166-20403	KNUCKLE JOINT	ﾅｯｸﾙ ｼﾞｮｲﾝﾄ	1
29		166-20502	PIN	ﾋﾟﾝ	1
30		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	4
31		166-21302	CLOTH FEED CAM	ｷｼﾞｵｸﾘ ｶﾑ	1
32		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	1
33		166-21401	CAM SHAFT	ｶﾑｼﾞｸ	1
34		167-22100	KEY 1	ｷｰ 1	1
35		167-22209	KEY 2	ｷｰ 2	1
36		166-21609	BRACKET	ﾌﾞﾗｹｯﾄ	1
37		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
38		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
39		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
40		166-21708	FULCRUM SHAFT	ｼﾃﾝｼﾞｸ	1
41		166-21807	CLOTH FEED LEVER	ｷｼﾞｵｸﾘ ﾚﾊﾞｰ	1
42		167-20302	DRY	ﾄﾞﾗｲ	1
43		166-83302	HEAD PIN	ﾄｳﾌﾞﾂｷﾋﾟﾝ	1
44		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
45		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
46		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
47		166-22102	MOTOR BRACKET	ﾓｰﾀｰ ﾌﾞﾗｹｯﾄ	1
48		SM-9061403-SC	SCREW M6 L=14	ﾛｯｶｸﾎﾞﾙﾄ M6 L=14	2
49		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
50		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
51		166-22201	SPROCKET B	ｽﾌﾟﾛｹｯﾄ B	1
52		SM-8081242-TP	SCREW M8 L=12	ﾄﾒﾈｼﾞ M8 L=12	2
53		167-27703	CHAIN RS35	ﾁｪｰﾝ RS35	1
54		166-22300	SPROCKET B	ｽﾌﾟﾛｹｯﾄ B	1
55		SM-8061202-TP	SCREW M6 L=12	ﾄﾒﾈｼﾞ	2
56		166-22706	DIRECTING DRUM	ｼﾚｲﾄﾞﾗﾑ	1
57		SM-8060802-TP	SCREW M6 L=8	ﾄﾒﾈｼﾞ M6 L=8	2
58		166-23209	COVER, LEFT	ｶﾊﾞｰ ﾋﾀﾞﾘ	1
59		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	6
60		PA-2510001-00	AUTOMATIC SWITCH CYLINDER	ｵｰﾄｽｲｯﾁｼﾘﾝﾀﾞ	1
61		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	1
62		166-83401	CAM FOLLOWER	ｶﾑﾌｫﾛｱ	1
63		164-87654	MOTOR CABLE C ASM.	ﾓｰﾀｹｰﾌﾞﾙCｸﾐ	1
64		164-91151	MOTOR CABLE B ASM.	ﾓｰﾀｹｰﾌﾞﾙBｸﾐ	1

25. SP-34:CLANP BAR STACKER UNIT(2)(OPTION)
クランプバースタッカー装置（2）（オプション）



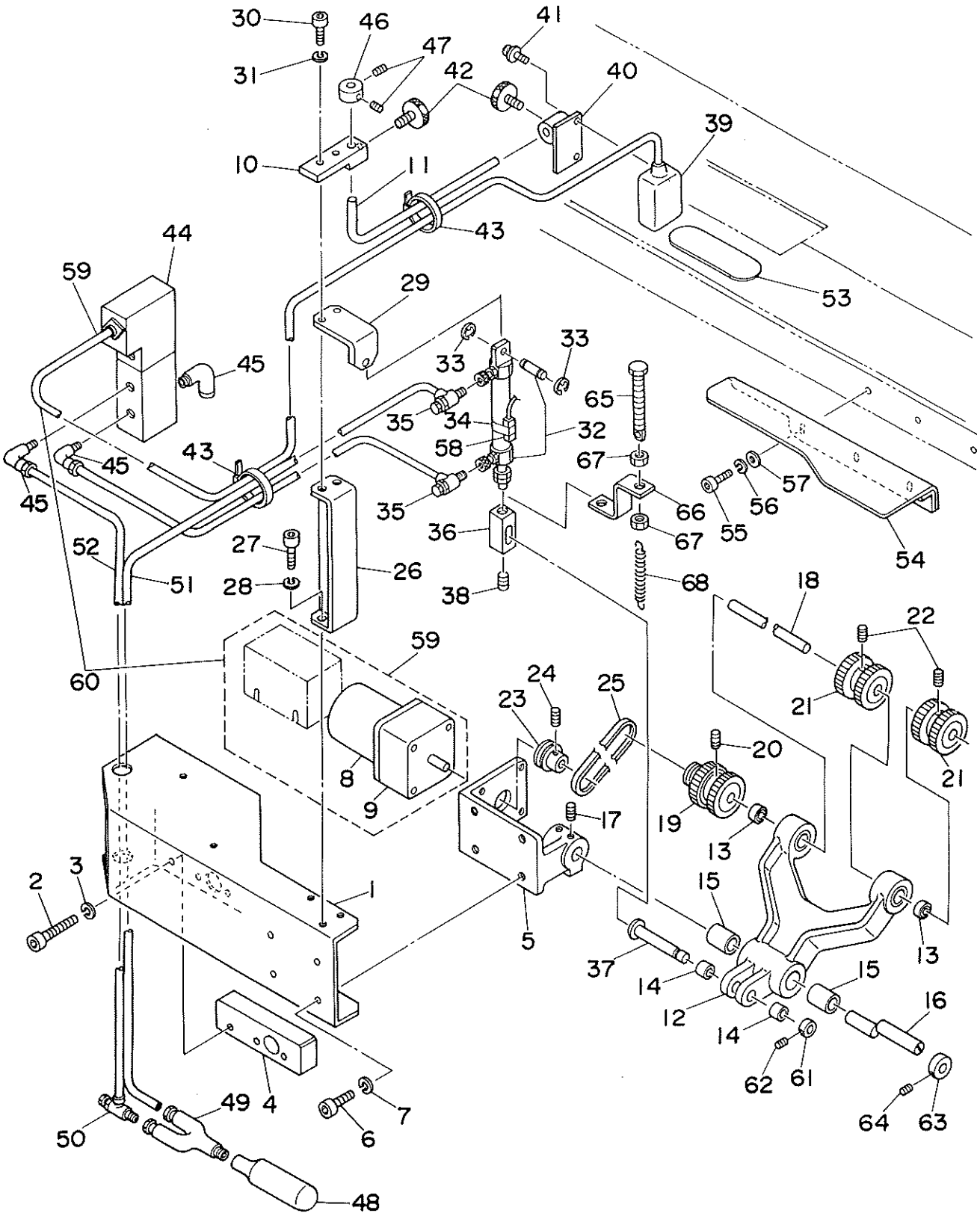
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-19504	STAY	ｽﾃｰ	1
2		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
4		166-19603	T-TYPE FRAME	Tｶﾞﾀ ﾌﾚｰﾑ	1
5		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
6		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
7		166-19702	CLOTH RECEIVER	ｷｼﾞｳｹ	1
8		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
10		166-20205	CLOTH HOLDING BAR	ｷｼﾞﾄﾞﾒ ﾊﾞｰ	1
11		166-20601	CLOTH FEED BAR	ｷｼﾞｵｸﾘ ﾊﾞｰ	1
12		166-20700	CLOTH REMOVING BAR	ｷｼﾞｲﾄﾞｳ ﾊﾞｰ	1
13		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
14		166-20809	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
15		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
16		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
17		166-20908	REMOVING BRACKET	ｲﾄﾞｳ ﾌﾞﾗｹｯﾄ	1
18		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	2
19		167-20302	DRY	ﾄﾞﾗｲ	2
20		166-21005	FULCRUM SHAFT	ｼﾃﾝｼﾞｸ	1
21		166-21104	COLLAR BUSH	ﾂﾊﾞﾂｷ ﾌﾞｯｼｭ	2
22		166-21203	SET COLLAR	ｾｯﾄ ｶﾗ	1
23		SM-8060602-TP	SCREW M8X6	ﾄﾒﾈｼﾞ M6 L=6	2
24		166-21500	SHAFT	ｼｬﾌﾄ	1
25		167-24007	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	2
26		166-20403	KNUCKLE JOINT	ﾅｯｸﾙ ｼﾞｮｲﾝﾄ	1
27		166-20502	PIN	ﾋﾟﾝ	1
28		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
29		166-22003	SHAFT STOPPER	ｼｬﾌﾄ ﾄﾞﾒ	2
30		167-27604	SHAFT SETSCREW A	ｼｬﾌﾄ ﾄﾒﾈｼﾞ,A	2
31		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
32		166-23100	COVER, RIGHT	ｶﾊﾞｰ ﾐｷﾞ	1
33		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	4
34		166-23308	VIBRATION-PROOF RUBBER	ﾎﾞｳｼﾝｺﾞﾑ	5
35		166-23803	SAFETY PIPE	ｱﾝｾﾞﾝ ﾊﾟｲﾌﾟ	1
36		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
37		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
38		167-28107	BUSHING	ﾂﾊﾞﾂｷ DNﾌﾞｯｼｭ	1
39		166-23902	PLATE	ﾌﾟﾚｰﾄ	1
40		PA-2525002-00	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
41		PC-0151080-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	2
42		166-23712	SUB TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
43		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	3
44		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
45		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
46		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	1

26. SP-34:CLANP BAR STACKER UNIT(3)(OPTION)
クランプバースタッカー装置（３）（オプション）



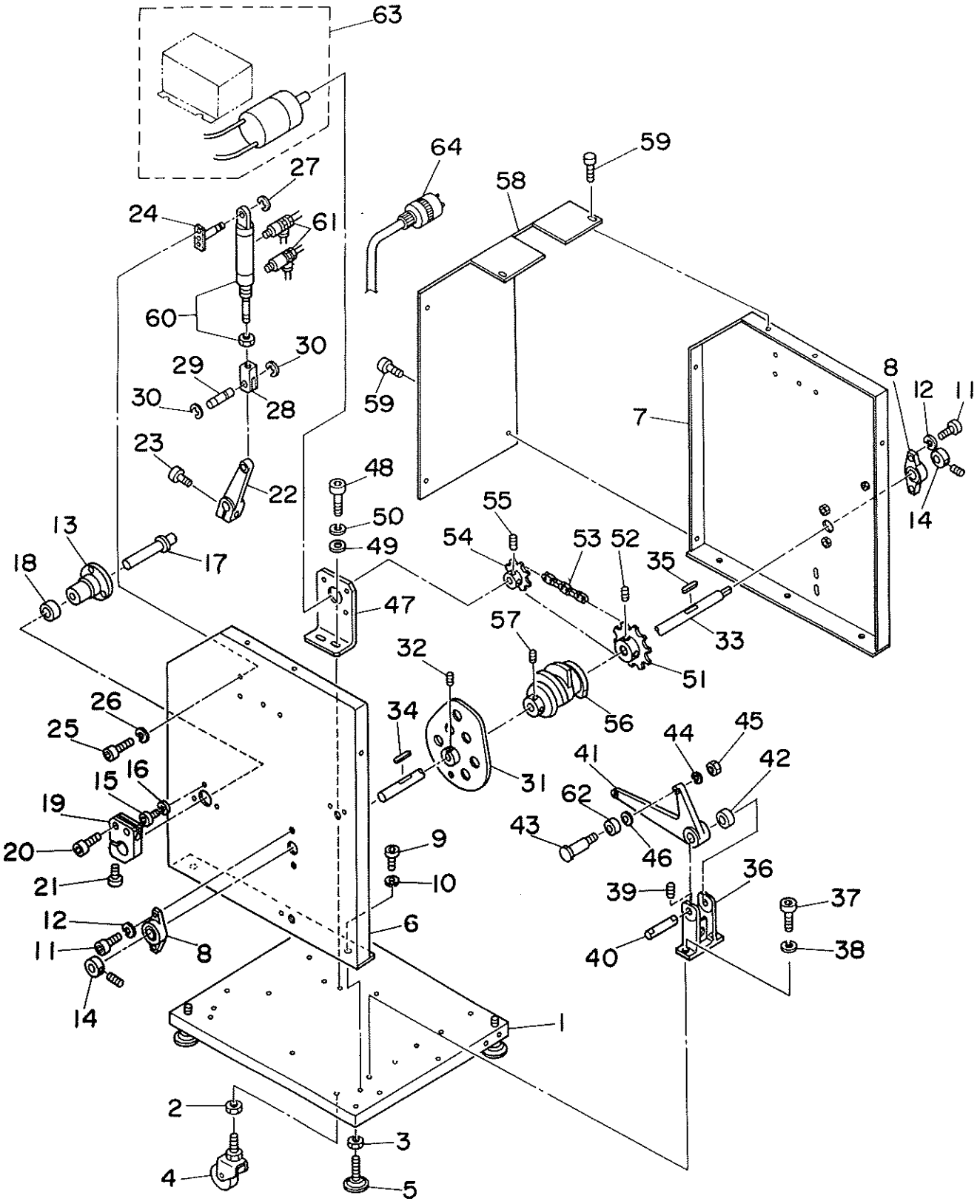
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-21906	JOINT ROD	ｼﾞｮｲﾝﾄ ﾛｯﾄﾞ	1
2		168-40902	NUT (LEFT SCREW)	ﾅｯﾄ(ﾋﾀﾞﾘﾈｼﾞ)	1
3		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
4		168-40803	ROD END (L)	ﾛｯﾄﾞｴﾝﾄﾞ (L)	1
5		G5606-116-000	CYLINDER ROD END	ﾅｶﾒｽｼﾘﾝﾀﾞｰ ﾛｯﾄｴﾝﾄﾞ	1
6		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
7		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
8		166-23506	STACKER POSITIONING PIN	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾋﾟﾝ	1
9		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	2
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
11		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
12		166-23605	STACKER POSITIONING BOSS	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾎﾞｽ	1
13		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
14		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
15		166-23407	SWITCH FITTING PLATE	ｱｼﾌﾐｽｲｯﾁ ﾄﾘｯｹﾌﾟﾚｰﾄ	1
16		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	4
17		167-27802	RUBBER FOOT	ｺﾞﾑｱｼ	4
18		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	3
19		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
20		PV-0151010-A0	MECHANICAL VALVE ASM.	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
21		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	11
22		166-22805	SWITCH FITTING BASE A	ｽｲｯﾁ ﾄﾘｯｹﾀﾞｲ A	1
23		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
24		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
25		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
26		166-23001	SWITCH FITTING BASE C	ｽｲｯﾁ ﾄﾘｯｹﾀﾞｲ C	2
27		SM-4043201-SC	SCREW M4X0.7 L=32	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=32	4
28		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
29		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
30		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
31		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M5	4
32		PV-0151050-00	MECHANICAL VALVE	ﾛｰﾗ ﾚﾊﾞｰｶﾞﾀﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
33		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	3
34		166-22904	SWITCH FITTING BASE B	ｽｲｯﾁ ﾄﾘｯｹﾀﾞｲ B	1
35		PV-0151060-00	MECHANICAL VALVE	ﾛｰﾗﾚﾊﾞｰｶﾞﾀ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
36		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	2
37		SM-4032501-SN	SCREW M3X0.5 L=25	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=25	2
38		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
39		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
41		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ﾕｶﾞﾀﾏﾙ M5	2
42		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
43		PJ-3050400-02	T UNION	ﾕﾆｵﾝ ﾃｨｰ	2
44		PJ-3050600-02	QUICK COUPLING	ﾜﾝﾀｯﾁﾂｷﾞﾃ	1
45		PV-2051010-00	SHUTTLE VALVE	ｼｬﾄﾙﾊﾞﾙﾌﾞ	2

27. SP-35:ROLLER BAR CLAMP STACKER UNIT(1)(OPTION)
ローラーバークランプスタッカー装置（１）（オプション）



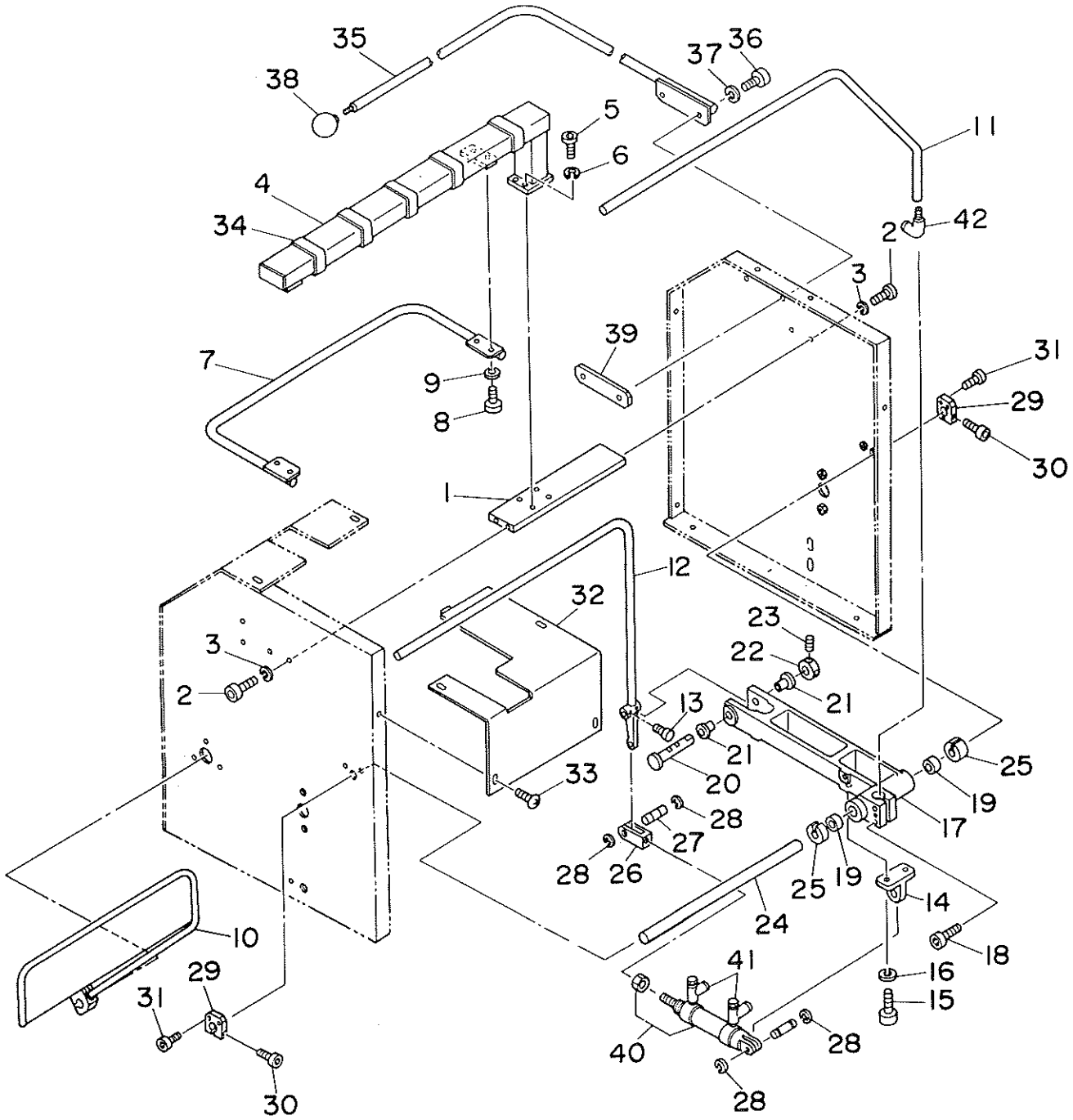
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		167-70505	MAIN FRAME	ﾒｲﾝﾌﾚｰﾑ	1
2		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	3
3		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
4		167-71800	SPACER (A)	ｽﾍﾟｰｻｰ(A)	1
5		167-70604	MOTOR BASE	ﾓｰﾀｰﾍﾞｰｽ	1
6		SM-6051202-TP	SCREW M5X0,8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	4
7		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
8		GSP-060250A0	MOTOR ASM.	ﾓｰﾀ ｸﾐ	1
9		167-28909	GEAR HEAD	ｷﾞﾔｰﾍｯﾄﾞ	1
10		168-05707	SENSOR FITTING BASE	ｾﾝｻｰﾄﾘｿｹﾄﾞﾀﾞｲ	1
11		168-05608	SENSOR POLE	ｾﾝｻｰﾎﾟｰﾙ	1
12		167-70703	ROLLER ARM	ﾛｰﾗｰｱｰﾑ	1
13		GSP-06006000	BALL BEARING	ﾍﾞｱﾘﾝｸﾞ	2
14		167-29006	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
15		167-29105	DRY METAL	ﾄﾞﾗｲﾒﾀﾙ	2
16		167-70810	ARM STUD	ｱｰﾑｼﾃﾝｼﾞｸ	1
17		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
18		167-70901	ROLLER SHAFT	ﾛｰﾗｰｼｬﾌﾄ	1
19		GSP-06010000	ROLLER A	ﾛｰﾗ A	1
20		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
21		GSP-06011000	ROLLER B	ﾛｰﾗ B	2
22		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	4
23		GSP-06008000	DRIVING PULLEY	ｸﾄﾞｳﾌﾟｰﾘ	1
24		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
25		167-29204	BELT	ﾎﾟﾘﾏｯｸｽﾍﾞﾙﾄ	1
26		166-20809	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
27		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
28		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
29		167-71602	CYLINDER CONNECTOR B	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(B)	1
30		SM-6051202-TP	SCREW M5X0.8 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=12	2
31		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
32		PA-1506003-A0	SUPER MINI-CYLINDER	ﾁｮｳﾐﾆｼﾘﾝﾀﾞ	1
33		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2
34		167-56702	BAND	ﾊﾞﾝﾄﾞ	1
35		PC-0105080-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	2
36		167-71412	CYLINDER CONNECTOR, A	ｼﾘﾝﾀﾞｰｺﾈｸﾀｰ(A)	1
37		167-71511	PIN	ﾋﾟﾝ	1
38		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	1
39		164-92951	CLOTH EXISTENCE SENSOR ASM.	ﾇﾉｳﾑｹﾝﾁｸﾐ	1
40		168-05509	SENSOR BRACKET	ｾﾝｻｰﾌﾞﾗｹｯﾄ	1
41		SL-4032081-SC	SCREW M3 L=20	ｾﾑｽﾈｼﾞ (M3X20)	2
42		G5338-116-000	CLAMP BOLT	ｼﾒﾂｹﾎﾞﾙﾄ	2
43		HX-0004300-00	CLIP	ｹﾂｿｸﾊﾞﾝﾄﾞ	2
44		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	1
45		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	3
46		166-21203	SET COLLAR	ｾｯﾄ ｶﾗ	1
47		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	2
48		PX-5051010-00	VOLUME TANK	ﾎﾞﾘｭｰﾑﾀﾝｸ	1
49		PJ-3080451-01	BRANCH	ﾌﾞﾗﾝﾁ	1
50		PC-0124010-00	SPEED CONTROLLER	ｽﾋﾟｰﾄﾞ ｺﾝﾄﾛｰﾗ	1
51		BT-0400251-EC	TUBE HOSE, YELLOW	ｳﾚﾀﾝﾎｰｽ ｷ	0.9
52		BT-0400251-ED	TUBE HOSE, GREEN	ｳﾚﾀﾝﾎｰｽ ﾐﾄﾞﾘ	0.5
53		168-05400	REFLECTING TAPE	ﾊﾝｼｬﾃｰﾌﾟ	1
54		168-44706	SUB-TABLE	ｻﾌﾞﾃｰﾌﾞﾙ	1
55		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	3
56		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	3
57		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	3
58		165-65459	PERCEIVER CABLE ASM.	ﾛｰﾗ ｽﾀｯｶｰｳｴｹﾝﾁｹｰﾌﾞﾙｸﾐ	1
59		165-67158	STACKER OUTPUT CABLE ASM.	ﾛｰﾗ ｽﾀｯｶ ｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	(1)
60		164-91656	ROLLER STACKER	ﾛｰﾗ ｽﾀｯｶ ﾓｰﾀｸﾐ	(1)
61		168-08909	SET COLLAR	ｾｯﾄｶﾗｰ	1
62		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	2
63		168-12000	COLLAR	ｴｷｾﾝﾋﾟﾝﾖｳｶﾗｰ	1
64		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	2
65		168-09105	BOLT	ﾊﾞﾈｶｹﾎﾞﾙﾄ	1
66		168-09006	BRACKET	ﾊﾞﾈｶｹBKT	1
67		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	2
68		G5129-116-C00	SPRING	ｵﾘｺﾐｲﾀ ﾋｷﾊﾞﾈ C	1

28. SP-35:ROLLER BAR CLAMP STACKER UNIT(2)(OPTION)
ローラーバークランプスタッカー装置（２）（オプション）



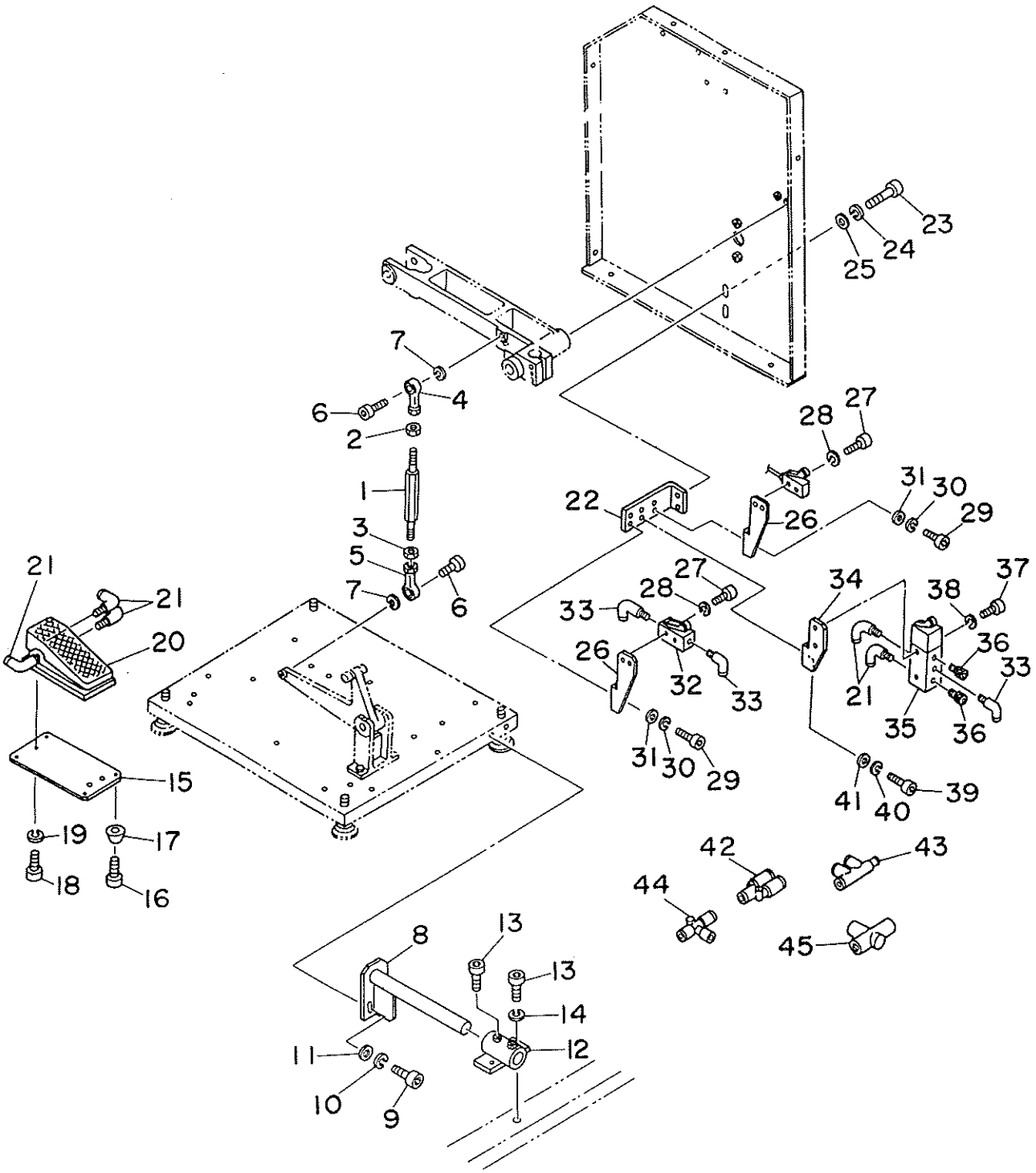
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-19207	BASE	ﾍﾞｰｽ	1
2		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	4
3		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	4
4		167-27505	CASTER	ｷｬｽﾀｰ	4
5		167-23306	ADJUST BOLT	ｱｼﾞｬｽﾄﾎﾞﾙﾄ	4
6		166-19306	SIDE FRAME, LEFT	ｻｲﾄﾞﾌﾚｰﾑ ﾋﾀﾞﾘ	1
7		166-19405	SIDE FRAME, RIGHT	ｻｲﾄﾞﾌﾚｰﾑ ﾐｷﾞ	1
8		167-21508	PILLOW	ﾋﾟﾛｰ	2
9		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	6
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	6
11		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
12		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	4
13		166-19801	HUB	ﾊﾌﾞ	1
14		167-20203	DRY	ﾄﾞﾗｲ	2
15		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	3
16		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
17		166-19900	SHAFT	ｼｬﾌﾄ	1
18		167-24007	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	1
19		166-20007	BAR BRACKET	ﾊﾞｰ ﾌﾞﾗｹｯﾄ	1
20		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	2
21		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
22		166-20106	CLOTH HOLDING LEVER	ｷｼﾞﾄﾞﾒ ﾚﾊﾞｰ	1
23		SM-6083002-TP	SCREW M8 L=30	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
24		166-20304	CYLINDER BRACKET	ｼﾘﾝﾀﾞｰ ﾌﾞﾗｹｯﾄ	1
25		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
26		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
27		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾘ 8.4	1
28		166-20403	KNUCKLE JOINT	ﾅｯｸﾙ ｼﾞｮｲﾝﾄ	1
29		166-20502	PIN	ﾋﾟﾝ	1
30		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾘ 8.4	4
31		166-21302	CLOTH FEED CAM	ｷｼﾞｵｸﾘ ｶﾑ	1
32		SM-8061002-TP	SCREW M6 L=10	ﾄﾒﾈｼﾞ M6 L=10	1
33		166-21401	CAM SHAFT	ｶﾑｼﾞｸ	1
34		167-22100	KEY 1	ｷｰ 1	1
35		167-22209	KEY 2	ｷｰ 2	1
36		166-21609	BRACKET	ﾌﾞﾗｹｯﾄ	1
37		SM-6051552-TP	SCREW M5 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
38		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
39		SM-8051002-TP	SCREW M5 L=10	ﾄﾒﾈｼﾞ	2
40		166-21708	FULCRUM SHAFT	ｼﾃﾝｼﾞｸ	1
41		166-21807	CLOTH FEED LEVER	ｷｼﾞｵｸﾘ ﾚﾊﾞｰ	1
42		167-20302	DRY	ﾄﾞﾗｲ	1
43		166-83302	HEAD PIN	ﾄｳﾌﾞﾂｷﾋﾟﾝ	1
44		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	1
45		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
46		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	1
47		166-22102	MOTOR BRACKET	ﾓｰﾀｰ ﾌﾞﾗｹｯﾄ	1
48		SM-9061403-SC	SCREW M6 L=14	ﾛｯｶｸﾎﾞﾙﾄ M6 L=14	2
49		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
50		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
51		166-22201	SPROCKET B	ｽﾌﾟﾛｹｯﾄ B	1
52		SM-8081242-TP	SCREW M8 L=12	ﾄﾒﾈｼﾞ M8 L=12	2
53		167-27703	CHAIN RS35	ﾁｪｰﾝ RS35	1
54		166-22300	SPROCKET B	ｽﾌﾟﾛｹｯﾄ B	1
55		SM-8061202-TP	SCREW M6 L=12	ﾄﾒﾈｼﾞ	2
56		166-22706	DIRECTING DRUM	ｼﾚｲﾄﾞﾗﾑ	1
57		SM-8060802-TP	SCREW M6 L=8	ﾄﾒﾈｼﾞ M6 L=8	2
58		166-23209	COVER, LEFT	ｶﾊﾞｰ ﾋﾀﾞﾘ	1
59		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=8	6
60		PA-2510001-00	AUTOMATIC SWITCH CYLINDER	ｵｰﾄｽｲｯﾁｼﾘﾝﾀﾞ	1
61		PC-0151070-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	1
62		166-83401	CAM FOLLOWER	ｶﾑﾌｫﾛｱ	1
63		164-87654	MOTOR CABLE C ASM.	ﾓｰﾀｹｰﾌﾞﾙCｸﾐ	1
64		164-91151	MOTOR CABLE B ASM.	ﾓｰﾀｹｰﾌﾞﾙBｸﾐ	1

29. SP-35:ROLLER BAR CLAMP STACKER UNIT(3)(OPTION)
ローラーバークランプスタッカー装置（３）（オプション）



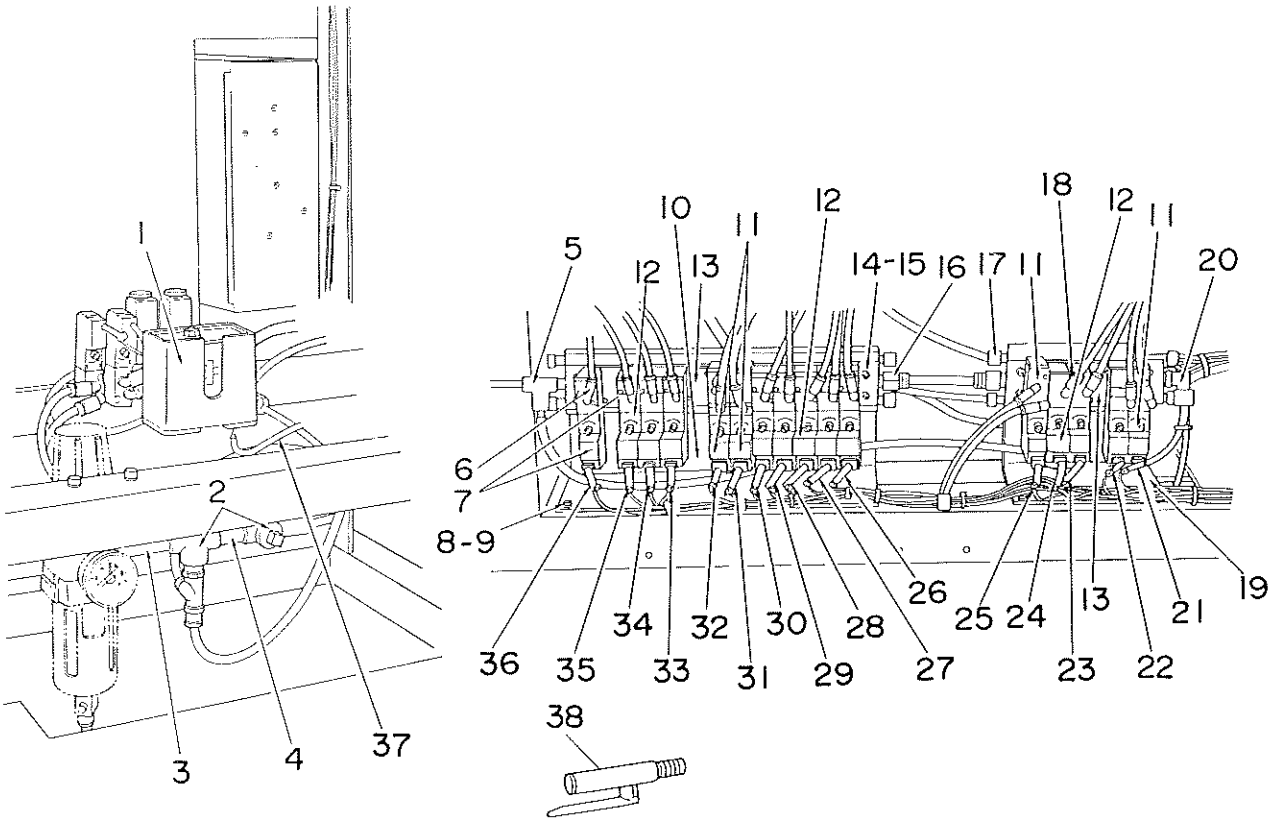
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-19504	STAY	ｽﾃｰ	1
2		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	4
4		166-19603	T-TYPE FRAME	Tｶﾞﾀ ﾌﾚｰﾑ	1
5		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
6		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
7		166-19702	CLOTH RECEIVER	ｷｼﾞｳｹ	1
8		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
10		166-20205	CLOTH HOLDING BAR	ｷｼﾞﾄﾞﾒ ﾊﾞｰ	1
11		166-20601	CLOTH FEED BAR	ｷｼﾞｵｸﾘ ﾊﾞｰ	1
12		166-20700	CLOTH REMOVING BAR	ｷｼﾞｲﾄﾞｳ ﾊﾞｰ	1
13		SM-8050812-TP	SCREW M5X8	ﾄﾒﾈｼﾞ M5X0.8 L=8	2
14		166-20809	CYLINDER BRACKET	ｼﾘﾝﾀﾞ ﾌﾞﾗｹｯﾄ	1
15		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	2
16		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
17		166-20908	REMOVING BRACKET	ｲﾄﾞｳ ﾌﾞﾗｹｯﾄ	1
18		SM-6063002-TP	SCREW M6 L=30	ﾊﾝｿｳﾀｲ ｼﾞｸｳｹ ﾄﾒﾈｼﾞ	2
19		167-20302	DRY	ﾄﾞﾗｲ	2
20		166-21005	FULCRUM SHAFT	ｼﾃﾝｼﾞｸ	1
21		166-21104	COLLAR BUSH	ｻﾊﾞｯｷ ﾌﾞｯｼｭ	2
22		166-21203	SET COLLAR	ｾｯﾄ ｶﾗ	1
23		SM-8060602-TP	SCREW M8X6	ﾄﾒﾈｼﾞ M6 L=6	2
24		166-21500	SHAFT	ｼｬﾌﾄ	1
25		167-24007	SLIT COLLAR	ｽﾘｯﾄｶﾗｰ	2
26		166-20403	KNUCKLE JOINT	ﾅｯｸﾙ ｼﾞｮｲﾝﾄ	1
27		166-20502	PIN	ﾋﾟﾝ	1
28		RC-0841011-KP	RETAINING RING 8.4	Cｶﾞﾀﾄﾒﾜ 8.4	2
29		166-22003	SHAFT STOPPER	ｼｬﾌﾄ ﾄﾞﾒ	2
30		167-27604	SHAFT SETSCREW A	ｼｬﾌﾄ ﾄﾒﾈｼﾞ,A	2
31		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	4
32		166-23100	COVER, RIGHT	ｶﾊﾞｰ ﾐｷﾞ	1
33		SM-4050801-SC	SCREW M5X0.8 L=8	ﾅﾍﾞﾕﾈｼﾞ M5X0.8 L=8	4
34		166-23308	VIBRATION-PROOF RUBBER	ﾎﾞｳｼﾝｺﾞﾑ	5
35		166-23803	SAFETY PIPE	ｱﾝｾﾞﾝ ﾊﾟｲﾌﾟ	1
36		SM-6061552-TP	SCREW M6 L=15	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
37		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
38		167-28107	BUSHING	ｻﾊﾞｯｷ DNﾌﾞｯｼｭ	1
39		166-23902	PLATE	ﾌﾟﾚｰﾄ	1
40		PA-2525002-00	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞ	1
41		PC-0151080-00	SPEED CONTROLLER	ｽﾋﾟｺﾝ	2
42		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	1

30. SP-35:ROLLER BAR CLAMP STACKER UNIT(4)(OPTION)
ローラーバークランプスタッカー装置（４）（オプション）



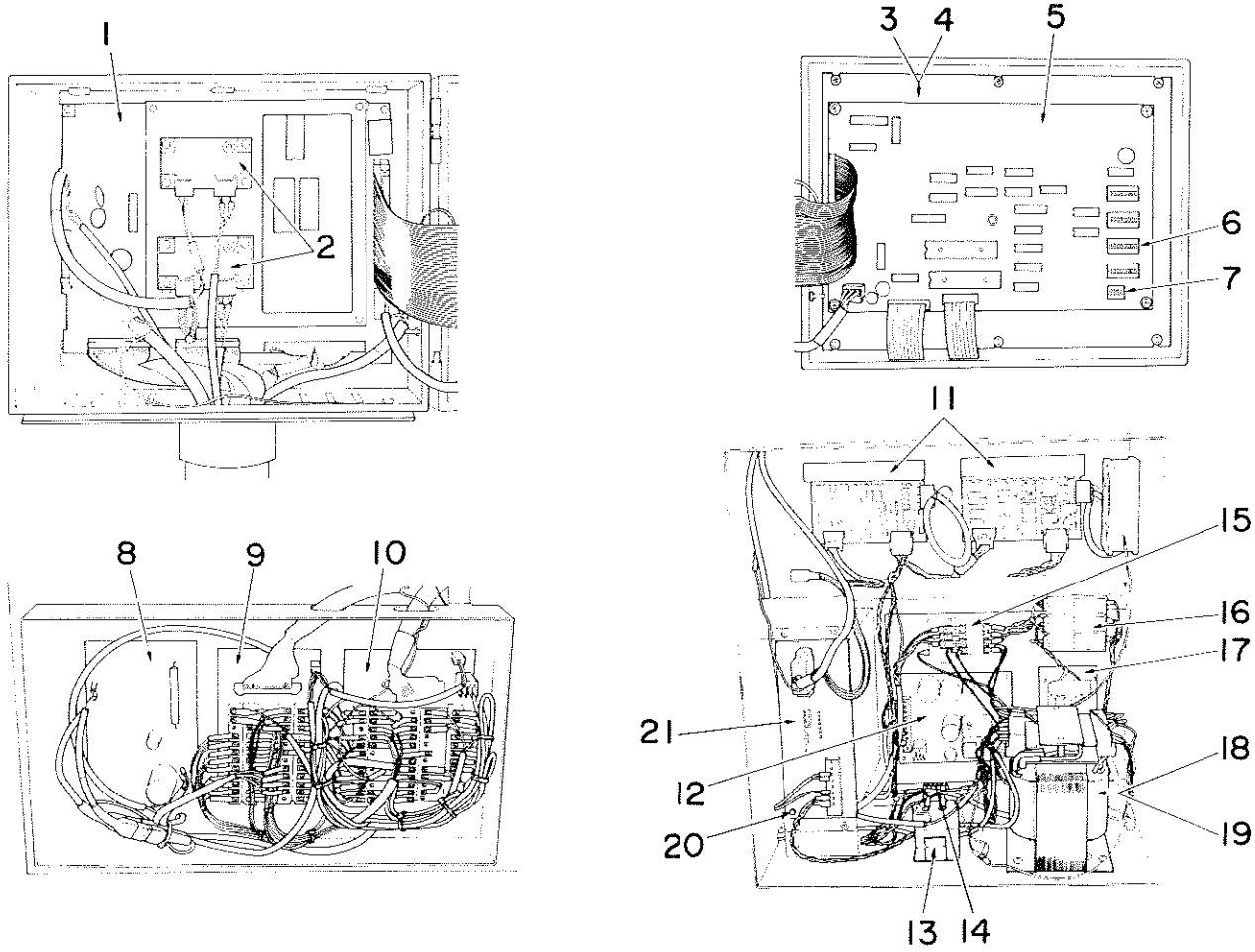
REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		166-21906	JOINT ROD	ｼﾞｮｲﾝﾄ ﾛｯﾄﾞ	1
2		168-40902	NUT (LEFT SCREW)	ﾅｯﾄ(ﾋﾀﾞﾘﾈｼﾞ)	1
3		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
4		168-40803	ROD END (L)	ﾛｯﾄﾞｴﾝﾄﾞ (L)	1
5		G5606-116-000	CYLINDER ROD END	ﾅｶﾒｽｼﾘﾝﾀﾞｰ ﾛｯﾄｴﾝﾄﾞ	1
6		SM-6082002-TP	SCREW M8 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
7		WS-0820002-KN	SPRING WASHER M8	ﾊﾞﾈｻﾞｶﾞﾈ M8	2
8		166-23506	STACKER POSITIONING PIN	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾋﾟﾝ	1
9		166-23506	STACKER POSITIONING PIN	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾋﾟﾝ	1
10		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
11		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
12		166-23605	STACKER POSITIONING BOSS	ｽﾀｯｶｰ ｲﾁｷﾞﾒﾎﾞｽ	1
13		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	4
14		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
15		166-23407	SWITCH FITTING PLATE	ｱｼﾌﾐｽｲｯﾁ ﾄﾘｯｹﾌﾟﾚｰﾄ	1
16		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	4
17		167-27802	RUBBER FOOT	ｺﾞﾑｱｼ	4
18		SM-6062002-TP	SCREW M6 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=20	3
19		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	3
20		PV-0151010-A0	MECHANICAL VALVE ASM.	ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
21		PJ-3040451-02	ELBOW UNION, C	ｴﾙﾎﾞﾕﾆｵﾝ C	11
22		166-22805	SWITCH FITTING BASE A	ｽｲｯﾁ ﾄﾘｯｹﾀﾞｲ A	1
23		SM-6061002-TP	SCREW M6 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=10	2
24		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	2
25		WP-0641601-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
26		166-23001	SWITCH FITTING BASE C	ｽｲｯﾁ ﾄﾘｯｹﾀﾞｲ C	2
27		SM-4043201-SC	SCREW M4X0.7 L=32	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=32	4
28		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
29		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	4
30		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
31		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	4
32		PV-0151050-00	MECHANICAL VALVE	ﾛｰﾗ ﾚﾊﾞｰｶﾞﾀﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
33		PJ-3040605-02	ELBOW UNION 6XM5	ｴﾙﾎﾞﾕﾆｵﾝ 6XM5	3
34		166-22904	SWITCH FITTING BASE B	ｽｲｯﾁ ﾄﾘｯｹﾀﾞｲ B	1
35		PV-0151060-00	MECHANICAL VALVE	ﾛｰﾗﾚﾊﾞｰｶﾞﾀ ﾒｶﾆｶﾙﾊﾞﾙﾌﾞ	1
36		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	2
37		SM-4032501-SN	SCREW M3X0.5 L=25	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=25	2
38		WS-0310002-KN	SPRING WASHER M3	ﾊﾞﾈｻﾞｶﾞﾈ 3.1X5.9X0.7	2
39		SM-6051002-TP	SCREW M5X0.8 L=10	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=10	2
40		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	2
41		WP-0531000-SC	WASHER M5	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	2
42		PJ-3080600-03	Y UNION	ﾕﾆｵﾝﾜｲ	1
43		PJ-3050400-02	T UNION	ﾕﾆｵﾝ ﾃｨｰ	2
44		PJ-3050600-02	QUICK COUPLING	ﾜﾝﾀｯﾁﾂｷﾞﾃ	1
45		PV-2051010-00	SHUTTLE VALVE	ｼｬﾄﾙﾊﾞﾙﾌﾞ	2

31. PNEUMATIC COMPONENTS
空圧関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		PX-0651010-00	AIR PRESSURE SWITCH	ｱﾂﾘｮｸ ｽｲｯﾁ	1
2		G5433-116-000	CROSS JOINT	ｼﾞｭｰｼﾞｿｹﾂﾄ	2
3		167-27406	LONG NIPPLE	ﾛﾝｸﾞﾆｯﾌﾟﾙ	2
4		G5434-116-000	NIPPLE	ﾆｯﾌﾟﾙ 1/4"	1
5		167-26309	TEE UNION	ｻｰﾋﾟｽﾁｰｽﾞﾕﾆｵﾝ	1
6		PJ-3040405-04	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	28
7		PV-1305080-00	3-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	2
8		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
9		WS-0510002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 5.1X9.2X1.3	4
10		166-75803	SOLENOID VALVE BASE A	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ A	1
11		PV-1505090-00	5-WAY SOLENOID VALVE	5ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	5
12		PV-1305090-00	5-WAY SOLENOID VALVE	3ﾎﾟｰﾄﾃﾞﾝｼﾞｷﾘｶｴﾍﾞﾝ	9
13		167-26200	PLATE	ﾒｸﾗｲﾀ	1
14		SM-6042502-TP	SCREW M4X0.7 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=25	8
15		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	8
16		PJ-3010851-01	HALF UNION	ﾊｰﾌﾕﾆｵﾝ	2
17		G5496-116-A00	SILENCER	ｻｲﾚﾝｻｰ	8
18		167-26507	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
19		166-75902	SOLENOID VALVE BASE B	ﾃﾞﾝｼﾞﾍﾞﾝﾍﾞｰｽ B	1
20		167-26507	ELBOW UNION	ｴﾙﾎﾞﾕﾆｵﾝ	1
21		165-58355	BINDER OUTPUT ASM.	ﾊﾞｲﾝﾀﾞｰｶｺｳｼｭﾂﾘｮｸｸﾐ	1
22		165-58256	BINDER OUTPUT ASM.	ﾊﾞｲﾝﾀﾞｰｼﾞﾖｳｼｮｳｼｭﾂﾘｮｸｸﾐ	1
23		165-59650	KNIFE ROCK OUTPUT CABLE ASM.	ﾒｽﾛｯｸｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	1
24		165-59551	TURRET ROCK OUTPUT CABLE ASM.	ﾀｰﾚｯﾄﾛｯｸｼｭﾂﾘｮｸｹｰﾌﾞﾙｸﾐ	1
25		165-57050	SOLENOID VALVE CABLE	ﾕｰﾅｰﾒｽｼｭﾂﾘｮｸｹｰﾌﾞﾙ ｸﾐ	1
26		165-57258	SOLENOID VALVE CABLE	ｳﾜｲﾄｷﾘｼｭﾂﾘｮｸ3ｹｰﾌﾞﾙ ｸﾐ	1
27		165-57357	SOLENOID VALVE CABLE	ｳﾜｲﾄｷﾘｼｭﾂﾘｮｸ2ｹｰﾌﾞﾙ ｸﾐ	1
28		165-57456	SOLENOID VALVE CABLE	ｳﾜｲﾄｷﾘｼｭﾂﾘｮｸ1ｹｰﾌﾞﾙ ｸﾐ	1
29		165-57159	SOLENOID VALVE CABLE	ｲﾄﾕﾙﾒｼｭﾂﾘｮｸｹｰﾌﾞﾙ ｸﾐ	1
30		165-57753	SOLENOID VALVE CABLE	ｲﾄﾁﾖｳｼｼｭﾂﾘｮｸｹｰﾌﾞﾙ ｸﾐ	1
31		165-57654	SOLENOID VALVE CABLE	ｾﾝﾀｰﾒｽｼｭﾂﾘｮｸｹｰﾌﾞﾙ ｸﾐ	1
32		165-57555	SOLENOID VALVE CABLE	ｼﾀｲﾄｷﾘｼｭﾂﾘｮｸｹｰﾌﾞﾙ ｸﾐ	1
33		165-59056	SOLENOID VALVE CABLE	ﾌﾗｯﾌﾟｵｻｴﾋﾀﾞﾘｼｭﾂﾘｮｸｹｰﾌﾞﾙ	1
34		165-59155	SOLENOID VALVE CABLE	ﾌﾗｯﾌﾟｵｻｴﾐｷﾞｼｭﾂﾘｮｸｹｰﾌﾞﾙC	1
35		165-56953	SOLENOID VALVE CABLE	ｵﾘｺﾐｲﾀﾞｼｭﾂﾘｮｸｹｰﾌﾞﾙ ｸﾐ	1
36		164-92456	DIRECTING OUTPUT CABLE ASM.	ｵｵｻｴﾄﾞｳｻｼﾚｲｼｭﾂﾘｮｸｹｰﾌﾞﾙｸ	1
37		165-56755	CABLE ASM.	ｴｱｰｱｻｹﾝﾁｹｰﾌﾞﾙ ｸﾐ	1
38		G5430-116-000	AIR COCK	ｴｱｺｳｸ	1

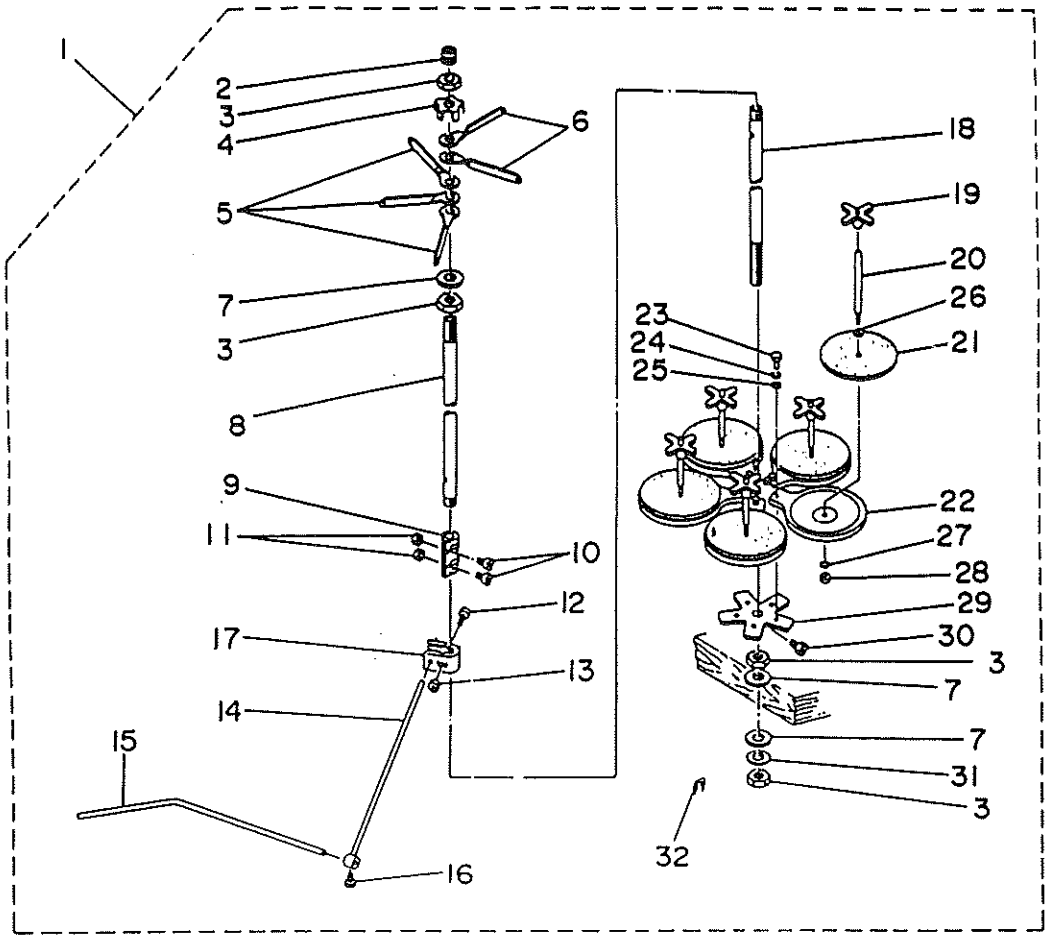
32. ELECTRICITY COMPONENTS
電気関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		164-50058	CPU CIRCUIT BOARD ASM.	CPUｷﾊﾞﾝ ｸﾐ	1
2		164-50801	FLAP SENSOR AMPLIFIER	ﾌﾗｯﾌﾟｾﾝｻｰ ｱﾝﾌﾟ	2
3	#01	164-55503	PANEL SHEET ASM. A	ﾊﾟﾈﾙｼｰﾄA ｸﾐ	1
4	#02	164-55602	PANEL SHEET ASM. B	ﾊﾟﾈﾙｼｰﾄB ｸﾐ	1
5		164-50157	PANEL CIRCUIT BOARD ASM.	ｿｳｻﾊﾟﾈﾙ ｷﾊﾞﾝ ｸﾐ	1
6		E9605-454-000	DIP SWITCH	ﾃﾞｨｯﾌﾟｽｲｯﾁ	4
7		HA-0015700-0B	DIP SWITCH	ﾃﾞｨｯﾌﾟｽｲｯﾁ	1
8		164-72250	NEEDLE CONTROL CABLE ASM.	ﾆｰﾄﾞﾙｺﾝﾄﾛｰﾙ ｹｰﾌﾞﾙ ｸﾐ	1
9		164-50355	OUTPUT TERMINAL BASE ASM.	ｼｭﾂﾘｮｸﾀﾝｼﾀﾞｲ ｸﾐ	1
10		164-50454	INPUT TERMINAL BASE ASM.	ﾆｭｳﾘｮｸﾀﾝｼﾀﾞｲ ｸﾐ	1
11		164-50553	MOTOR DRIVER BOARD ASM.	ﾓｰﾀﾄﾞﾗｲﾊﾞｰ ｷﾊﾞﾝ ｸﾐ	1
12		164-50256	DC POWER SOURCE BOARD ASM.	DCﾃﾞﾝｹﾞﾝ ｷﾊﾞﾝ ｸﾐ	1
13		164-60651	MOTOR RELAY ASM.	ﾓｰﾀﾘﾚｰ ｸﾐ	1
14		HX-0022400-00	SWITCHING POWER SOURCE	ｽｲｯﾁﾝｸﾞﾞ ﾃﾞﾝｹﾞﾝ	1
15		HA-0013800-0A	MAGNETIC CONTACTOR	ﾃﾞﾝｼﾞ ｶｲﾍｲｷ	1
16		HF-0018010-00	FUSE 10A	ﾋｭｰｽﾞ	1
17		164-59059	NOISE FILTER ASM.	ﾉｲｽﾞﾌｨﾙﾀ ｸﾐ	1
18	#03	164-55800	TRANSFORMER A	ﾃﾞﾝｹﾞﾝﾄﾗﾝｽA	1
19	#04	164-55909	TRANSFORMER B	ﾃﾞﾝｹﾞﾝﾄﾗﾝｽB	1
20	#05	165-67307	FUSE	ﾋｭｰｽﾞ	1
21		165-67208	SERVO PACK	ｻｰﾎﾞﾊﾟｯｸ	1

Note (注記) #01...FOR DOMESTIC USA　国内用
#02...FOR EXPORT　輸出用
#03...FOR 200,220,230,240,250V　200,220,230,240,250V 用
#04...FOR 380,415,440V　380,415,440V 用
#05...ACCESSORY　付属品

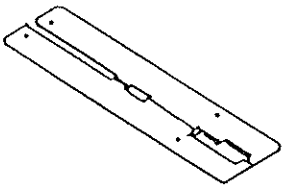
33. THREAD STAND COMPONENTS
糸立装置関係

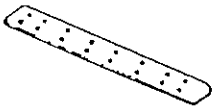


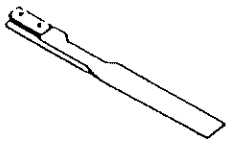
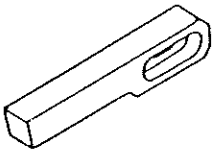
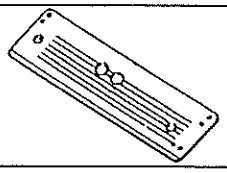
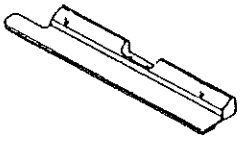
REF.NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	AMT.
1		B3301-704-0A0	THREAD STAND ASM.	ｲﾄﾀﾃｿｰﾁ ｸﾐ	1
2		B3311-704-000	SPOOL REST ROD RUBBER CAP	ｲﾄﾀﾃﾎﾞｰ ﾎｺﾞｺﾞﾑ	(2)
3		B3317-704-000	NUT C15	ｲﾄﾀﾃﾎﾞｰ ﾄﾒﾅｯﾄ	(4)
4		B3306-704-000	THREAD GUIDE STOPPER PLATE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ﾄﾒｲﾀ	(1)
5		B3307-704-000	THREAD GUIDE A	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ A	(3)
6		B3308-704-000	THREAD GUIDE B	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ B	(2)
7		WP-1702600-S0	WASHER 17X30X2.6	ﾋﾗｻﾞｶﾞﾈ 17X30X2.6	(3)
8		B3313-704-000-A	SPOOL REST ROD, UPPER	ｲﾄﾀﾃﾎﾞｰ ｳｴ	(1)
9		B3305-704-000-A	SPOOL REST ROD JOINT	ｲﾄﾀﾃﾎﾞｰﾂｷﾞﾃ	(1)
10		SM-6041410-SC	SCREW M4X0.7 L=14	ﾋﾗｺﾈｼﾞ M4X0.7 L=14	(2)
11		NM-6040000-SN	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 1ｼｭ	(2)
12		SM-6052700-SC	SCREW M5 L=27	ﾋﾗｺﾈｼﾞ M5X0.8 L=27	(1)
13		NM-6050001-SC	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	(1)
14		B3309-704-000	THREAD GUIDE ARM	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｳﾃﾞ	(1)
15		B3311-804-000	LOWER THREAD GUIDE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｼﾀ	(1)
16		SS-7110540-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	(1)
17		B3304-704-000-A	THREAD GUIDE ARM HOLDER	ｲﾄｱﾝﾅｲｳﾃﾞ ﾎﾙﾀﾞｰ	(1)
18		B3301-704-000-A	SPOOL REST ROD, LOWER	ｲﾄﾀﾃﾎﾞｰ ｼﾀ	(1)
19		B3312-012-000	SPOOL RETAINER	ｲﾄﾏｷ ﾌﾚﾄﾞﾒ	(5)
20		B3307-804-000	SPOOL PIN	ｲﾄﾏｷ ｳｹﾎﾞｰ	(5)
21		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(5)
22		B3303-704-000	SPOOL REST	ｲﾄﾀﾃ ｳｹｲﾀ	(5)
23		SM-9050813-SE	SCREW M5X0.8 L=8	ﾛｯｶｸﾎﾞﾙﾄ M5X0.8 L=8	(5)
24		WS-0521010-KN	SPRING WASHER 5.2X8.2X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.2X8.2X1	(5)
25		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	(5)
26		WP-0560860-SE	WASHER 5.6X12X0.8	ﾋﾗｻﾞｶﾞﾈ 5.6X12X0.8	(5)
27		WS-0521010-KN	SPRING WASHER 5.2X8.2X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.2X8.2X1	(5)
28		NS-6120310-SP	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(5)
29		B3302-704-000	SPOOL REST BRACKET	ｲﾄﾀﾃ ｳｹﾀﾞｲ	(1)
30		SM-9061080-SE	SCREW M6 L=10	ﾛｯｶｸﾎﾞﾙﾄ M6 L=10	(1)
31		WS-1643202-KR	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ 16.4X26.6X3.2	(1)
32		MA0-11532000	CORD STAPLE	ｺｰﾄﾞ ｽﾃｯﾌﾟﾙ	(3)

TABLE OF EXCHANGING PARTS
交換部品一覧表

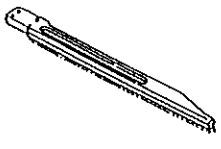
1. MECHANISM COMPONENTS
装置関係

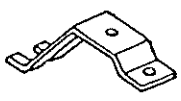
Needle gauge 針幅(mm)	Sewing table asm. 縫製テーブル（組）
	
8.10.12mm	168-24104
14.16mm	168-24203
18.20mm	168-24302

Selective part 選択部品	Rubber sole 身頃クランプゴム	
	Left 左	Right 右
Specification 仕　様		
Standard 標 準	G5109-119-A0G	G5110-119-A0G
For heavy-weight materials 厚物用	G5109-119-B0G	G5110-119-B0G

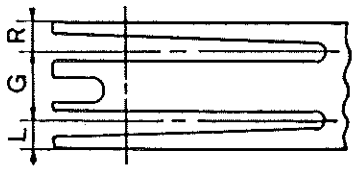
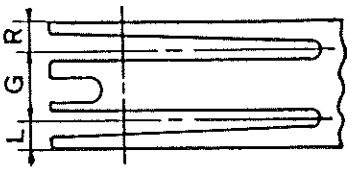
	Neeedle gauge 針　幅	Folding plate asm. 折込板（組）	Foldin plate stopper 折込板ストッパー	Flap base plate フラップベース	Garment clamp plate asm. 身頃クランプ（組）
					
Left 左	8.10.12.14mm	168-21704	G5131-116-C00	168-21308	168-20904
	16.18.20mm	168-21902	G5131-116-D00	168-21506	168-21100
Right 右	8.10.12.14mm	168-21803	G5130-116-C00	168-21407	168-21001
	16.18.20mm	168-22009	G5130-116-D00	168-21605	168-21209

Needle gauge	8．10mm	12mm	14．16mm	18mm
Corner knife コーナーメス	166-07301(A-1)	166-07301(A-1)	166-07509(B-1)	166-07509(B-1)
	166-07400(A-2)	166-07400(A-2)	166-07608(B-2)	166-07608(B-2)
		166-07509(B-1)	166-07905(D-1)	166-07905(D-1)
		166-07608(B-2)	166-08002(D-2)	166-08002(D-2)
				166-08101(E-1)
				166-08002(E-2)

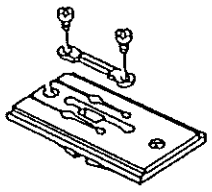
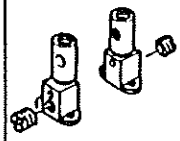
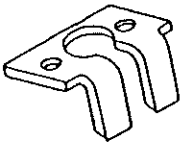
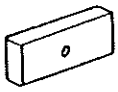
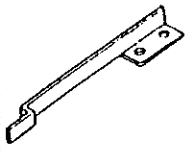
Selective part 選択部品	Flap presser フラップ押え	
	Left 左	Right 右
Specification 仕　様		
Standard 標 準	168-22306	168-22405
For box pocket 箱ポケット用	168-22603	168-22504

Needle gauge 針　幅 (mm)	Workpiece guide spring 生地ガイドバネ
	
8.10.12.14mm	G5328-116-000
16.18.20mm	G5328-116-A00

2. WELT PATCH BASE PLATE COMPONENTS
玉布基板関係

Needle gauge 針幅	Double welt 両玉縁			Single welt 片玉縁			Varied double welt 変形両玉縁		
									
G		L	R		L	R		L	R
10mm	168-30507	4.3	4.3	168-31604	9.3	9.3			
(25/64")									
12mm	168-30606	5.3	5.3	168-31703	11.3	11.3			
(15/32")									
14mm	168-30705	6.3	6.3	168-31802	13.3	13.3			
(35/64")									
16mm	168-30804	7.3	7.3	168-31901	15.3	15.3			
(5/8")									
18mm	168-30903	8.3	8.3	168-32008	17.3	17.3			
(45/64")									
20mm	168-31000	9.3	9.3	168-32107	19.3	19.3			
(25/32")									

3. SEWING MACHINE COMPONENTS
ミシン関係

Needle gauge 針幅	Throat plate asm. 針板(組)		Needle clamp asm. 針留(組)	Knife 上糸切りメス	Needle thread counter knife 上糸切り固定メス	Needle thread clamp plate 上糸クランプ°	Nipper spring, left ホソカシ押しバネ
							
	左メス用	右メス用					
8mm (8/16')	164-01150	164-02356	164-30753	164-11019	164-09906	164-10201	164-21208
10mm (25/64')	164-01259	164-02455	G1402-117-BA0				
12mm (15/32')	164-01358	164-02554	G1402-117-CA0	164-09500			164-21307
14mm (35/64')	164-01457	164-02653	G1402-117-DA0				
16mm (5/8')	164-01556	164-02752	G1402-117-EA0	164-10508			164-21406
18mm (45/64')	164-01655	164-02851	G1402-117-FA0				
20mm (25/32')	164-01754	164-02950	G1402-117-GA0	164-11100	164-11308	164-11407	164-21901

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BT-0400251-EB	46	10
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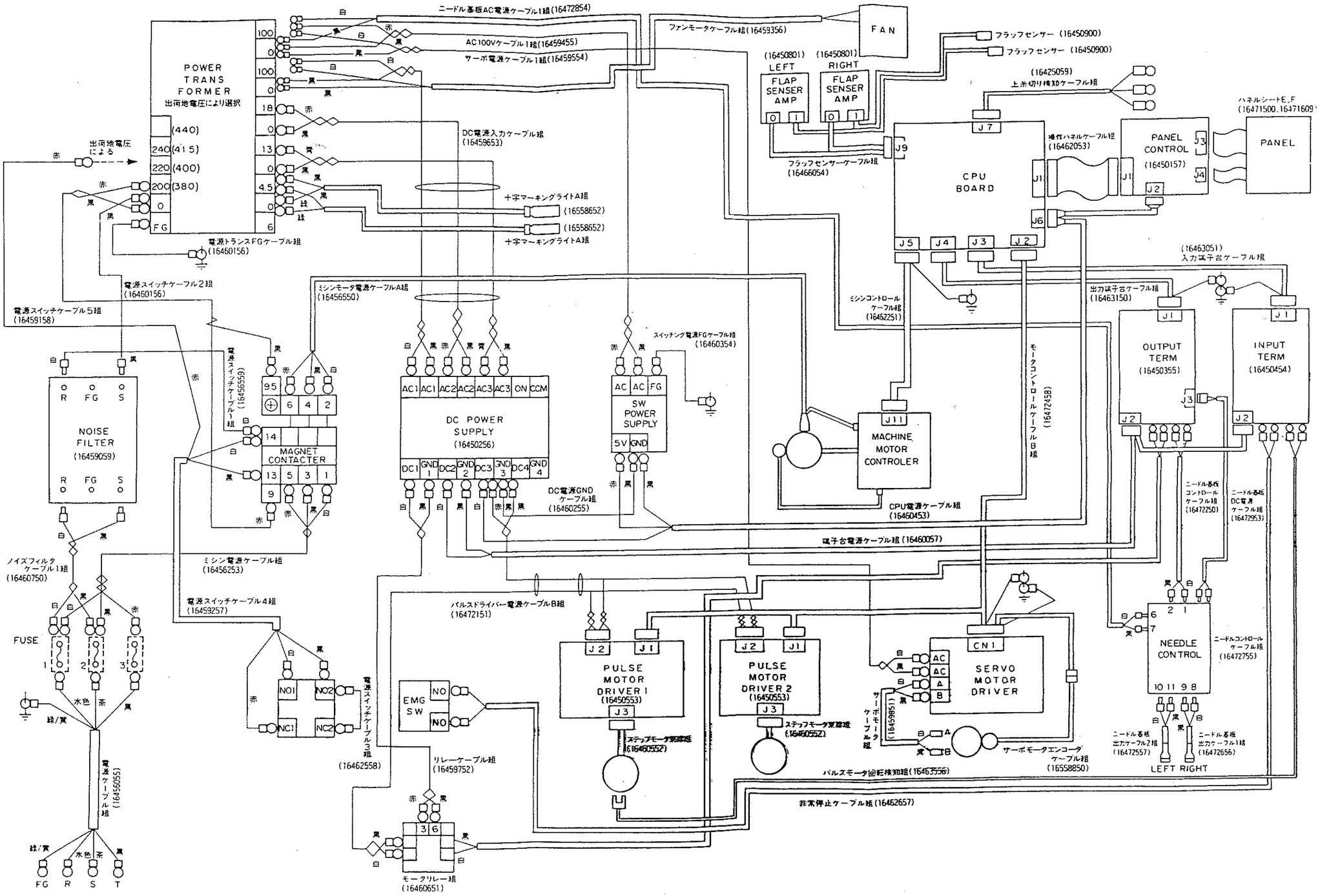
ELECTRICITY CONNECTION DRAWING
電気接続図



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