JUKI®

Medium-sized 1-Needle Lockstitch Computer Control Cycle Machine
中型電子サイクルマシン

AMS-215C
AMS-215P

PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1. As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
2. Codes on the "Qty" column
   - Each numeral indicates the number of parts required.
   - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
4. Dotted lines on the Figures indicate assembly parts.

パーツリストご利用に際して

1. リストページの#01、#02 等の印は、ページ下の"注記"の説明をご参照下さい。
2. 数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの－－－－－枠は、組構成であることを意味します。

29145406
No.0963-03

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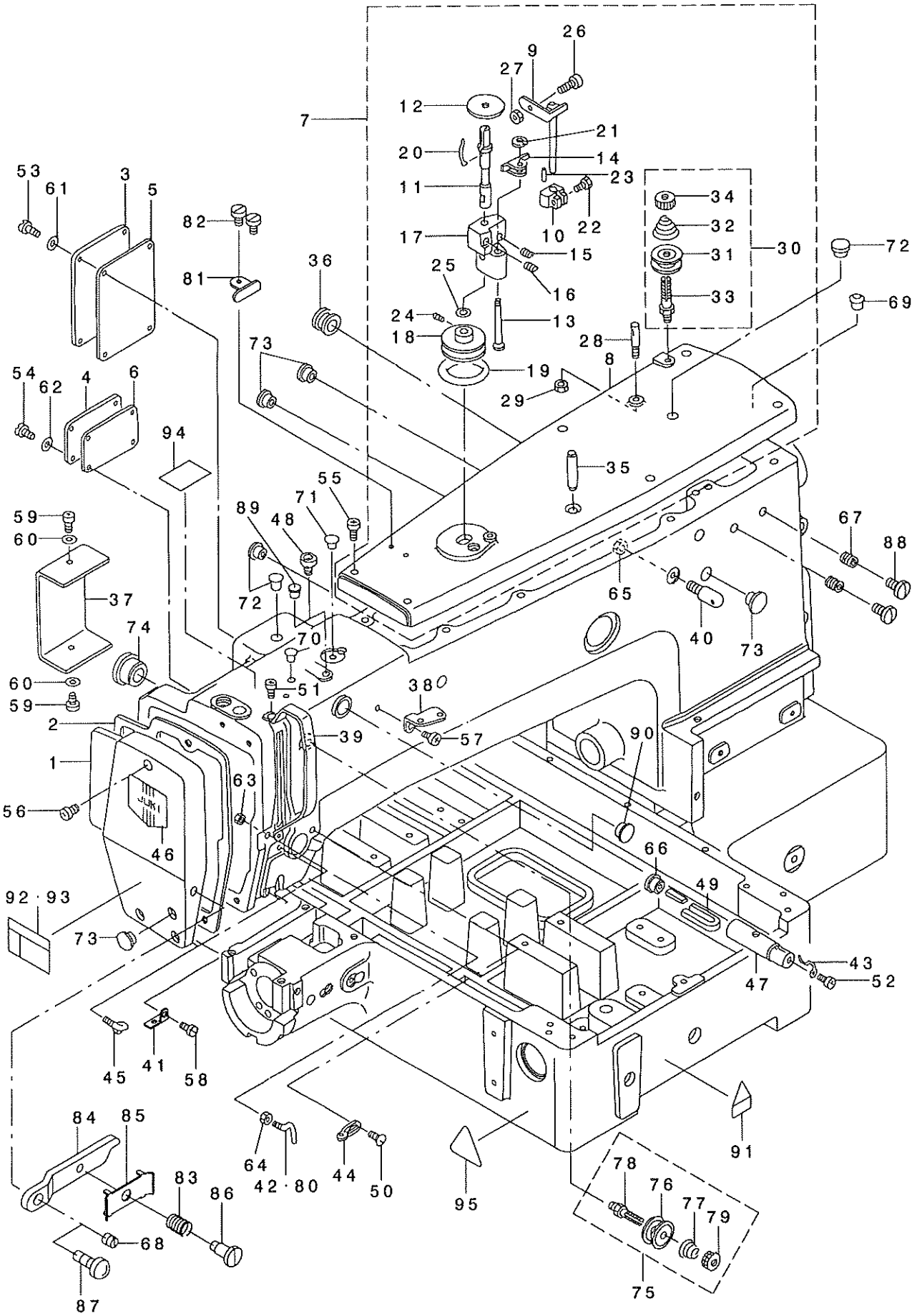
1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)

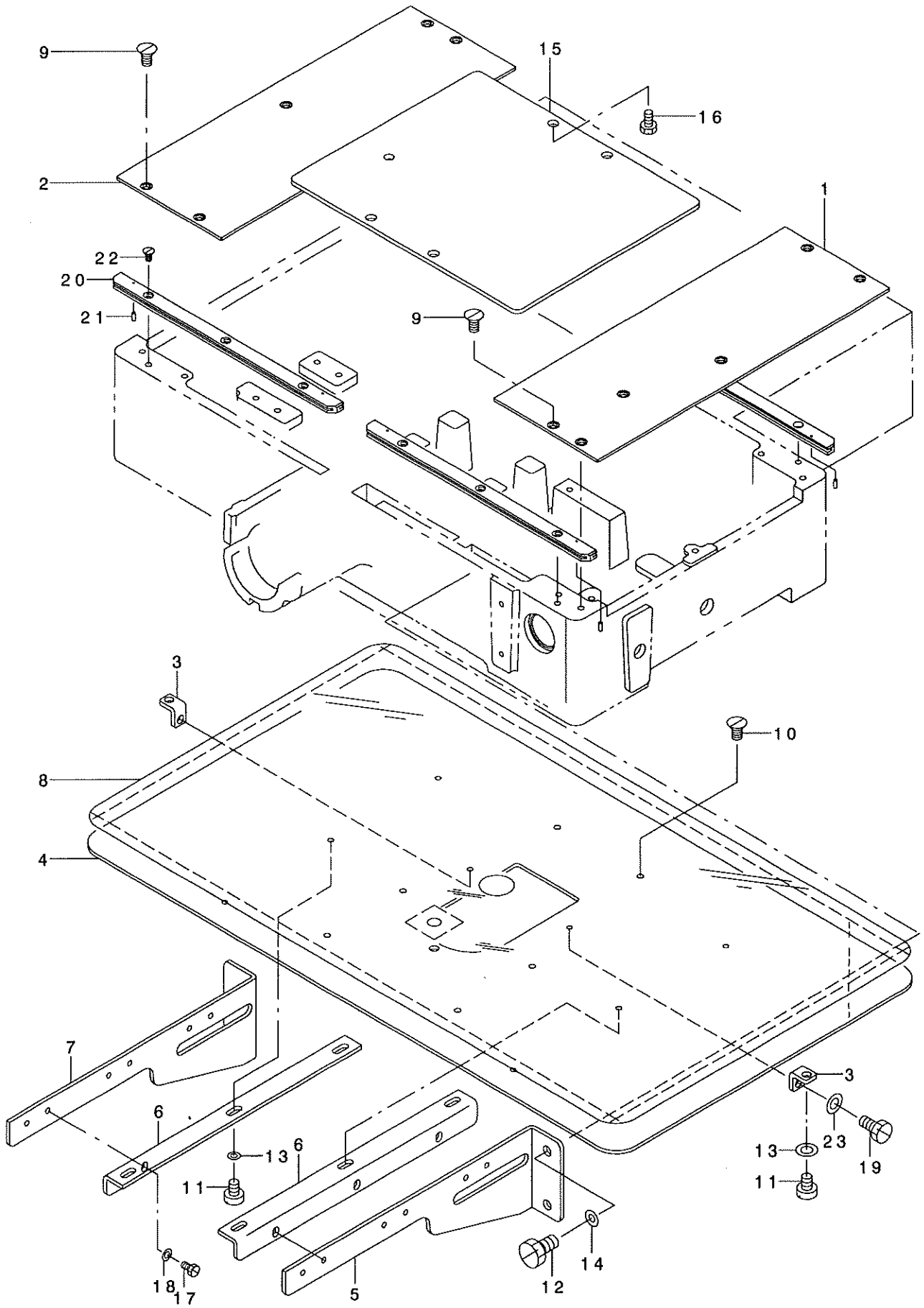
頭部・外装関係（1）



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		B1105-220-00A	FACE PLATE	ﾒﾝﾌﾟｶﾊﾞｰ	1
2		B1117-220-000	FACE PLATE GASKET	ﾒﾝﾌﾟｶﾊﾞｰ ﾊﾟｯｷﾝ	1
3		B1122-220-00B	COVER (A)	ﾅｶｶﾞｴｶﾊﾞｰA)	1
4		B1123-220-00B	COVER (B)	ﾅｶｶﾞｴｶﾊﾞｰ(B)	1
5		B1124-220-000	GASKET A	ﾅｶｶﾞｴｶﾊﾞｰ ﾊﾟｯｷﾝ A	1
6		B1125-220-000	GASKET B	ﾅｶｶﾞｴｶﾊﾞｰ ﾊﾟｯｷﾝ B	1
7		B1104-220-0AB	TOP COVER ASM.	ｳﾜﾒﾝｶﾊﾞｰ(ｸﾐ)	1
8		B1104-220-00B	TOP COVER	ｳﾜﾒﾝｶﾊﾞｰ	(1)
9		B3201-210-0A0	STOP LATCH ASM.	ﾎﾞﾋﾞﾝｵｻｴ ｹﾂｺﾞｳ	(1)
10		B3203-210-000	CAM	ｲﾄﾏｷｶA	(1)
11		B3204-210-000	SPINDLE	ｲﾄﾏｷｼﾞｸ	(1)
12		B3205-210-000	CUSHION	ﾎﾞﾋﾞﾝｻﾞ	(1)
13		B3206-210-000	SCREW STUD	ｲﾄﾏｷｼﾞｸﾀﾞｲ ﾄﾒｼﾞｸ	(1)
14		B3207-210-000	TRIP LATCH	ｲﾄﾏｷ ﾁｮｳﾋﾂﾀｲ	(1)
15		B3208-210-000	SPRING A	ｲﾄﾏｷ ﾁｮｳﾋﾂﾀｲ ﾊﾞﾈ A	(1)
16		B3209-210-000	SPRING B	ｲﾄﾏｷ ﾁｮｳﾋﾂﾀｲ ﾊﾞﾈ B	(1)
17		B3210-210-000	BOBBIN WINDER BASE	ｲﾄﾏｷｼﾞｸﾀﾞｲ	(1)
18		B3211-210-000	BOBBIN WINDER WHEEL	ｲﾄﾏｷ ﾏｷﾌﾞｸﾞﾙﾏ	(1)
19		B3212-210-000	FRICTION WHEEL	ｲﾄﾏｷ ﾏｷﾌﾞｸﾞﾙﾏ	(1)
20		B3212-761-000	LATCH SPRING	ﾎﾞﾋﾞﾝﾄﾒﾊﾞﾈ	(1)
21		D2430-555-B00	SNAP RING	ｶﾑﾛｰﾗ ﾃﾞｰﾌﾟCﾘﾝｸﾞ	(1)
22		SS-9111020-TP	SCREW 11/64-40 L=10	ﾛｸﾌﾞｶｸﾎﾞﾙﾄ 11/64-40 L=10	(1)
23		PS-0150065-KP	SPRING PIN 1.5X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.5X6	(1)
24		SS-8110520-TP	SCREW 11/64-40 L= 4.5	ﾄﾒﾈｼﾞ 11/64-40 L=4.5	(2)
25		WP-0651056-SH	WASHER 6.5X11X1	ﾋﾗﾜﾞｶﾞﾈ 6.5X11X1	(1)
26		B3208-280-000	BOBBIN WINDER ADJUSTING SCREW	ﾎﾞﾋﾞﾝ ｵｻｴ ﾎﾞｽ	(1)
27		NS-6110530-SP	NUT 11/64-40	ﾛｸﾌﾞｶｸﾅｯﾄ 11/64-40	(1)
28		100-07003	THREAD GUIDE PIN	ｲﾄﾏｷ ｱﾝﾅｲﾎﾞｰ	(1)
29		NS-6110310-SP	NUT 11/64-40	ﾛｸﾌﾞｶｸﾅｯﾄ 11/64-40	(1)
30		B1115-232-0A0	FIRST THREAD TENSION ASM.	ﾀﾞｲ1 ｲﾄﾁｮｰﾗ ｸﾐ	(1)
31		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁｮｰﾗﾃﾗ	(2)
32		B1115-232-000	FIRST THREAD TENSION SPRING	ﾀﾞｲ1 ｲﾄﾁｮｰﾗ ﾊﾞﾈ	(1)
33		B3123-352-000	THREAD TENSION ROD	ｲﾄﾁｮｰﾗﾎﾞｰ	(1)
34		B3125-012-000	THREAD TENSION NUT	ｲﾄﾁｮｰﾗ ﾅｯﾄ	(1)
35		PS-0800302-KH	SPRING PIN 8X30	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 8X30	(1)
36		B1126-210-000	WIRE BUSHING	ｺｰﾄﾞﾌﾞﾗｼｭ	1
37		B1128-210-00B	SWITCH COVER	ﾄｸﾞﾙｽｲｯﾁ ﾄﾘﾌﾂｸﾀﾞｲｶﾊﾞｰ	1
38		B1111-232-000	THREAD GUIDE PLATE	ｲﾄｱﾝﾅｲ ｲﾀ	1
39		138-16608	BALANCE COVER	ﾃﾝﾋﾞﾝｶﾊﾞｰ	1
40		B1123-280-000	FIRST THREAD GUIDE	ﾀﾞｲｲﾁ ｲﾄｱﾝﾅｲ	1
41		B1129-210-000	FRAME THREAD GUIDE (B)	ﾌﾚｰﾑ ｲﾄ ｱﾝﾅｲB	1
42		B1125-280-000	L-SHAPED THREAD GUIDE A	Lｶﾞﾀ ｲﾄｱﾝﾅｲ	1
43		B1127-280-000	SILICON OIL THREAD GUIDE	ｴｽﾚﾝｲﾄｱﾝﾅｲ	1
44		B1126-552-000	ARM THREAD GUIDE A	ｱｰﾑ ｲﾄｱﾝﾅｲ A	1
45		B3114-771-000	THREAD GUIDE	ｲﾄｱﾝﾅｲ	1
46		B1178-191-000	FACE PLATE DRESSING TABLE	ﾒﾝｲﾀ ｹｽﾖｰﾊﾞﾝ	1
47		135-01309	SILICON OIL PIPE	ｴｽﾚﾝﾊﾟｲﾌﾟ	1
48		135-01408	SILICON OIL POURING HOLE	ｴｽﾚﾝ ﾁｭｳﾕｳｸﾞﾁ	1
49		135-01705	SILICON OIL FELT	ｴｽﾚﾝﾌｪﾙﾄ	1
50		SS-3090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾈｼﾞ 9/64-40 L=6	1
51		SS-4090715-SP	SCREW 9/64-40 L=7	ﾅﾍﾞﾈｼﾞ 9/64-40 L=7	2
52		SS-4110515-SP	SCREW 11/64-40 L=5	ﾅﾍﾞﾈｼﾞ 11/64-40 L=5	1
53		SS-4110815-SP	SCREW 11/64-40 L=8	ﾅﾍﾞﾈｼﾞ 11/64-40 L=8	4
54		SS-4110815-SP	SCREW 11/64-40 L=8	ﾅﾍﾞﾈｼﾞ 11/64-40 L=8	4
55		SS-4111015-SP	SCREW 11/64-40 L=10	ﾅﾍﾞﾈｼﾞ 11/64-40 L=10	6
56		SS-4111015-SP	SCREW 11/64-40 L=10	ﾅﾍﾞﾈｼﾞ 11/64-40 L=10	3
57		SS-4150715-SP	SCREW 15/64-28 L=7	ﾅﾍﾞﾈｼﾞ 15/64-28 L=7	1
58		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
59		SM-4040601-SC	SCREW M4X0.7 L=6	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=6	2
60		WP-0430801-SC	WASHER 4.3X9X0.8	ﾋﾗﾜﾞｶﾞﾈ 4.3X9X0.8	2
61		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗﾜﾞｶﾞﾈ 4.5X8X0.5	4
62		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗﾜﾞｶﾞﾈ 4.5X8X0.5	4
63		NS-6090310-SP	NUT 9/64-40	ﾛｸﾌﾞｶｸﾅｯﾄ 9/64-40	1
64		NS-6090310-SP	NUT 9/64-40	ﾛｸﾌﾞｶｸﾅｯﾄ 9/64-40	1
65		NS-6150310-SP	NUT 15/64-28	ﾛｸﾌﾞｶｸﾅｯﾄ 15/64-28	1
66		TA-1050504-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
67		SS-8110560-SP	SCREW 11/64-40 L=4.5	ﾄﾒﾈｼﾞ 11/64-40 L=4.5	2
68		SS-8090410-TP	SCREW 9/64-40 L=3.9	ﾄﾒﾈｼﾞ 9/64-40 L=3.9	1
69		B1405-012-000	CAP	ｷｬｯﾌﾟ	1
70		TA-0750704-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
71		TA-0850604-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
72		TA-1050504-R0	RUBBER PLUG	ﾄﾒｾﾝ	3
73		TA-1250406-R0	RUBBER PLUG D=12.5 L=4	ﾄﾒｾﾝ D=12.5 L=4	4
74		TA-2100904-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
75		B1115-232-0A0	FIRST THREAD TENSION ASM.	ﾀﾞｲ1 ｲﾄﾁｮｰﾗ ｸﾐ	1
76		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁｮｰﾗﾃﾗ	(2)
77		B1115-232-000	FIRST THREAD TENSION SPRING	ﾀﾞｲ1 ｲﾄﾁｮｰﾗ ﾊﾞﾈ	(1)
78		B3123-352-000	THREAD TENSION ROD	ｲﾄﾁｮｰﾗﾎﾞｰ	(1)
79		B3125-012-000	THREAD TENSION NUT	ｲﾄﾁｮｰﾗ ﾅｯﾄ	(1)
80	#01	B3118-771-000	TENSION THREAD GUIDE, NO.2	ﾀﾞｲ2 ｲﾄﾁｮｰﾗ ｲﾄｱﾝﾅｲ	(1)
81		105-02300	THREAD CUTTER	ｲﾄｷﾘﾈｼﾞｲﾀ	1
82		SS-6090620-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	2
83	#01	B1132-521-000	THREAD PRESSER PLATE SPRING	ﾊｻｲﾄ ｵｻｴｲﾀ ﾊﾞﾈ	1
84	#01	B1145-210-000	INSTALLING BASE	ﾊｻｲﾄｵｻｴ ﾄﾘﾌﾂｸﾀﾞｲ	1
85	#01	101-29104	THREAD PRESSER PLATE	ﾊｻｲﾄｵｻｴｲﾀ	1
86	#01	SD-0380551-SL	HINGE SCREW D= 3.80 H= 5.5	ﾀﾞﾝﾈｼﾞ D=3.8 H=5.5	1
87	#01	SS-7090910-SP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	1
88	#01	SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
89	#01	TA-0750704-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
90	#01	TA-1470704-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
91	#02	CM-3002000-B2	LABEL(25),	ﾊﾅﾐｺﾐﾁｭｳｲﾗｰﾍﾞﾙ(25)	1
92	#02	CM-3002003-01	SAFETY LABEL, 5(SMALL),	ｱﾝｾﾞﾝﾗﾍﾞﾙ 5(ｼｮｳ)	1
93	#03	CM-3002003-A1	SAFETY LABEL.,6 (SMALL),	ｱﾝｾﾞﾝﾗﾍﾞﾙ 6(ｼｮｳ)	1
94	#04	B1143-210-000	LABEL	ﾕﾋﾞﾁｭｳｲﾗﾍﾞﾙ	1
95	#04	CM-3002000-02	CAUTION LABEL(25)	ﾕﾋﾞｸｶﾞﾁｭｳｲﾗｰﾍﾞﾙ(25)	1
		NOTE (注記)	#01...FOR AMS-215CGS	AMS-215CGS用	
			#02...FOR DOMESTIC USE	国内用	
			#03...FOR EXPORT (EXCEPT JE)	輸出用(JEを除く)	
			#04...FOR JE	JE用	

2. FRAME & MISCELLANEOUS COVER COMPONENTS (2)

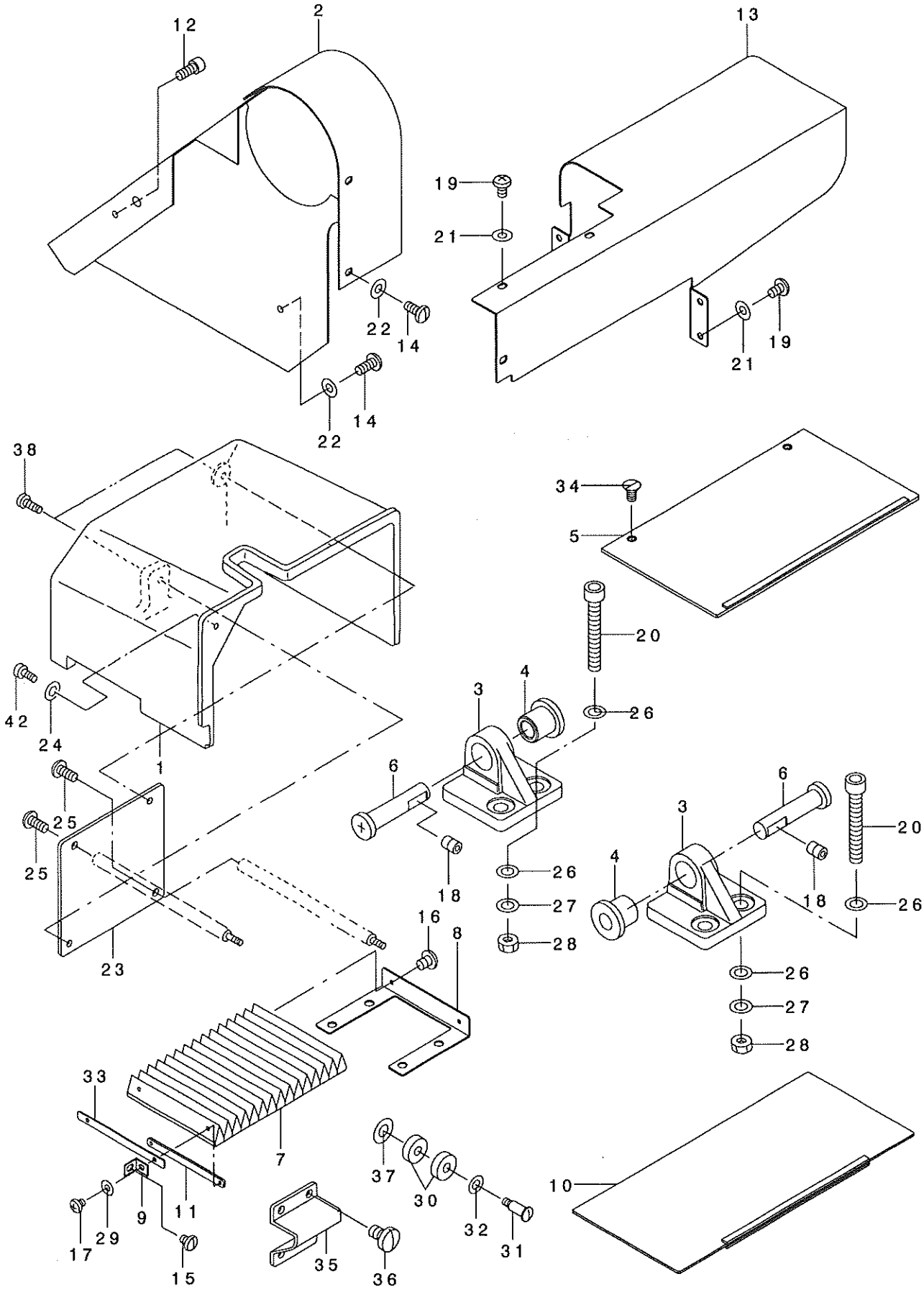
頭部・外装関係（２）



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B1108-215-A00	RIGHT COVER	ｵｸﾘﾀﾞｲｶﾊﾞｰ ﾐｷﾞ	1
2		B1108-215-000	LEFT COVER	ｵｸﾘﾀﾞｲｶﾊﾞｰ ﾋﾀﾞﾘ	1
3		B1113-210-000	AUXILIARY COVER SUPPORT	ﾊﾘｲﾀ ﾎｼﾞｮｶﾊﾞｰ ｻｻｴ	2
4		B1112-215-000	NEEDLE PLATE AUXILIARY COVER	ﾊﾘｲﾀ ﾎｼﾞｮｶﾊﾞｰ	1
5		B1113-224-000	AUXILIARY COVER SUPPORT RIGHT	ﾊﾘｲﾀ ﾎｼﾞｮｶﾊﾞｰ ｻｻｴ (ﾐｷﾞ)	1
6		B1132-224-000	NEEDLE PLATE AUXILIARY COVER	ﾊﾘｲﾀ ﾎｼﾞｮｶﾊﾞｰ ﾀﾞｲ	2
7		B1121-224-000	AUXILIARY COVER SUPPORT LEFT	ﾊﾘｲﾀﾎｼﾞｮｶﾊﾞｰｻｻｴ (ﾋﾀﾞﾘ)	1
8		B1170-215-000	AUXILIARY COVER SHEET	ﾊﾘｲﾀ ﾎｼﾞｮｶﾊﾞｰ ｼｰﾄ	1
9		SS-1110840-SP	SCREW 11/64-40 L=8	ｻﾗﾈｼﾞ 11/64-40 L=8	10
10		SS-1110840-SP	SCREW 11/64-40 L=8	ｻﾗﾈｼﾞ 11/64-40 L=8	2
11		SS-6110610-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	8
12		SS-9151160-CP	SCREW 15/64-28 L=10.5	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=115	4
13		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	8
14		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	4
15		B1502-215-000	PRESSER PLATE	ｵｻｴｲﾀ	1
16		SS-9151120-CP	SCREW 15/64-28 L=11	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=11	8
17		SS-9110920-CP	SCREW 11/64-40 L=9	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=9	6
18		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	6
19		SS-9121010-TP	SCREW	ﾛｯｶｸﾎﾞﾙﾄ	2
20		B1181-215-000	X REMOVAL COVER	Xｲﾄﾞｳｶﾊﾞｰﾚｰﾙ	4
21		PS-0150042-K0	SPRING PIN 1.5X 4	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.5X 4	4
22		SS-1110840-SP	SCREW 11/64-40 L=8	ｻﾗﾈｼﾞ 11/64-40 L=8	12
23		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	2

3. FRAME & MISCELLANEOUS COVER COMPONENTS (3)

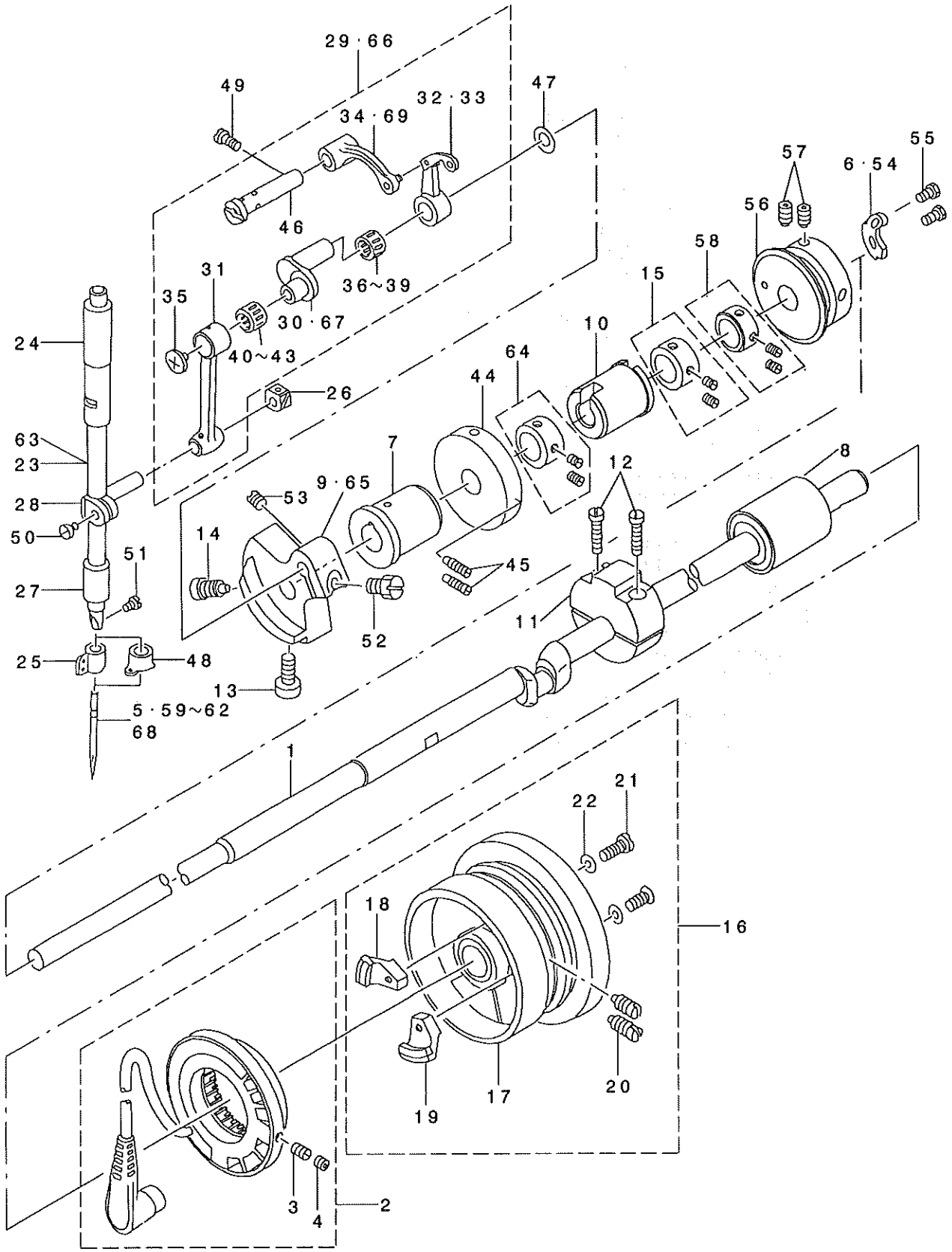
頭部・外装関係（３）



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B1106-215-000	SIDE COVER	ｿｸﾒﾝｶﾊﾞｰ	1
2		B1107-215-000	BELT COVER	ﾍﾞﾙﾄｶﾊﾞｰ	1
3		B1111-215-000	BED HINGE	ﾍﾞｯﾄﾋﾝｼﾞ	2
4		B1115-215-000	BED HINGE RUBBER PAD	ﾍﾞｯﾄﾋﾝｼﾞﾎﾞｳｼﾝｺﾞﾑ	2
5		B1188-215-0A0	X REMOVAL UPPER COVER ASM.	Xｲﾄﾞｳｳｴｶﾊﾞｰ ｸﾐ	2
6		B2529-232-000	FEED ACROSS REGULATOR SHAFT	ﾖｺｵｸﾘ ﾚﾊﾞｰｼﾞｸ	2
7		B1153-215-000	MOVEMENT COVER	ｲﾄﾞｳｶﾊﾞｰ	1
8		B1154-215-000	MOVEMENT COVER STAY	ｲﾄﾞｳｶﾊﾞｰ ｽﾃｰ	1
9		B1157-215-000	MOVEMENT COVER PLATE	ｲﾄﾞｳｶﾊﾞｰ ﾄﾘﾂｹｲﾀ	2
10		B1187-215-0A0	X REMOVAL LOWER COVER ASM.	Xｲﾄﾞｳｼﾀｶﾊﾞｰ ｸﾐ	2
11		B1156-215-000	MOVEMENT COVER FIXING PLATE.	ｲﾄﾞｳｶﾊﾞｰ ｺﾃｲｲﾀ B	2
12		SS-6111052-TP	SCREW	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
13		B1160-215-000	Y REMOVAL SHAFT COVER	Yｲﾄﾞｳｼﾞｸ ｶﾊﾞｰ	1
14		SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	3
15		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	2
16		SM-7030450-SC	SCREW M3X0.5 L=4	ﾏﾙﾋﾗｺﾈｼﾞ M3X0.5 L=3.5	2
17		SM-4030401-SC	SCREW M3X0.5 L=4	ﾅﾍﾞｺﾈｼﾞ M3X0.5 L=4	2
18		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
19		SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	7
20		SM-6107002-TP	SCREW M10 L=70	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
21		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	7
22		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	3
23		B1130-215-000	SIDE COVER SPACER	ｿｸﾒﾝｶﾊﾞｰ ｽﾍﾟｰｻ	1
24		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	1
25		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
26		WP-1052001-SC	WASHER 10,5X21X2	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M10	8
27		WS-1020002-KN	SPRING WASHER M10	ﾊﾞﾈｻﾞｶﾞﾈ M10	4
28		NM-6100001-SC	NUT M10X1.5	ﾛｯｶｸﾅｯﾄ M10 1ｼｭ	4
29		WP-0330501-SB	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M3	2
30		SB-1080004-00	BUSHING	ﾗｼﾞｱﾙｼﾞｸｳｹ	2
31		SD-0791503-SP	HINGE SCREW D=7.94 H=15	ﾀﾞﾝﾈｼﾞ D=7.94 H=15	1
32		WP-0820816-SD	WASHER 8.2X16X0.8	ﾋﾗｻﾞｶﾞﾈ 8.2X16X0.8	1
33		B1155-215-000	REMOVAL FIXED PLATE	ｲﾄﾞｳｶﾊﾞｰ ｺﾃｲｲﾀ	1
34		SS-1110840-SP	SCREW 11/64-40 L=8	ｻﾗﾈｼﾞ 11/64-40 L=8	4
35		B1116-215-000	FRAME SUPPORT	ﾄｳﾌﾞ ｻﾎｴ	1
36		SS-7150910-TP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	4
37		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	1
38		SS-4111015-SP	SCREW 11/64-40 L=10	ﾅﾍﾞﾈｼﾞ 11/64-40 L=10	1

4. MAIM SHAFT & NEEDLE BAR COMPONENTS

上軸・針棒関係



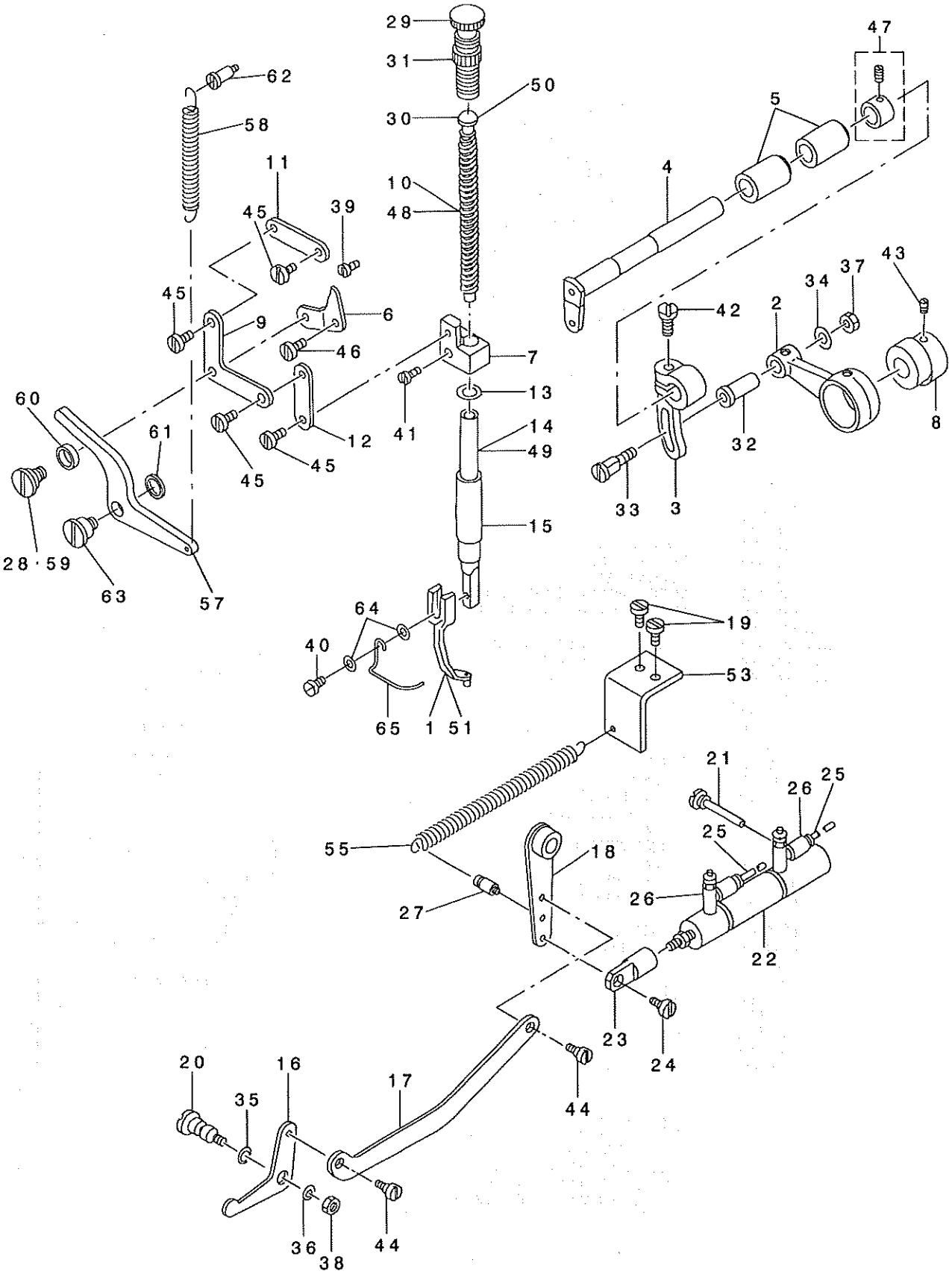
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		B1201-215-000	UPPER SHAFT	ｳﾜｼﾞｸ	1
2		B1209-210-0A0	GENERATOR STATOR ASM.	ﾊﾂﾃﾞﾝｷ ｽﾃｰﾀ ｸﾐ	1
3		SS-8111010-TP	SCREW 11/64-40 L=9.5	ﾄﾒﾈｼﾞ 11/64-40 L=9.5	(2)
4		SS-8110422-TP	SCREW 11/64-40 L=4	ﾄﾒﾈｼﾞ 11/64-40 L=4	(2)
5	#05	MDP-170B2300	NEEDLE DPX17 #23	ﾊﾘ DPX17 #23	1
6	#05	B2312-210-A00	TENSION RELEASE NOTCH	ｲﾄﾕﾙﾒ ﾉｯﾁ	1
7		B1202-210-000	BUSHING, FRONT	ｳﾜｼﾞｸ ﾏｴﾒﾀﾙ	1
8		B1204-210-0A0	BUSHING, REAR	ｳﾜｼﾞｸ ｳｼﾛﾒﾀﾙ ｸﾐ	1
9		B1206-210-000	COUNTERWEIGHT	ｳﾘｱｲｽｲ	1
10		B1203-215-000	BUSHING INNER	ｳｴｼﾞｸ ﾅｶﾒﾀﾙ	1
11		B1207-205-000	CRANK BALANCER	ｸﾗﾝｸ ﾊﾞﾗﾝｻ	1
12		SS-6122510-SP	SCREW 3/16-28 L=25	ﾋﾗﾈｼﾞ 3/16-28 L=25	2
13		SS-6151412-TP	SCREW 15/64-28 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ 15/64-28	1
14		SS-6681712-TP	SCREW 9/32-28 L=16.5	6ｶｸｱﾅﾎﾞﾙﾄ 9/32-28L=16.5	1
15		CS-147121E-SH	THRUST COLLAR ASM.D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
16		B1205-210-0BA	HAND WHEEL ASM.	ﾊｽﾞﾐｸﾞﾙﾏ ｸﾐ	1
17		B1205-210-0AA	HAND WHEEL ASM.	ﾊｽﾞﾐｸﾞﾙﾏ(ｹﾂｺﾞｳ)	(1)
18		M4007-110-0AB	MAGNET FITTING BASE B ASM.	ﾏｸﾞﾈｯﾄ ﾄﾘﾂｹﾀﾞｲ B ｸﾐ	(1)
19		B1208-210-0A0	SOLENOID INSTALLING PLATE ASM.	ﾏｸﾞﾈｯﾄﾄﾘﾂｹﾀﾞｲｹﾂｺﾞｳ(A)	(1)
20		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	(2)
21		SS-6111210-SP	SCREW 11/64-40 L=12	ﾋﾗﾈｼﾞ 11/64-40 L=12	(2)
22		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	(2)
23		B1401-210-000	NEEDLE BAR	ﾊﾘﾎﾞｳ	1
24		B1402-280-000	NEEDLE ROD METAL	ﾊﾘﾎﾞｰ ﾒﾀﾙ	1
25		B1405-210-000	THREAD GUIDE A	ﾊﾘﾎﾞｳ ｲﾄｱﾝﾅｲ A	1
26		B1414-232-000	SQUARE BLOCK	ｶｸｺﾞﾏ	1
27		B1403-280-000	NEEDLE ROD LOWER METAL	ﾊﾘﾎﾞｰ ｼﾀﾒﾀﾙ	1
28		B1411-552-0A0	NEEDLE BAR CONNECTING ASM.	ﾊﾘﾎﾞｰﾀﾞｷ ｸﾐ	1
29		B1901-280-0B0	LINK BALANCE ASM.	ﾘﾝｸﾃﾝﾋﾞﾝ ｸﾐ	1
30		B1203-280-000	NEEDLE ROD CRANK	ﾊﾘﾎﾞｰｸﾗﾝｸ	(1)
31		B1404-280-000	NEEDLE BAR CRANK ROD	ﾊﾘﾎﾞｰ ｸﾗﾝｸﾛｯﾄﾞ	(1)
32		B1901-280-0A0	BALANCE ASM.	ﾃﾝﾋﾞﾝ ｸﾐ	(1)
33	#05	B1901-210-0A0	THREAD TAKE-UP LEVER COMPL.	ﾘﾝｸﾃﾝﾋﾞﾝ ｹﾂｺﾞｳ	(1)
34		B1903-280-000	THREAD TAKE-UP CRANK	ﾃﾝﾋﾞﾝ ｸﾗﾝｸ	(1)
35		B1903-552-000	LEFT SCREW	ﾋﾀﾞﾘﾈｼﾞ	(1)
36	#01	B1905-541-A00	NEEDLE BEARING, A	ﾃﾝﾋﾞﾝ ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	(1)
37	#01	B1905-541-B00	NEEDLE BEARING	ﾃﾝﾋﾞﾝ ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	(1)
38	#01	B1905-541-C00	NEEDLE BEARING	ﾃﾝﾋﾞﾝ ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	(1)
39	#01	B1905-541-D00	NEEDLE BEARING	ﾃﾝﾋﾞﾝ ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	(1)
40	#01	B1411-804-A00	BEARING (A)	ﾊﾘ ｸﾄﾞｰﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ A	(1)
41	#01	B1411-804-B00	NEEDLE DRIVING LEVER BEARING B	ﾊﾘ ｸﾄﾞｰﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ B	(1)
42	#01	B1411-804-C00	NEEDLE DRIVING LEVER BEARING C	ﾊﾘ ｸﾄﾞｰﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ C	(1)
43	#01	B1411-804-D00	BEARING (D)	ﾊﾘ ｸﾄﾞｰﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ	(1)
44		B3213-205-000	BOBBIN WINDER DRIVING WHEEL	ｲﾄﾏｷｸﾄﾞｳｼｬ	1
45		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	2
46		B1904-280-000	BALANCE CRANK PIN	ﾃﾝﾋﾞﾝ ｸﾗﾝｸﾋﾟﾝ	1
47		B1223-771-000	NEEDLE ROD CRANK WASHER	ﾊﾘﾎﾞｰ ｸﾗﾝｸ ﾜｯｼｬｰ	1
48	#03	B1406-210-000	THREAD GUIDE	ﾊﾘﾎﾞｳ ｲﾄｱﾝﾅｲ (ｱﾂﾓﾉ)	1
49		SS-7151120-SP	SCREW 15/64-28 L=11	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=11	1
50		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	1
51		SS-7080510-TP	SCREW 1/8-44 L=4.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.5	1
52		SS-9661230-CP	SCREW 1/4-40 L=12	ﾛｯｶｸﾎﾞﾙﾄ 1/4-40 L=12	1
53		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	1
54		B2312-220-000	TENSION RELEASE NOTCH	ｲﾄﾕﾙﾒ ﾉｯﾁ	1
55		SS-9090833-TP	SCREW	ﾛｯｶｸﾎﾞﾙﾄ	2
56		B2401-205-000	THREAD TRIMMER CAM	ｲﾄｷﾘｶﾑ	1
57		SS-8661012-TP	SCREW	ﾄﾒﾈｼﾞ	2
58		CS-1470710-SH	THRUST COLLAR ASM. D=14.72 W=7	ｽﾗｽﾄｳｹ D=14.72 W=7 ｸﾐ	1
59		MDP-500B1400	NEEDLE DPX5 #14	ﾊﾘ DPX5 #14	1
60	#02	MC-2005010-00	NEEDLE #100	ﾊﾘ 134 100	1
61	#04	MDP-170B1800	NEEDLE DPX17 #18	ﾊﾘ DPX17 #18	1
62	#07	MC-3720011-00	NEEDLE 135X17 #110	ﾊﾘ SY3355 110	1
63	#05	B1401-210-A00	NEEDLE BAR	ﾊﾘﾎﾞｳ	1
64		CS-147121A-SH	THRUST COLLAR ASM.D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
65	#05	B1206-210-A00	COUNTERWEIGHT	ｳﾘｱｲｽｲ	1
66	#05	B1901-210-0B0	THREAD TAKE-UP LEVER ASM.	ﾘﾝｸ ﾃﾝﾋﾞﾝｸﾐ	1
67	#05	B1407-210-000	NEEDLE BAR CRANK	ﾊﾘﾎﾞｳ ｸﾗﾝｸ	(1)
68	#06	MC-3720016-00	NEEDLE SY3355 160	ﾊﾘ SY3355 160	1
69	#05	B1903-210-000	THREAD TAKE-UP CRANK	ﾃﾝﾋﾞﾝ ｸﾗﾝｸ	(1)

NOTE (注記)

#01....SELECTIVE PART 選択部品
#02....FOR AMS-215CSS(FOR JE) AMS-215CSS用(JE 用)
#03....FOR AMS-215C(EXPECT CSS) AMS-215C用(CSSを除く)
#04....FOR AMS-215CHS AMS-215CHS用
#05....FOR AMS-215CGS AMS-215CGS用
#06....FOR AMS-215CGS JE AMS-215CGS JE用
#07....FOR AMS-215CHS(FOR JE) AMS-215CHS用(JE 用)

5. PRESSER MECHANISM COMPONENTS

中押さえ関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B1601-220-000	INTERMEDIATE PRESSER A	ナカオサエ A	1
2		B1602-220-000	INTERMEDIATE PRESSER ROD	ナカオサエ ロッド	1
3		B1603-220-000	INTERMEDIATE PRESSER ROD ARM	ナカオサエ ロッド ウデ	1
4		B1604-220-000	INTERMEDIATE PRESSER SHAFT	ナカオサエ ヨウド ウジク	1
5		B1605-220-000	INTERMEDIATE PRESSER BUSHING	ナカオサエ ヨウド ウジク メタル	2
6		B1606-220-000	POSITIONING LINK	ナカオサエ イチキメリンク	1
7		B1608-220-000	GUIDE BRACKET	ナカオサエ ダキ	1
8		B1609-220-000	CAM	ナカオサエ カム	1
9		B1610-220-000	L-SHAPED LINK	ナカオサエ Lカタ リンク	1
10		B1611-220-000	SPRING	ナカオサエ バネ	1
11		B1612-220-000	SUSPENSION LINK A	ナカオサエ リンクA	1
12		B1613-220-000	SUSPENSION LINK B	ナカオサエ リンクB	1
13		B1614-220-000	SPACER	ナカオサエ スペーサ	1
14		B1615-220-000	PRESSER BAR	ナカオサエ ボウ	1
15		B1616-220-000	PRESSER BAR BUSHING, LOWER	ナカオサエ ボウ シタメタル	1
16		B1620-224-000	LIFTING LINK	ナカオサエ アゲ リンク	1
17		B1621-224-000	CONNECTING LINK	ナカオサエ アゲ レンケツ イタ	1
18		B1622-224-0A0	CONNECTING LINK ARM ASM.	ナカオサエアゲ レンケツウデ ケツゴウ	1
19	#02	SS-7110840-SP	SCREW 11/64-40 L=7.8	マルヒラネジ 11/64-40 L=7.8	2
20		B1627-220-000	LINK PIVOT PIN	ナカオサエ アゲ リンク シテンジク	1
21		B1628-220-000	CYLINDER SUPPORT SCREW	ナカオサエ シリンダ ササエネジ	1
22		PA-1603003-A0	INTERMEDIATE PRESSER CYLINDER	エアーシリンダ	1
23		B1625-224-000	CYLINDER KNUCKLE	ナカオサエ シリンダー ナックル	1
24		SD-0640321-SP	HINGE SCREW D= 6.35 H= 3.2	ダンネジ D=6.35 H=3.2	1
25		BT-0400251-EB	URETHANE HOSE, BLACK	ウレタンホース クロ	1.7
26		PC-0105080-00	SPEED CONTROLLER	スピードコントローラ	2
27	#02	101-20004	SPRING SUSPENSION	キヤクオクリレバー バネカケ	1
28		SD-0640321-TP	HINGE SCREW D=6.35 H=3.2	ダンネジ D=6.35 H=3.2	1
29		110-71602	PRESSER SPRING REGULATOR	オサエ チョウセツ ネジ	1
30		B1510-227-000	PRESSER GUIDE BAR	オサエ アンナイボー	1
31		110-71701	NUT	オサエ チョウセツ ネジ ナット	1
32		D1455-055-B00	CONNECTING STUD	ウワオクリ ロッド レンケツジク	1
33		D1456-055-B00	HINGE SCREW	ウワオクリ ロッドダンネジ	1
34		D1457-055-B00	WASHER	レンケツジク ダンネジ ヂガネ	1
35		RO-0481901-00	RUBBER RING	Oリング	1
36		WP-0612066-SP	WASHER 6.1X11X2	ヒラヂガネ 6.1X11X2	1
37		NS-6110530-SP	NUT 11/64-40	ロツカクナット 11/64-40	1
38		NS-6150430-SP	NUT 15/64-28	ロツカクナット 15/64-28	1
39		SS-6150710-SP	SCREW	ヒラネジ	1
40		SS-7091110-SP	SCREW 9/64-40 L=10.5	マルヒラネジ 9/64-40 L=10.5	1
41		SS-7111410-TP	SCREW 11/64-40 L=14	マルヒラネジ 11/64-40 L=14	1
42		SS-7661540-SP	SCREW 1/4-40 L=15.0	マルヒラネジ 1/4-40 L=15	1
43		SS-8660610-TP	SCREW 1/4-40 L=6	トメネジ 1/4-40 L=6	2
44		SD-0640321-SP	HINGE SCREW D= 6.35 H= 3.2	ダンネジ D=6.35 H=3.2	2
45		SD-0640321-TP	HINGE SCREW D=6.35 H=3.2	ダンネジ D=6.35 H=3.2	4
46		SD-0720321-TP	HINGE SCREW	ダンネジ	1
47		CS-111101C-SH	THRUST COLLAR ASM.D=11.11 W=10	スラストウケ D=11.11 W=10 クミ	1
48	#01	B1611-224-000	SPRING	ナカオサエ バネ	1
49	#01	B1615-224-000	PRESSER BAR	ナカオサエ ボウ	1
50	#01	B1629-224-000	PRESSER GUIDE BAR	ナカオサエ アンナイボウ	1
51		B1601-220-00G	INNER PRESSER G	ナカオサエ G	1
52		B1611-224-000	SPRING	ナカオサエ バネ	1
53	#02	B1612-215-000	LIFTING SPRING PLATE	ナカオサエアゲ バネトリツケイタ	1
54		B1615-224-000	PRESSER BAR	ナカオサエ ボウ	1
55	#02	B1626-215-000	PRESSER LIFTING SPRING	ナカオサエアゲ バネ	1
56		B1629-224-000	PRESSER GUIDE BAR	ナカオサエ アンナイボウ	1
57	#02	B1641-215-000	PRESSER PLATE	ナカオサエオシテイタ	1
58	#02	B1642-215-000	SPRING B	ナカオサエバネ B	1
59	#02	B1644-215-000	HINGE SCREW	ナカオサエリンクダンネジ	1
60	#02	B1645-215-000	PRESSER LINK	ナカオサエリンクコロ	1
61	#02	B3228-771-00B	BOBBIN WINDER SPACER	イトマキ スペーサー	1
62	#02	SD-0550501-SP	HINGE SCREW D=5.5 H=5	ダンネジ D=5.5 H=5	1
63	#02	SD-0720321-TP	HINGE SCREW	ダンネジ	1
64		WP-0430800-SC	WASHER M4	ヒラヂガネ コガタマル M4	2
65		B1634-210-000	FINGER GUARD	ユビガード	1

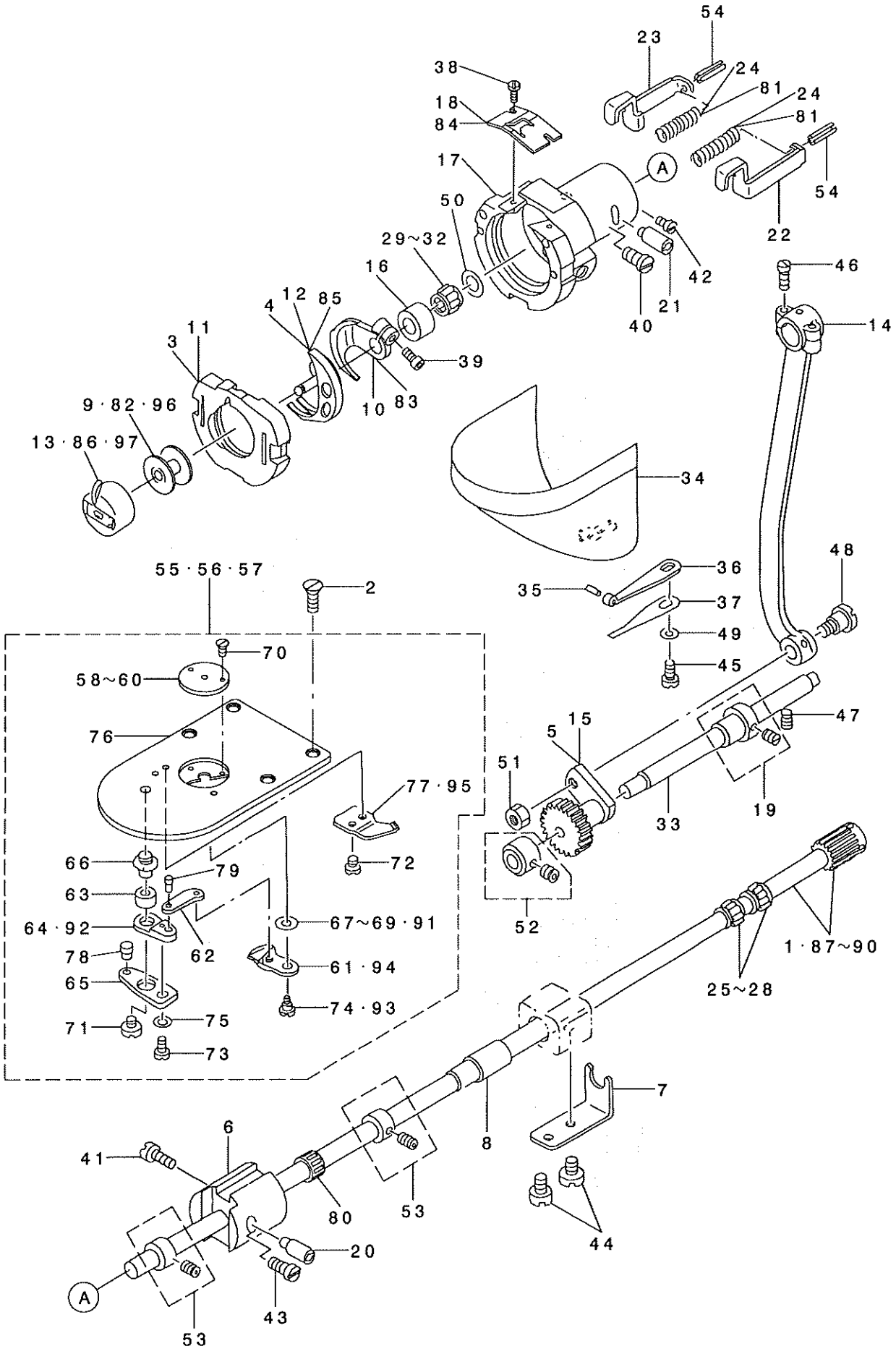
NOTE (注記)

#01....FOR AMS-215CHS,CGS — AMS-215CHS,CGS用

#02....FOR AMS-215CGS — AMS-215CGS用

6. SHUTTLE DRIVER SHAFT COMPONENTS

下軸関係



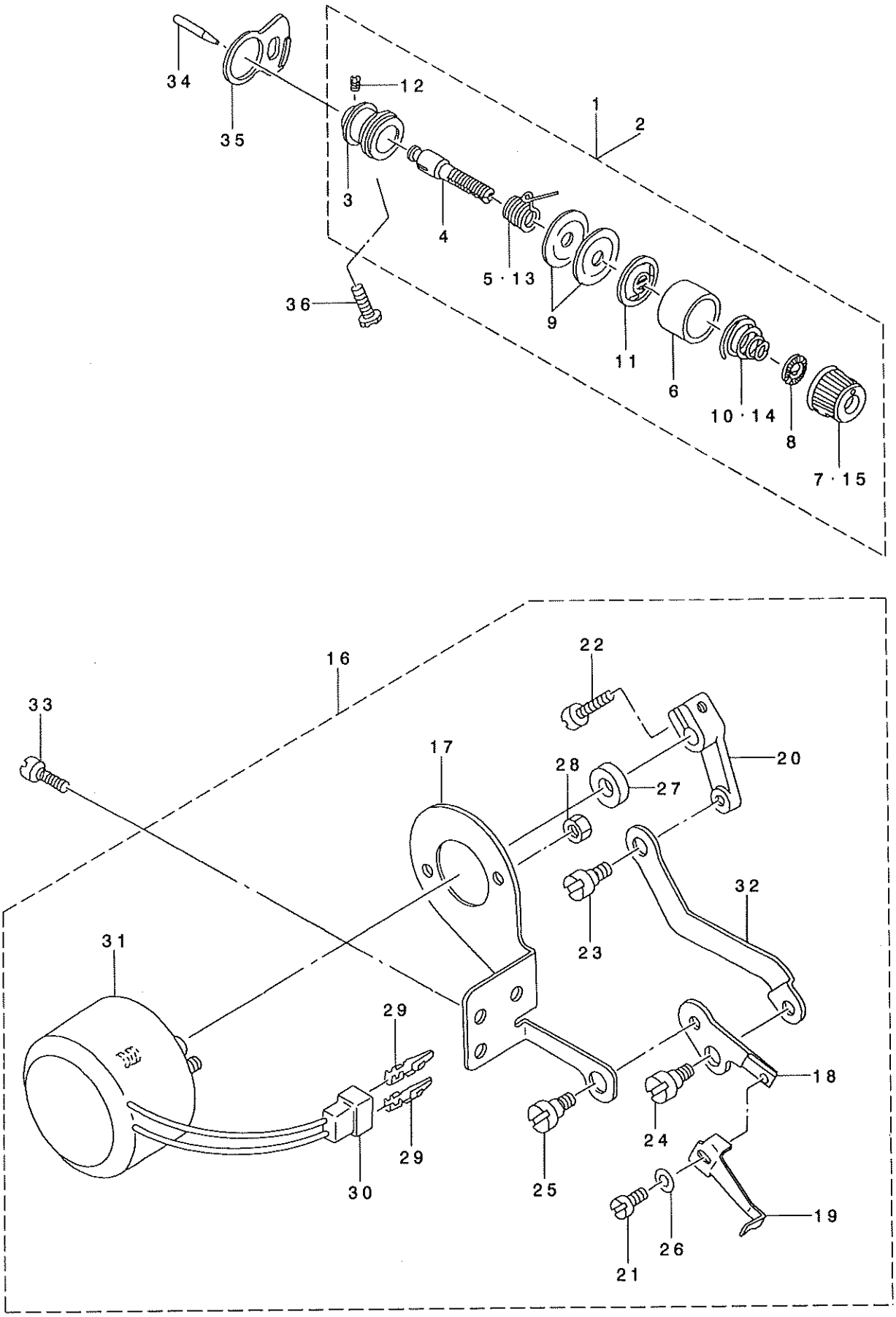
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		B1811-220-0AA	SHUTTLE DRIVER SHAFT ASM. A	ｼﾀﾀﾞｸ ﾊｸﾞﾙﾏ ｸﾐ	1
2		SS-1110640-TP	SCREW 11/64-40 L= 5.5	ｻﾗﾈｼﾞ 11/64-40 L=5.5	4
3	#02	B1817-210-0AB	SHUTTLE RACE RING B ASM.	ﾅｶｶﾞﾏｵｵｴBｸｸﾞｺﾞｳ	1
4	#01	B1818-205-A0B	H SMALL INNER HOOK.	Hｼｮｳﾅｶｶﾞﾏ	1
5	#03	D1805-MLB-H00	OSCILLATING ROCK SHAFT	ｵｵﾌﾘｺ	1
6		B1831-220-000	BUSHING, FRONT	ｼﾀﾀﾞｸ ﾏｴﾒﾀﾙ	1
7		B1832-220-000	NEEDLE STOPPER	ｼﾀﾀﾞｸ ﾆｰﾄﾞﾙ ｽﾄｯﾊﾟ	1
8		135-08403	LOWER SHAFT REAR METAL	ｼﾀﾀﾞｸ ｳｼﾛﾒﾀﾙ	1
9		B1805-205-000	BOBBIN	ﾎﾞﾋﾞﾝ	1
10		B1812-205-000	SHUTTLE DRIVER	ﾄﾞﾗｲﾊﾞｰ	1
11		B1817-205-0A0	SHUTTLE RACE RING ASM.	ﾅｶｶﾞﾏ ｵｵｴ ｸｸﾞｺﾞｳ	1
12		B1818-205-000	SHUTTLE	ﾅｶｶﾞﾏ	1
13		B1828-205-0A0	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽ ｸﾐ	1
14		B1802-210-000	CRANK ROD	ｸﾗﾝｸﾛｯﾄﾞ	1
15		B1805-980-000	OSCILLATOR	ｵｵﾌﾘｺ	1
16		B1813-980-000	SHUTTLE NEEDLE OUTER RING	ｵｵｶﾞﾏ ﾆｰﾄﾞﾙｶﾞｲﾘﾝ	1
17		B1814-215-000	SHUTTLE	ｵｵｶﾞﾏ	1
18		B1815-980-000	SHUTTLE UPPER SPRING	ｵｵｶﾞﾏ ｳﾜﾊﾞﾈ	1
19		B1804-280-0A0	THRUST COLLAR ASM.	ｵｵﾌﾘｺ ｽﾗｽﾄｶﾗｰﾀﾞｲ ｸﾐ	1
20		B1819-280-000	SHUTTLE RACE ADJUSTING SHAFT	ｵｵｶﾞﾏ ﾁｮｰｾﾂｼﾞｸ	1
21		B1819-280-000	SHUTTLE RACE ADJUSTING SHAFT	ｵｵｶﾞﾏ ﾁｮｰｾﾂｼﾞｸ	1
22		B1820-280-000	INNER HOOK PRESSER, RIGHT	ﾅｶｶﾞﾏ ｵｻｴ ﾌｸｸ ﾐｷﾞ	1
23		B1821-280-000	INNER HOOK PRESSER, LEFT	ﾅｶｶﾞﾏ ｵｻｴ ﾌｸｸ ﾋﾀﾞﾘ	1
24		B1823-280-000	INNER HOOK PRESSER SPRING	ﾅｶｶﾞﾏ ｵｻｴ ﾊﾞﾈ	2
25		B1411-804-A00	BEARING (A)	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ A	2
26	#04	B1411-804-B00	NEEDLE DRIVING LEVER BEARING B	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ B	2
27	#04	B1411-804-C00	NEEDLE DRIVING LEVER BEARING C	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ C	2
28	#04	B1411-804-D00	BEARING (D)	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ	2
29		B1411-804-A00	BEARING (A)	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ A	1
30	#04	B1411-804-B00	NEEDLE DRIVING LEVER BEARING B	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ B	1
31	#04	B1411-804-C00	NEEDLE DRIVING LEVER BEARING C	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ C	1
32	#04	B1411-804-D00	BEARING (D)	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ	1
33		135-08205	OSCILLATING SHAFT	ｵｵﾌﾘｺｼﾞｸ	1
34		138-16855	CYLINDER ARM CAP	ｶﾏｶﾊﾞｰ(ｸﾐ)	1
35		135-08700	HOOK COVER PRESSER SPRING PIN	ｶﾏｶﾊﾞｰ ｵｻｴﾊﾞﾈﾋﾟﾝ	1
36		135-08809	HOOK COVER PRESSER SPRING A	ｶﾏｶﾊﾞｰ ｵｻｴﾊﾞﾈ A	1
37		135-08908	HOOK COVER PRESSER SPRING B	ｶﾏｶﾊﾞｰ ｵｻｴﾊﾞﾈ B	1
38		SS-6060410-TP	SCREW 3/32-56 L= 3.5	ﾋﾗﾈｼﾞ 3/32-56 L=3.5	2
39		SS-6121212-TP	SCREW 3/16-28 L=12.0	ﾛｸｶｸｱﾅﾎﾞﾙﾄ 3/16-28 L=12	1
40		SS-6151220-SP	SCREW 15/64-28 L=11.5	ﾋﾗﾈｼﾞ 15/64-28 L=11.5	1
41		SS-6151220-SP	SCREW 15/64-28 L=11.5	ﾋﾗﾈｼﾞ 15/64-28 L=11.5	1
42		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	1
43		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	1
44		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
45		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
46		SS-7111110-TP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	2
47		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	1
48		SD-0801021-TP	HINGE SCREW D= 8 H=10.2	ﾀﾞﾝﾈｼﾞ D=8 H=10.2	1
49		WP-0531000-SD	WASHER M5	ﾋﾗｶﾞﾈ ｺｶﾞﾀﾏﾙ M5	1
50		WP-0952616-SD	WASHER 9.5X14.8X2.6	ﾋﾗｶﾞﾈ 9.5X14.8X2.6	1
51		NS-6660430-SP	NUT 1/4-40	ﾛｸｶｸﾅﾅﾄ 1/4-40	1
52		CS-079101F-SH	THRUST COLLAR ASM.	ｽﾗｽﾄｳｹ D=7.94 W=10	1
53		CS-080081F-SH	THRUST COLLAR ASM.	ｽﾗｽﾄｳｹ ｸﾐ	2
54		PS-0250162-KH	SPRING PIN 2.5X16	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.5X16	2
55		B2425-215-0A0	NEEDLE PLATE ASM.	ﾊﾘｲﾀ ｸﾐ	1
56	#01	B2425-215-0AB	NEEDLE PLATE H ASM.	Hｼｮｳ ﾊﾘｲﾀｸﾐ	1
57	#02	B2425-215-0AC	NEEDLE PLATE G ASM.	Gｼｮｳ ﾊﾘｲﾀｸﾐ	1
58		B2426-210-00A	NEEDLE HOLE GUIDE D=1.6	ﾊﾘｱﾅｶﾞｲﾄ	(1)
59	#01	B2426-210-00B	NEEDLE HOLE GUIDE D=2.0	ﾊﾘｱﾅｶﾞｲﾄ	(1)
60	#02	B2426-210-00F	NEEDLE HOLE GUIDE D=3.0	ﾏﾙ3 ﾊﾘｱﾅ ｶﾞｲﾄ	(1)
61		B2421-205-0A0	MOVING KNIFE ASM.	ﾄﾞｳﾒｽｸｸﾞｺﾞｳ	(1)
62		B2418-280-000	MOVING KNIFE LINK	ﾄﾞｳﾒｽ ﾘﾝｸ	(1)
63		B2416-280-000	THREAD CUTTING LEVER RING	ｲﾄｷﾘ ﾚﾊﾞｰﾘﾝｸﾞ	(1)
64		B2415-280-000	TRIMMING LEVER (SMALL)	ｲﾄｷﾘ ﾚﾊﾞｰ (ｼｮｳ)	(1)
65		B2414-280-000	MOVING KNIFE DRIVING LEVER	ｲﾄｷﾘ ﾚﾊﾞｰ (ﾀﾞｲ)	(1)
66		B2417-280-000	THREAD CUTTER LEVER SHAFT	ｲﾄｷﾘ ﾚﾊﾞｰｼﾞｸ	(1)
67		B2423-280-00A	MOVING KNIFE WASHER A	ﾄﾞｰﾒｽ ｽﾞｶﾞﾈ A	(1)
68	#04	B2423-280-00B	MOVING KNIFE WASHER B	ﾄﾞｰﾒｽ ｽﾞｶﾞﾈ B	(1)
69	#04	B2423-280-00C	MOVING KNIFE WASHER C	ﾄﾞｰﾒｽ ｽﾞｶﾞﾈ C	(1)
70		SS-1060210-TP	SCREW 3/32-56 L=2.2	ｻﾗﾈｼﾞ 3/32-56 L=2.2	(2)
71		SS-6110430-TP	SCREW 11/64-40 L= 4.0	ﾋﾗﾈｼﾞ 11/64-40 L=4	(1)
72		SS-7090410-SP	SCREW 9/64-40 L= 3.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=3.5	(2)
73		SS-7110740-TP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	(1)
74		SD-0600101-TP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	(1)
75		WP-0450846-SP	WASHER	ﾋﾗｶﾞﾈ	(1)
76		B2425-215-000	NEEDLE PLATE	ﾊﾘｲﾀ	(1)
77		B2424-210-000	COUNTER KNIFE	ｺﾃｲﾒｽ	(1)
78		B2419-280-000	MOBING KNIFE CONNECTING LINK S	ﾄﾞｳﾒｽ ﾘﾝｸｼﾞｸ	(1)
79		B2420-280-000	MOVING KNIFE CONNECTING LINK P	ﾄﾞｳﾒｽ ﾘﾝｸﾋﾟﾝ	(1)
80		B1411-804-D00	BEARING (D)	ﾊﾘ ｸﾄﾞ-ﾚﾊﾞｰ ﾍﾞｱﾘﾝｸﾞ	1
81	#03	135-12405	SPRING	ﾅｶｶﾞﾏｵｵｴﾖｳﾊﾞﾈ	2
82	#02	B1805-210-A00	BOBBIN	ﾎﾞﾋﾞﾝ	1
83	#02	B1812-210-000	SCREW DRIVER	ﾄﾞﾗｲﾊﾞｰ	1
84	#02	B1815-210-000	INNER HOOK UPPER SPRING	ｵｵｶﾏ ｳｴﾊﾞﾈ	1
85	#02	B1818-210-000	SHUTTLE	ﾅｶｶﾞﾏ	1
86	#02	B1828-210-0A0	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽ ｸﾐ	1
87	#04	B1811-220-0AB	SHUTTLE DRIVER SHAFT COMPL.,B	ｼﾓｼﾞｸﾊﾝｸﾞﾙﾏｸｸﾞｺﾞｳ(B)	1
88	#04	B1811-220-0AC	SHUTTLE DRIVER SHAFT COMPL.,C	ｼﾓｼﾞｸﾊﾝｸﾞﾙﾏｸｸﾞｺﾞｳ(C)	1
89	#04	B1811-220-0AY	SHUTTLE DRIVER SHAFT COMPL.,Y	ｼﾓｼﾞｸﾊﾝｸﾞﾙﾏｸｸﾞｺﾞｳ(Y)	1
90	#04	B1811-220-0AZ	SHUTTLE DRIVER SHAFT COMPL.,Z	ｼﾓｼﾞｸﾊﾝｸﾞﾙﾏｸｸﾞｺﾞｳ(Z)	1
91	#04	B2423-280-00D	MOVING KNIFE WASHER D	ﾄﾞｰﾒｽ ｽﾞｶﾞﾈ D	(1)
92	#02	B2416-210-000	THREAD CUTTER LEVER,SMALL	ｲﾄｷﾘﾚﾊﾞｰ(ｼｮｳ)	(1)
93	#02	B2417-210-000	MOVING KNIFE HINGE SCREW	ﾄﾞｳﾒｽﾀﾞﾝﾈｼﾞ	(1)
94	#02	B2421-210-AA0	MOVING KNIFE COMPL.	ﾄﾞｳﾒｽ ｸｸﾞｺﾞｳ	(1)
95	#02	B2424-210-A00	FIX KNIFE	ｺﾃｲﾒｽ	(1)
96	#01	B1805-205-00B	BOBBIN.	ﾎﾞﾋﾞﾝ	1
97	#01	B1828-205-0AA	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽｸﾐ	1

NOTE (注記)

#01....FOR AMS-215CHS — AMS-215CHS用
#02....FOR AMS-215CGS — AMS-215CGS用
#03....FOR AMS-215CHS,CGS — AMS-215CHS,CGS用
#04....SELECTIVE PART — 選択部品

7. WIPER MECHANISM COMPONENTS

ワイパ関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#01	B2302-205-0AA	SECOND THREAD TENSION.	ﾌﾄｲﾄﾖｳﾀﾞｲﾆｲﾄﾁｮｳｼｹﾞｺﾞｳ	1
2		138-17457	THREAD TENSION NO.2 CONNEC.	ﾀﾞｲ 2 ｲﾄﾁｮｳｼ ｹﾞｺﾞｳ	1
3		B2313-280-000	THREAD TENSION ROD, LARGE	ｲﾄﾁｮｰｼ ﾎﾞｳﾀﾞｲ	(1)
4		B2302-280-000	SECOND THREAD TENSION ROD	ﾀﾞｲ2 ｲﾄﾁｮｰｼﾎﾞｰ	(1)
5		B3112-761-000	THREAD TAKE-UP SPRING	ｲﾄﾄﾘﾊﾞﾈ	(1)
6	#02	B3107-804-000	THREAD TENSION DISK PRESSER	ｲﾄﾁｮｰｼｻﾗ ｵｻｴ	(1)
7		138-17408	THREAD TENSION NUT	ｲﾄﾁｮｳｼ ﾅｯﾄ	(1)
8		B3120-125-000	ROTATING STOPPER	ｲﾄﾁｮｰｼｻﾗ ｶｲﾃﾝﾄﾞﾒ	(1)
9		B3126-012-000	THREAD TENSION DISK	ｲﾄﾁｮｰｼｻﾗ	(2)
10		B3114-232-000	THREAD TENSION SPRING	ｲﾄﾁｮｰｼ ﾊﾞﾈ	(1)
11		B3132-552-000	THREAD TENSION DISK PRESSER	ｲﾄﾁｮｰｼ ｻﾗｵｻｴ	(1)
12		SS-8090610-SP	SCREW 9/64-40 L=5.9	ﾄﾒﾈｼﾞ 9/64-40 L=5.9	(1)
13	#01	D3112-L4B-B00	TAKE-UP SPRING (HEAVY)	ｲﾄﾄﾘﾊﾞﾈ (ｷﾔﾝﾄﾝ)	(1)
14	#01	B3129-053-000	TENSION SPRING	ｲﾄﾁｮｰｼﾊﾞﾈ	(1)
15	#01	138-17408	THREAD TENSION NUT	ｲﾄﾁｮｳｼ ﾅｯﾄ	(1)
16		B2101-220-0A0	WIPER ASM.	ﾜｲﾊﾟｰ ｸﾐ	1
17		B2104-220-000	SOLENOID INSTALLING PLATE	ﾜｲﾊﾟｰ ﾏｸﾞﾈｯﾄ ﾄﾘﾂｹｲﾀ	(1)
18		B2106-220-000	WIPER INSTALLING PLATE	ﾜｲﾊﾟｰ ﾀﾞｲ	(1)
19		B2107-210-000	WIPER	ﾜｲﾊﾟ	(1)
20		B2102-205-000	WIPER ARM.	ﾜｲﾊﾟ ｳﾃﾞ	(1)
21		SS-6090630-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	(1)
22		SS-6621220-SP	SCREW 3/16-32 L=12	ﾋﾗﾈｼﾞ 3/16-32 L=12	(1)
23		SD-0600352-SP	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	(1)
24		SD-0640321-SP	HINGE SCREW D= 6.35 H= 3.2	ﾀﾞﾝﾈｼﾞ D=6.35 H=3.2	(1)
25		SD-0640321-SP	HINGE SCREW D= 6.35 H= 3.2	ﾀﾞﾝﾈｼﾞ D=6.35 H=3.2	(1)
26		WP-0371016-SD	WASHER 3.7X8X1	ﾋﾗｻﾞｶﾞﾈ 3.7X8X1	(1)
27		WP-0561616-SC	WASHER 5.6X16X1.6	ﾋﾗｻﾞｶﾞﾈ 5.6X16X1.6	(1)
28		NM-6040003-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4	(2)
29		HP-0002002-00	PIN-SHAPE TERMINAL, MALE	ﾅｲﾛﾝｺﾈｸﾀﾋﾟﾝ	(2)
30		HK-0188000-20	2-POLE PLUG	ﾅｲﾛﾝ ﾌﾟﾗｸﾞ	(1)
31		B2101-220-000	WIPER SOLENOID	ﾜｲﾊﾟｰ ﾏｸﾞﾈｯﾄ	(1)
32		B2103-220-000	WIPER CONNECTING PLATE	ﾜｲﾊﾟｰ ﾚﾝｹﾂｲﾀ	(1)
33		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
34		B2303-280-000	TENSION RELEASE PIN	ｲﾄﾕﾙﾒ ﾋﾟﾝ	1
35		B2702-210-000	GUIDE PLATE	ｲﾄｷﾚｸﾝﾁｲﾀ ｶﾞｲﾄﾞ	1
36		SS-6151812-TP	SCREW 15/64-28 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ 15/64-28	1

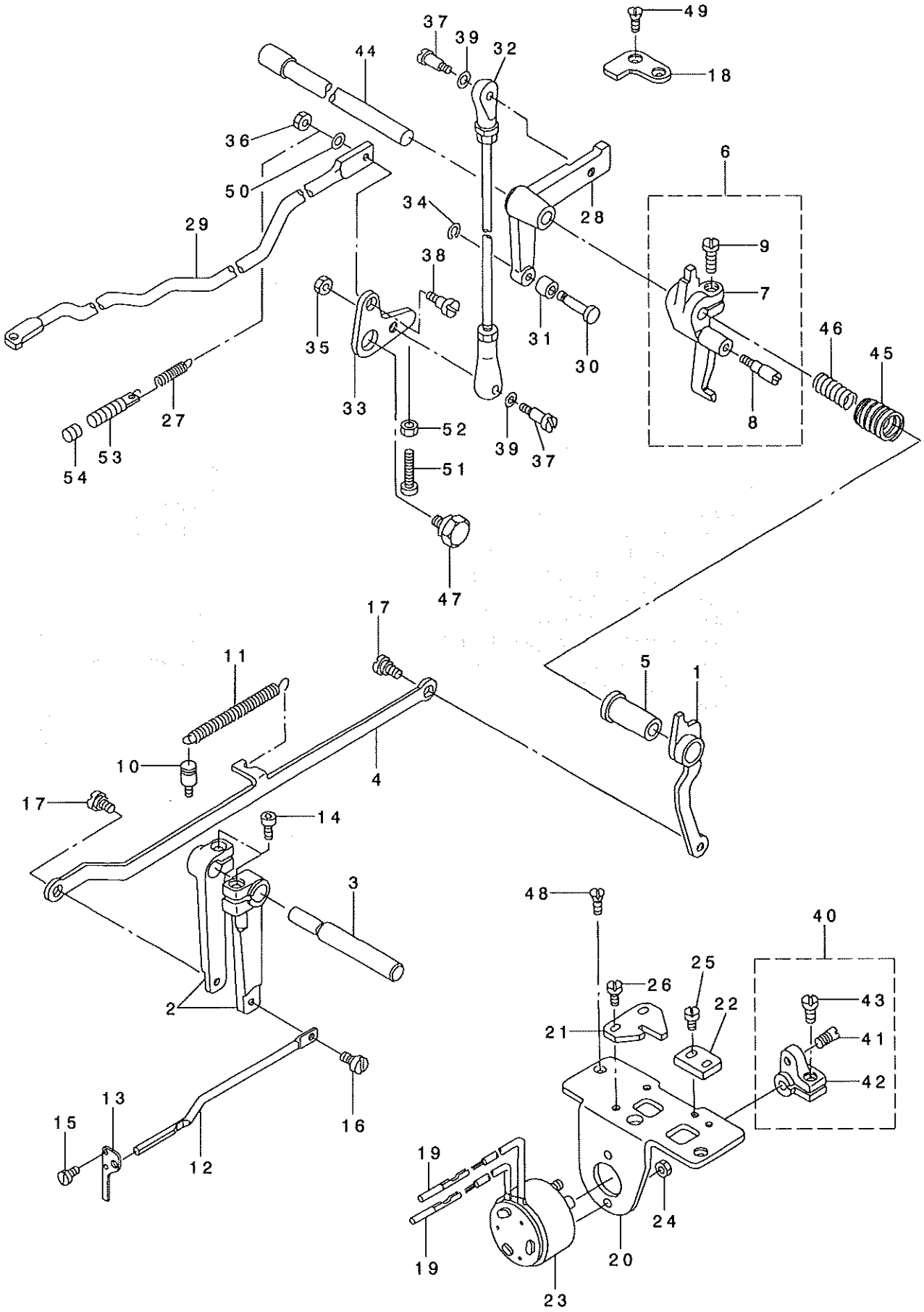
NOTE (注記)

#01...FOR AMS-215CHS,CGS　AMS-215CHS,CGS用

#02...FOR AMS-215CSS　AMS-215CSS用

8. TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS

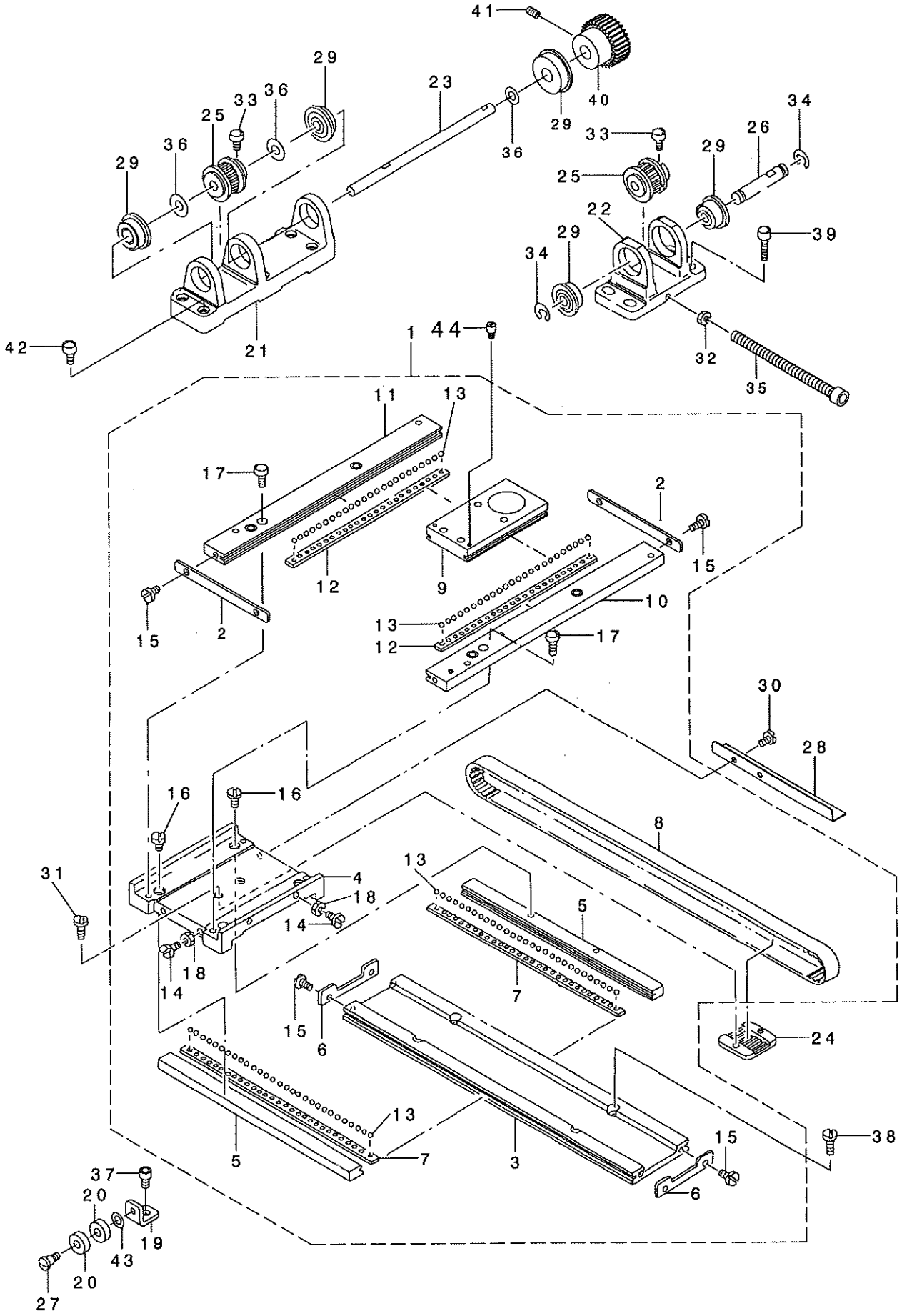
糸ゆるめ・糸切り関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		B2304-220-0A0	TENSION RELEASE ARM ASM.	ｲﾄﾕﾙﾒ ｳﾃﾞ ｹﾂｺﾞｳ	1
2		B2306-220-000	TENSION ARM	ｲﾄﾁｮｳｼ ｳﾃﾞ	2
3		B2307-220-000	TENSION ARM SHAFT	ｲﾄﾁｮｳｼ ｳﾃﾞ ｼﾞｸ	1
4		B2308-220-000	CONNECTING PLATE	ｲﾄﾕﾙﾒ ﾚﾝｹﾂﾊﾞﾝ	1
5		B2305-210-000	BUSHING	ｲﾄﾕﾙﾒﾒﾀﾙ	1
6		B2301-210-0A0	TENSION RELEASE ARM ASM.	ｲﾄﾕﾙﾒｼﾞｸｳﾃﾞ ｸﾐ	1
7		B2301-210-000	TENSION RELEASE ARM	ｲﾄﾕﾙﾒｼﾞｸｳﾃﾞ	(1)
8		B2302-210-000	TENSION RELEASE SHAFT	ｲﾄﾕﾙﾒｼﾞｸ	(1)
9		SS-6121220-TP	SCREW 3/16-28 L=11.5	ﾋﾗﾈｼﾞ 3/16-28 L=11.5	(1)
10		B2714-761-000	SPRING RACK	ﾊﾞﾈｶｹ	1
11		B2727-761-000	TENSION SPRING	ﾌﾂｸ ﾋﾂﾊﾟﾘﾊﾞﾈ	1
12		135-13205	TENSION RELEASE BAR	ｲﾄﾁｮｳｼ ﾚﾝｹﾂﾎﾞｰ	1
13		135-13304	THREAD TENSION ARM	ｲﾄﾁｮｳｼﾎﾞｰ ｳｹ	1
14		SS-6151712-TP	SCREW 15/64-28 L=16.5	ﾛﾂｶｸｱﾅﾎﾞﾙﾄ 15/64-28	2
15		SS-7090620-TP	SCREW 9/64-40 L=6.1	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.1	2
16		SD-0530221-SP	HINGE SCREW D= 5.3 H= 2.2	ﾀﾞﾝﾈｼﾞ D=5.3 H=2.2	1
17		SD-0640321-SP	HINGE SCREW D= 6.35 H= 3.2	ﾀﾞﾝﾈｼﾞ D=6.35 H=3.2	2
18		B2412-220-000	STOPPER	ｼﾞﾕｳﾄﾞｳｼ ｽﾄﾂﾊﾟ	1
19		D6043-555-B00	PIN TERMINAL, MALE	ﾋﾟﾝ ﾀｰﾐﾅﾙ ｵｽ	2
20		B2402-220-000	SOLENOID INSTALLING BASE	ｲﾄｷﾘ ﾄﾘﾂｹﾀﾞｲ	1
21		B2310-220-000	TENSION RELEASE ARM PLATE	ｲﾄﾕﾙﾒｼﾞｸ ｳﾃﾞ ｺﾃｲﾊﾞﾝ	1
22		B2311-220-000	Y MOTOR BASE STOPPER	ｲﾄﾕﾙﾒ ｳﾃﾞ ｽﾄﾂﾊﾟ	1
23		B2403-210-000	SOLENOID	ｲﾄｷﾘ ﾏｸﾞﾈﾂﾄ	1
24		NM-6040003-SC	NUT M4	ﾛﾂｶｸﾅﾂﾄ M4	2
25		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
26		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	2
27		B2431-215-000	THREAD TRIMMER LINK SPRING	ｲﾄｷﾘ ﾘﾝｸﾊﾞﾈ	1
28		B2404-220-000	CAM INSTALLING LINK	ｶﾑ ｼﾞﾕｳﾄﾞｳｼ	1
29		B2413-220-000	KNIFE DRIVING BAR	ｲﾄｷﾘ ﾚﾝｹﾂﾎﾞｳ	1
30		B2405-210-000	SHAFT	ｲﾄｷﾘ ｺﾛｼﾞｸ	1
31		B2406-210-000	CAM ROLLER	ｶﾑﾛｰﾗ	1
32		B2407-210-000	CONNECTING ROD	ｲﾄｷﾘ ﾚﾝｹﾂﾛﾂﾄﾞ	1
33		B2411-210-000	THREAD TRIMMER LINK	ｲﾄｷﾘ ﾘﾝｸ	1
34		D2430-555-B00	SNAP RING	ｶﾑﾛｰﾗ ｼﾞｸ Cﾘﾝｸﾞ	1
35		NS-6110420-SP	NUT 11/64-40	ﾛﾂｶｸﾅﾂﾄ 11/64-40	1
36		NS-6120630-SP	NUT 3/16-28	ﾛﾂｶｸﾅﾂﾄ 3/16-28	1
37		SD-0500803-TP	HINGE SCREW D=5 H=8	ﾀﾞﾝﾈｼﾞ D=5 H=8	2
38		SD-0650305-TP	HINGE SCREW D= 6.5 H= 3	ﾀﾞﾝﾈｼﾞ D=6.5 H=3	1
39		WP-0501016-SD	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	2
40		B2410-220-0A0	SOLENOID ARM ASM.	ｲﾄｷﾘ ﾏｸﾞﾈﾂﾄｳﾃﾞﾋﾟﾝ ｸﾐ	1
41		B2410-220-000	PIN	ｲﾄｷﾘ ﾏｸﾞﾈﾂﾄ ｳﾃﾞﾋﾟﾝ	(1)
42		B2409-210-000	SOLENOID ARM	ｲﾄｷﾘ ﾏｸﾞﾈﾂﾄｳﾃﾞ	(1)
43		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=12	(1)
44		B2408-210-000	CAM SHAFT	ｲﾄｷﾘ ｶﾑｼﾞｸ	1
45		B2414-210-000	SPRING, LARGE	ｲﾄｷﾘ ﾓﾄﾞｼﾊﾞﾈ (ﾀﾞｲ)	1
46		B2415-210-000	SPRING, SMALL	ｲﾄｷﾘ ﾓﾄﾞｼﾊﾞﾈ (ｼｮｳ)	1
47		SD-1100301-TP	HINGE SCREW H=11 W=3	ﾀﾞﾝﾈｼﾞ H=11 W=3	1
48		SS-2110920-TP	SCREW 11/64-40 L=8.5	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
49		SS-2110920-TP	SCREW 11/64-40 L=8.5	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
50		B2409-205-000	CAM ROLLER WASHER	ｶﾑ ﾛｰﾗ ｻﾞｶﾞﾈ	1
51		SS-6153040-SP	SCREW 15/64-28 L=30	ﾋﾗﾈｼﾞ 15/64-28 L=30	1
52		NS-6150430-SP	NUT 15/64-28	ﾛﾂｶｸﾅﾂﾄ 15/64-28	1
53		B1649-161-000	TENSION SPRING ADJUSTING SCREW	ﾋﾂﾊﾟﾘﾊﾞﾈ ﾁｮｰｾﾂﾈｼﾞ	1
54		SS-8110422-SP	SCREW	ﾄﾒﾈｼﾞ	1

9. X－Y COMPONENTS (1)

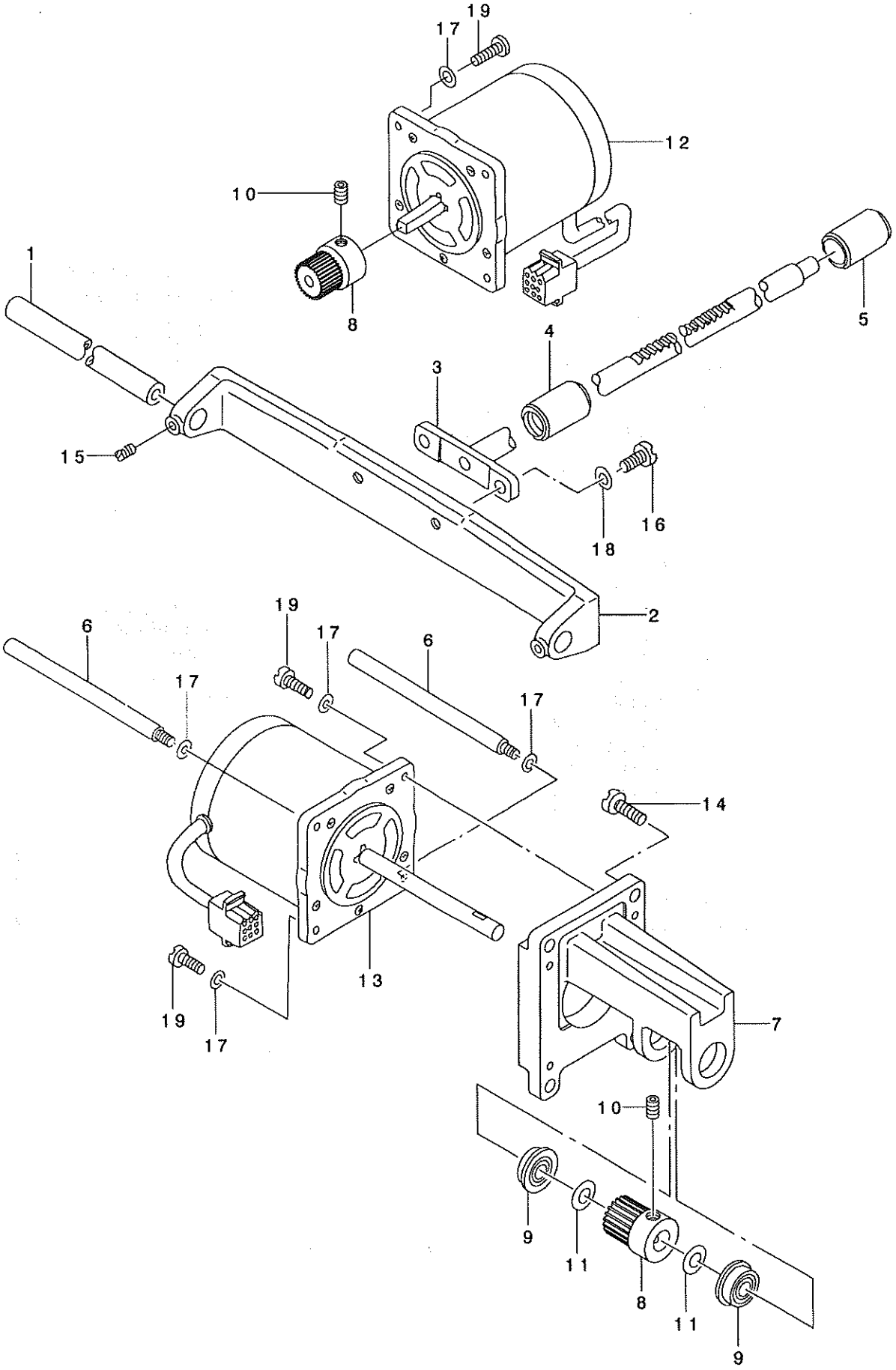
X－Y関係（1）



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B2501-215-0A0	X-Y TABLE ASM.	X-Yﾃｰﾌﾞﾙｹﾂｺﾞｳ	1
2		B2522-215-000	Y STOPPER	Yｽﾄｯﾊﾟ	(2)
3		B2501-215-000	X FIXED RACE	Xｺﾃｲ ﾚｰｽ	(1)
4		B2502-220-000	RACE TABLE	ﾚｰｽﾀﾞｲ	(1)
5		B2503-220-000	X REMOVAL LACE	Xｲﾄﾞｳﾚｰｽ	(2)
6		B2507-220-000	X STOPPER	Xｽﾄｯﾊﾟ	(2)
7		B2508-215-000	X RETAINER	Xﾘﾃｰﾅ	(2)
8		B2512-215-000	X TIMMING BELT	Xﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	(1)
9		B2519-215-000	Y REMOVAL RACE	Yｲﾄﾞｳ ﾚｰｽ	(1)
10		B2520-215-000	Y FIXED RACE,RIGHT	Yｺﾃｲ ﾚｰｽ(ﾐｷﾞ)	(1)
11		B2520-215-A00	Y FIXED RACE,LEFT	Yｺﾃｲ ﾚｰｽ(ﾋﾀﾞﾘ)	(1)
12		B2521-215-000	Y RETAINER	Yﾘﾃｰﾅ	(2)
13		B2527-210-000	BALL	ﾃｰﾌﾞﾙﾖｳﾎﾞｰﾙ	(0)
14		SS-7111110-TP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	(4)
15		SS-9111010-SP	SCREW 11/64-40 L=9.5	ﾛｯｶｸﾎﾞﾙﾄ 11/64-40 L=9.5	(8)
16		SS-7110910-TP	SCREW 11/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	(4)
17		SM-6041402-TP	SCREW M4 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4	(4)
18		NS-6110310-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	(4)
19		B2539-215-000	IDLER PLATE	ｱｲﾄﾞﾗ ﾄﾘｯｹｲﾀ	1
20		SB-1060004-00	CLUTCH BEARING	ｸﾗｯﾁﾍﾞｱﾘﾝｸﾞ	2
21		B2504-215-000	X DRIVING SHAFT BRACKET	Xｸﾄﾞｳｼﾞｸﾌﾞﾗｹｯﾄ	1
22		B2505-220-000-A	X DRIVING SHAFT BRACKET	Xｼﾞｸﾌﾞﾗｹｯﾄ(B)	1
23		B2506-215-000	SLIT PLATE	Xｸﾄﾞｳｼﾞｸ	1
24		B2509-229-000	BELT RECEIVER	ﾍﾞﾙﾄ ｵｻｴ	1
25		B2513-220-A00	SPROCKET WHEEL A	ｽﾌﾟﾛｹｯﾄA	2
26		B2515-220-000	X BRACKET SHAFT	Xﾌﾞﾗｹｯﾄ ｼﾞｸ	1
27		SD-0601171-SP	HINGE SCREW D= 6 H=11.7	ﾀﾞﾝﾈｼﾞ D=6 H=11.7	1
28		B4007-215-000	X SLIT PLATE.	Xﾎｳｺｳ ｽﾘｯﾄｲﾀ	1
29		SB-1080005-00	RADIAL BEARING	ﾗｼﾞｱﾙｼﾞｸｳｹ	5
30		SM-6040552-TP	SCREW M4 L=4.5	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4 L=4.5	2
31		SS-6110610-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	2
32		NM-6050001-SP	NUT M5	ﾛｯｶｸﾅｯﾄ M5X0.8 1ｼｭ	1
33		B2540-205-B00	SCREW	ｸﾄﾞｳｼﾞｸ ﾄﾒﾈｼﾞ B	4
34		RE-0600000-K0	E-RING 6	Eｶﾞﾀﾄﾒﾜ 6	2
35		SM-6057052-TN	HEXAGONAL-HOLE BOLT	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
36		B2557-280-00E	WASHER	ﾖｺｵｸﾘｳﾃﾞｻﾞｶﾞﾈ	3
37		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	1
38		SS-6120940-SP	SCREW 3/16-28 L=9	ﾋﾗﾈｼﾞ 3/16-28 L=9	4
39		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	4
40		B2526-220-000	Y DRIVE GEAR	Yｸﾄﾞｳ ﾊｸﾞﾙﾏ	1
41		B2540-205-B00	SCREW	ｸﾄﾞｳｼﾞｸ ﾄﾒﾈｼﾞ B	2
42		SM-6052002-TP	SCREW M5 L=20	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=20	6
43		WP-0641600-SC	WASHEW 6.4X12.5X1.6	ﾋﾗｻﾞｶﾞﾈ	1
44		B1519-026-00G	HINGE STUD	ﾋﾝｼﾞｼﾞｸ	2

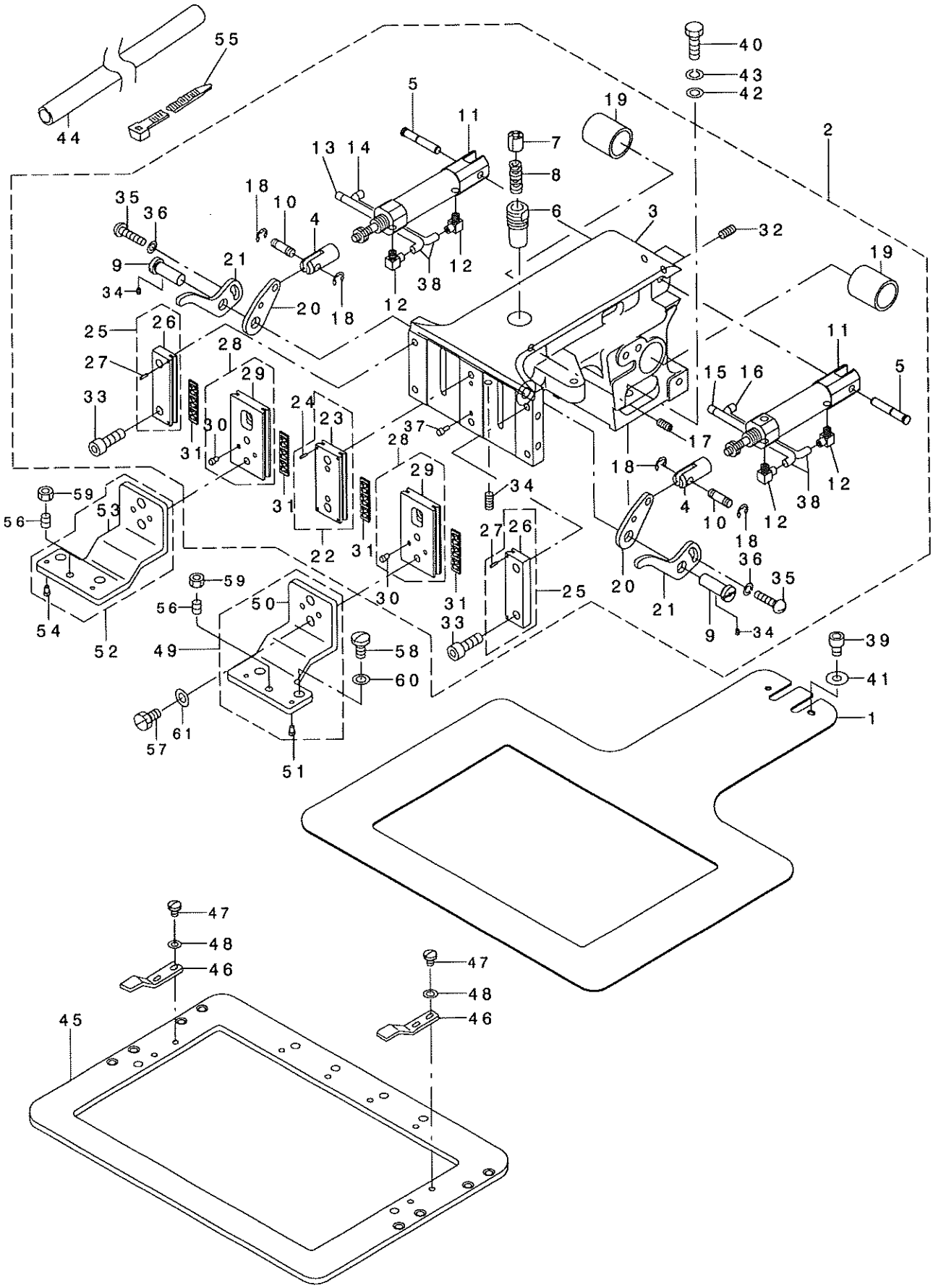
10. X－Y COMPONENTS (2)

X－Y関係（2）



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B2510-215-000	X GUIDE SHAFT	Xｶﾞｲﾄﾞｼﾞｸ	1
2		B2511-215-000	X GUIDE SHAFT BRACKET	Xｶﾞｲﾄﾞｼﾞｸﾓﾁｻｴ	1
3		B2524-215-0A0	Y REMOVAL SHAFT ASM.	Yｲﾄﾞｳｼﾞｸｸｿﾞｺﾞｳ	1
4		B2532-220-000	BUSHING, FRONT	Yｲﾄﾞｳｼﾞｸ ﾏｴﾒﾀﾙ	1
5		B2533-220-000	BUSHING, REAR	Yｲﾄﾞｳｼﾞｸ ｱﾄﾒﾀﾙ	1
6		B1161-220-B00	MOTOR STUD BOLT B	ﾓｰﾀｰｽﾀｯﾄﾞﾎﾞﾙﾄB	2
7		B2517-215-000	Y MOTOR BASE	Yﾓｰﾀﾀﾞｲ	1
8		B2526-215-000	DRIVE GEAR	ｸﾄﾞｳ ﾊｸﾞﾙﾏ	2
9		SB-1095301-00	BEARING D=9.52X22.22	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ D=9.52X22.22	2
10		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	4
11		WP-0951016-SP	WASHER 9.53X15X1	ﾋﾗｻﾞｶﾞﾈ 9.53X15X1	2
12		B2529-215-000	X STEPPING MOTOR	Xｵｸﾘ ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀ	1
13		B2529-215-A00	Y STEPPING MOTOR	Yｵｸﾘ ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀ	1
14		SS-7151210-SP	SCREW 15/64-28 L=12	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=12	4
15		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
16		SS-9151440-CP	SCREW 15/64-28 L=14	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=14	2
17		WP-0501016-SD	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	8
18		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	2
19		SS-7121610-SP	SCREW 3/16-28 L=15.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=15.5	6

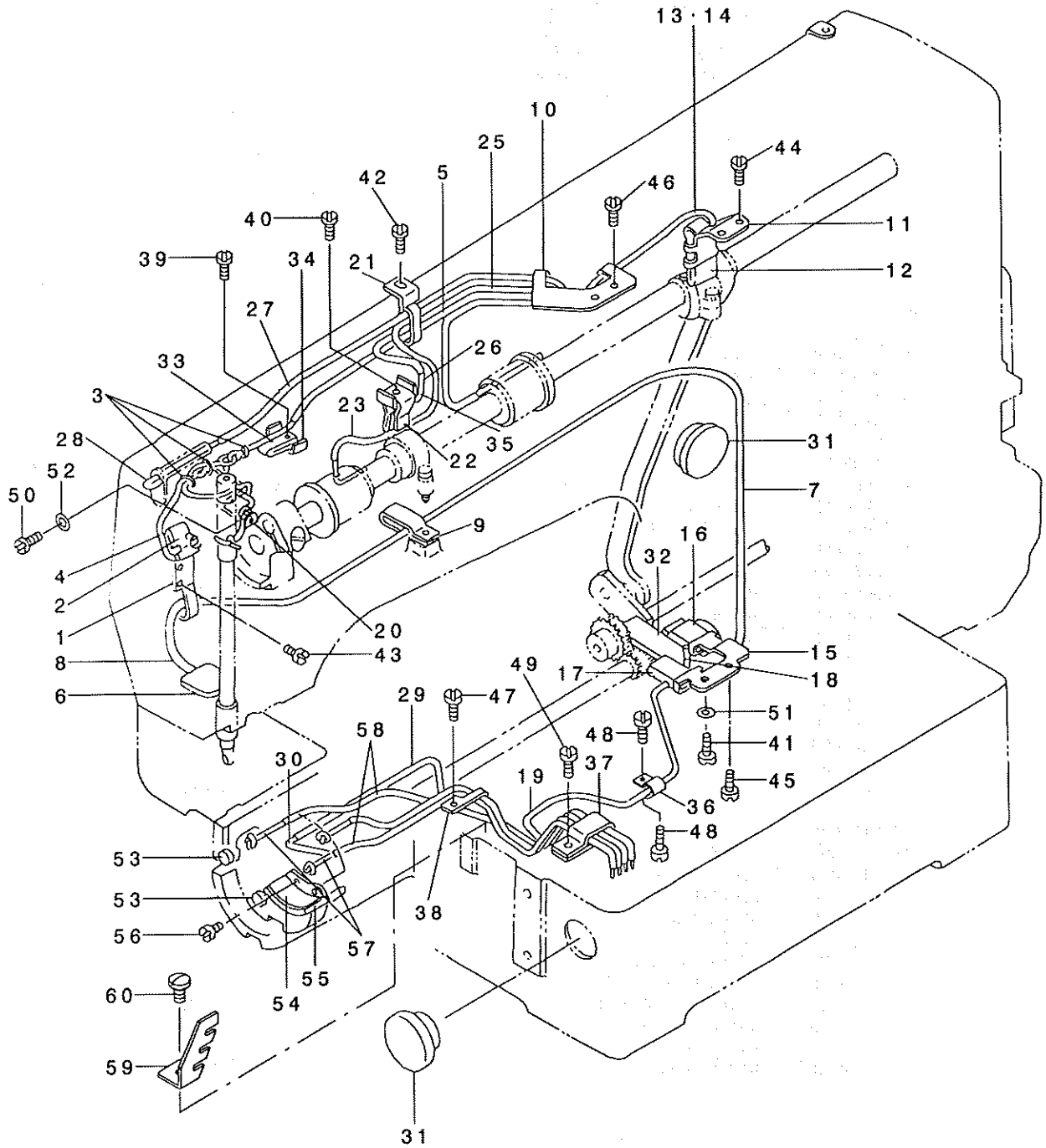
11. CLOTH FEED MECHANISM COMPONENTS
布送り台関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		B2556-215-000	FEED PLATE	ｼﾀｲﾀ	1
2		B2550-215-0A0	CLOTH FEED BASE ASM.	ﾇﾉｵｸﾘﾀﾞｲ (ｸﾐ)	1
3		B2550-215-000	CLOTH FEED BASE	ﾇﾉｵｸﾘﾀﾞｲ	(1)
4		B1625-220-000	CYLINDER KNUCKLE	ﾅｶｵｻｴ ｼﾘﾝﾀﾞｰ ﾅｯｸﾙ	(2)
5		D2428-555-B00-A	CAM ROLLER SHAFT	ｶﾑﾛｰﾗ ｼﾞｸ	(2)
6		B2573-220-000	SLIDER RECEIVER	ﾇﾉｵｻｴ ｽﾗｲﾀﾞｳｹ	(1)
7		B2574-220-000	SLIDER	ﾇﾉｵｻｴ ｽﾗｲﾀﾞｰ	(1)
8		B2576-220-000	SLIDER SPRING	ﾇﾉｵｻｴ ｽﾗｲﾀﾞｰ ﾊﾞﾈ	(1)
9		B2509-372-000-A	FEED STUD	ｵｸﾘﾝｸﾞ	(2)
10		B1626-220-000	CYLINDER PIN	ｼﾘﾝﾀﾞｰ ｾﾂｿﾞｸﾋﾟﾝ	(2)
11		PA-1602509-A0	AIR CYLINDER	ｴｱｼﾘﾝﾀﾞｰ	(2)
12		PJ-0460525-03	HOSE ELBOW	ﾎｰｽ ｴﾙﾎﾞ	(4)
13		B4711-220-00C	AIR TUBE LABEL J03 LEFT	ｴｱｰﾁｭｰﾌﾞﾗﾍﾞﾙJ03	(1)
14		B4711-220-00D	AIR TUBE LABEL J04 LEFT	ｴｱｰﾁｭｰﾌﾞﾗﾍﾞﾙJ04	(1)
15		B4711-220-00G	AIR TUBE LABEL J03 RIGHT	J03R	(1)
16		B4711-220-00H	AIR TUBE LABEL J04 RIGHT	ｴｱﾁｭｳﾌﾞ ﾗﾍﾞﾙ	(1)
17		SS-8120410-SP	SCREW 3/16-28 L=3.8	ﾄﾒﾈｼﾞ 3/16-28 L=3.8	(1)
18		RE-0300000-K0	E-RING 3	Eｶﾞﾀﾄﾒﾜ 3	(4)
19		SB-7120001-00	SLIDE BEARING	ｽﾗｲﾄﾞｼﾞｸｳｹ	(2)
20		B2570-215-000	LIFTING LEVER A	ﾇﾉｵｻｴ ﾚﾊﾞｰ A	(2)
21		B2571-215-000	LIFTING LEVER B	ﾇﾉｵｻｴ ﾚﾊﾞｰ B	(2)
22		B2613-215-0A0	WORK CLAMP FOOT PLATE A ASM.	ﾇﾉｵｻｴｽﾍﾟｰﾘｲﾀA (ｸﾐ)	(1)
23		B2613-215-000	WORK CLAMP FOOT PLATE A	ﾇﾉｵｻｴ ｽﾍﾟｰﾘｲﾀ A	(1)
24		PS-0150065-KP	SPRING PIN 1.5X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.5X6	(4)
25		B2567-215-0A0	WORK CLAMP FOOT PLATE B ASM.	ﾇﾉｵｻｴｽﾍﾟｰﾘｲﾀB (ｸﾐ)	(2)
26		B2567-215-000	WORK CLAMP FOOT PLATE B	ﾇﾉｵｻｴ ｽﾍﾟｰﾘｲﾀ B	(1)
27		PS-0150065-KP	SPRING PIN 1.5X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.5X6	(2)
28		B2611-215-0A0	SLIDE PLATE ASM.	ﾇﾉｵｻｴｱｼｽﾍﾟｰﾘｲﾀ ｸﾐ	(2)
29		B2611-215-000	WORK CLAMP FOOT SLIDE PLATE	ﾇﾉｵｻｴ ｱｼ ｽﾍﾟｰﾘｲﾀ	(1)
30		B1816-280-000	GUIDE PIN	ﾅｶｶﾞﾏ ｵｻｴ ｶﾞｲﾄﾞﾋﾟﾝ	(2)
31		B2513-215-000	BEARING	ｽﾍﾟｰﾘｲﾀ ﾍﾞｱﾘﾝｸﾞ	(4)
32		SS-8120740-SP	SCREW 3/16-28 L=7	ﾄﾒﾈｼﾞ 3/16-28 L=7	(2)
33		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(6)
34		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	(2)
35		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	(2)
36		WP-0501016-SD	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	(2)
37		B1816-280-000	GUIDE PIN	ﾅｶｶﾞﾏ ｵｻｴ ｶﾞｲﾄﾞﾋﾟﾝ	(2)
38		BT-0400251-EB	URETHANE HOSE, BLACK	ｳﾚﾀﾝﾎｰｽ ｸﾛ	(3)
39		SM-6060802-TP	SCREW M6 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=8	2
40		SS-9151630-CP	SCREW 15/64-28 L=15.5	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	2
41		WP-0611626-SP	WASHER 15X6X1.6	ﾋﾗｻﾞｶﾞﾈ	2
42		WP-0651056-SD	WASHER 6.5X11X1	ﾋﾗｻﾞｶﾞﾈ 6.5X11X1	2
43		WS-0631510-KP	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ	2
44		HX-0036400-0E	PARTS	ｿｸｾﾝﾊﾟｰﾂ	0.2
45		B2553-215-000	FEEDING FRAME	ﾇﾉｵｻｴ ｿﾄﾜｸ	1
46		B2558-220-000	PLASTIC BLANK PLATE	ﾌﾟﾗｽﾁｯｸ ﾌﾞﾗﾝｸｵｻｴ	2
47		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	4
48		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	4
49		B2604-215-0A0	RECEIVER PLATE,RIGHT ASM.	ﾇﾉｵｻｴｱｼﾐｷﾞ ｸﾐ	1
50		B2604-215-000	RECEIVER PLATE,RIGHT	ﾇﾉｵｻｴ ｱｼ ﾐｷﾞ	(1)
51		B1816-280-000	GUIDE PIN	ﾅｶｶﾞﾏ ｵｻｴ ｶﾞｲﾄﾞﾋﾟﾝ	(2)
52		B2605-215-0A0	RECEIVER PLATE,LEFT ASM.	ﾇﾉｵｻｴｱｼﾋﾀﾞﾘ ｸﾐ	1
53		B2605-215-000	RECEIVER PLATE,LEFT	ﾇﾉｵｻｴ ｱｼ ﾋﾀﾞﾘ	(1)
54		B1816-280-000	GUIDE PIN	ﾅｶｶﾞﾏ ｵｻｴ ｶﾞｲﾄﾞﾋﾟﾝ	(2)
55		HX-0023300-00	CLIP	ｿｸｾﾝ ﾊﾞﾝﾄﾞ	3
56		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
57		SS-9151120-CP	SCREW 15/64-28 L=11	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=11	4
58		SS-7150910-TP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	4
59		NS-6150330-SD	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	2
60		WP-0651056-SD	WASHER 6.5X11X1	ﾋﾗｻﾞｶﾞﾈ 6.5X11X1	4
61		WP-0651056-SD	WASHER 6.5X11X1	ﾋﾗｻﾞｶﾞﾈ 6.5X11X1	4

12. LUBRICATION COMPONENTS

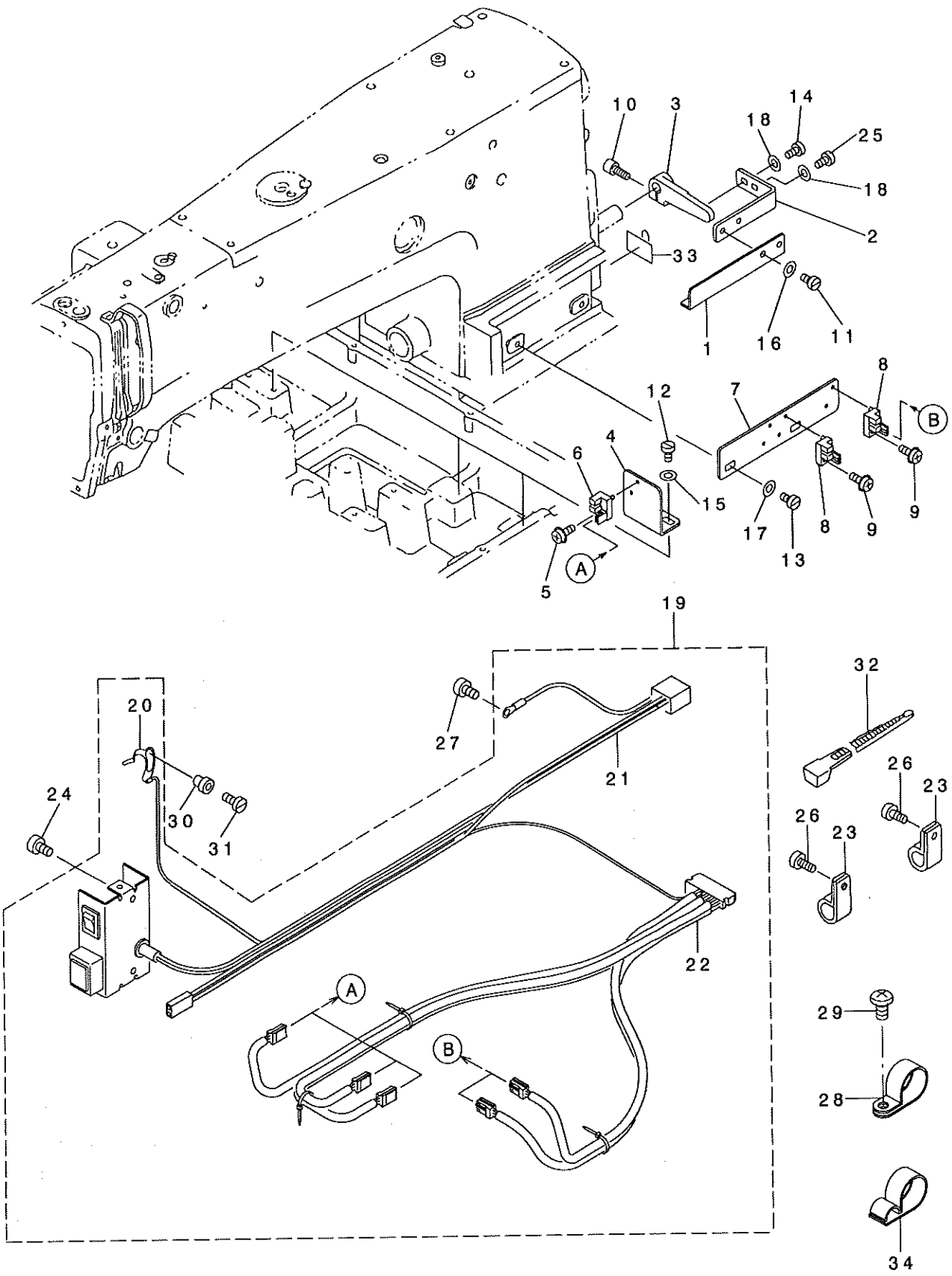
給油関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		B3502-220-000	OIL WICK HOLDER	ﾊﾘﾎﾞｳ ｸﾗﾝｸ ﾕｼﾝｵｻｴ	1
2		B3509-220-000	OIL SPONGE	ﾊﾘﾎﾞｳ ｸﾗﾝｸ ｷｭｳﾕ ﾊﾞｲﾘｰﾝ	1
3		B1419-026-000	OIL WICK PRESSER	ﾕｼﾝ ｵｻｴ	3
4		CQ-2020000-00	OIL WICK	ﾕｼﾝ	1.1
5		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.4
6		B3507-280-000	OIL FELT	ﾒﾝﾌﾞﾌｪﾙﾄ	1
7		BP-6000000-00	VINYL PIPE	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ	0.6
8		B3523-220-000	OIL FELT	ｶﾝﾘｭｳ ﾌｪﾙﾄ	1
9		D2112-555-B00	CORD HOLDER, LARGE	ｺｰﾄﾞ ﾄﾒｶﾅｸﾞ A	1
10		B3504-220-000	OIL WICK HOLDER A	ｷｭｳﾕﾀﾝｸ ﾕｼﾝｵｻｴ	1
11		B3505-210-000	OIL FELT SUPPORTING PLATE	ｸﾗﾝｸｶﾞｲﾄﾞ ｷｭｳﾕｲﾀ	1
12		B3509-280-000	NEEDLE ROD CRANK LUBRICATING	ﾊﾘﾎﾞ - ｸﾗﾝｸ ｷｭｰﾕ ﾊﾞｲﾘｰﾝ	1
13		CQ-2522000-00	OIL WICK	ﾕｼﾝ	0.4
14		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.2
15		B3506-210-000	OIL FELT SUPPORTING PLATE	ｵｵﾌﾘｺ ｷｭｳﾕｲﾀ	1
16		B3509-280-000	NEEDLE ROD CRANK LUBRICATING	ﾊﾘﾎﾞ - ｸﾗﾝｸ ｷｭｰﾕ ﾊﾞｲﾘｰﾝ	1
17		B3518-280-000	BALANCE LUBRICATING	ﾃﾝﾋﾞﾝ ｷｭｰﾕﾊﾞｲﾘｰﾝ	1
18		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.7
19		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.6
20		B3507-220-000	OIL WICK HOLDER	ﾊﾘﾎﾞ -ﾕｼﾝｵｻｴ	1
21		B3508-220-000	OIL TUBE HOLDER	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ ｵｻｴ	1
22		B3520-220-000	OIL SPONGE	ﾅｶｵｻｴ ｷｭｳﾕ ﾊﾞｲﾘｰﾝ	1
23		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.4
24		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.7
25		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.3
26		CQ-2522000-00	OIL WICK	ﾕｼﾝ	0.5
27		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	0.3
28		CQ-2522000-00	OIL WICK	ﾕｼﾝ	0.6
29		BP-5000000-00	VINYL PIPE	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ	0.2
30		B3522-220-000	OIL FELT	ｵｵｶﾏ ｶﾝﾘｭｳ ﾌｪﾙﾄ	1
31		B3501-210-000	OIL GAUGE	ｵｲﾙｹﾞｰｼﾞ	2
32		B3507-210-000	OIL FELT	ｵｵﾌﾘｺ ｷｭｳﾕﾌｪﾙﾄ	1
33		B3518-210-000	OIL SPONGE	ﾃﾝﾋﾞﾝ ｷｭｳﾕ ﾊﾞｲﾘｰﾝ	1
34		B3508-280-000	BALANCE LUBRICATING PLATE	ﾃﾝﾋﾞﾝ ｷｭｰﾕｲﾀ	1
35		B3508-280-000	BALANCE LUBRICATING PLATE	ﾃﾝﾋﾞﾝ ｷｭｰﾕｲﾀ	1
36		B3538-112-000	OIL RETURN TUBE HOLDER	ｶﾝﾘｭｳ ﾊﾟｲﾌﾟｵｻｴ	1
37		D2112-555-B00	CORD HOLDER, LARGE	ｺｰﾄﾞ ﾄﾒｶﾅｸﾞ A	1
38		135-30209	LUBRICATING OIL WICK STOPPER	ｷｭｳﾕｳﾕｼﾝﾄﾒ	1
39		SS-6092120-SP	SCREW 9/64-40 L=21.2	ﾋﾗﾈｼﾞ 9/64-40 L=21.2	1
40		SS-6092120-SP	SCREW 9/64-40 L=21.2	ﾋﾗﾈｼﾞ 9/64-40 L=21.2	1
41		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	1
42		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
43		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
44		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
45		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
46		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
47		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
48		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
49		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1
50		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
51		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗｻﾞｶﾞﾈ 6.2X13X1	1
52		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	1
53		135-29607	SHUTTLE PACKING	ｵｵｶﾞﾏ ﾊﾟｯｷﾝ	2
54		B3505-280-000	SHUTTLE LUBRICATING PLATE	ｵｵｶﾞﾏ ｷｭｰﾕｲﾀ	1
55		B3504-280-000	SHUTTLE FELT	ｵｵｶﾞﾏﾌｪﾙﾄ	1
56		SS-6090440-SP	SCREW 9/64-40 L= 4.0	ﾋﾗﾈｼﾞ 9/64-40 L=4	2
57		CQ-2522000-00	OIL WICK	ﾕｼﾝ	1.6
58		BP-3000000-00	VINYL PIPE	ﾋﾞﾆｰﾙﾊﾟｲﾌﾟ	1
59		B3524-215-000	LUBRICATING ADJUSTING PLATE	ｵｵｶﾞﾏ ｷｭｳﾕ ﾁｮｳｾﾂｲﾀ	1
60		SS-7110840-SP	SCREW 11/64-40 L=7.8	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7.8	1

13. SENSOR COMPONENTS

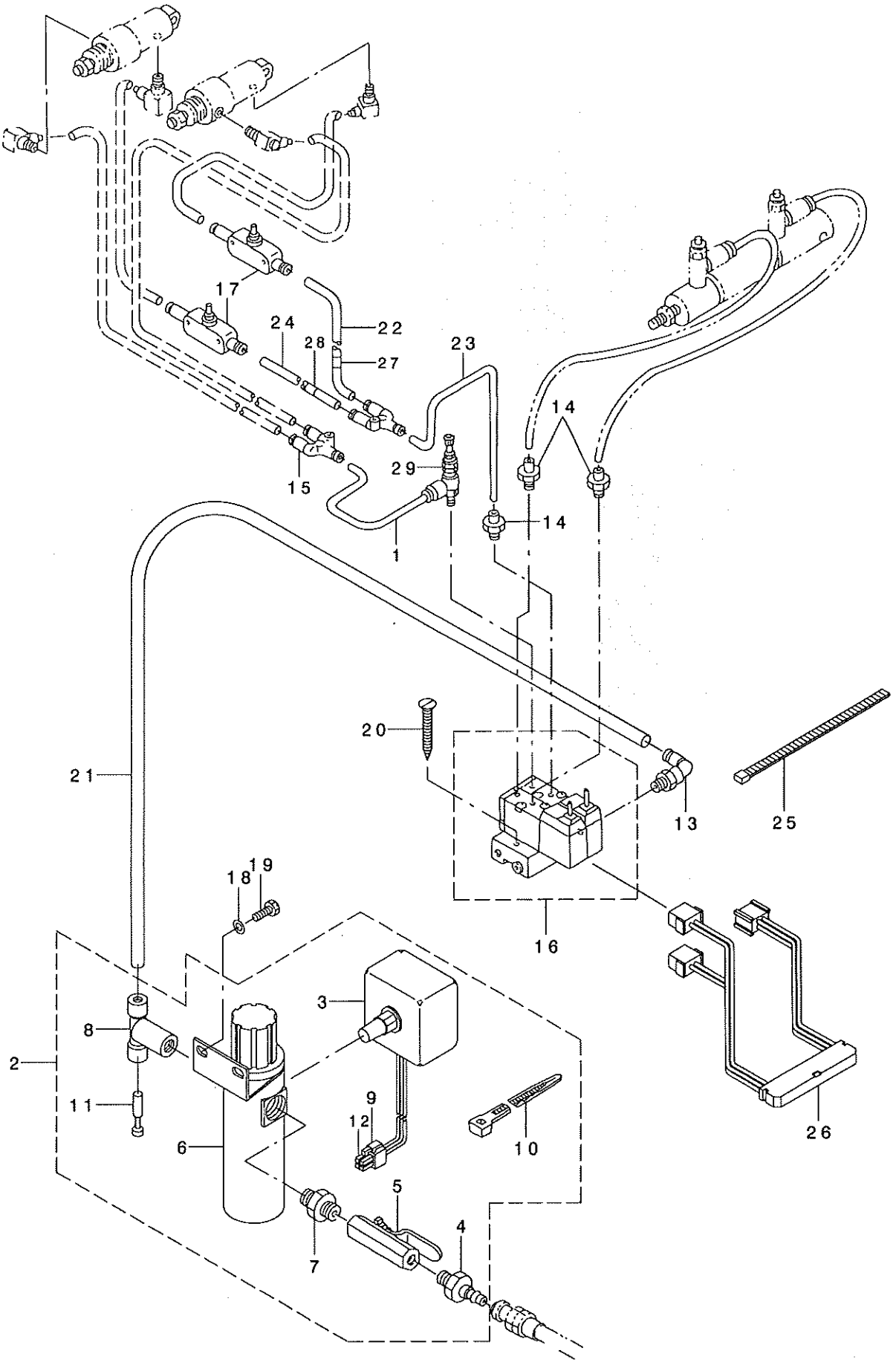
センサ関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		B4008-215-000	Y SLIT PLATE	Yホウコウ スリットイタ	1
2		B4009-215-000	Y SLIT FIXED PLATE	Yスリットコテイイタ	1
3		135-06407	INTERLOCKINK CONNECTING ARM	レンド゛ウ レンケツウテ゛	1
4		B4012-215-000	X SENSOR MOUNTING PLATE	Xセンサ トリツケイタ	3
5		SL-4031081-SF	SCREW M3 L=10	ナベ゛コネジ゛ セムス M3 L=10	3
6		HD-0005700-00	SENSOR	フォト センサ	3
7		B4005-215-000	Y SENSOR MOUNTING PLATE	Yセンサ トリツケタ゛イ	1
8		HD-0005700-00	SENSOR	フォト センサ	2
9		SL-4031081-SF	SCREW M3 L=10	ナベ゛コネジ゛ セムス M3 L=10	2
10		SS-6151712-TP	SCREW 15/64-28 L=16.5	ロツカクアナボ゛ルト 15/64-28	2
11		SS-7110510-SP	SCREW 11/64-40 L=5	マルヒラネジ゛ 11/64-40 L= 5	2
12		SS-7110840-SP	SCREW 11/64-40 L=7.8	マルヒラネジ゛ 11/64-40 L=7.8	6
13		SS-7110840-SP	SCREW 11/64-40 L=7.8	マルヒラネジ゛ 11/64-40 L=7.8	2
14		SS-7110840-SP	SCREW 11/64-40 L=7.8	マルヒラネジ゛ 11/64-40 L=7.8	1
15		WP-0450801-SD	WASHER 4.5X10X0.8	ヒラザ゛カ゛ネ 4.5X10X0.8	6
16		WP-0450801-SD	WASHER 4.5X10X0.8	ヒラザ゛カ゛ネ 4.5X10X0.8	2
17		WP-0450801-SD	WASHER 4.5X10X0.8	ヒラザ゛カ゛ネ 4.5X10X0.8	2
18		WP-0501016-SD	WASHER 5X10.5X1	ヒラザ゛カ゛ネ 5X10.5X1	2
19		B4110-215-0B0	SWITCH CABLE ASM.	トウフ゛スイツチケーフ゛ルソウクミ	1
20		B4150-215-0A0	CUTTING CONNECTION PLATE ASM.	イトキレケンチイタ (クミ)	(1)
21		B4110-215-0A0-A	CABLE ASM.	トウフ゛スイツチケーフ゛ルクミ	(1)
22		B4130-215-0A0-A	SENSOR CORD ASM.	トウフ゛センサーコート゛クミ	(1)
23		HX-0012300-0A	CABLE CLIP	ケーフ゛ルクリツフ゛	2
24		SS-4110815-SP	SCREW 11/64-40 L=8	ナベ゛ネジ゛ 11/64-40 L=8	2
25		SS-6120940-SP	SCREW 3/16-28 L=9	ヒラネジ゛ 3/16-28 L=9	1
26		SS-4110815-SP	SCREW 11/64-40 L=8	ナベ゛ネジ゛ 11/64-40 L=8	2
27		SS-4110815-SP	SCREW 11/64-40 L=8	ナベ゛ネジ゛ 11/64-40 L=8	1
28		EA-9502B01-00	CLIP	ケーフ゛ル クリツフ゛ B	1
29		SS-4110815-SP	SCREW 11/64-40 L=8	ナベ゛ネジ゛ 11/64-40 L=8	1
30		B2703-210-000	BUSHING	イトキレケンチイタ フ゛ツシユ	1
31		SS-7090850-SP	SCREW 9/64-40 L=8	マルヒラネジ゛ 9/64-40 L=8	1
32		HX-0029200-00	BAND	バ゛ント゛	3
33		HX-0009300-0C	CALBE HOLDER	ソクセンキーフ゛	1
34		E9608-603-000	STICKER (MIDDLE)	ステツカー (チユー)	1

14. PNEUMATIC COMPONENTS

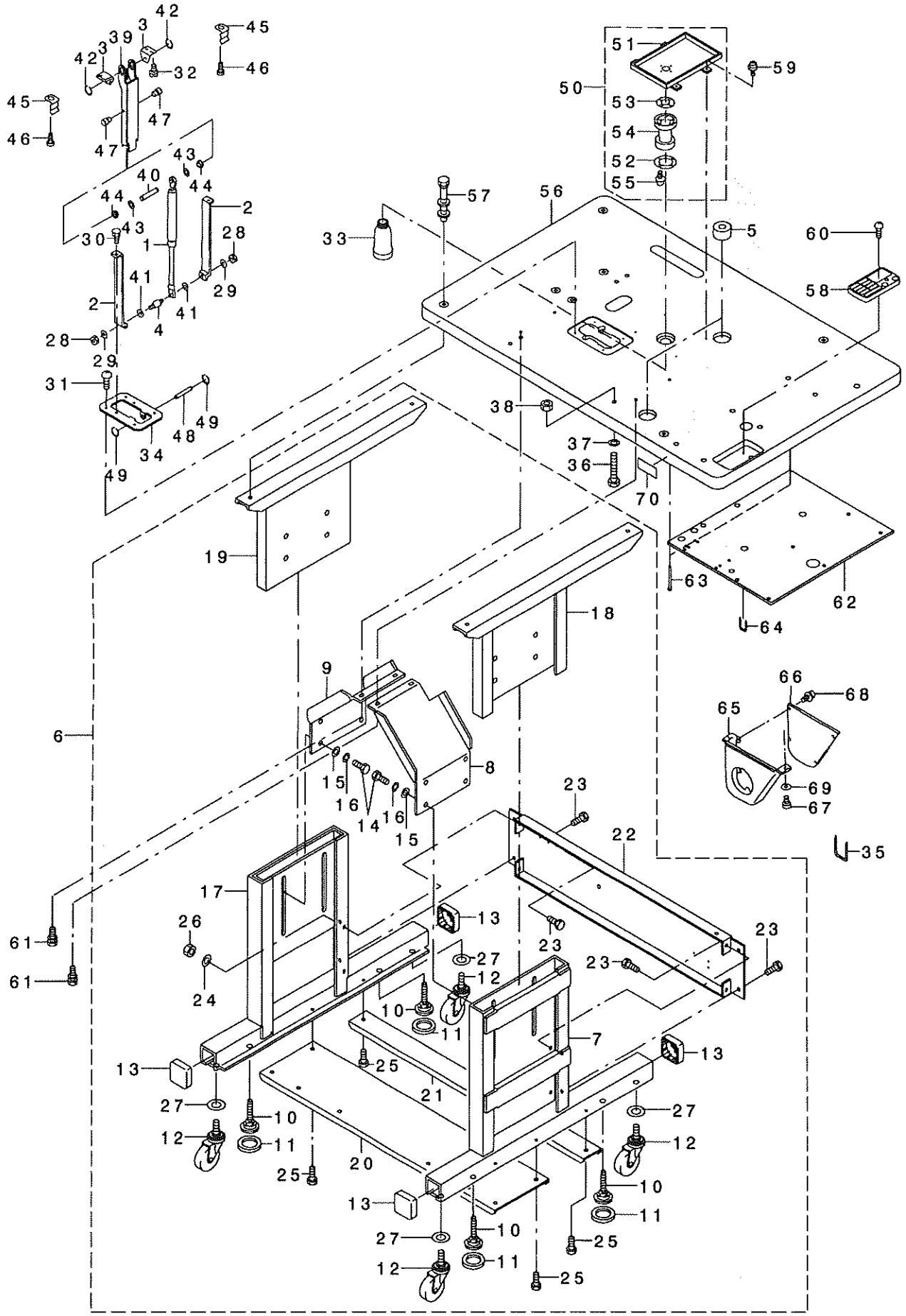
エアー関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		BT-0400251-EB	URETHANE HOSE, BLACK	ウレタンホース クロ	0.06
2		B4715-215-0A0	FILTER REGULATOR ASM.	フイルタレギ ュレータ クミ	1
3		G8124-270-000	AIR PRESSUE SWITCH	アツリヨク スイツチ	(1)
4		PJ-3090052-03	QUICK JOINT PLUG	ワンタツチシ ヨイント.プ ラク	(1)
5		G5430-116-000	AIR COCK	エアコツク	(1)
6		PF-0552040-B0	FILTER REGULATOR	フイルタレギ ュレータ	(1)
7		PJ-0305200-01	RING JOINT (NIPPLE)	カンツキ テ (ニツプ ル)	(1)
8		PJ-3050652-02	TEE	リヨウク チティー	(1)
9		HK-0346100-40	HOUSING	ハウシ ング	(1)
10		EA-9500B01-00	CABLE BAND	ソクセンバ ンド	(5)
11		PX-9500090-00	PLUG	プ ラク	(1)
12		HK-0346400-00	PIN CONTACT	ピ ン ターミナル	3
13		PJ-3040651-01	ELBOW UNION 6XPT1/8	エルボ ユニオン 6XPT1/8	1
14		PJ-0320525-03	HOSE NIPPLE	ホウスニツプ ル	3
15		PJ-3080400-02	QUICK COUPLING	ワンタツチツキ テ	2
16		PV-0351130-A0	SOLENOID VALVE ASM.	デ ンジ ヘ ン クミ	1
17		PC-0124010-00	SPEED CONTROLLER	スピ ー ト コントロー ラ	2
18		WP-0531000-SC	WASHER 5.3X10X1	ヒラサ ガ ネ 5.3X10X1	2
19		SM-9051450-SC	SCREW M5X0.8 L=14	ロツカクボ ルト M5X0.8 L=14	2
20		SK-3413200-SC	WOOD SCREW D=4.1 L=32	マルモクネジ	2
21		BT-0600401-EB	TUBE	チユーブ	0.75
22		BT-0400251-EB	URETHANE HOSE, BLACK	ウレタンホース クロ	0.7
23		BT-0400251-EB	URETHANE HOSE, BLACK	ウレタンホース クロ	0.06
24		BT-0400251-EB	URETHANE HOSE, BLACK	ウレタンホース クロ	0.7
25		HX-0023300-00	CLIP	ソクセン バ ンド	7
26		B4712-215-0A0	SOLENOID VALVE CONNECTOR ASM.	デ ンジ ヘ ンコネクタ クミ	1
27		B4711-220-00H	AIR TUBE LABEL J04 RIGHT	エアチユウブ ラベ ル	1
28		B4711-220-00D	AIR TUBE LABEL J04 LEFT	エアーチユーブ ラベ ルJ04	1
29		PF-0705010-00	PRESSURE DECREASING VALVE	ミニチユア ゲ ンアツベ ン	1

15. TABLE COMPONENTS

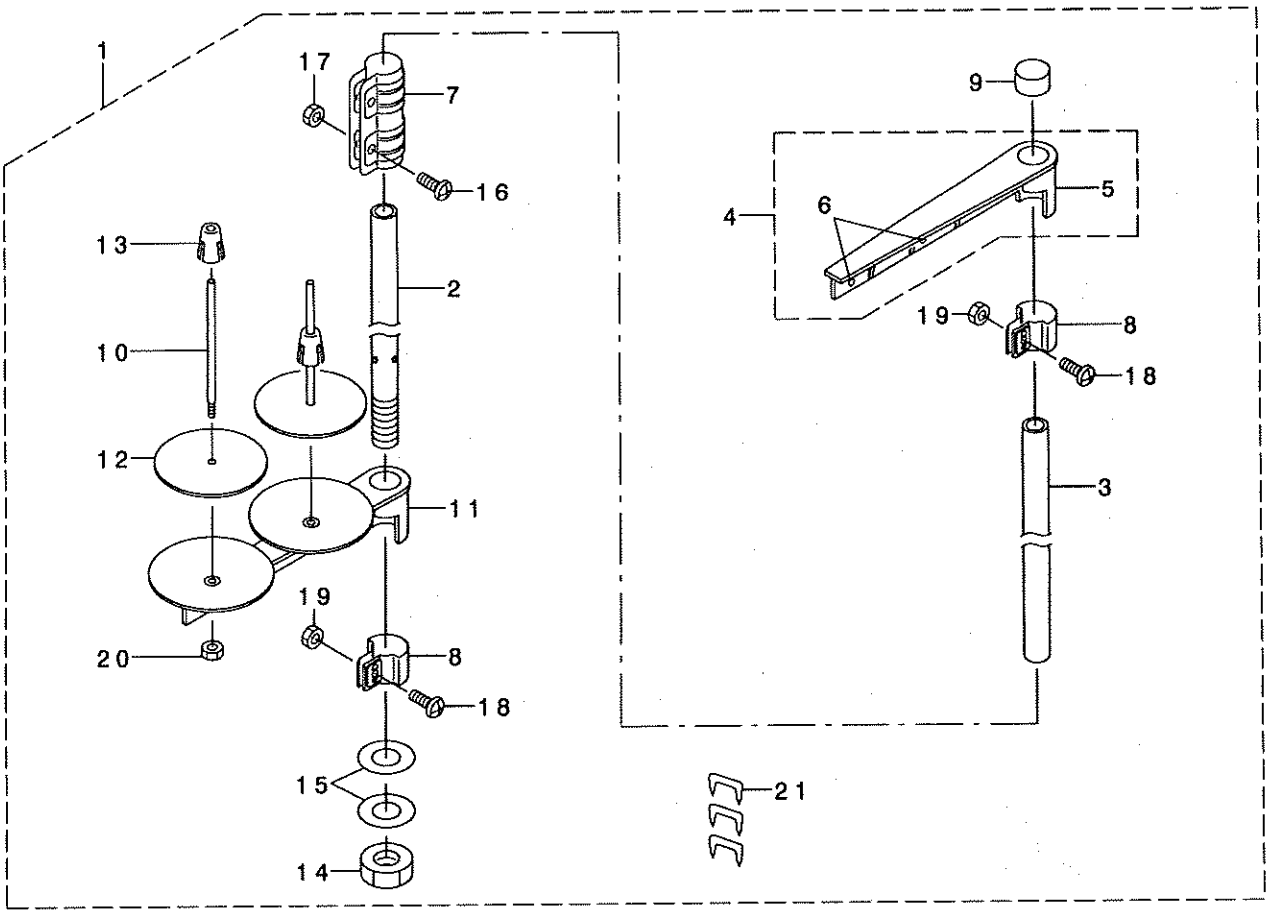
脚卓関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		B8160-229-000	GAS SPRING	ｶﾞｽ ｽﾌﾟﾘﾝｸﾞ	1
2		B8161-220-000	LIFTER BRACKET A	ﾘﾌﾀｰ ﾌﾞﾗｹｯﾄ A	2
3		B8162-220-000	LIFTER BRACKET B	ﾘﾌﾀｰ ﾌﾞﾗｹｯﾄB	2
4		B8163-220-000	LIFTER PIVOT PIN	ﾘﾌﾀｰ ｼﾃﾝｼﾞｸ	1
5		G5151-171-000	CUSHION	ｸｯｼｮﾝ	2
6		B8101-215-0A0	STAND ASM.	ｷｬｸﾀｲ ｸﾐ	1
7		B8102-215-000	STAND LOWER RIGHT	ｼﾀｷｬｸ ﾐｷﾞ	(1)
8		B8104-215-000	STAND STAY RIGHT	ｷｬｸ ｽﾃｰﾐｷﾞ	(1)
9		B8105-215-000	STAND STAY LEFT	ｷｬｸ ｽﾃｰ ﾋﾀﾞﾘ	(1)
10		B8108-220-000	ADJUSTING BOLT	ﾚﾍﾞﾙｱｼﾞﾔｽﾀ	(4)
11		B8109-220-000	RUBBER CAP	ﾚﾍﾞﾙｱｼﾞﾔｽﾀ ｺﾞﾑｼﾝｺﾞﾑ	(4)
12		G5032-164-000	CASTER	ｷｬｽﾀｰ	(4)
13		202-43200	STAND CAP, W	ｷｬｸｷｬｯﾌﾟ W	(4)
14		SM-9122503-SE	SCREW M12 L=25	ﾛｯｶｸﾎﾞﾙﾄ M12 L=25	(8)
15		WP-1302501-SC	WASHER 13X24X2.5	ﾋﾗﾜﾞｶﾞﾈ 13X24X2.5	(8)
16		WS-1253010-KN	SPRING WASHER 12.5X21.5X3	ﾊﾞﾈﾜｶﾞﾈ 12.5X21.5X3	(8)
17		B8102-215-A00	STAND LOWER LEFT	ｼﾀｷｬｸ ﾋﾀﾞﾘ	(1)
18		B8101-215-000	UPPER STAND RIGHT	ｳｴｷｬｸ ﾐｷﾞ	(1)
19		B8101-215-A00	UPPER STAND LEFT	ｳｴｷｬｸ ﾋﾀﾞﾘ	(1)
20		B8107-215-000	LOWER SUPPORT A	ｼﾀｼﾁｭｳ A	(1)
21		B8107-215-A00	LOWER SUPPORT B	ｼﾀｼﾁｭｳ B	(1)
22		B8108-215-000	SIDE SUPPORT	ﾖｺｼﾁｭｳ	(1)
23		SL-9082093-SE	SCREW	ｻﾞｶﾞﾈﾜｯﾛｯｶｸﾎﾞﾙﾄ	(8)
24		WP-0841601-SC	WASHER 8.4X17.4X1.6	ﾋﾗﾜﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M8	(2)
25		SL-9082093-SE	SCREW	ｻﾞｶﾞﾈﾜｯﾛｯｶｸﾎﾞﾙﾄ	(6)
26		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	(2)
27		WP-1702616-SE	WASHER	ﾋﾗﾜﾞｶﾞﾈ	(4)
28		NM-6060002-SE	NUT M6	ﾛｯｶｸﾅｯﾄ M6 2ｼｭ	2
29		WP-0641601-SC	WASHER	ﾋﾗﾜﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	2
30		SM-9061403-SC	SCREW M6 L=14	ﾛｯｶｸﾎﾞﾙﾄ M6 L=14	2
31		SK-3452500-SC	WOOD SCREW D=4.5 L=25	ﾏﾙﾓｸﾈｼﾞ D=4.5 L=25	4
32		SS-9151120-CP	SCREW 15/64-28 L=11	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=11	4
33		B9121-012-000	OIL CAN	ｱﾌﾞﾗﾋﾟﾝ	1
34		B8168-215-000	BRACKET BASE	ﾘﾌﾀ ﾌﾞﾗｹｯﾄ ﾍﾞｰｽ	1
35		D8204-555-D00	DRAWER STOPPER	ﾋｷﾀﾞｼｽﾄｯﾊﾟｰ	2
36		SM-9086503-SM	SCREW M8 L=65	ﾛｯｶｸﾎﾞﾙﾄ M8 L=65	1
37		WP-0841601-SC	WASHER 8.4X17.4X1.6	ﾋﾗﾜﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M8	1
38		NM-6080001-SC	NUT M8X1.25	ﾛｯｶｸﾅｯﾄ M8 1ｼｭ	1
39		B8115-215-000	FRAME BRACKET BAR	ﾄｳﾌﾞ ｻｻｴﾎﾞｳ	1
40		135-18105	LIFTING LEVER SHAFT	ﾇﾉｵｻｴｱｹﾞ ﾚﾊﾞｰｼﾞｸ	1
41		WP-0841600-SE	WASHER 8,4X15,5X1,6	ﾋﾗﾜﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ 8.4X15.5	2
42		RE-0700000-K0	E-RING 7	Eｶﾞﾀﾄﾒﾜ 7	2
43		WP-0820816-SD	WASHER 8.2X16X0.8	ﾋﾗﾜﾞｶﾞﾈ 8.2X16X0.8	2
44		110-23603	BELT COVER COLLAR	ﾍﾞﾙﾄｶﾊﾞｰ ｶﾗｰ	2
45		135-02109	BED COVER B SPRING	ﾍﾞﾙﾄｶﾊﾞｰ B ﾊﾞﾈ	2
46		SS-7110410-SP	SCREW 11/64-40 L=4	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 4	2
47		SS-6110510-SP	SCREW 11/64-40 L=5	ﾋﾗﾈｼﾞ 11/64-40 L=5	2
48		D2502-232-D00	SHAFT BLOCK SHAFT	ﾂﾏﾐｿｰﾁ ﾄﾘｯｹｼﾞｸ	1
49		RE-0700000-K0	E-RING 7	Eｶﾞﾀﾄﾒﾜ 7	2
50		B8110-215-0A0	OIL PAN ASM.	ｵｲﾙﾊﾟﾝ ｸﾐ	1
51		B8110-215-000	OIL PAN	ｵｲﾙﾊﾟﾝ	(1)
52		B8111-220-000	WASHER	ｱﾌﾞﾗﾖｹ ｻﾞｶﾞﾈ	(1)
53		B8112-220-000	OIL SEAL	ｱﾌﾞﾗﾖｹ ｵｲﾙｼｰﾙ	(1)
54		B8202-205-000	OIL MANAGEMENT	ｱﾌﾞﾗﾖｹ	(1)
55		SL-4031481-SC	SCREW M3 X 14	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3X0.5 L=14	(4)
56		B8201-215-000	TABLE	ﾃｰﾌﾞﾙ	1
57		MTJ-MS00000S	SCREW SET	ﾓｰﾀ ﾄﾘｯｹﾞﾎﾞﾙﾄ ｸﾐ	5
58		111-55751	CASE ASM. B	ｺﾓﾉｲﾚ B(ｸﾐ)	1
59		SK-3382001-SE	SCREW D=3.8 L=20	ﾏﾙﾓｸﾈｼﾞ D=3.8 L=20	4
60		SK-3382001-SE	SCREW D=3.8 L=20	ﾏﾙﾓｸﾈｼﾞ D=3.8 L=20	2
61		SL-9082093-SE	SCREW	ｻﾞｶﾞﾈﾜｯﾛｯｶｸﾎﾞﾙﾄ	4
62		B8205-215-000	EARTH PLATE	ｱｰｽﾌﾟﾚｰﾄ	1
63		B8210-012-000	CUSHION SET NAIL	ｸｷﾞ (20ﾐﾘ)	2
64		MA0-11532000	CORD STAPLE	ｺｰﾄﾞ ｽﾃｯﾌﾟﾙ	1
65	#01	B8210-210-00B	MOTOR PULLEY COVER (A)	ﾓｰﾀﾌﾟｰﾘｶﾊﾞｰA	1
66	#01	B8211-210-00B	MOTOR PULLEY COVER (B)	ﾓｰﾀﾌﾟｰﾘｶﾊﾞｰB	1
67	#01	SK-3552500-SC	WOOD SCREW D=5.5 L=25	ﾏﾙﾓｸﾈｼﾞ D=5.5 L=25	2
68	#01	SL-4040691-SC	SCREW M4 L=6	ｻﾞｶﾞﾈﾜｯｼｬﾅﾍﾞｺﾈｼﾞ M4 L=6	6
69	#01	WP-0561616-SC	WASHER 5.6X16X1.6	ﾋﾗﾜﾞｶﾞﾈ 5.6X16X1.6	2
70	#02	CM-5001000-01	CE MARKING LABEL	CEﾏｰｷﾝｸﾞ ﾒｲﾊﾝ(JUKIｼｮｳ)	1
		NOTE (注記)	#01...FOR EXPORT #02...FOR JE	輸出用 JE用	

16. THREAD STAND COMPONENTS

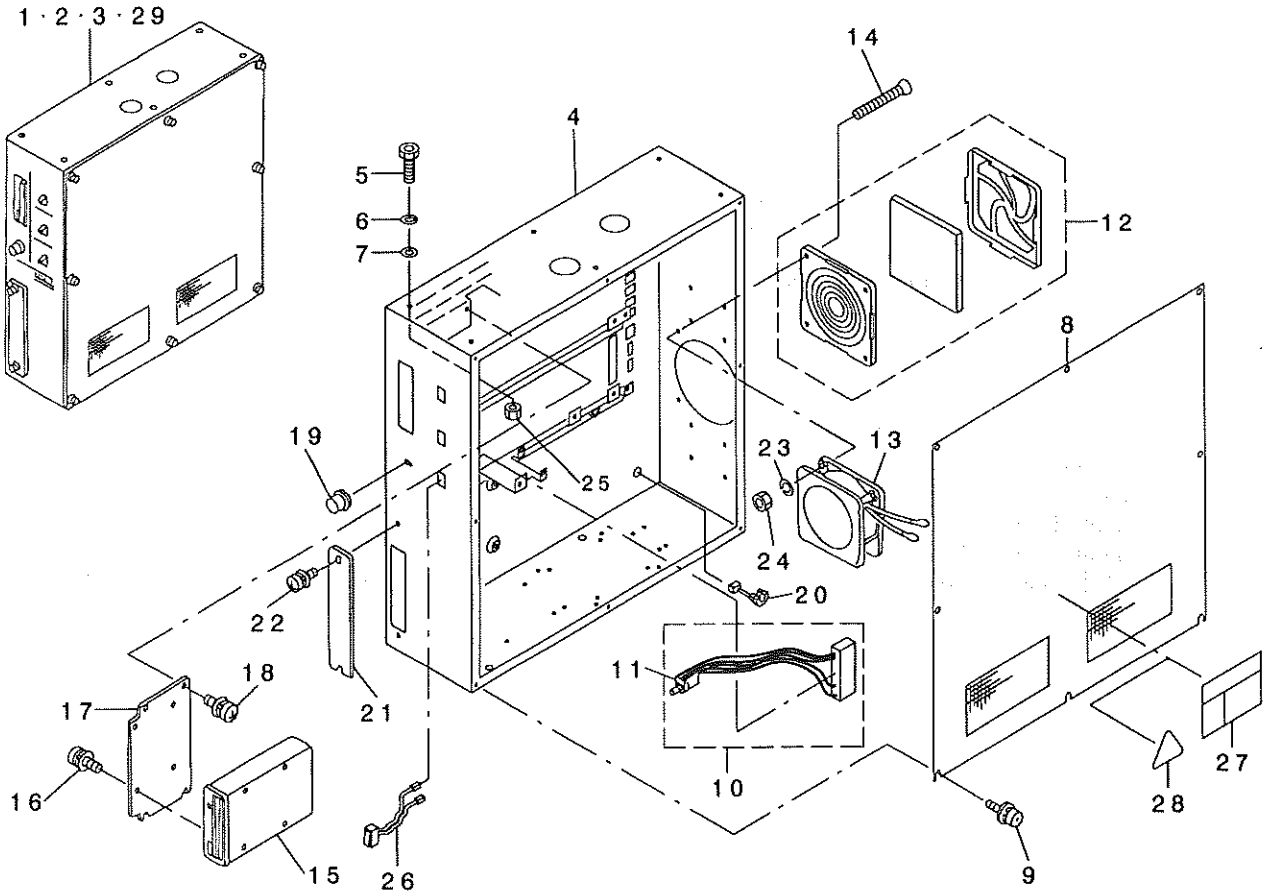
糸立て装置関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		111-85055	THREAD STAND ASM.	ｲﾄﾀﾃｿｳﾁ ｸﾐ	1
2		111-85105	SPOOL REST ROD,LOWER	ｲﾄﾀﾃﾎﾞｳ ｼﾀ	(1)
3		111-85204	SPOOL REST ROD,UPPER	ｲﾄﾀﾃﾎﾞｳ ｳｴ	(1)
4		111-85352	THREAD GUIDE ASM.	ｲﾄﾀﾃｲﾄｱﾝﾅｲ ｸﾐ	(1)
5		111-85303	THREAD GUIDE	ｲﾄﾀﾃｲﾄｱﾝﾅｲ	(1)
6		B3319-704-L00	THREAD GUIDE	ｲﾄﾐﾁ	(2)
7		B3305-704-000-A	SPOOL REST ROD JOINT	ｲﾄﾀﾃﾎﾞｰｼﾞｷﾞﾃ	(1)
8		111-85402	THREAD GUIDE ARM JOINT	ｲﾄﾀﾃｳﾃﾞｼﾒｶﾅｸﾞ	(2)
9		B3311-704-000	SPOOL REST ROD CAP	ｲﾄﾀﾃﾎﾞｰｷｬｯﾌﾟ	(1)
10		B3320-704-L00-A	SPOOL PIN	ｲﾄﾏｷｳｹﾎﾞｳ	(2)
11		111-85006	SPOOL REST ARM	ｲﾄﾀﾃｳﾃﾞ	(1)
12		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(2)
13		111-85501	SPOOL RETAINER	ｲﾄﾏｷ ﾌﾚﾄﾞﾒ	(2)
14		B3317-704-000	NUT	ｲﾄﾀﾃﾎﾞｰ ﾄﾒﾅｯﾄ	(1)
15		WP-1612616-SE	WASHER 16X30X2.6	ﾋﾗｻﾞｶﾞﾈ	(2)
16		SM-4051405-SE	SCREW M5 L=14	ﾅﾍﾞｺﾈｼﾞ M5 L=14	(2)
17		NM-6050001-SE	NUT M5	ﾛｯｶｸﾅｯﾄ M5	(2)
18		SM-4051405-SE	SCREW M5 L=14	ﾅﾍﾞｺﾈｼﾞ M5 L=14	(2)
19		NM-6050001-SE	NUT M5	ﾛｯｶｸﾅｯﾄ M5	(2)
20		NM-6050001-SE	NUT M5	ﾛｯｶｸﾅｯﾄ M5	(2)
21		MA0-11532000	CORD STAPLE	ｺｰﾄﾞ ｽﾃｯﾌﾟﾙ	(3)

17. CONTROL COMPONENTS

制御ボックス関係



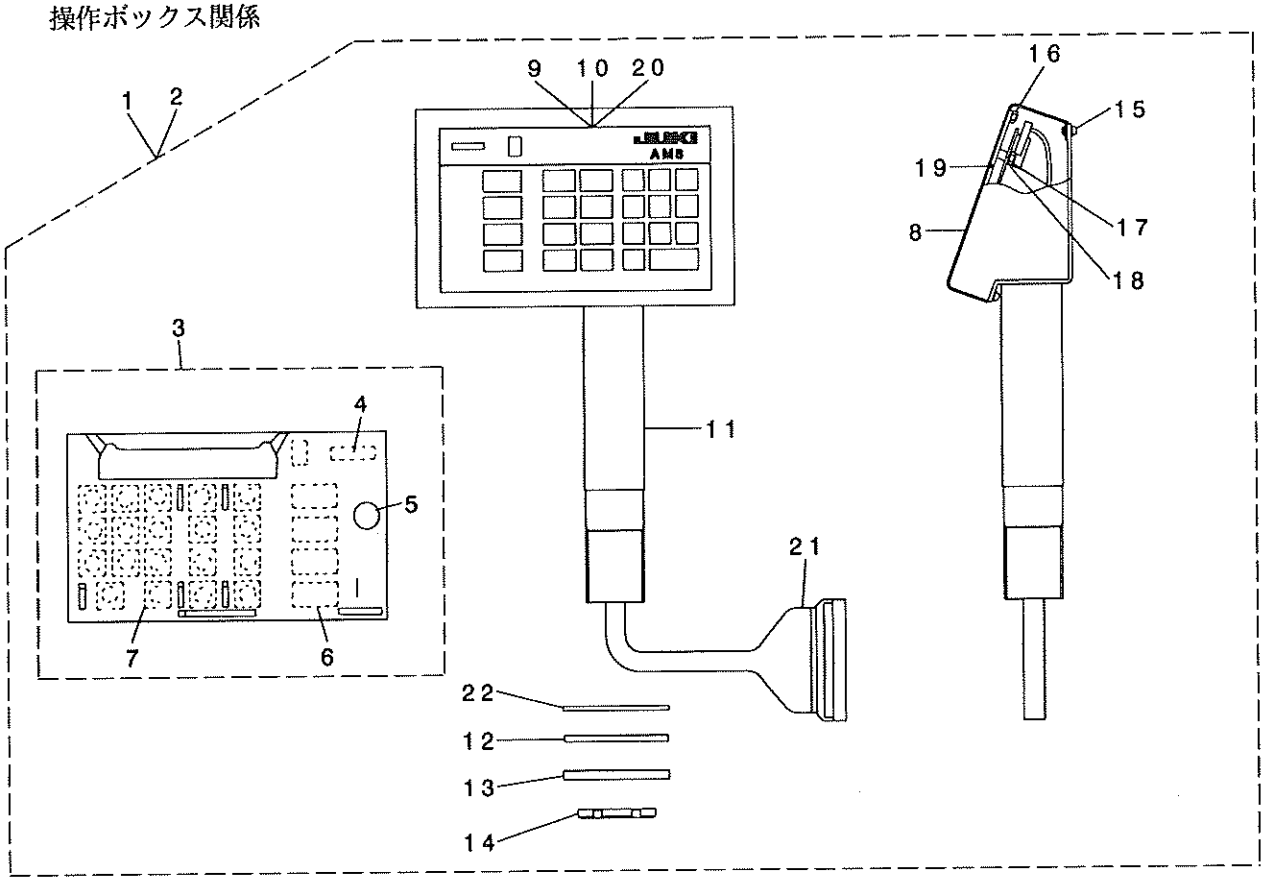
REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#02	M8501-521-BA0-A	CONTROL BOX ASM.	ｾｲｷﾞｮﾊﾞｺｸﾐ	1
2	#01	M8501-521-AA0-A	CONTROL BOX ASM.	ｾｲｷﾞｮﾊﾞｺｸﾐ	1
3	#03	M8501-521-EA0-A	CONTROL BOX ASM.	ｾｲｷﾞｮﾊﾞｺｸﾐ	1
4		M1001-518-000	CONTROL BOX	ｾｲｷﾞｮﾎﾞｯｸｽ	1
5		SM-3065052-TC	SCREW	ﾏﾙﾈｼﾞ M6 L=50	6
6		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	ﾊﾞﾈｻﾞｶﾞﾈ M6	6
7		WP-0651001-SC	WASHER	ﾋﾗｻﾞｶﾞﾈ	6
8		M1002-513-0AA	CONTROL BOX COVER ASM.	ｾｲｷﾞｮﾎﾞｯｸｽ ｶﾊﾞｰ(ｸﾐ)	1
9		SL-4041091-SC	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4X0.7 L=10	8
10		M8532-518-0A0	SPEED VOLUME ASM.	ｽﾋﾟｰﾄﾞﾎﾞﾘｭｰﾑ ｸﾐ	1
11		HR-0284050-30	VOLUME	ｶﾍﾝ ﾃｲｺｳｷ 50K	(1)
12		HM-0006300-10	FILTER	ﾌｨﾙﾀｰ	1
13		M8578-513-0A0	FAN ASM.	ﾌｧﾝ ｸﾐ	1
14		SM-1044050-SM	SCREW M4X0.7 L=40	ﾅﾗｺﾈｼﾞ M4X0.7 L=40	4
15		HX-0038400-00	FLOPPY DISK 3.5INCH	ﾌﾛｯﾋﾟｰﾃﾞｨｽｸﾄﾞﾗｲﾌﾞ 3.5ｲﾝﾁ	1
16		SL-4030691-SC	SCREW M3X6	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3X0.5 L=6	4
17		M1011-512-000	FDD INSTALLING PLATE	FDDﾄﾘﾂｹｲﾀ	1
18		SL-4041091-SC	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4X0.7 L=10	4
19		HX-0011400-0B	KNOB	ﾎﾞﾘｭｰﾑﾂﾏﾐ	1
20		HX-0041000-00	BUSH	ﾌﾞｯｼｭ	1
21		M1010-510-000	PLATE	ｺﾈｸﾀﾒｸﾗｲﾀ	1
22		SL-4041091-SC	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4X0.7 L=10	2
23		WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	4
24		NM-6040001-SB	NUT M4	ﾛｯｶｸﾅｯﾄ M4X0.7 ﾄｼｭ	4
25		NM-6060001-SC	NUT M6	ﾛｯｶｸﾅｯﾄ M6 ﾄｼｭ	6
26		M8531-518-0A0	SEESAW SWITCH ASM.	ｼｰｿｰｽｲｯﾁ ｸﾐ	3
27	#04	CM-3001001-01	DANGER LABEL (SMALL)	ﾃﾞﾝｹﾞｷｹｹﾝﾗﾍﾞﾙ(ｼｮｳ)	1
28	#05	CM-3001000-01	LABEL	ｷｹﾝﾃﾞﾝｱﾂｹｲｺｸｼｰﾙ(31.5)	1
29	#06	M8501-521-FA0-A	CONTROL BOX ASM.	ｾｲｷﾞｮﾊﾞｺｸﾐ	1

NOTE (注記)

#01...FOR DOMESTIC,EXPORT(AC200V) 国内，輸出用(AC200V)
#02...FOR DOMESTIC,EXPORT(AC100V) 国内，輸出用(AC100V)
#03...FOR EXPORT(AC380V) 輸出用(AC380V)
#04...FOR DOMESTIC USE 国内用
#05...FOR EXPORT 輸出用
#06...FOR JE(AC380V) JE用(AC380V)

18. OPERETION BOX COMPONENTS

操作ボックス関係

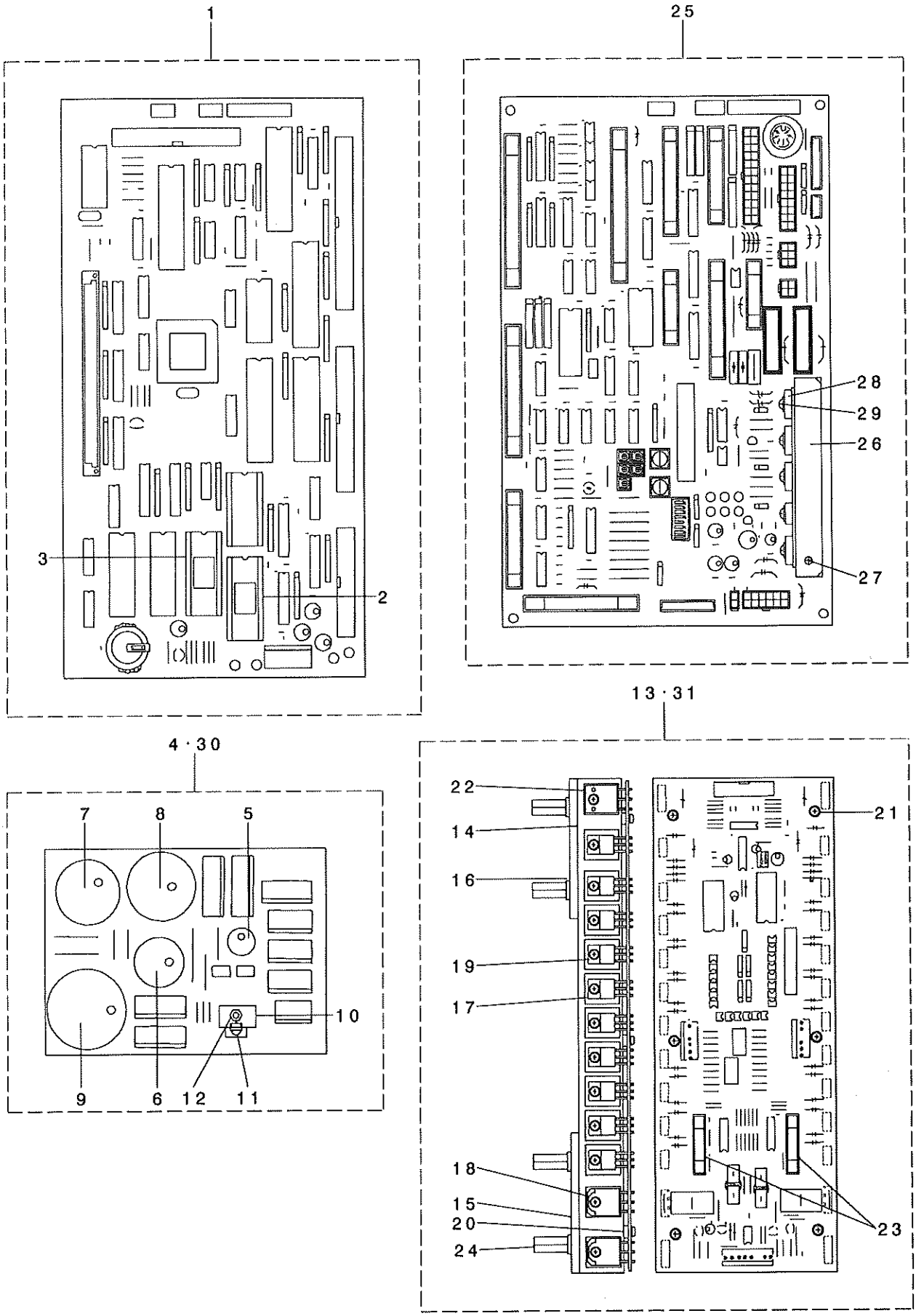


REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#01	M8502-521-AA0	OPERATION BOX A ASM.	ｿｳｻﾊﾞｺ Aｸﾐ	1
2	#02	M8502-521-BA0	OPERATION BOX B ASM.	ｿｳｻﾊﾞｺ B ｸﾐ	1
3		M8670-510-AA0	OPERATION PCB A ASM.	ｿｳｻｷﾊﾞﾝA ｸﾐ	(1)
4		HG-0032800-00	DIODE (LD701VR)	ﾀﾞｲｵｰﾄﾞ (LD701VR)	(1)
5		HX-0015300-00	BUZZER 1	ﾌﾞｻﾞｰ	(1)
6		HG-0032900-00	DIODE (LA301VLL)	ﾀﾞｲｵｰﾄﾞ LA301VLL	(13)
7		HA-0014100-00	KEY SWITCH	ﾒｶｷｰｽｲｯﾁ	(19)
8		M1081-518-000	OPERATION BOX COVER	ｿｳｻﾊﾞｺｵﾓﾃｶﾊﾞｰ	(1)
9	#01	M3004-513-00G	PANEL SHEET(DOMESTIC)	ｿｳｻﾊﾞﾈﾙｼｰﾄ(ﾜﾌﾟﾝ)	(1)
10	#02	M3010-518-000	OPERATION PANEL SHEET	ｿｳｻ ﾊﾞﾈﾙ ｼｰﾄ (3ｹ ｺｸ)	(1)
11		M8571-518-0A0	OPERATION BOX STAND ASM.	ｿｳｻﾊﾞｺ ｼﾁｭｳ ｸﾐ	(1)
12		M1076-510-000	VIBRATION-PROOF RUBBER PAD	ｼﾁｭｳﾎﾞｳｼﾝｺﾞﾑ	(1)
13		M1077-510-000	WASHER	ｼﾁｭｳﾋﾗｻﾞｶﾞﾈ	(1)
14		M1078-510-000	NUT	ｼﾁｭｳｺﾃｲﾅｯﾄ	(1)
15		SL-4030681-SC	SCREW M3 L=6	ｻﾞｶﾞﾈｯｷ ﾅﾍﾞｺﾈｼﾞ M3 L=6	(4)
16		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	(4)
17		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	(6)
18		WP-0320500-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(6)
19		M1082-518-000	OPERATION BOX BASE COVER	ｿｳｻﾊﾞｺﾍﾞｰｽｶﾊﾞｰ	(1)
20	#03	M3012-518-000	OPERATION PANEL SHEET (KOREA)	ｿｳｻﾊﾞﾈﾙｼｰﾄ ｶﾝｺｸ	(1)
21		M9001-521-0A0	SIGNALING CORD ASM.	ｿｳｻﾊﾞｺ ｼﾝｺﾞｳｺｰﾄﾞｸﾐ	(1)
22		M1075-518-000	WASHER	ｿｳｻﾊﾞｺｼﾁｭｳｻﾞｶﾞﾈ	(1)

NOTE (注記)

#01....FOR DOMESTIC USE 国内用
#02....FOR EXPORT 輸出用
#03....SELECTIVE PART 選択部品

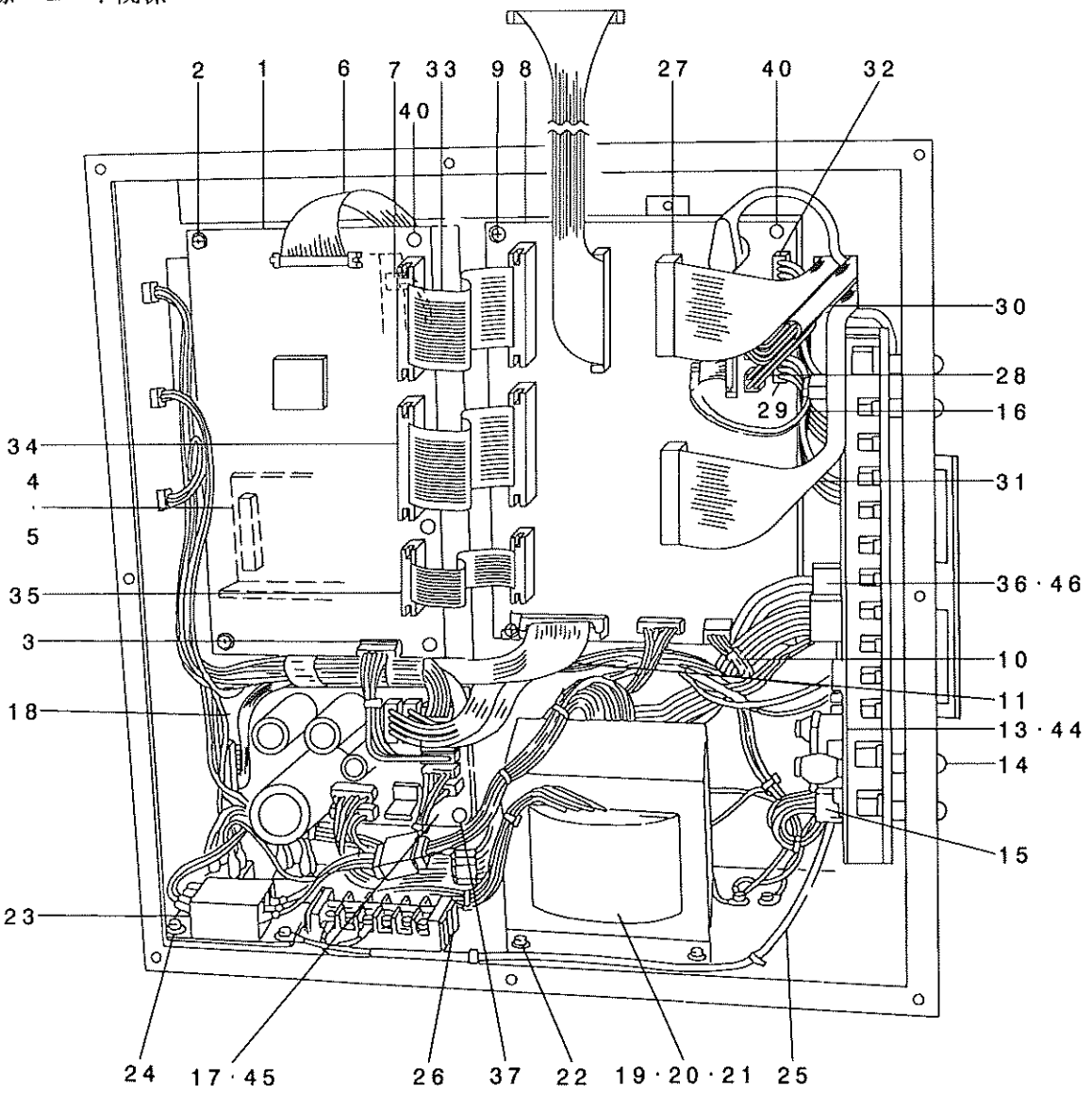
19. CIRCUIT BOARD COMPONENTS
基板関係

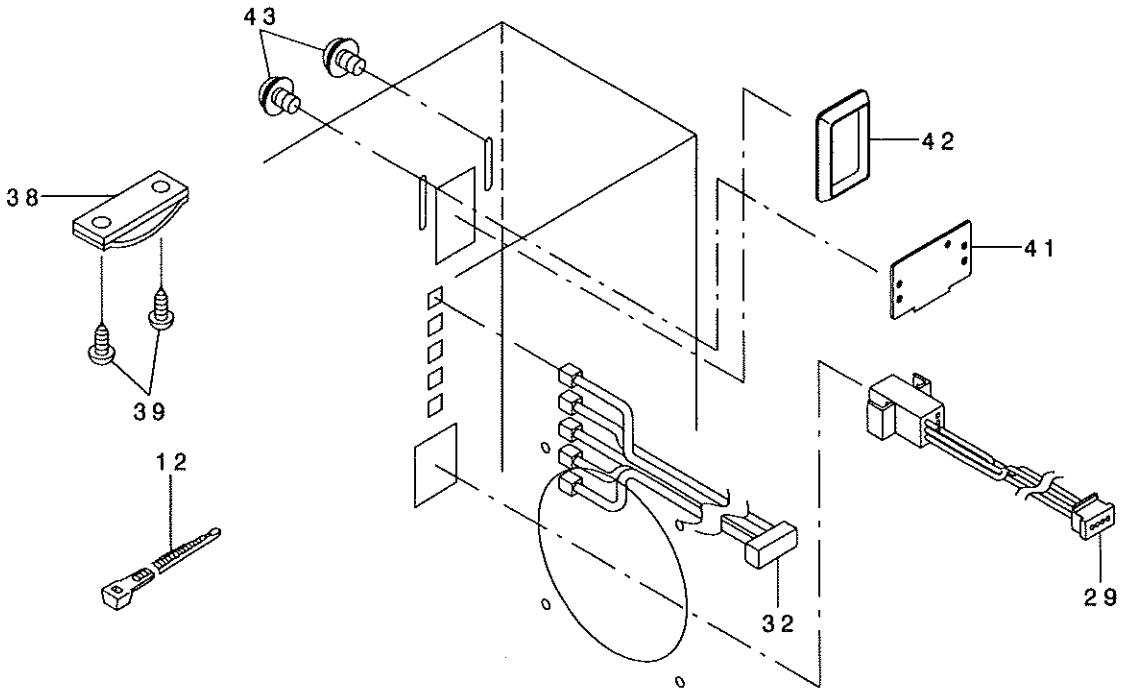


REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ﾋﾞｰﾒｲ	Qty
1		M8601-518-AB0	CPU PCB A ASM.	CPUｷﾊﾞﾝ Aｸﾐ	1
2		HL-0145300-04	IC	IC	(1)
3		HL-0145300-05	IC	IC	(1)
4		M8604-518-0A0	POWER BOARD ASM.	POWERｷﾊﾞﾝ ｸﾐ	1
5		HC-0108022-10	CAPACITOR 220MF	ｺﾝﾃﾞﾝｻ 220MF	(1)
6		HC-0288010-20	ELECT CAPACITOR 1000MF 100V	ｺﾝﾃﾞﾝｻ 1000MF	(1)
7		HC-0188033-20	CAPACITOR 3300MF	ｺﾝﾃﾞﾝｻ 3300MF	(1)
8		HC-0342056-20	ELECTROLYSIS ALUMINUM 100V	ｱﾙﾐﾃﾞﾝｶｲ 100V	(1)
9		HC-0188010-30	CAPACITOR 10000MF	ｺﾝﾃﾞﾝｻ 10000MF	(1)
10		GBR-01713000	TRANSISTOR FIN B	ﾄﾗﾝｼﾞｽﾀﾌｨﾝ B	(1)
11		SL-4030881-SC	SCREW M3X8	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3X0.5 L=8	(2)
12		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 1ｼｭ	(2)
13		M8603-521-0A0	PMDC PCB ASM.	PMDC ｷﾊﾞﾝｸﾐ	1
14		M1003-518-000	HEAT SINK PLATE, C	ﾎｳﾈﾂ ﾊﾞﾝ C	(2)
15		M1005-518-000	HEAT SINK PLATE,E	ﾎｳﾈﾂﾊﾞﾝ E	(2)
16		SL-4031481-SC	SCREW M3 X 14	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3X0.5 L=14	(8)
17		HT-0024600-00	TRANSISTOR (2SD1162)	ﾄﾗﾝｼﾞｽﾀ(2SD1162)	(20)
18		HG-0032700-00	DIODE ARRAY	ﾀﾞｲｵｰﾄﾞｱﾚｲ	(2)
19		SL-4031081-SC	SCREW M3 X 10	ﾅﾍﾞﾈｼﾞ ｾﾑｽ M3 L=10	(26)
20		M9609-171-000	SPACER	ﾋｰﾄｼﾝｸ ﾄﾘﾂｹｽﾍﾞｰｽ	(6)
21		SL-4031481-SC	SCREW M3 X 14	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3X0.5 L=14	(6)
22		HT-0025700-00	TRANSISTOR	ﾄﾗﾝｼﾞｽﾀ (2SD1296)	(2)
23		E9628-252-000	FUSE 7A	ﾋｭｰｽﾞ 7A	(2)
24		HX-0033900-0C	PARTS	ｷﾊﾞﾝﾊﾞｰﾂ	(8)
25		M8602-529-0B0-A	I/F PCB ASM.	I/Fｷﾊﾞﾝｸﾐ	1
26		M1001-521-000	HEAT SINK PLATE	ﾎｳﾈﾂﾊﾞﾝ	(1)
27		SL-4030891-SC	SCREW M3X8	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3 L=8	(2)
28		HT-0025700-00	TRANSISTOR	ﾄﾗﾝｼﾞｽﾀ (2SD1296)	(3)
29		SL-4031281-SC	SCREW M3 L=12	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3 L=12	(5)
30	#01	M8604-521-0A0	POWER BASE ASM.	POWERｷﾊﾞﾝｸﾐ	1
31	#01	M8603-521-BA0	PMDC BASE B ASM.	PMDCｷﾊﾞﾝBｸﾐ	1
		NOTE (注記)	#01...FOR JE(380V)	JE用(380V)	

20. POWER SUPPLY & CORD COMPONENTS

電源・コード関係



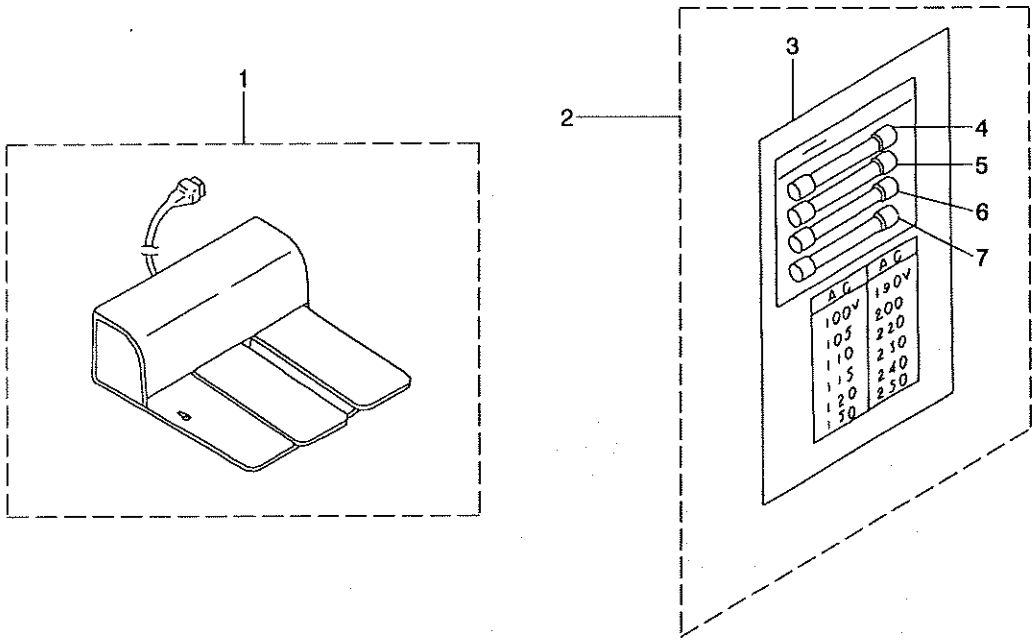


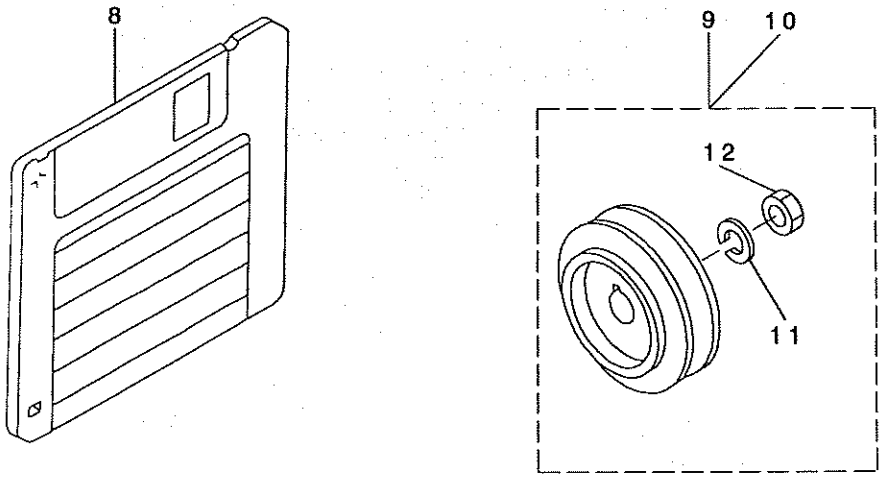
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		M8601-518-AB0	CPU PCB A ASM.	CPUｷﾊﾞﾝ Aｸﾐ	1
2		SL-4030891-SC	SCREW M3X8	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3 L=8	2
3		M8554-512-0A0	CPU POWER SOURCE CORD ASM.	CPUﾃﾞﾝｹﾞﾝｺｰﾄﾞ ｸﾐ	1
4		M8511-512-0A0	REGULATOR ASM.	ﾚｷﾞｭﾚｰﾀ ｸﾐ	1
5		SL-4030891-SC	SCREW M3X8	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3 L=8	2
6		M8546-512-0A0	FDD SIGNALING CORD ASM.	FDD ｼﾝｺﾞ-ｺｰﾄﾞ ｸﾐ	1
7		M8547-512-0A0	FDD POWER SOURCE CORD ASM.	FDD ﾃﾞﾝｹﾞﾝｺｰﾄﾞ ｸﾐ	1
8		M8602-529-0B0-A	I/F PCB ASM.	I/Fｷﾊﾞﾝｸﾐ	1
9		SL-4030891-SC	SCREW M3X8	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M3 L=8	2
10		M9006-521-0A0	I/F CONTROL POWER CORD ASM.	I/F ﾃﾞﾝｹﾞﾝｺｰﾄﾞ ｸﾐ	1
11		M8551-512-0A0	PGM-1 SIGNALING CORD ASM.	PGM-1 ｼﾝｺﾞｳｺｰﾄﾞ ｸﾐ	1
12		HX-0029200-00	BAND	ﾊﾞﾝﾄﾞ	1
13		M8603-521-0A0	PMDC PCB ASM.	PMDC ｷﾊﾞﾝｸﾐ	1
14		SL-4040881-SF	SCREW M4 L=8	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4 L=8	8
15		M8555-512-0A0	PMDC POWER SOURCE CORD ASM.	PMDCﾃﾞﾝｹﾞﾝｺｰﾄﾞ ｸﾐ	1
16		M8543-512-0A0	PMDC SIGNALING CORD ASM.	PMDCｼﾝｺﾞｳ ｺｰﾄﾞ ｸﾐ	1
17		M8604-518-0A0	POWER BOARD ASM.	POWERｷﾊﾞﾝ ｸﾐ	1
18		M8552-512-0A0	PGM-1 POWER SOURCE CORD ASM.	PGM-1 ﾃﾞﾝﾘｭｳｺｰﾄﾞ ｸﾐ	1
19	#02	M8513-518-AA0	POWER TRANS A ASM.	ﾃﾞﾝｹﾞﾝ ﾄﾗﾝｽ Aｸﾐ	1
20	#01	M8513-518-BA0	POWER TRANS B ASM.	ﾃﾞﾝｹﾞﾝ ﾄﾗﾝｽ Bｸﾐ	1
21	#03	M8513-518-CA0	POWER TRANS C ASM.	ﾃﾞﾝｹﾞﾝ ﾄﾗﾝｽ Cｸﾐ	1
22		SL-4051091-SC	SCREW M5X0.8 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M5X0.8 L=10	4
23		M8514-512-0A0	RECTIFIER ASM.	ｾｲﾘｭｳｷ ｸﾐ	1
24		SL-4041091-SC	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4X0.7 L=10	3
25		M8561-510-CA0	AC INPUT POWER CABLE ASM.	ACﾆｭｳﾘｮｸ ﾃﾞﾝｹﾞﾝｹｰﾌﾞﾙ ｸﾐ	1
26		HK-0455500-60	TERMINAL	ﾀﾝｼﾀﾞｲ	1
27		M9004-521-0A0	CENSOR RELAY CORD ASM.	ｾﾝｻﾁｭｳｹｲｺｰﾄﾞ ｸﾐ	1
28		M9005-521-0A0	CLUTCH BRAKE TRUNK CORD ASM.	ｸﾗﾂﾁﾌﾞﾚｰｷﾁｭｳｹｲｺｰﾄﾞ ｸﾐ	1
29		M9008-521-0A0	PEDAL SWITCH TRUNK CORD ASM.	ﾍﾟﾀﾞﾙｽｲﾂﾁﾁｭｳｹｲｺｰﾄﾞｸﾐ	1
30		M9007-521-0A0	SOLENOID TRUNK CORD ASM.	ｿﾚﾉｲﾄﾞﾁｭｳｹｲｺｰﾄﾞ ｸﾐ	1
31		M9002-521-0A0	ELECTROMAGNETIC VALVE CORD ASM	ﾃﾞﾝｼﾞﾍﾞﾝﾁｭｳｹｲｺｰﾄﾞ ｸﾐ	1
32		M9009-521-0A0	PK-47 TRUNK CORD ASM.	PK-47 ﾁｭｳｹｲｺｰﾄﾞ ｸﾐ	1
33		M9010-521-0A0	SIGNALING CORD A ASM.	ｼﾝｺﾞｳｺｰﾄﾞ A ｸﾐ	1
34		M9011-521-0A0	SIGNALING CORD B ASM.	ｼﾝｺﾞｳｺｰﾄﾞ Bｸﾐ	1
35		M9012-521-0A0	SIGNALING CORD C ASM.	ｼﾝｺﾞｳｺｰﾄﾞ Cｸﾐ	1
36		M9042-518-0A0	PULSE MOTOR CORD ASM.	ﾊﾟﾙｽﾓｰﾀ ｺｰﾄﾞｸﾐ	1
37		HX-0026900-0A	PCB SUPPORT	PCB ｻﾎﾟｰﾄ	4
38		M9640-510-00A	CABLE CLIP	ｹｰﾌﾞﾙｸﾘｯﾌﾟ	2
39		SK-3382001-SE	SCREW D=3.8 L=20	ﾏﾙﾓｸﾈｼﾞ D=3.8 L=20	4
40		HX-0041500-00	BOARD SUPPORT	ｷﾊﾞﾝﾊﾞｰｻﾞ	4
41		178-45009	CORD FITTING PLATE	ｺｰﾄﾞﾄﾒｲﾀ	1
42		HX-0040700-00	BUSH	ﾌﾞｯｼｭ	1
43		SL-4041091-SC	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4X0.7 L=10	2
44	#04	M8603-521-BA0	PMDC BASE B ASM.	PMDCｷﾊﾞﾝBｸﾐ	1
45	#04	M8604-521-0A0	POWER BASE ASM.	POWERｷﾊﾞﾝｸﾐ	1
46	#04	M9042-518-AA0	PULSE MOTOR CORD ASM.	ﾊﾟﾙｽﾓｰﾀｺｰﾄﾞ ｸﾐ	1

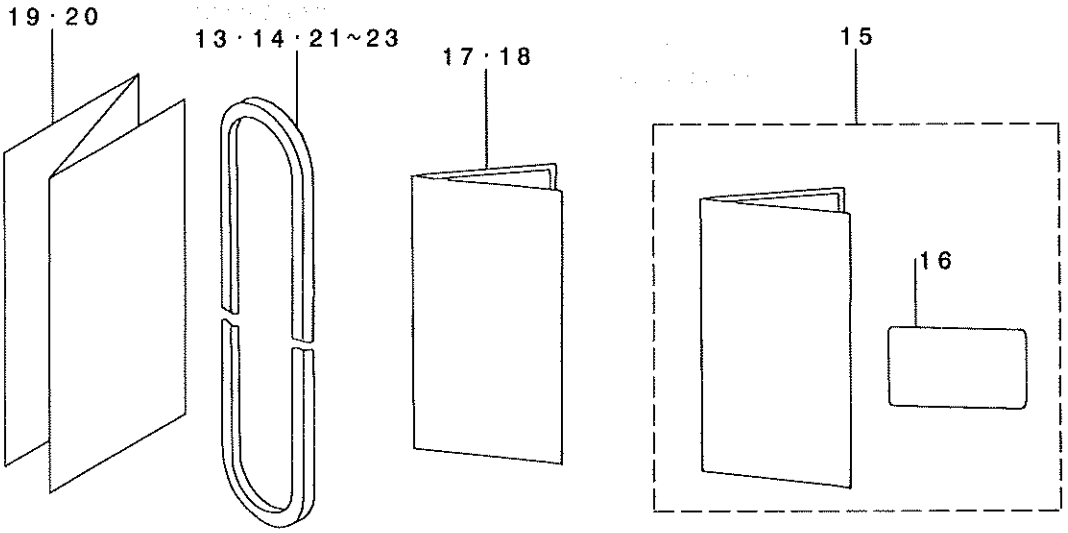
NOTE（注記）	#01...FOR 100V	100V用
	#02...FOR 200V	200V用
	#03...FOR 380V	380V用
	#04...FOR JE	JE用(380V)

21. PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS

ペダル・電装付属品関係



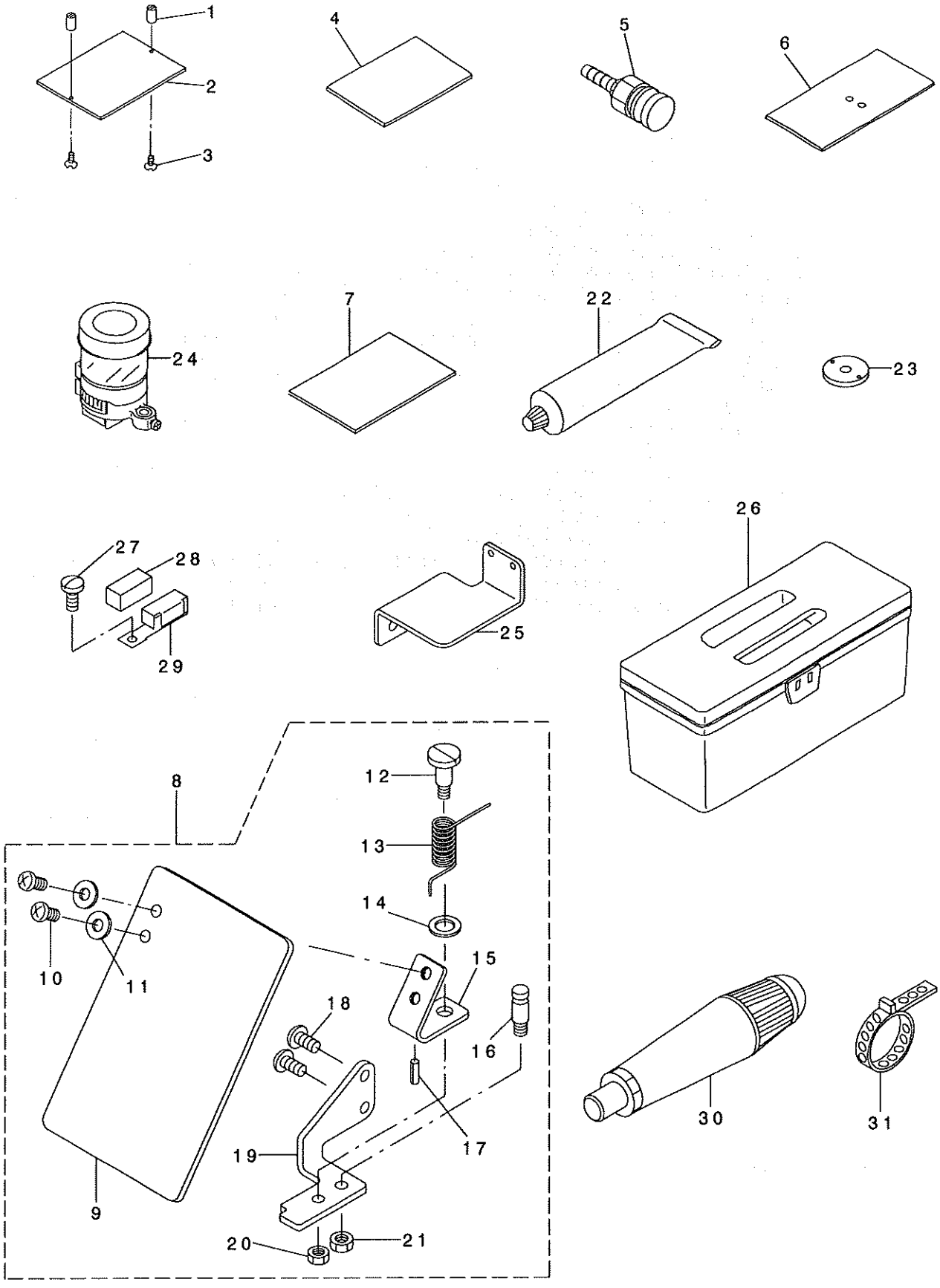




REF.NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		M8590-513-0AA	PEDAL SWITCH ASM.	ﾍﾟﾀﾞﾙｽｲｯﾁ ｸﾐ	1
2		M8599-512-0A0	ACCESSORIES ASM.	ﾌｿﾞｸﾋﾝ ｸﾐ	1
3		M3010-110-B00	VOLTAGE SHEET	ﾃﾞﾝｱﾂﾋｮｳｼﾞﾌﾀﾞ	(1)
4		E9628-252-000	FUSE 7A	ﾋｭｰｽﾞ 7A	(1)
5		HF-0014007-00	TIME LAG FUSE 7A	ﾀｲﾑﾗｸﾞﾋｭｰｽﾞ 7A	(1)
6		E9611-601-000	FUSE 1A	ﾋｭｰｽﾞ 1A	(1)
7		E8523-304-000	FUSE 10A	ｶﾞﾗｽｶﾝ ﾋｭｰｽﾞ	(1)
8	#02	M8901-521-000	FLOPPY DISK	ｻｰﾋﾞｽﾃﾞｨｽｸ	1
9	#06	MTS-P0095000	MOTOR PULLEY D=95	ﾓｰﾀﾌﾟｰﾘ P.C.D 95	1
10	#07	MTS-P0080000	MOTOR PULLEY D=80	ﾓｰﾀﾌﾟｰﾘ P.C.D 80	1
11		WS-1002560-KR	SPRING WASHER 10X18X2.5	ﾊﾞﾈｻﾞｶﾞﾈ 10X18X2.5	(1)
12		NM-6550815-SF	NUT	ﾒｰﾄﾙﾅｯﾄ	(1)
13	#04	MTJ-VM005800	V-BELT, 58 INCH	Vﾍﾞﾙﾄ 58ｲﾝﾁ	1
14	#04	MTJ-VM005700	V-BELT, 57 INCH	Vﾍﾞﾙﾄ 57ｲﾝﾁ	1
15	#01	M3004-518-0A0	OPERATION PANEL SHEET ASM.	ｿｳｻ ﾊﾟﾈﾙ ｼｰﾄ ｸﾐ	1
16	#03	M3012-518-000	OPERATION PANEL SHEET (KOREA)	ｿｳｻﾊﾟﾈﾙｼｰﾄ ｶﾝｺｸ	(1)
17		291-46800	AMS-215 LIST,JAPANESE	AMS-215ﾊﾔﾐﾋｮｳ ﾜﾌﾞﾝ	1
18	#01	291-45000	SS42 ENGLISH	SS42 ｴｲｾﾝ	1
19		291-56809	AMS-215 BODY LIST,JAPANESE	AMS215Cﾎﾝﾀｲｷﾉｳﾊﾔﾐﾜﾌﾞﾝ	1
20	#01	291-56908	AMS-215 BODY LIST,ENGLISH	AMS215Cﾎﾝﾀｲｷﾉｳﾊﾔﾐｴｲﾌﾞﾝ	1
21	#04	MTJ-VM005600	V-BELT, 56 INCH	Vﾍﾞﾙﾄ 56ｲﾝﾁ	1
22	#05	MTJ-VM005500	V-BELT, 55 INCH	Vﾍﾞﾙﾄ 55ｲﾝﾁ	1
23	#05	MTJ-VM005400	V-BELT, 54	Vﾍﾞﾙﾄ 54ｲﾝﾁ	1

NOTE (注記)	#01....FOR EXPORT	輸出用
	#02....FLOPPY DISK IN SERVICE PATTERN	ｻｰﾋﾞｽﾊﾟﾀｰﾝ入りﾌﾛｯﾋﾟｰﾃﾞｨｽｸ
	#03....FOR KOREA	韓国用
	#04....SELEVTIVE PART	選択部品
	#05....SELECTIVE PART(FOR AMS-215CGS)	選択部品(AMS-215CGS用)
	#06....FOR 50HZ	50HZ用
	#07....FOR 60HZ	60HZ用

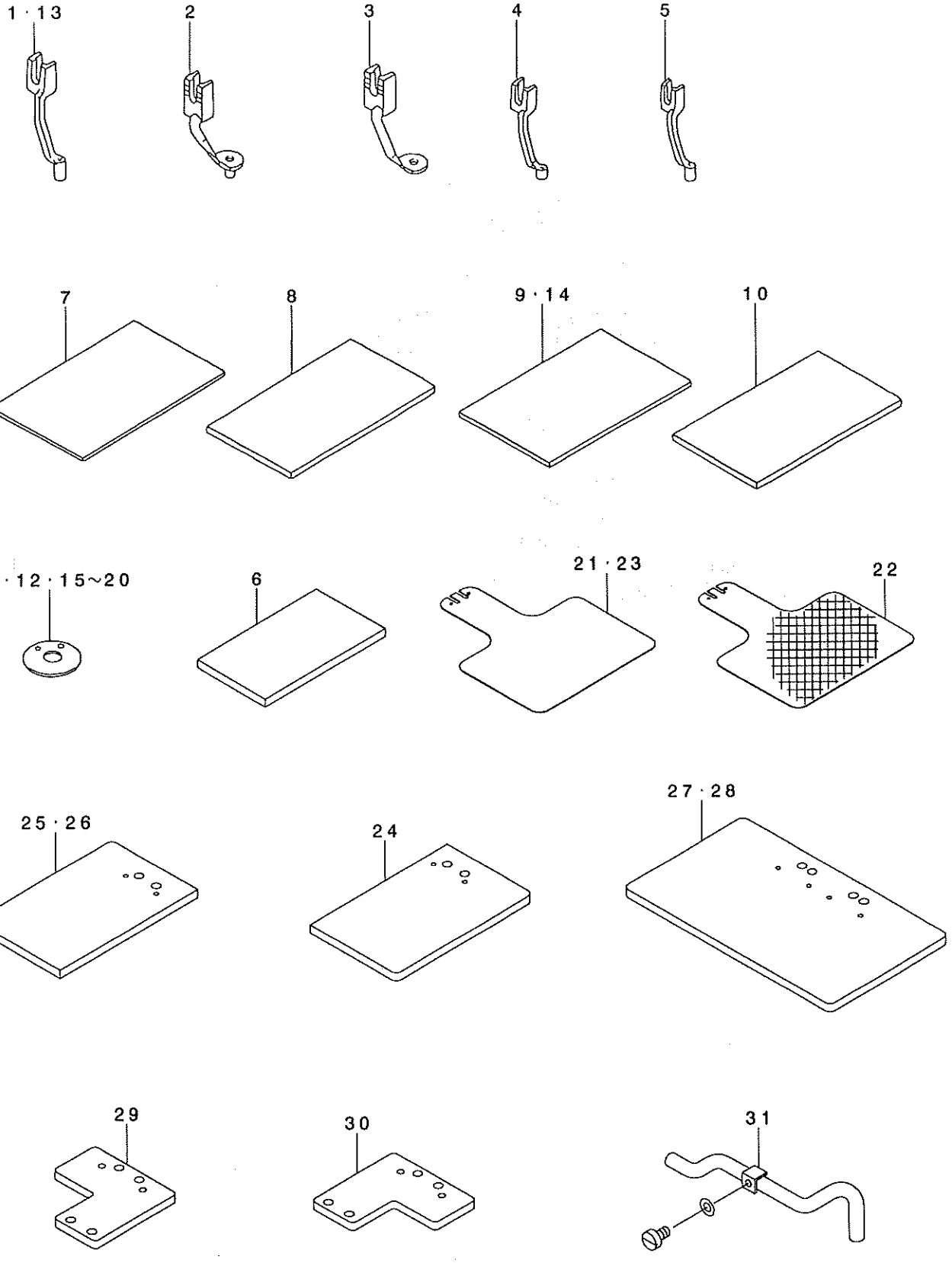
22. ACCESSORIE PART COMPONENTS
付属品関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ﾋﾝﾒｲ	Qty
1		B2559-220-000	HINGE PIN	ﾌﾟﾗｽﾁｯｸ ﾌﾞﾗﾝｸ ｺﾃｲｼﾞｸ	4
2		B2557-215-000	PLASTIC BLANK	ﾌﾟﾗｽﾁｯｸ ﾌﾞﾗﾝｸ	2
3		SS-1090510-SP	SCREW 9/64-40 L=5	ｻﾗﾈｼﾞ 9/64-40 L=5	4
4		B2591-220-000	RUBBER SHEET	ﾇﾉｵｻｴﾖｳ ｺﾞﾑｼｰﾄ	2
5		PJ-3095200-01	SOCKET	ﾊｲｶﾌﾞﾗｿｹｯﾄ	1
6		B1170-215-000	AUXILIARY COVER SHEET	ﾊﾘｲﾀ ﾎｼﾞｮｶﾊﾞｰ ｼｰﾄ	2
7		B2564-215-000	SPONGE	ﾇﾉｵｻｴ ｿﾄﾜｸ ｽﾎﾟﾝｼﾞ	1
8		135-51254	SAFETY PLATE ASM.	ｱﾝｾﾞﾝﾌﾟﾚｰﾄ(ｹﾂｺﾞｳ)	1
9		B3120-372-000	SAFETY PLATE	ｱﾝｾﾞﾝ ﾌﾟﾚｰﾄ	(1)
10		SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	(2)
11		WP-0450801-SD	WASHER 4.5X10X0.8	ﾋﾗｻﾞｶﾞﾈ 4.5X10X0.8	(2)
12		SD-0601021-SP	HINGE SCREW D=6 H=10.2	ﾀﾞﾝﾈｼﾞ D=6 H=10.2	(1)
13		139-43204	SAFETY PLATE RETURN SPRING	ｱﾝｾﾞﾝ ﾌﾟﾚｰﾄ ﾓﾄﾞｼﾊﾞﾈ	(1)
14		WP-0740516-SP	WASHER 7.4X11.8X0.5	ﾋﾗｻﾞｶﾞﾈ 7.4X11.8X0.5	(1)
15		B3121-372-000	SAFETY PLATE INSTALLING PLATE	ｱﾝｾﾞﾝ ﾌﾟﾚｰﾄ ﾄﾘﾂｹｲﾀ	(1)
16		B1506-352-000	TENSION SPRING RACK B	ﾋﾂﾊﾟﾘ ﾊﾞﾈｶｹ B	(1)
17		PS-0200062-KH	SPRING PIN 2X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2X6	(1)
18		SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	(2)
19		135-51205	SAFETY PLATE INSTALLING BASE	ｱﾝｾﾞﾝﾌﾟﾚｰﾄ ﾄﾘﾂｹﾀﾞｲ	(1)
20		NS-6110310-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	(1)
21		NS-6120310-SP	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(1)
22		135-25506	GREASE TUBE	ｸﾞﾘｰｽﾁｭｳﾌﾞ	1
23	#01	B2426-210-00G	NEEDLE HOLE GUIDE D=3	ｻﾞｸﾞﾘｯｷ ﾏﾙ3ﾊﾘｱﾅｶﾞｲﾄﾞ	1
24	#01	MAX-AP30EX00	SILICON OIL LUBRICANT CASE	ｴｽﾚﾝｹｰｽ	1
25	#01	B2535-210-000	TANK BASE	ｴｽﾚﾝﾀﾝｸﾀﾞｲ	1
26		B8601-WP1-0A0	TOOL BOX ASM.	ｺｰｸﾞﾊﾞｺ ｸﾐ	1
27		SS-7090910-SP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	1
28		B1131-528-000	FELT	ｲﾄｱﾝﾅｲ ｲﾄｵｻｴ	1
29		101-02259	THREAD GUIDE ASM. F	ｲﾄｱﾝﾅｲ F ｸﾐ	1
30		B9101-215-000	FRAME CAP	ﾄｳﾌﾞ ｸﾞﾘｯﾌﾟ	1
31		PB-0000100-00	HOSE BAND	ﾎｰｽﾊﾞﾝﾄﾞ	1

NOTE (注記) #01....FOR AMS-215CGS AMS-215CGS用

23. OPTIONAL PART COMPONENTS
オプション関係



REF.NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		B1601-220-00B	INTERMEDIATE PRESSER B	ナカオサエ(B)	1
2		B1601-220-00C	INTERMEDIATE PRESSER C	ナカオサエ(C)	1
3		B1601-220-00D	INTERMEDIATE PRESSER D	ナカオサエ(D)	1
4		B1601-220-00E	INNER PRESSER (E)	ナカオサエ(E)	1
5		B1601-220-00F	INNER PRESSER (F)	ナカオサエ(F)	1
6		B2564-215-000	SPONGE	ヌノオサエ ソトワク ｽﾎﾟﾝｼﾞ	1
7		B2587-220-000	WORK CLAMP PAPER MATERIAL (A)	ヌノオサエヨウ ｿｻﾞｲ(A)	1
8		B2588-220-000	WORK CLAMP PAPER MATERIAL (B)	ヌノオサエヨウ ｿｻﾞｲ (B)	1
9		B2595-220-00A	PRESSER CLOTH SHEET	ヌノオサエヨウ ｼｰﾄ	1
10		B2595-220-00B	PRESSER CLOTH SHEET B	ヌノオサエヨウ ｼｰﾄ B	1
11	#01	B2426-210-00B	NEEDLE HOLE GUIDE D=2.0	ﾊﾘｱﾅｶﾞｲﾄﾞ	1
12	#01	B2426-210-00G	NEEDLE HOLE GUIDE D=3	ｻﾞｸﾞﾘｯｷ ﾏﾙ3ﾊﾘｱﾅｶﾞｲﾄﾞ	1
13		B1601-220-00G	INNER PRESSER G	ナカオサエ G	1
14		B2595-220-00C	PRESSER CLOTH SHEET	ヌノオサエヨウｼｰﾄ	1
15	#01	B2426-210-00A	NEEDLE HOLE GUIDE D=1.6	ﾊﾘｱﾅｶﾞｲﾄ	1
16	#01	B2426-210-00C	NEEDLE HOLE GUIDE D=1.6	ﾊﾘｱﾅｶﾞｲﾄﾞ	1
17	#01	B2426-210-00D	NEEDLE HOLE GUIDE D=2.4	ﾊﾘｱﾅｶﾞｲﾄﾞ 2.4ﾏﾙ	1
18	#01	B2426-210-00E	NEEDLE HOLE GUIDE (E)	ﾊﾘｱﾅｶﾞｲﾄﾞ E	1
19	#01	B2426-210-00F	NEEDLE HOLE GUIDE D=3.0	ﾏﾙ3 ﾊﾘｱﾅ ｶﾞｲﾄﾞ	1
20	#01	B2426-210-00H	NEEDLE HOLE GUIDE D=3.0	ﾏﾙ3ﾊﾘｱﾅｶﾞｲﾄﾞH	1
21		B2556-215-B00	LOWER PLATE BLANK	ｼﾀｲﾀﾌﾞﾗﾝｸ	1
22		B2556-215-C00	LOWER PLATE BLANK	ｼﾀｲﾀﾌﾞﾗﾝｸ(ｷﾞｻﾞｱﾘ)	1
23		B2556-215-D00	LOWER PLATE BLANK	ｼﾀｲﾀﾌﾞﾗﾝｸ(0.5MM)	1
24		B2622-215-000	FEEDING FRAME BLANK,RIGHT	ｿﾄﾜｸﾐｷﾞﾌﾞﾗﾝｸ(ｷﾞｻﾞｱﾘ)	1
25		B2623-215-000	FEEDING FRAME BLANK,LEFT	ｿﾄﾜｸﾋﾀﾞﾘﾌﾞﾗﾝｸ(ｷﾞｻﾞｱﾘ)	1
26		B2626-215-000	2-STEP FEEDING FRAME BLANK	2ﾀﾞﾝｵｻｴﾖｳｿﾄﾜｸﾌﾞﾗﾝｸ	2
27		B2621-215-000	FEEDING FRAME BLANK PLATE	ﾌﾞﾝﾘﾖｳﾇﾉｵｻｴｿﾄﾜｸﾌﾞﾗﾝｸ	1
28		B2620-215-000	FEEDING FRAME BLANK PLATE	ﾌﾞﾝﾘﾖｳﾇﾉｵｻｴｿﾄﾜｸﾌﾞﾗﾝｸ	1
29		B2630-215-0A0	SLIDING PLATE ASM. LEFT	ﾄｸｼｭｵｻｴｱｼｽﾍﾞﾘｲﾀﾋﾀﾞﾘｸﾐ	1
30		B2630-215-AA0	SLIDING PLATE ASM. RIGHT	ﾄｸｼｭｵｻｴｱｼｽﾍﾞﾘｲﾀﾐｷﾞｸﾐ	1
31		B4720-215-0B0	NEEDLE COOLER ASM.	ﾆｰﾄﾞﾙｸｰﾗｰｸﾐ	1

NOTE (注記)　#01.....OPTIONAL PART FOR AMS-215C　AMS-215C用オプション

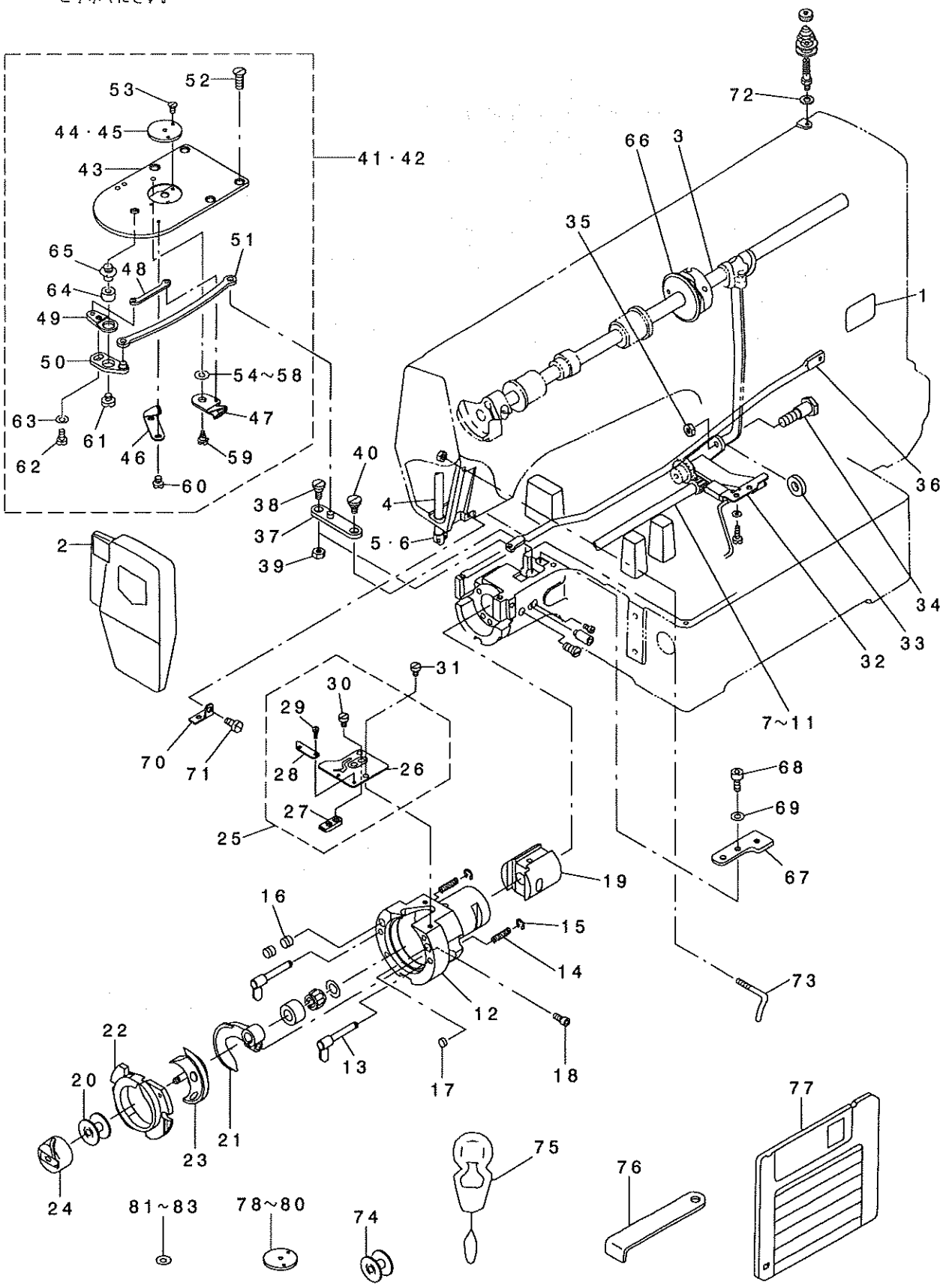
*THE NEEDLE HOLE GUIDE OF AMS-215C IS DIFFERENT FROM THAT OF AMS-215P, IN PART NO.
針穴ガイドはAMS-215CとAMS-215Pでは、品番が異なります。

24. AMS−215P EXCLUSIVE PART COMPONENTS

ＡＭＳ－２１５Ｐ専用部品関係

(Caution)Please understand that the specifications of the current AMS-215C cannot be modified to those of the AMS-215P.

(注意)現行のＡＭＳ－２１５ＣからＡＭＳ－２１５Ｐへ改造による仕様変更はできません。
ご了承ください。



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		B1114-215-P00	MODEL NAME PLATE	ケイシキメイハン	1
2		B1191-215-P00	NEEDLE SETTING LABEL	ハリトリツケシジ シール	1
3		B1201-215-P00	MAIN SHAFT	ウワジク	1
4		B1401-215-P00	NEEDLE BAR	ハリボウ	1
5		B1405-215-P00	THREAD GUIDE A	ハリボ ウイトアンナイA	1
6	#01	B1406-215-P00	THREAD GUIDE H	アツモノヨウハリボ ウイトアンナイ	1
7	#02	B1811-215-PAA	SHUTTLE DRIVING SHAFT ASM.	シモジ クハク ルマクダコ ウ	1
8	#02	B1811-215-PAB	SHUTTLE DRIVING SHAFT ASM.	シモジ クハク ルマクダコ ウ	1
9	#02	B1811-215-PAC	SHUTTLE DRIVING SHAFT ASM.	シモジ クハク ルマクダコ ウ	1
10	#02	B1811-215-PAY	SHUTTLE DRIVING SHAFT ASM.	シモジ クハク ルマクダコ ウ	1
11	#02	B1811-215-PAZ	SHUTTLE DRIVING SHAFT ASM.	シモジ クハク ルマクダコ ウ	1
12		B1814-215-P00	SHUTTLE	オオガ マ	1
13		B1820-215-PA0-A	INNER HOOK PRESSER ASM.	ナカガ マオサエフタク クダコ ウ	2
14		B1822-215-P00	INNER HOOK PRESSER SPRING	ナカガ マオサエバ ネ	2
15		RE-0300000-K0	E-RING 3	Eガ タトメワ 3	2
16		B1226-552-000	ROLLER FELT	フエルト	2
17		135-29607	SHUTTLE PACKING	オオガ マ パ ッキン	1
18		SS-6121212-TP	SCREW 3/16-28 L=12.0	ロッカクアナボ ルト 3/16-28 L=12	1
19		B1831-215-P00	BUSHING, FRONT	シモジ クマエメタル	1
20		B1805-215-P00	BOBBIN	ボ ビ ン	1
21		B1812-215-P00	SHUTTLE DRIVER	ト ライバ ー	1
22		B1817-215-PA0	SHUTTLE RACE RING ASM.	ナカガ マオサエクダコ ウ	1
23		B1818-215-P00	SHUTTLE	ナカガ マ	1
24		B1828-215-PA0	BOBBIN CASE ASM.	ボ ビ ンケ ースクミ	1
25		B1815-215-PA0	SHUTTLE UPPER SPRING ASM.	オオガ マウワバ ネクミ	1
26		B1815-215-P00	SHUTTLE UPPER SPRING	オオガ マウワバ ネ	(1)
27		B1840-215-P00	LOOP RECEIVING PLATE	ウラル ープ ウケイタ	(1)
28		B1841-215-P00	LOWER THREAD HOLDER	シタイトネジ イタ	(1)
29		SS-6060220-SP	SCREW 3/32-56 L= 2.0	ヒラネジ 3/32-56 L=2	(2)
30		SS-6090420-SP	SCREW 9/64-40 L= 4.0	ヒラネジ 9/64-40 L=4	(2)
31		SS-6090420-SP	SCREW 9/64-40 L= 4.0	ヒラネジ 9/64-40 L=4	2
32		B3506-215-PA0	OIL FELT SUPPORTING PLATE ASM.	オオアブラコキュウユイタクダコ ウ	1
33		B1842-215-P00	CRANK ROD SPACER	クランクロッド スペ ーサ	1
34		B1843-215-P00	HINGE SCREW	クランクロッド タ ンネジ	1
35		NS-6660430-SP	NUT 1/4-40	ロッカクナット 1/4-40	1
36		B2413-215-P00	KNIFE DRIVING BAR	イトキリレンタボ ウ	1
37		B2430-215-PA0	CONNECTING ARM ASM.	イトキリレンタウデ クダコ ウ	1
38		SD-0640326-TP	HINGE SCREW	タ ンネジ	1
39		NS-6110310-SP	NUT 11/64-40	ロッカクナット 11/64-40	1
40		SD-0640326-TP	HINGE SCREW	タ ンネジ	1
41		B2425-215-PA0	NEEDLE PLATE ASM.	ハリイタクミ	1
42	#01	B2425-215-PAB	NEEDLE PLATE ASM., H	ハリイタクミ(H)	1
43		B2425-215-P00	NEEDLE PLATE	ハリイタ	(1)
44		B2426-215-P0A	NEEDLE HOLE GUIDE D=1.6	ハリアナガ イド(マル1.6)	(1)
45	#01	B2426-215-P0B	NEEDLE HOLE GUIDE D=2.0	ハリアナガ イド(マル2.0)	(1)
46		B2424-215-P00	COUNTER KNIFE	コテイメス	(1)
47		B2421-215-PA0	MOVING KNIFE ASM.	ト ウメスクダコ ウ	(1)
48		B2418-215-P00	MOVING KNIFE LINK	ト ウメスリンク	(1)
49		B2415-215-PA0	TRIMMING LEVER ASM. (SMALL)	イトキリレバ ー(コヨウ)クダコ ウ	(1)
50		B2414-215-PA0	MOVING KNIFE DRIVING LEVER ASM	イトキリレバ ー(タ イ)クダコ ウ	(1)
51		B2432-215-P00	THREAD TRIMMING ROD	イトキリロッド	(1)
52		SS-1110640-TP	SCREW 11/64-40 L= 5.5	サラネジ 11/64-40 L=5.5	(4)
53		SS-1060210-TP	SCREW 3/32-56 L=2.2	サラネジ 3/32-56 L=2.2	(2)
54	#02	B2423-280-00C	MOVING KNIFE WASHER C	ト ーメス ヌ ガ ネ C	(1)
55	#02	B2423-280-00D	MOVING KNIFE WASHER D	ト ーメス ヌ ガ ネ D	(1)
56	#02	B2423-280-00E	MOVING KNIFE WASHER E	ト ウメスヌ ガ ネ	(1)
57	#02	B2423-280-00F	MOVING KNIFE WASHER F	ト ーメスヌ ガ ネ F	(1)
58	#02	B2423-280-00G	MOVING KNIFE WASHER G	ト ーメスヌ ガ ネ G	(1)
59		B2417-210-000	MOVING KNIFE HINGE SCREW	ト ウメスタ ンネジ	(1)
60		SS-7060310-SP	SCREW 3/32-56 L=3	マルヒラネジ 3/32-56 L=3	(2)
61		SS-6110430-TP	SCREW 11/64-40 L= 4.0	ヒラネジ 11/64-40 L=4	(1)
62		SS-7110740-TP	SCREW 11/64-40 L=7	マルヒラネジ 11/64-40 L=7	(1)
63		WP-0450846-SP	WASHER	ヒラヌ ガ ネ	(1)
64		B2416-280-000	THREAD CUTTING LEVER RING	イトキリ レバ ーリング	(1)
65		B2417-280-000	THREAD CUTTER LEVER SHAFT	イトキリ レバ ーシ ク	(1)
66		B2401-215-P00	THREAD TRIMMING CAM	イトキリカA	1
67		B2431-215-P00	CONNECTING BASE	イトキリレンケダ イ	1
68		SM-6040802-TP	SCREW M4X0.7 L=8	ロッカクアナボ ルト	2
69		WP-0450000-SD	WASHER 4.5X8X0.5	ヒラヌ ガ ネ 4.5X8X0.5	2
70		B1129-210-000	FRAME THREAD GUIDE (B)	アーA イト アンナイB	1
71		SS-7110840-SP	SCREW 11/64-40 L=7.8	マルヒラネジ 11/64-40 L=7.8	1
72		WP-0641600-SC	WASHEW 6.4X12.5X1.6	ヒラヌ ガ ネ	1
73		B1125-215-P00	L-SHAPED THREAD GUIDE	Lガ タイトアンナイ	1
74	#03	B1805-215-P00	BOBBIN	ボ ビ ン	1
75	#03	B9107-761-000	THREAD PASSING INSTRUMENT	イトトーシキ	1
76	#03	B9101-490-000	DRIVER	ト ライバ ー	1
77	#03	M8901-521-00P	FLOPPY DISK P	フ ーピ スデ ィスクP	1
78	#04	B2426-215-P0C	NEEDLE HOLE GUIDE D=2.4	ハリアナガ イド(マル2.4)	1
79	#04	B2426-215-P0D	NEEDLE HOLE GUIDE D=3.0	ハリアナガ イド(マル3.0)	1
80	#04	B2426-215-P0E	NEEDLE HOLE GUIDE D=3.0 C.BORE	ハリアナガ イド(マル3ザグ)	1
81	#03	B2423-280-00D	MOVING KNIFE WASHER D	ト ーメス ヌ ガ ネ D	1
82	#03	B2423-280-00F	MOVING KNIFE WASHER F	ト ーメスヌ ガ ネ F	1
83	#03	B2423-280-00G	MOVING KNIFE WASHER G	ト ーメスヌ ガ ネ G	1

NOTE (注記)

#01.....FOR HEAVY-WEIGHT MATERIAL — 厚物用
#02.....SELECTIVE PART — 選択部品
#03.....ACCESSORIE PART FOR AMS-215P — AMS-215P用付属品
#04.....OPTIONAL PART FOR AMS-215P — AMS-215P用オプション

*ALL PARTS NOT MENTIONED ABOVE ARE SAME AS THOSE OF AMS-215C.
上記以外の部品は、AMS-215Cと共通です。

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＊This parts list is edited in accordance with the product specifications as of January 2007.

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