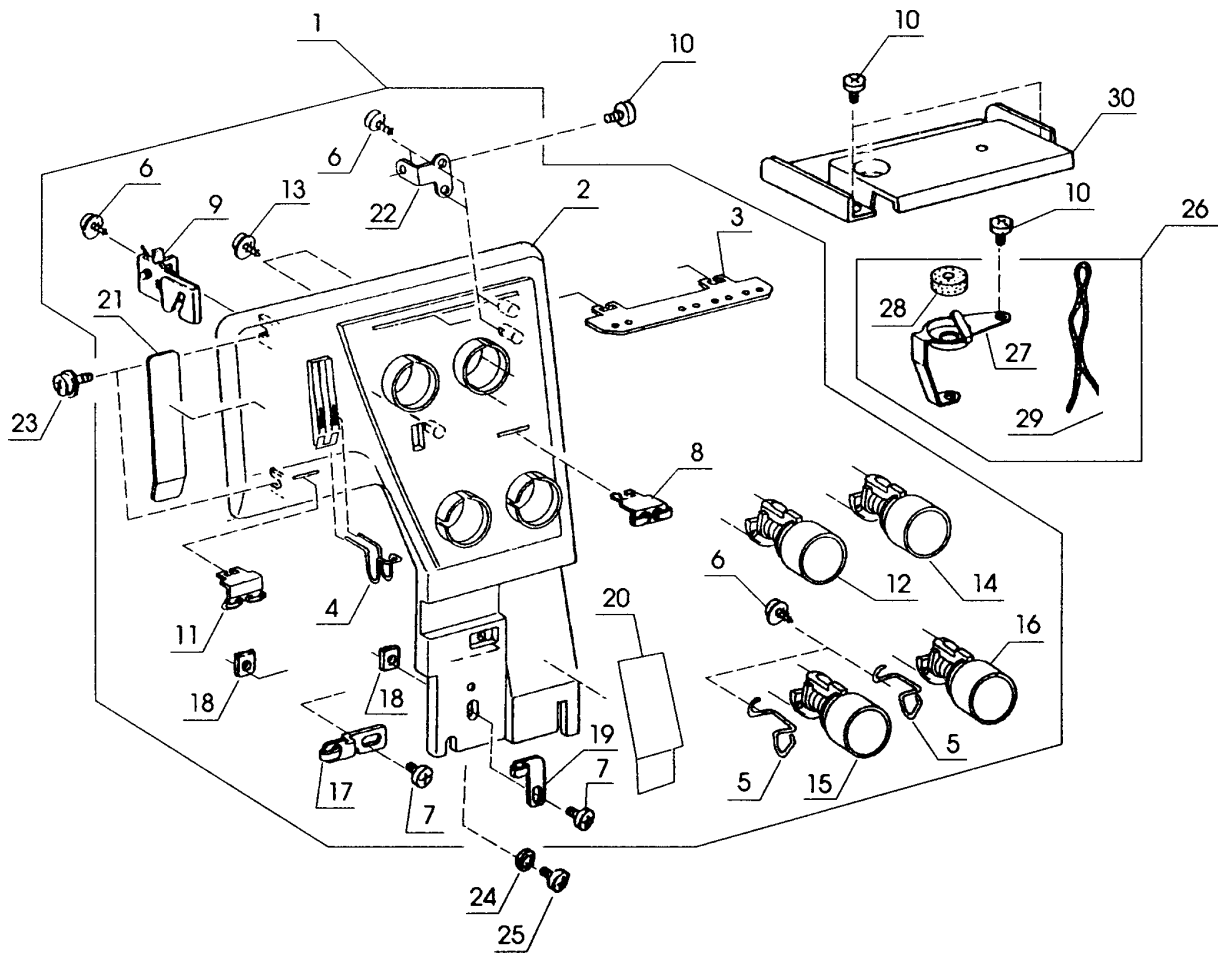


PARTS LIST

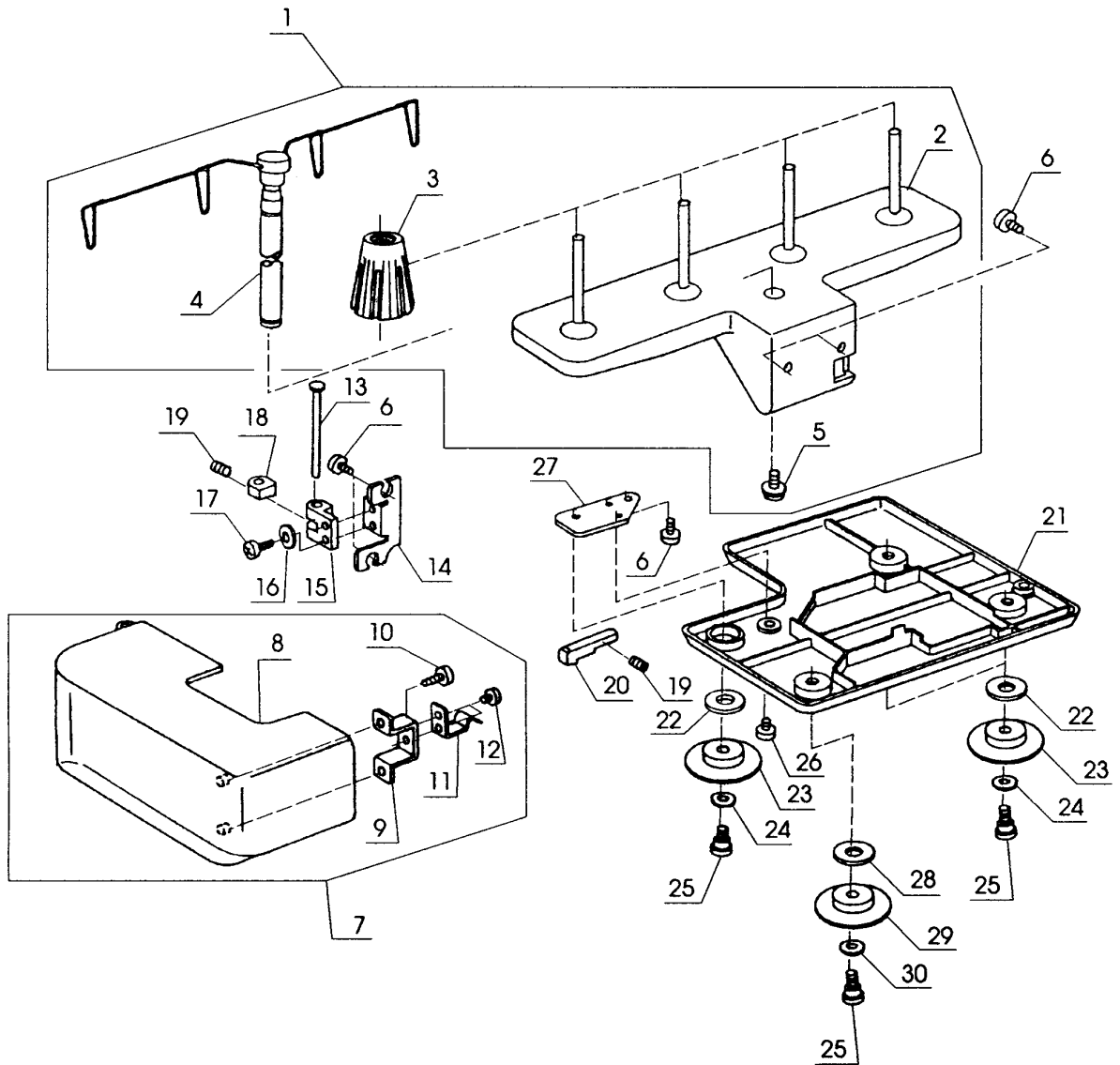
FOR

MODEL 134D

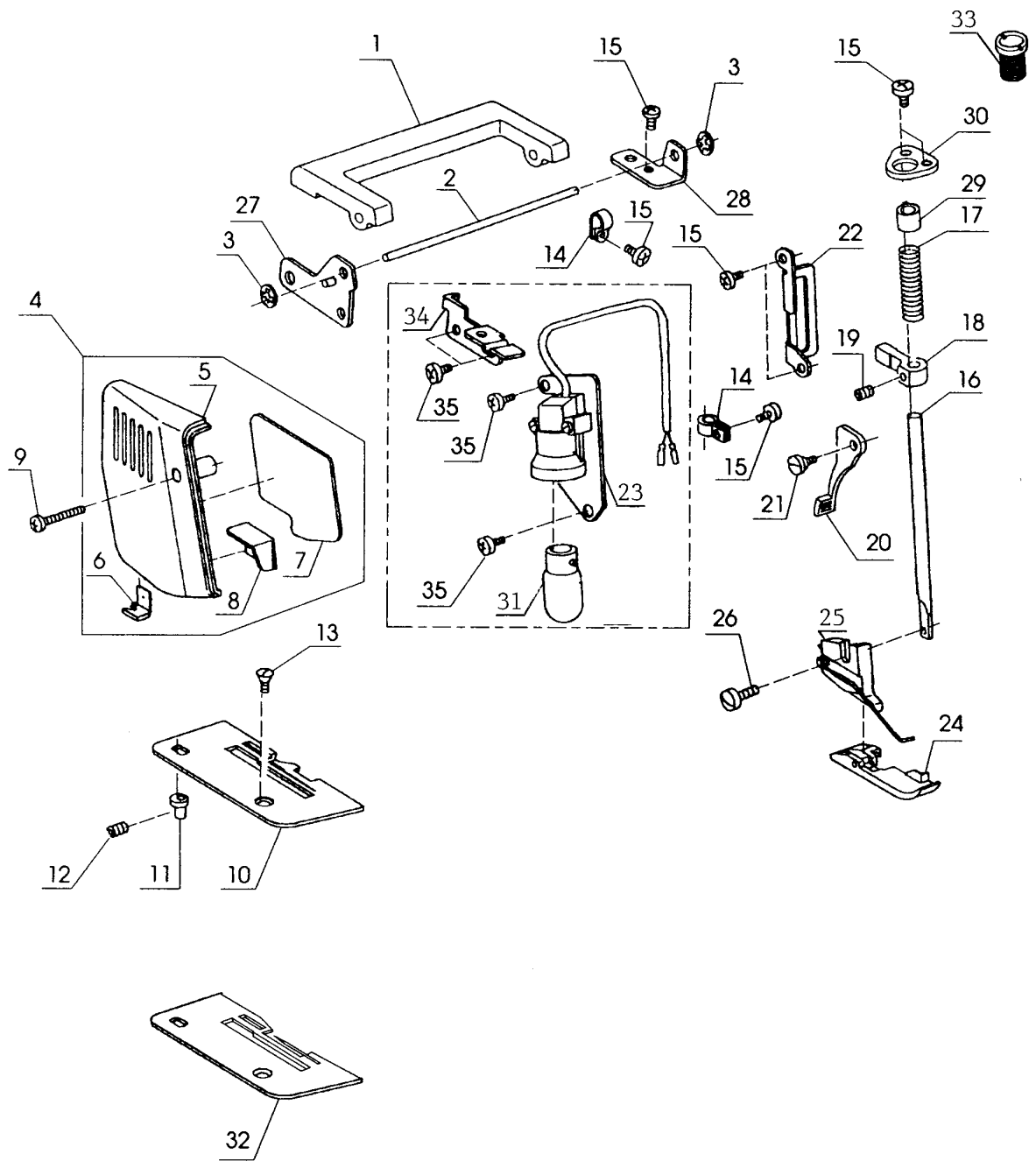
Specification code : 777701007 (JA, T-23364))
777702008 (JCA)
777704000 (JAI)
777705001 (JUK)
777706002 (JNBV)
777709050 (JAI, NH104D)



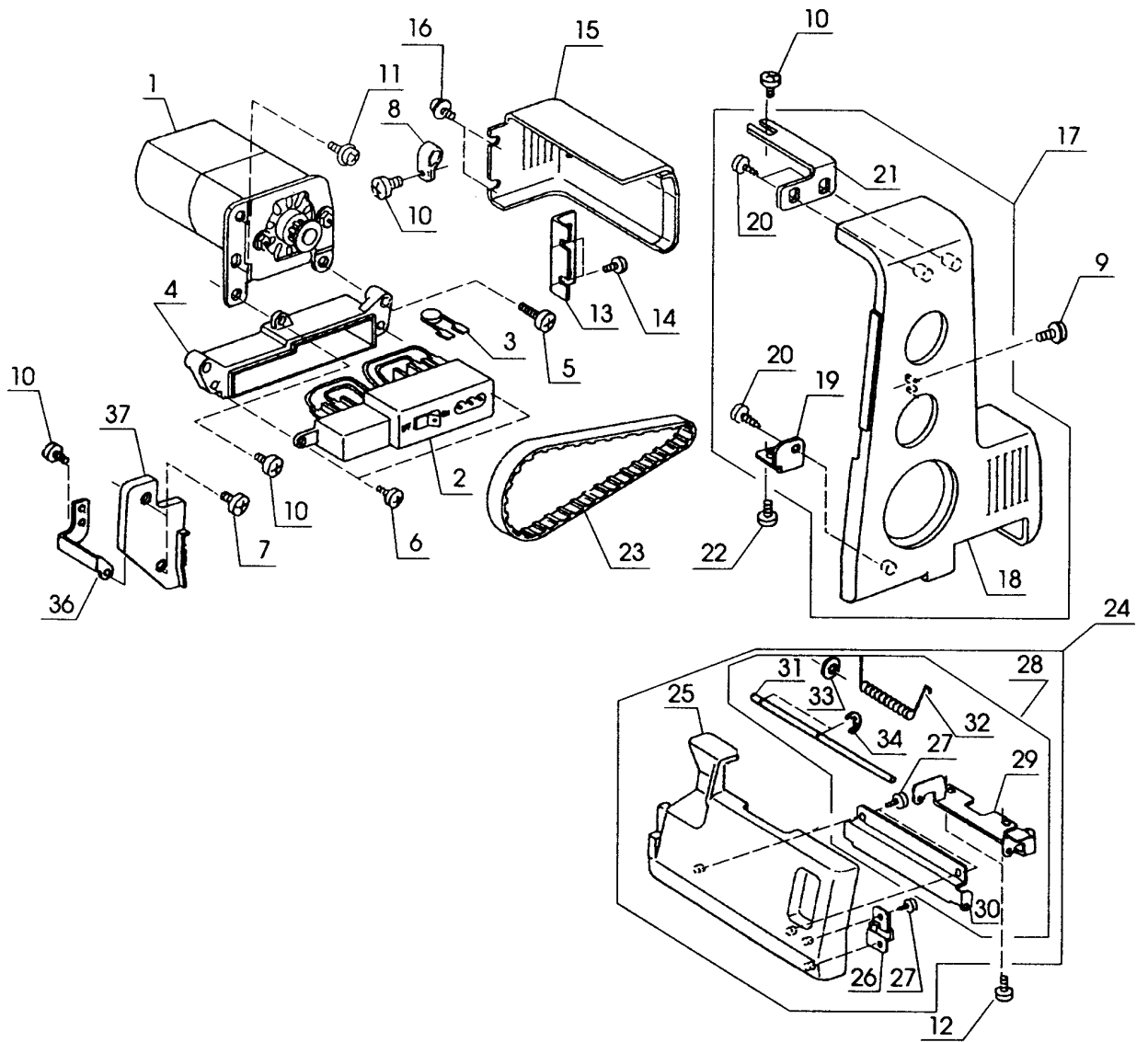
Key No.	Part No.	Name
1	777602007	Front panel unit
	777607002	Front panel unit for U.S.A. (NEW HOME 104D)
2	777007109	Front panel
	777007501	Front panel for U.S.A. (NEW HOME 104D)
3	785229001	Thread guide plate
4	785230005	Thread guide
5	785231006	Thread guide
6	000149301	Set screw
7	000066727	Set screw
8	785232007	Thread guide
9	785607007	Check spring unit
10	000081005	Set screw
11	785015002	Thread guide
12	785552800	Tension unit (left needle) for U.S.A. (NEW HOME 104D)
	785687104	Tension unit (left needle)
13	000114709	Set screw
14	785553904	Tension unit (right needle) for U.S.A. (NEW HOME 104D)
	785688105	Tension unit (right needle)
15	785554101	Tension unit (upper looper)
	785554905	Tension unit (upper looper) for U.S.A. (NEW HOME 104D)
16	785555102	Tension unit (lower looper)
	785555906	Tension unit (lower looper) for U.S.A. (NEW HOME 104D)
17	785247005	Thread guide
18	630005006	Nut
19	784106008	Thread guide
20	785248006	Threading chart
21	785249007	Reflecting plate
22	785250001	Set plate
23	000115607	Set screw
24	000071035	Washer
25	000077617	Set screw
26	784625019	Oil wick supporter
27	784111017	Oil pad supporter
28	784113008	Oil pad
29	763033020	Oil wick
30	784114021	Top cover



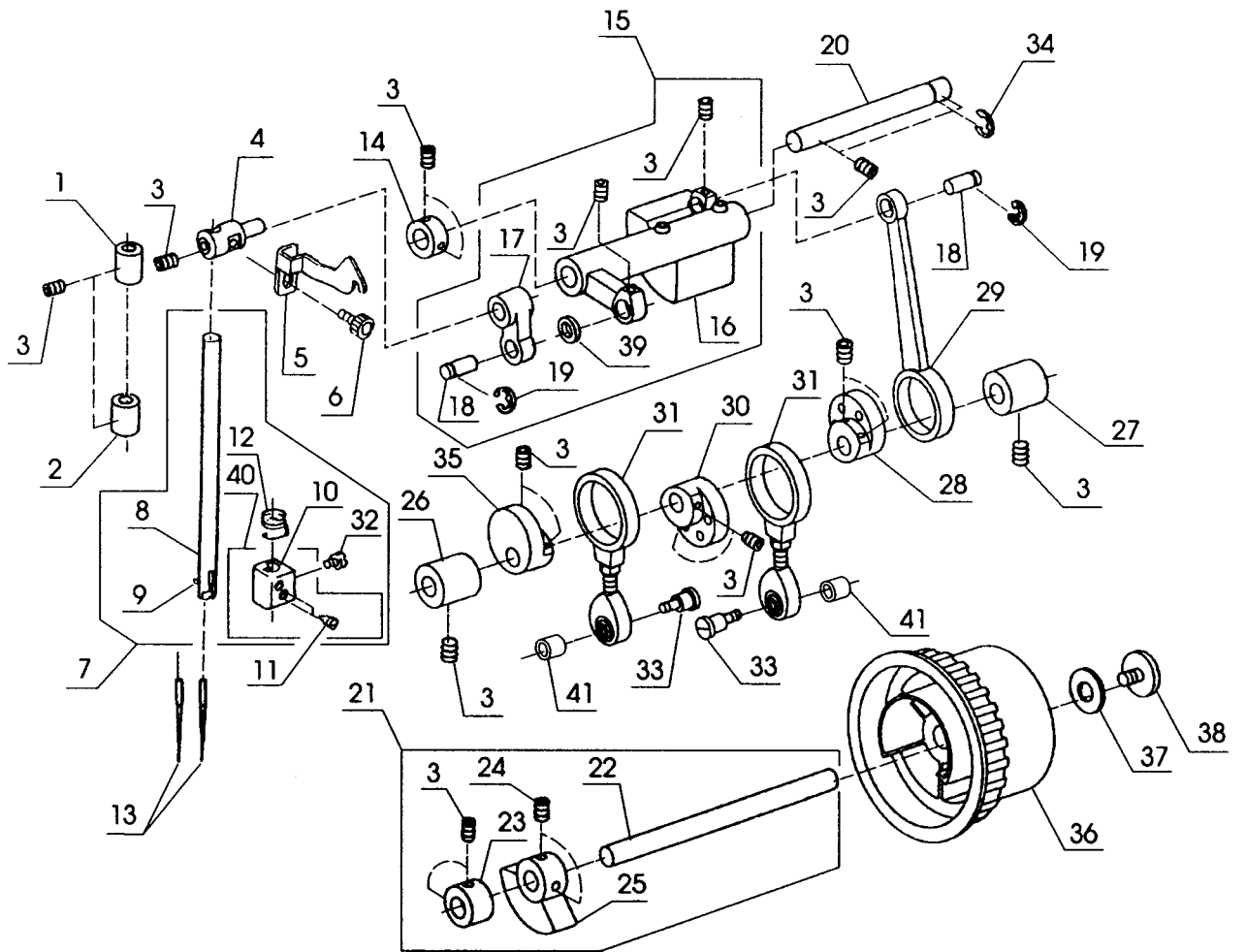
Key No.	Part No.	Name
1	777603008	Spool stand unit
2	777011003	Spool stand
3	784231105	Spool holder
4	785692102	Thread guide bar
5	000115700	Set screw
6	000081005	Set screw
7	785680004	Side cover for U.S.A. (NEW HOME 104D)
	785680200	Side cover for U.S.A.
	785680107	Side cover for Canada
	785680200	Side cover unit for Australia
8	785264204	Side cover
9	785265009	Set plate
10	000107802	Set screw
11	784140004	Spring
12	000103808	Set screw
13	784142006	Pin
14	784161001	Set plate
15	785266000	Hinge
16	000070908	Washer
17	000104201	Set screw
18	785267001	Ring
19	000111201	Set screw
20	784143007	Stopper
21	785282002	Machine base
22	785260004	Washer
23	784135006	Cushion
24	000070300	Washer
25	784169009	Hinge screw
26	000103509	Set screw
27	785259000	Set plate
28	787204006	Washer
29	784135006	Cushion
30	000070300	Washer



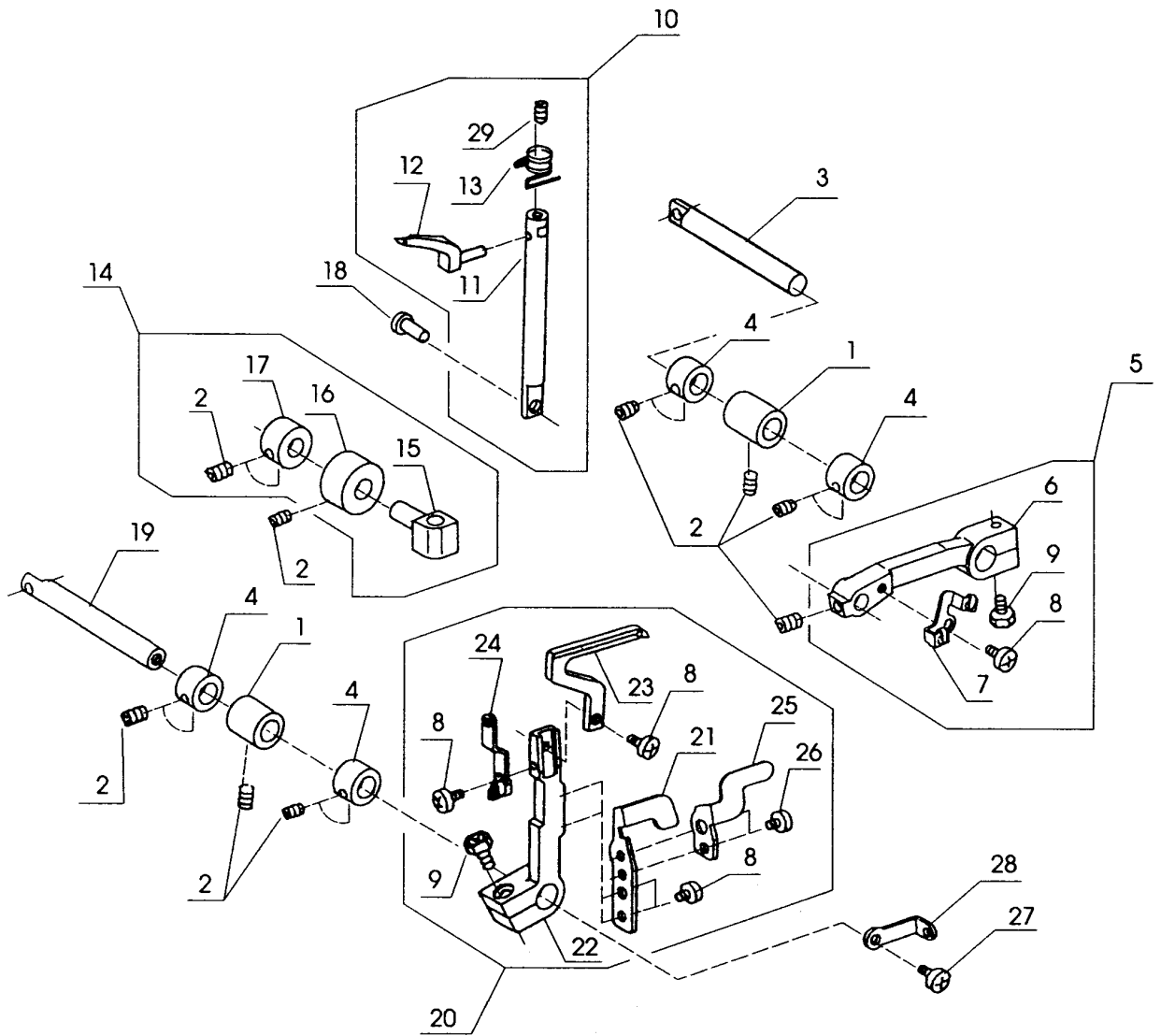
Key No.	Part No.	Name
1	784005109	Handle
2	784006007	Pin
3	000014007	CS ring
4	785671002	Face plate unit for Canada & U.S.A.
	785671105	Face plate unit for Australia
5	785206208	Face plate
6	840602006	Thread cutter
7	785207003	Reflecting plate
8	785272009	Reflecting plate
9	000106812	Set screw
10	785609009	Needle plate
11	789100007	Eccentric pin (784004005)
12	000111902	Set screw
13	681009101	Set screw
14	000188405	Cord guide
15	000081005	Set screw
16	784029006	Presser bar
17	784030000	Spring
18	724118007	Guide bracket
19	000111304	Set screw
20	650032015	Presser foot lifter
21	810431009	Hinge screw
22	784032002	Presser bar guide
23	784503009	Lamp socket unit for Australia, Continental Europe & Great Britain
	787510008	Lamp socket unit for U.S.A.
	787633008	Lamp socket unit for Canada
24	785501114	Presser foot
25	787541008	Foot holder
26	763048006	Set screw
27	785277004	Handle supporter
28	785278005	Handle supporter
29	777002001	Ring
30	777003002	Guide plate
31	000009009	Light bulb for Australia, Continental Europe & Great Britain
	000009803	Light bulb for Canada & U.S.A.
32	784626009	Rolled hem needle plate
33	777013005	Pressure adjusting screw
34	784168008	Mounting plate for Australia, Continental Europe & Great Britain
	785205001	Mounting plate for Canada & U.S.A.
35	000101404	Set screw



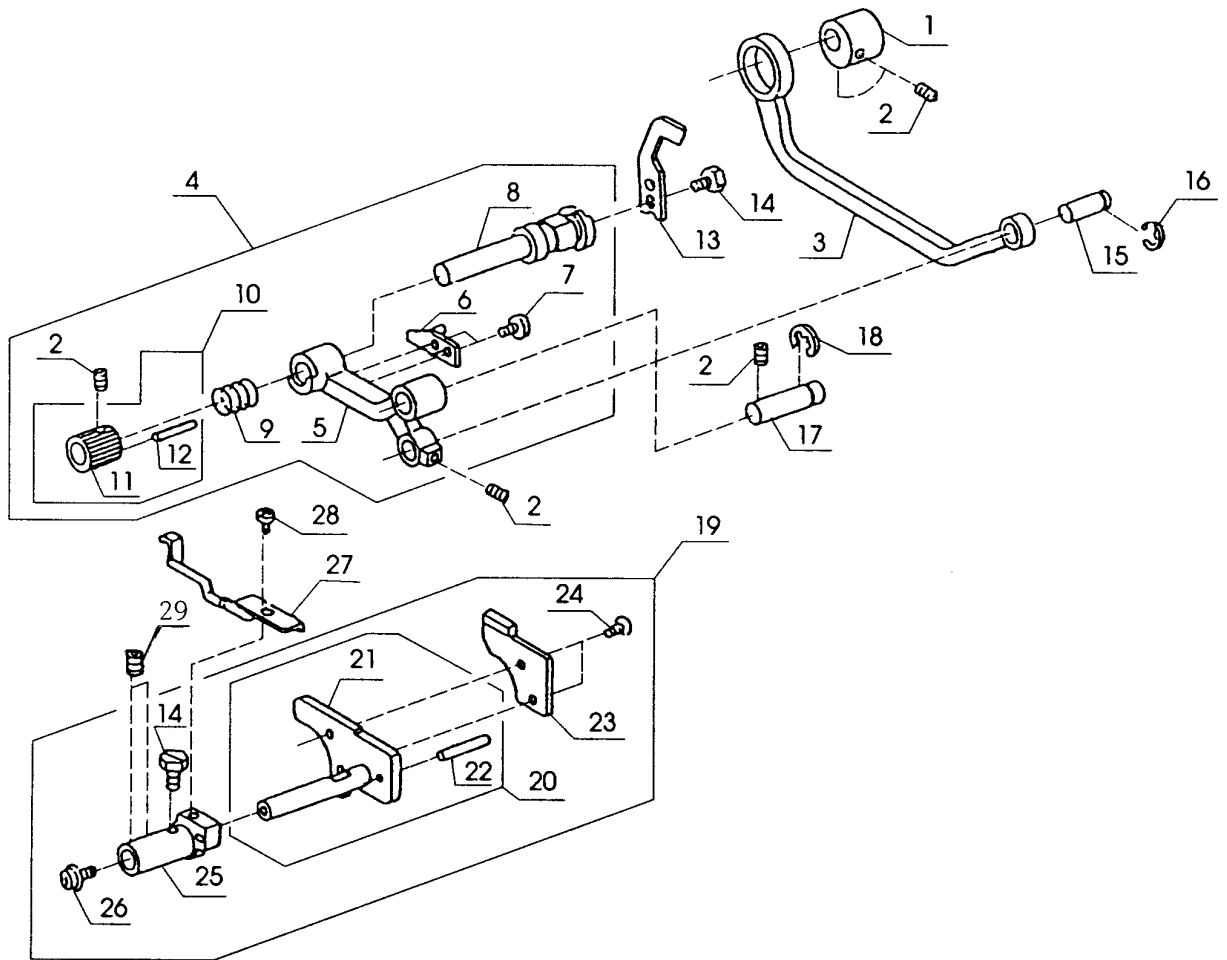
Key No.	Part No.	Name
1	M-1024	Motor unit for Canada
	787629207	Motor unit for U.S.A.
	M-2077	Motor unit for Continental Europe
	M-2035	Motor unit for Australia
	M-2083	Motor unit for Great Britain
2	777502006	Machine socket unit for Australia, Continental Europe & Great Britain
	787508106	Machine socket unit for Canada & U.S.A.
3	784509005	Condenser for Australia
4	784128028	Cover
5	000104108	Set screw
6	000121905	Set screw
7	000078320	Set screw
8	000188405	Cord guide
9	000115607	Set screw
10	000081005	Set screw
11	000115504	Set screw
12	000101404	Set screw
13	784125003	Set plate
14	000081119	Set screw
15	785255202	Motor cover
16	000115009	Set screw
17	785689209	Belt cover unit for Australia
	785689302	Belt cover unit for Continental Europe
18	785297103	Belt cover for Australia
	785297206	Belt cover for Continental Europe
19	784130001	Set plate
20	000120214	Set screw
21	785258009	Set plate
22	000103509	Set screw
23	784124002	Motor belt
24	777604009	Looper cover unit for Australia
	777604102	Looper cover unit for Canada
	777604559	Looper cover unit for Continental Europe
	777604940	Looper cover unit for U.S.A. (NEW HOME 104D)
25	777012048	Looper cover for U.S.A. (NEW HOME 104D)
	777012107	Looper cover for Australia
	777012509	Looper cover for Continental Europe
26	784118003	Stopper
27	000149301	Set screw
28	784619xxx	Hinge unit
29	784119004	Looper cover supporter
30	784120019	Hinge
31	784121010	Pin
32	784122000	Spring
33	000071013	Washer
34	000002105	Snap ring
35	784250008	Sticker
36	784152009	Set plate
37	785252209	Looper cover guide



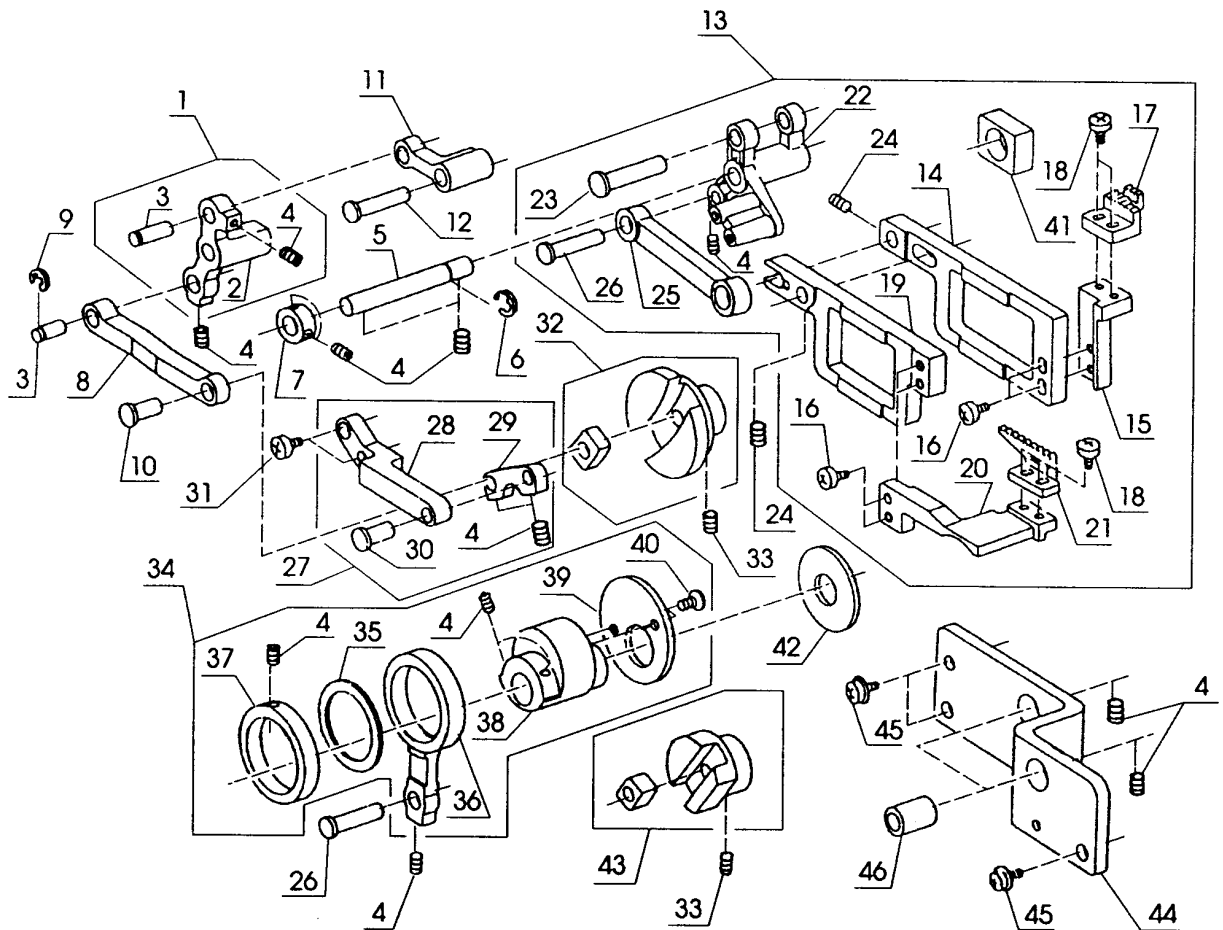
Key No.	Part No.	Name
1	784027004	Bushing
2	784028005	Bushing
3	000111201	Set screw
4	784024001	Connecting stud
5	785202008	Take up lever
6	000084503	Bolt
7	785603025	Needle bar unit
8	785003029	Needle bar
9	000022307	Spring pin
10	785004020	Needle clamp
11	785008024	Set screw
12	785009003	Thread guide
13	784157015	Needle, size 14
14	820166001	Ring (787106007)
15	785684008	Needle bar crank unit
16	785287007	Needle bar crank
17	784021008	Needle bar link
18	784022009	Pin
19	000001609	Snap ring
20	784023000	Crank shaft
21	785630009	Main shaft unit
22	785101006	Main shaft
23	619006002	Ring
24	000111304	Set screw
25	784167007	Balance weight
26	673062004	Bushing
27	784009000	Bushing
28	784010107	Drive cam
29	784011005	Crank rod
30	784012109	Drive cam
31	784602009	Looper drive link
32	785026017	Set screw
33	787108009	Hinge screw
34	000002806	Snap ring
35	787017001	Drive cam
36	784019106	Hand wheel for U.S.A. (NEW HOME 104D)
	784019302	Hand wheel
37	556047007	Washer
38	618070004	Set screw
39	000036108	Washer
40	785557001	Needle clamp unit
41	787107008	Spacer



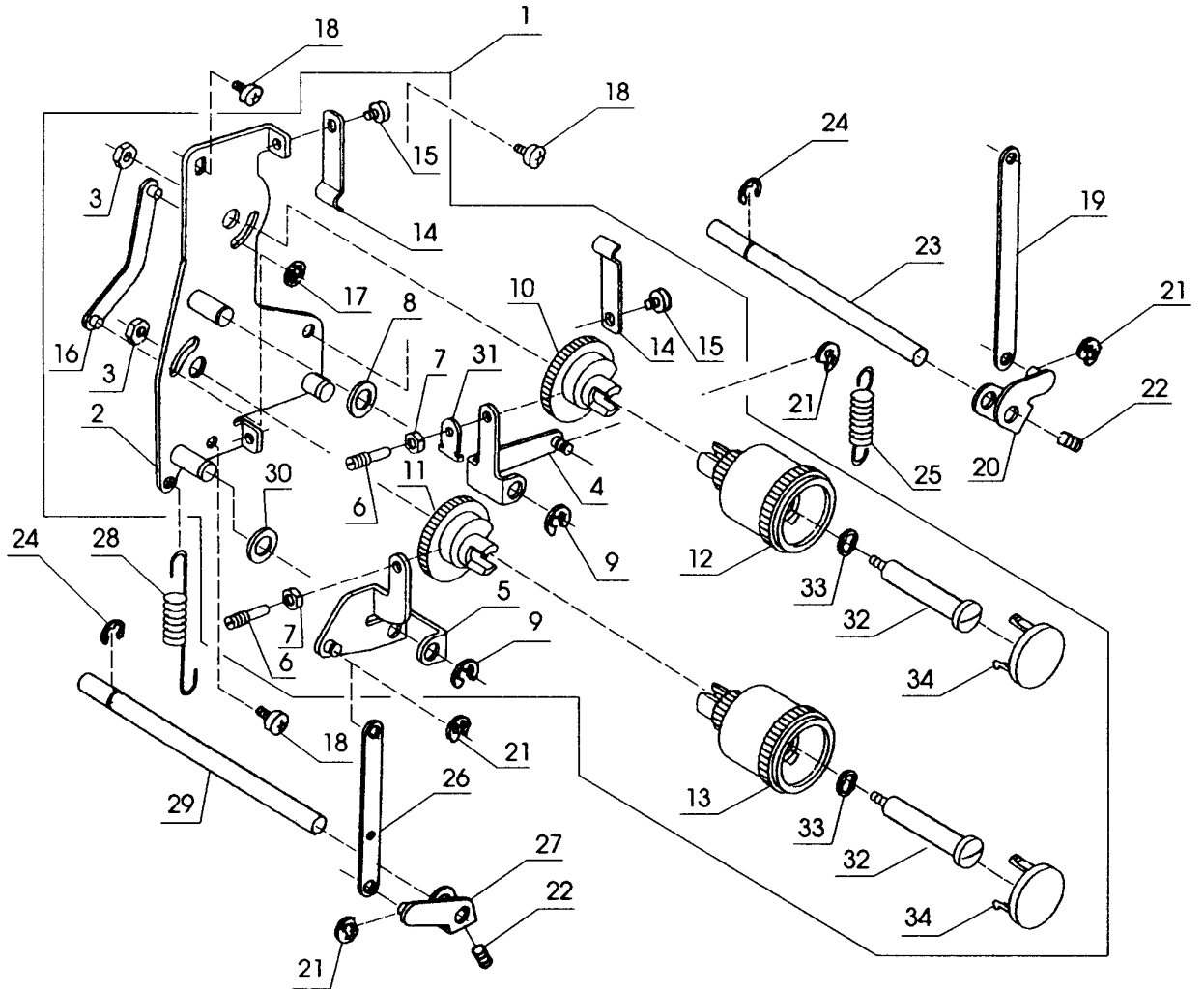
Key No.	Part No.	Name
1	787104005	Bushing
2	000111201	Set screw
3	787105006	Crank shaft
4	820166001	Ring (787106007)
5	785604200	Drive shaft unit
6	784073005	Drive arm
7	785020206	Thread guide
8	000078320	Set screw
9	000138008	Bolt
10	785605005	Drive shaft unit
11	784075007	Drive shaft
12	784076019	Upper looper
13	784077009	Thread guide
14	787619008	Shaft guide unit
15	787112006	Shaft guide
16	787113007	Bushing
17	820166001	Ring (787106007)
18	784080005	Pin
19	787116000	Crank shaft
20	785610036	Lower looper unit
21	787383000	Needle guard
22	785024004	Drive arm
23	784083606	Lower looper
24	784085206	Thread guide
25	787384001	Needle guard
26	000101116	Set screw
27	000099006	Bolt
28	000103004	Set screw
29	785010203	Thread guide
30	000112501	Set screw



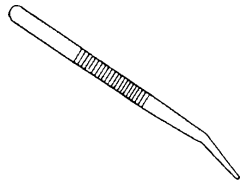
Key No.	Part No.	Name
1	777014006	Drive cam
2	000111201	Set screw
3	784039009	Connecting rod
4	784606003	Drive arm unit
5	784040003	Drive arm
6	784041004	Upper knife guard
7	810220003	Set screw
8	784042005	Upper knife stopper
9	784043006	Spring
10	784607xxx	Knob unit
11	784044007	Knob
12	000003601	Spring pin
13	784045020	Upper knife
14	624303008	Bolt
15	784022009	Pin
16	000001609	Snap ring
17	784046009	Pin
18	000002909	Snap ring
19	784608005	Lower knife unit
20	784609xxx	Supporter unit
21	784047000	Supporter
22	000123402	Pin
23	784048001	Lower knife
24	000102221	Set screw
25	784049002	Bushing
26	000115401	Set screw
27	785027007	Needle guard
28	000078319	Set screw
29	000111108	Set screw



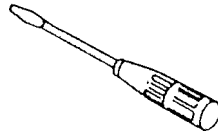
Key No.	Part No.	Name
1	785633002	Rocking arm unit
2	785119007	Rocking arm
3	625130005	Pin
4	000111201	Set screw
5	784069019	Pin
6	000002806	Snap ring
7	820166001	Ring (787106007)
8	785126007	Link
9	000002507	Snap ring
10	785127008	Pin
11	785117005	Link
12	625129001	Pin
13	785632001	Feed bar unit
14	785106001	Main feed bar
15	785107002	Feed dog base
16	000080406	Set screw
17	785108106	Main feed dog
18	000066705	Set screw
19	785109004	Sub feed bar
20	785110008	Feed dog base
21	785111102	Sub feed dog
22	785112000	Feed arm
23	785113001	Pin
24	000111902	Set screw
25	785114002	Feed link
26	785151001	Pin
27	785635004	Sub feed arm unit
28	785115003	Sub feed arm
29	785154004	Link
30	820144003	Pin
31	000101703	Set screw
32	785522007	Regulator unit
33	000111304	Set screw
34	785631000	Feed cam unit
35	785121002	Washer
36	785120001	Link
37	785122003	Ring
38	785102007	Feed cam
39	785103008	Washer
40	000097107	Set screw
41	785104009	Sliding block
42	785105000	Washer
43	785521006	Feed regulator unit
44	785118006	Feed regulator base
45	000114802	Set screw



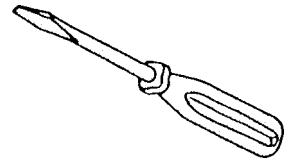
Key No.	Part No.	Name
1	777601006	Feed mechanism unit
	777601202	Feed mechanism unit for U.S.A. (NEW HOME 104D)
2	777005004	Frame
3	000061205	Nut
4	785134008	Feed regulating arm
5	785135009	Feed regulating arm
6	652056000	Stopper
7	000160102	Nut
8	000036500	Washer
9	000001609	Snap ring
10	785378006	Cam
11	785379007	Cam
12	787261171	Feed dial for U.S.A. (NEW HOME 104D)
	787261757	Feed dial
13	787261182	Differential feed dial7 for U.S.A. (NEW HOME 104D)
	87261805	Differential feed dial
14	785140007	Spring
15	000081119	Set screw
16	777006005	Stopper
17	000014306	Ring
18	000081005	Set screw
19	785142009	Feed rod
20	785143000	Feed arm
21	000002105	Snap ring
22	000111500	Set screw
23	785125006	Feed shaft
24	000001609	Snap ring
25	785146003	Spring
26	785144001	Rod
27	785145002	Feed arm
28	785147004	Spring
29	785130004	Feed shaft
30	000072601	Washer
31	785156006	Plate
32	785218007	Dial shaft
33	000116206	Washer
34	787262301	Dial cover



1



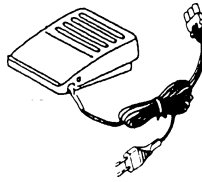
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6

Key No.	Part No.	Name
1	624801001	Tweezers
2	647803004	Screwdriver (small)
3	784810002	Screwdriver (large)
4	784860100	Set of needles
5	033870207	Foot control for Canada & U.S.A.
	C-2030	Foot control for Australia
	C-2046-1	Foot control for Continental Europe
	C-2048	Foot control for Great Britain
6	777800007	Instruction book (English)
	777800133	Instruction book (French)
	777800203	Instruction book (German)
	777800306	Instruction book (Spanish)
	777800409	Instruction book (Norwegian)
	777800502	Instruction book (Finnish)
	777800605	Instruction book (Danish)
	777800708	Instruction book (Italian)
	777800115	Instruction book (Russian)
	777800144	Instruction book (Chinese)
	777812002	Overlock thread (not illustrated)